

**Automating the World** 

FACTORY AUTOMATION

FX5UJ

MELECTRC



# MELSEC iQ-F Series iQ Platform-compatible PLC

MARSIN

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FX5U-32N

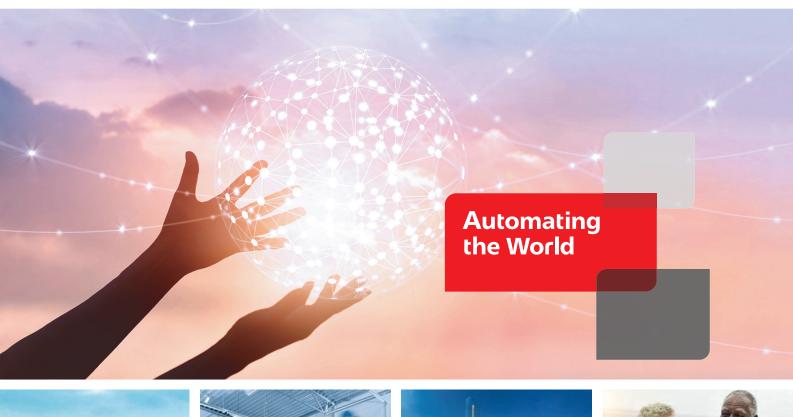
FX5UC FX5U







MITSUBISH



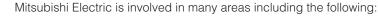








Our Factory Automation business is focused on "Automating the World" to make it a better, more sustainable environment supporting manufacturing and society, celebrating diversity and contributing towards an active and fulfilling role.



#### **Energy and Electric Systems**

A wide range of power and electrical products from generators to large-scale displays.

#### **Electronic Devices**

A wide portfolio of cutting-edge semiconductor devices for systems and products.

#### **Home Appliance**

Dependable consumer products like air conditioners and home entertainment systems.

#### Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

#### **Industrial Automation Systems**

Maximizing productivity and efficiency with cutting-edge automation technology.

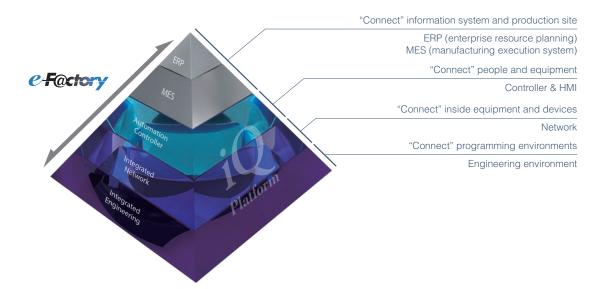


The Mitsubishi Electric Group is actively solving social issues, such as decarbonization and labor shortages, by providing production sites with energy-saving equipment and solutions that utilize automation systems, thereby helping towards a sustainable society.



# "Connect" Factory Automation with iQ Platform

"iQ Platform", a solution that integrates and cooperates with controllers, HMI, engineering environments, and networks at the production site, Mitsubishi Electric has proposed along with "e-F@ctory" that information-links the high-level information system (manufacturing execution system (MES)) and production site, will integrate and optimize your system with advanced technology to reduce development, production and maintenance costs.



# Fundamentally Solving FA's Task from the Viewpoint of TCO

### **Controller & HMI**

# Improving productivity and product quality

- Significant improvement in total system performance due to high-speed MELSEC series system bus performance
- Equipped with dedicated memory for FB\*1/ label required for program standardization
- 3. Integrated, enhanced security function

### Network

# Loss reduction with high precision and production speed

- Can capture 1-Gbps high-speed communication on various networks, including CC-Link IE TSN, with no loss
- Realizing seamless communication of various devices using SLMP\*<sup>2</sup>

### **Engineering environment**

Efficient development, operation, and maintenance

- Possible to detect and generate a largescale network configuration diagram from the actual machine
- 2. Realized mutual reflection of parameters between MELSOFT Navigator and each engineering software
- Automatically following device change of system labels held commonly between each controller and HMI



\*1: Function Block \*2: SeamLess Message Protocol

# MELSEC iQ-F

Designed on the concepts of outstanding performance, superior drive control and user centric programming, Mitsubishi Electric MELSEC-F series has been reborn as the MELSEC iQ-F series.

From stand-alone use to networked system applications, MELSEC iQ-F series brings your business to the next level of industry.



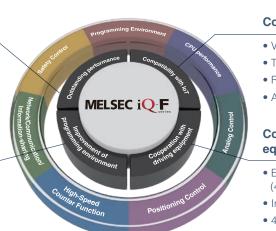
# Design concept of micro PLC

### Outstanding performance

- High-speed system bus
- Extensive built-in functions
- Enhanced security functions
- Battery-less

# Improvement of programming environment

- Easy programming by drag and drop
- Reduced development time with module FB
- Parameterized setup for a variety of functions



### Compatibility with IoT

- Visualizing operability
- Traceability
- Remote monitoring
- Automation and labor saving

# Cooperation with driving equipment

- Easy built-in positioning (4 axes 200 kpps)
- Interpolation functions
- 4/8-axis synchronization control (no special software required) by motion module, simple motion module

# Function and cost performance required for small-scale/stand-alone control

For details ao to P20



### **CPU Performance**

Even easier to use with the fulfilling built-in functions

Supports the customer to "go one step ahead in manufacturing".



#### **Positioning Control** ao to P3

Not only built-in positioning but full positioning is also possible by using extension modules.



#### Network/Communication/ For details, go to P46 Information-sharing

Lineup of modules compatible with various open networks, including CC-Link IE TSN and OPC UA.



### Programming Environment

A Please check before use.

take the next step forward in manufacturing.



Realized graphical intuitive operability, and easy programming by just "selecting".

The MELSEC iQ-F series continues to expand its product lineup and upgrade its functional aspects so that it can be used by customers to

Supported functions, number of units connected, and other restrictions vary depending on the model. Models with restrictions are marked with symbols such as A/B/C. Please confirm the details of the restrictions in P78 [List of annotations], various manuals, or the FA Integrated Selection Tool before selecting and using the product.



# **Analog Control**

Analog control suitable for the application is possible by using extension modules in addition to the analog input/output function of the FX5U CPU module.



### **High-speed Counter Control**

The high-performance, high-speed counter built-in the CPU module enables high-speed control with a simple program.



### Safety Control

#### For details go to P62

For details ao to P30

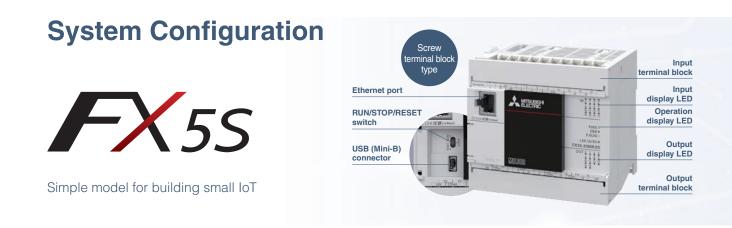
For detail

to P42

Safety extension modules that have obtained certification (Category 4, PL e, and SIL3) which complies with international safety standards bring safety to machinery and equipment.

**CPU Performance** 

Analog Control



Max.

module

Max.

module

Peripheral device

HMI GOT2000

For RS-232C communication

For RS-485 communication For RS-422 communication

(For GOT connection)

For SD memory card

Communication

SD memory card module

FX5 expansion board

FX5-232-BD

FX5-SDCD

FX5-485-BD FX5-422-BD-GOT

FX5 expansion adapter

EX5-232ADP

FX5-485ADP

FX5-4A-ADP\*

FX5-4AD-ADP

FX5-4DA-ADP FX5-4AD-PT-ADP

Max 2 dules

Max.

4

modules

For RS-232C communication

For RS-485 communication

For analog input/output

For analog output For resistance temperature

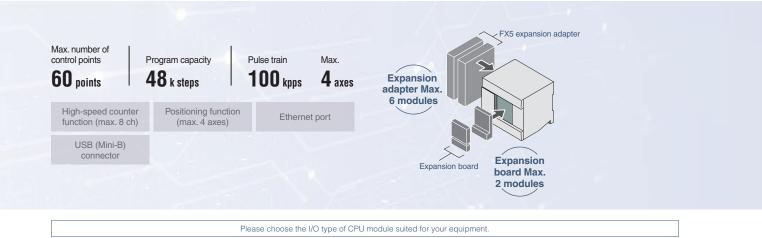
For analog input

detector input FX5-4AD-TC-ADP\* For thermocouple input

Communication

Outline	e specifications				
Item Outline specifications					
	Rated voltage	100 to 240 V AC, 50/60 Hz			
	Power consumption*1	28 W (30M), 30 W (40M), 33 W (60M)			
Power supply	Rush current	xx. 30 A for 5 ms or less/100 V AC xx. 50 A for 5 ms or less/200 V AC			
	24 V DC service power supply capacity*2	400 mA			
	Input specifications	5.1 mA/24 V DC (X10 and later: 4.0 mA/24 V DC)			
Input/ output	Output specifications	Relay output type: 2 A/1 point, 6 A or less/3 points common, 8 A or less/4 points common, 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with CE, UL, cUL Standards) Transistor output type: 0.5 A/1 point, 0.6 A or less/3 points common, 0.8 A or less/4 points common 5 to 30 V DC			
	Input/output extension	No connection			
*1: The	values show the state wher	re the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. number of connections. (Including the			

current in the input circuit) \*2: Use as power supply for input devices. (Cannot be used as an external power supply for expansion adapters.)



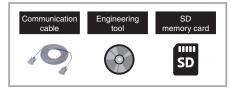
#### FX5S CPU module

Transistor output (sink) Transistor output (source) Relay output

Connector connection

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FX5S-30MR/ES AC D2 R	FX5S-40MR/ES AC D2 R	FX5S-60MR/ES AC D2 R
FX5S-30MT/ES AC D2 T1	FX5S-40MT/ES AC D2 T1	FX5S-60MT/ES AC D2 T1
FX5S-30MT/ESS AC D2 T2	FX5S-40MT/ESS AC D2 T2	FX5S-60MT/ESS AC D2 T2
Input: 16 points/Output: 14 points	Input: 24 points/Output: 16 points	Input: 36 points/Output: 24 points

### **Option** For details, refer to P14 [System Configuration (Option)].



\*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool. **CPU** Performance

Analog Control

Safety Control Network/Communication/ High-speed Counter Positioning Control Information-sharing

Programming Environment

# **System Configuration**



High function entry model with excellent cost performance that can be used in any scene



FX5 expansion adapter

**CPU** Performance

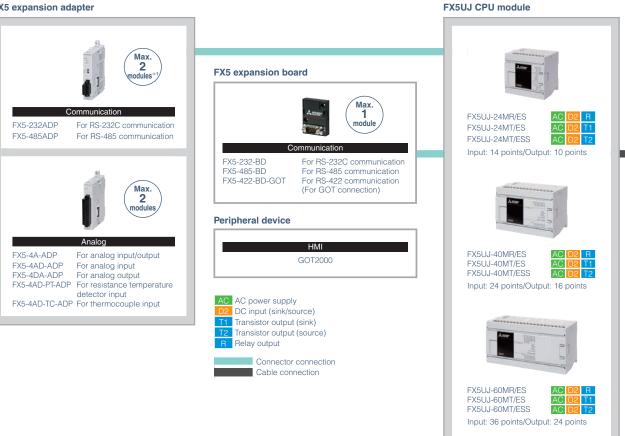
Analog Control

Positioning Control

High-speed Counter Control

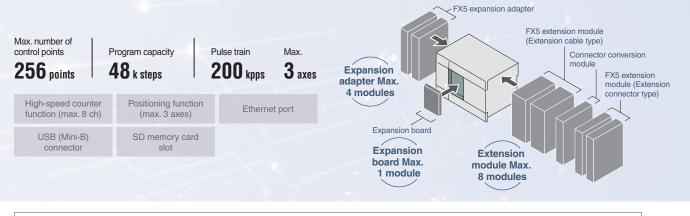
Network/Communication/ 1-sharing

Safety Control



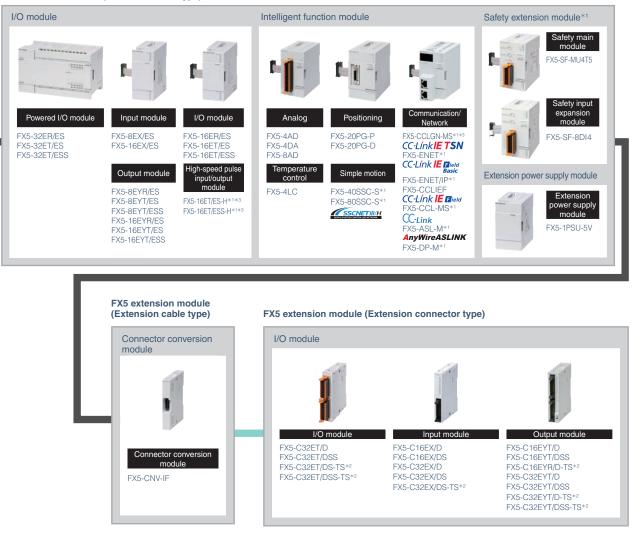
	Item	Outline specifications					
	Rated voltage	100 to 240 V AC, 50/60 Hz					
Power	Power consumption*1	30 W (24M), 32 W (40M), 35 W (60M)					
supply	24 V DC service power	400 mA (24M, 40M, 60M)					
	supply capacity*2	upply capacity*2 When an external power supply is used for the input circuit of the CPU module: 460 mA (24M), 500 mA (40M), 550 mA (60M)					
	Input specifications	5.3 mA/24 V DC (X10 and later: 4.0 mA/24 V DC)					
Input/ output	Output specifications	Relay output type: 2 A/1 point, 6 A or less/3 points common, 8 A or less/4 points common, 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with Ce, UL, cUL Standards) Transistor output type: 0.5 A/1 point, 0.6 A or less/3 points common, 0.8 A or less/4 points common 5 to 30 V DC					
	Input/output extension	Extension devices for FX5 can be connected: when adding an extension connector type, the connector conversion module (FX5-CNV-IF) is required					

\*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. number of connections provided to CPU module. (Including the current in the input circuit)
 \*2: When I/O modules are connected, they consume current from the 24 V DC service power supply.

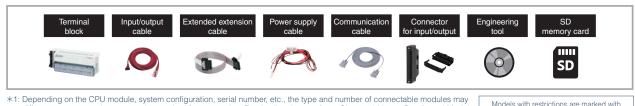


Please choose the I/O type of CPU module or I/O module suited for your equipment. Refer to the page below for the details of I/O type of each product.





**Option** For details, refer to P14 [System Configuration (Option)].



\*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Mode Selection or use the FA Integrated Selection Tool. \*2: Spring clamp terminal block type.

\*3: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool. Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

**CPU** Performance

Analog Control

Positioning Control

High-speed Counter Control

Information-sharing

Safety Control

Programming Environment

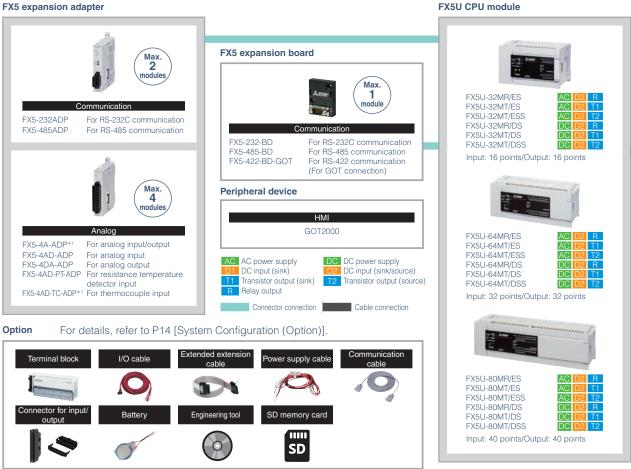
# **System Configuration**



High functioning all-in-one model equipped with advanced built-in functions and diverse expandability



#### FX5 expansion adapter



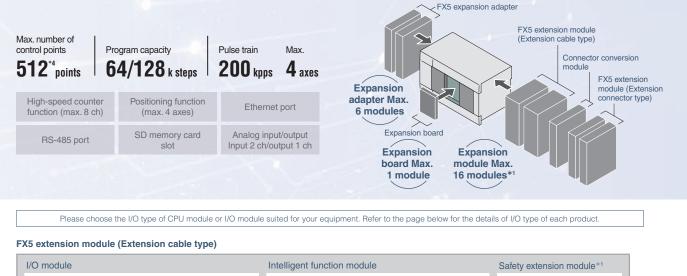
#### **Outline specifications**

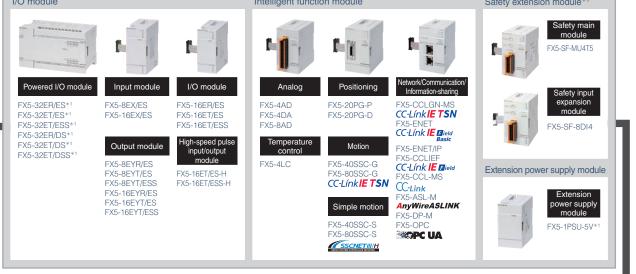
Item		Outline specifications					
	Item	AC power supply type	DC power supply type				
	Rated voltage	100 to 240 V AC, 50/60 Hz	24 V DC				
	Power consumption*1	30 W (32M), 40 W (64M), 45 W (80M)	30 W (32M), 40 W (64M), 45 W (80M)				
Power supply	24 V DC service power supply capacity	400 mA [300 mA <sup>+3</sup> ] (32M), 600 mA [300 mA <sup>+3</sup> ] (64M, 80M) When an external power supply is used for the input circuit of the CPU module: 480 mA [380 mA <sup>+3</sup> ] (32M), 740 mA [440 mA <sup>+3</sup> ] (64M), 770 mA [470 mA <sup>+3</sup> ] (80M)	_				
	24 V DC internal power supply capacity	_	480 mA (360 mA* <sup>2</sup> ) (32M), 740 mA (530 mA* <sup>2</sup> ) (64M), 770 mA (560 mA* <sup>2</sup> ) (80M)				
	Input specifications	5.3 mA/24 V DC (X20 and later: 4.0 mA/24 V DC)					
Input/ output	Output specifications	Relay output type: 2 A/1 point, 8 A or less/4 points common, 8 A or less/8 points common, 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with CE, UL, cUL Standards) Transistor output type: 0.5 A/1 point, 0.8 A or less/4 points common, 1.6 A or less/8 points common 5 to 30 V DC					
	Input/output extension	Extension devices for FX5 can be connected: when adding an extension connector type, the connector conversion module (FX5-CNV-IF) is required.					

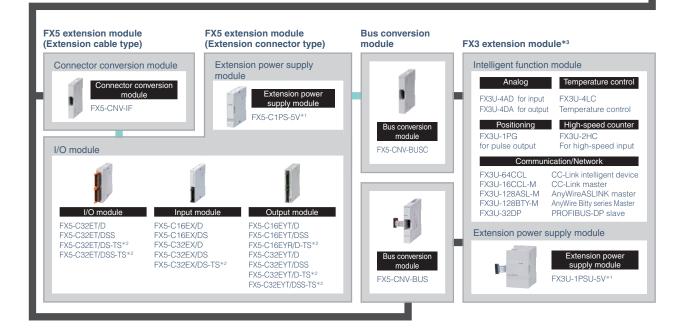
\*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. number of connections provided to CPU \*2: The values in the branches are the power supply capacity to be resulted when the power supply voltage falls in the range from 16.8 to 19.2 V DC.
\*3: The values in the brackets [] will result when the ambient temperature is less than 0°C during operations.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Safety







\*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

- \*2: Spring clamp terminal block type.\*3: For the module requiring parameter in FX3 extension module, parameter settings by program are necessary. When connecting the FX3 extension module, the bus speed for FX3 applies for access. For details, refer to Chapters 4 through 7 \*4: Max. number of control points, including remote I/O points.
- Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Safety Control

**CPU** Performance

Analog Control

Positioning Control

High-speed Counter Control

Information-sharing

Programming Environment

# **System Configuration**



High functioning compact model to help miniaturize equipment by condensing various functions into a compact body

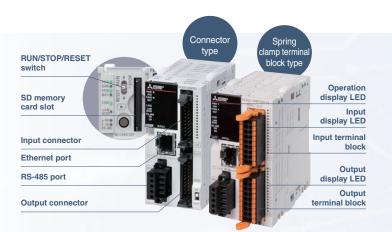
**CPU** Performance

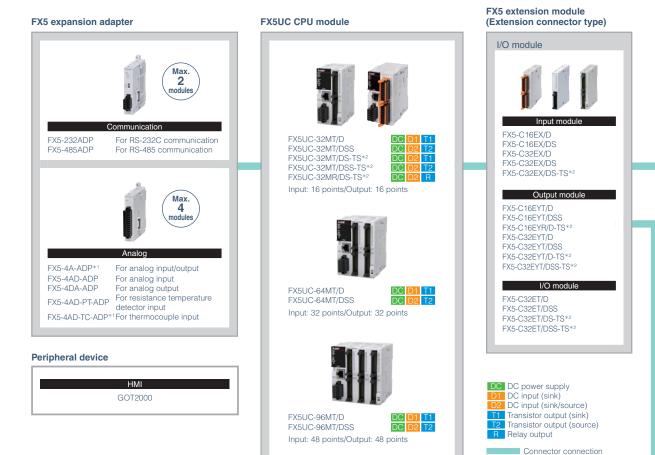
Analog Control

Positioning Control

speed Counter Control

Safety Control

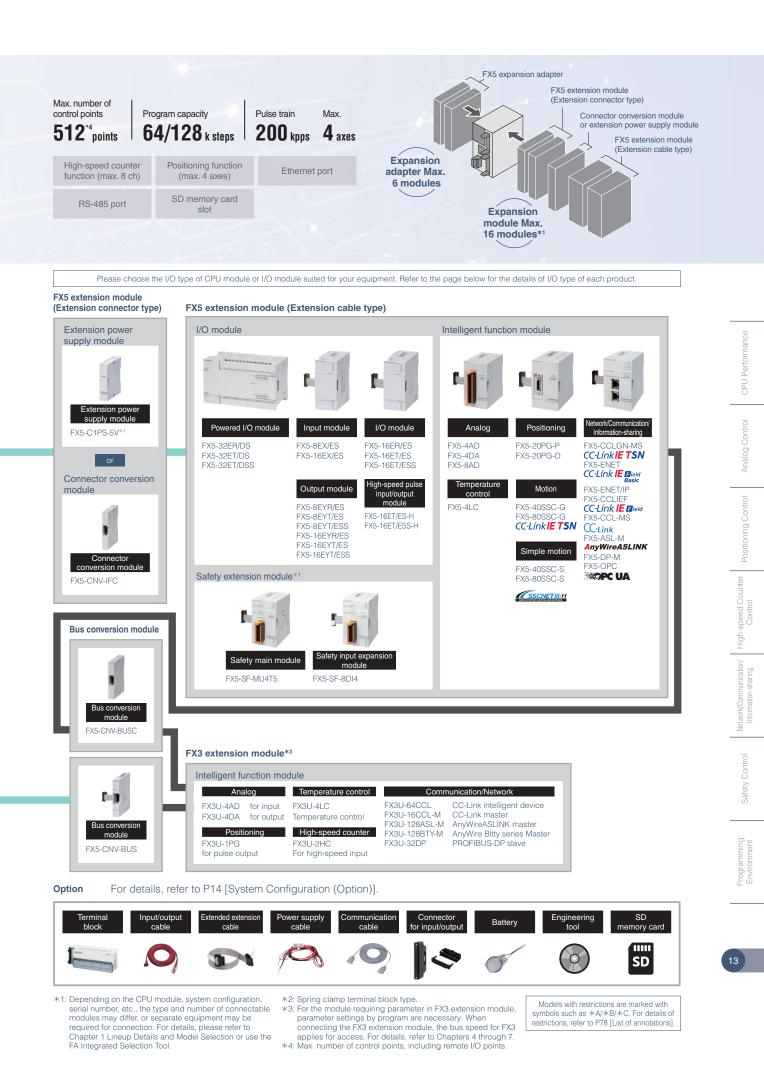




Cable connection

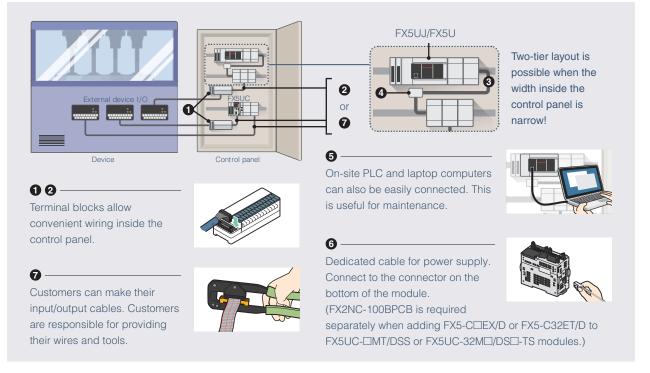
	Item	Outline specifications					
	Rated voltage	24 V DC					
Power	Power consumption*1	32M: 5 W/24 V DC (30 W/24 V DC +20%, -15%) 64M: 8 W/24 V DC (33 W/24 V DC +20%, -15%) 96M: 11 W/24 V DC (36 W/24 V DC +20%, -15%)					
supply	5 V DC power supply capacity	720 mA					
	24 V DC internal power supply	500 mA					
	Input specifications	5.3 mA/24 V DC (X20 and later: 4.0 mA/24 V DC)					
Input/	Output specifications	Relay output type: 2 A/1 point, 4 A or less/8 points common*2 30 V DC or less, 240 V AC or less (250 V AC or less in case of noncompliance with CE, UL, cUL Standards)					
output		Transistor output type: Y000 to Y003 0.3 A/1 point, Y004 and later 0.1 A/1 point, 0.8 A/8 points common*3 5 to 30 V DC					
	Input/output extension	Extension device for FX5 can be connected (extension power supply module (FX5-C1PS-5V) or connector conversion module (FX5-CNV-IFC)					
	input/output extension	is required when connecting an extension cable type)					

24 V DC power supplies of extension devices are not included.)
\*2: 8 A or less when two common terminals are connected to the external part.
\*3: 1.6 A or less when two common terminals are connected to the external part.



# **System Configuration (Option)**

Numerous options are available, including connection cables and connectors. These options can be selected according to your application. For details on the options that can be connected to each CPU module, refer to the manual.



### Terminal block

Ø I/O cable

terminal block

For converting the FX5UC or 20-pin MIL connector of an I/O extension into a terminal block.

Relay output type

• FX-16EYR-TB

• FX-16EYR-ES-TB/UL



• FX-16E-TB

• FX-32E-TB

• FX-16E-TB/UL

• FX-32E-TB/UL

Connect the CPU module or FX5 extension module to the

For terminal block connection

FX-16E-□CAB (20-pin on both ends)
FX-16E-□CAB-R (20-pin on both ends)

□: 150 (1.5 m)/300 (3 m)/500 (5 m)

#### Terminal block/output type conversion

Use when the transistor output of the FX5UC is to be a relay, triac, or transistor.

```
Triac output type
```

- FX-16EYS-TBFX-16EYS-ES-TB/UL
- Transistor output type (sink)
- FX-16EYT-TB
- Transistor output type (source)
- FX-16EYT-ESS-TB/UL

### O Extended extension cable

Use when the CPU module and extension module are to be installed at a distance from each other.



FX5-30EC (30 cm)\*<sup>D1</sup>
FX5-65EC (65 cm)\*<sup>D2</sup>

• Connector conversion adapter is required when connected with an input/output module (extension cable type), high-speed pulse input/output module, or an intelligent function module.

### Onnector conversion adapter

Use to convert connectors between extension cables and extension cable type modules.



• FX5-CNV-BC

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].





# For connecting external device (one side single wire)

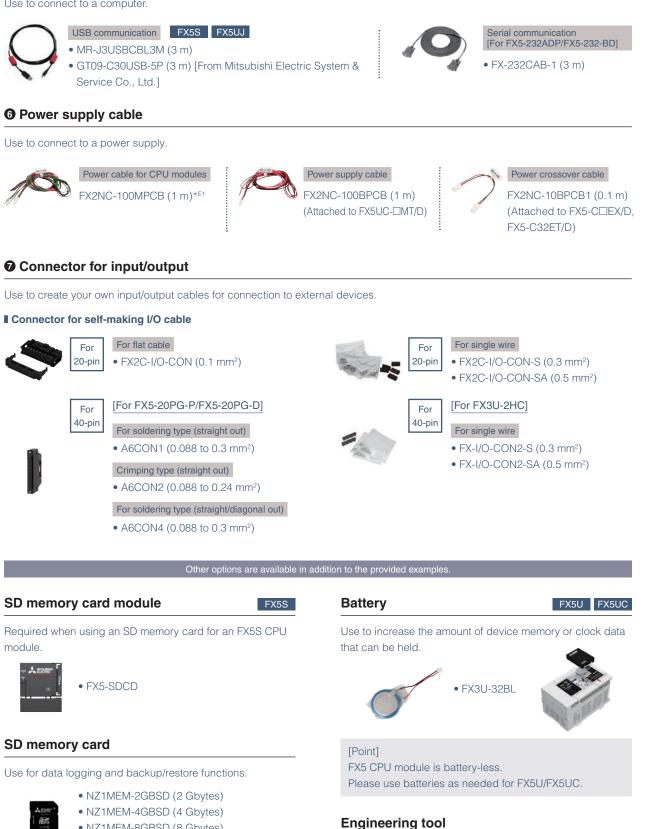
• FX-16E-500CAB-S (5 m, 20-pin single wire)

CPU Performance

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### O Communication cable

Use to connect to a computer.



- NZ1MEM-8GBSD (8 Gbytes)
- NZ1MEM-16GBSD (16 Gbytes)

[Related products are also available.] In addition to these options, connection cables and positioning signal conversion modules from partner manufacturers are available. For details on related products, refer to Chapter 9 below.

Software for programming CPU modules.

• GX Works3

# **Performance Specifications**



### FX5S CPU module performance specifications



		Specification			
Control system		Stored-program repetitive operation			
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])			
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD)			
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)			
December	Constant scan	0.5 to 2000 ms (can be set in 0.1 ms increments)			
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)			
specifications	Timer performance specifications	100 ms, 10 ms, 1 ms			
	No. of program executions	32			
	No. of FB files	16 (Up to 15 for user)			
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type			
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt			
Command processing	LD X0	84 ns			
time MOV D0 D1		100 ns			
	Program capacity	48 k steps (96 kbytes, flash memory)			
Memory capacity	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)			
Memory capacity	Device/label memory	120 kbytes			
	Data memory/standard ROM	5 Mbytes			
Flash memory (Flash ROM	) write count	Maximum 20000 times			
	Device/label memory	1			
File storage capacity	Data memory P: No. of program files FB: No. of FB files	P: 32, FB: 16			
		NZ1MEM-2GBSD: 511*1			
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*1			
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)			
Clock function	Precision	Differences per month ±45 sec./25°C (TYP)			
No. of input/output points		60 points or less			
Power failure retention	Retention method	Large-capacity capacitor			
(clock data*2)	Retention time	15 days (Ambient temperature: 25°C)			
Power failure retention (device)	Power failure retention capacity	Maximum 5 k words			

\*1: The value listed above indicates the number of files stored in the root folder.

\*1: The value listed above indicates the number of tiles stored in the root tolder.
 \*2: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 15 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

### Number of device points

Item			Base	Max. number of points
	Input relay (X)		8	1024 points or less The total number of X and Y assigned to input/output
	Output relay (Y)		8	1024 points or less points is up to 60 points.
	Internal relay (M)		10	32768 points (can be changed with a parameter)*1
	Latch relay (L)		10	32768 points (can be changed with a parameter)*1
	Link relay (B)		16	32768 points (can be changed with a parameter)*1
	Annunciator (F)		10	32768 points (can be changed with a parameter)*1
	Link special relay (SB)		16	32768 points (can be changed with a parameter)*1
No. of user device points	Step relay (S)		10	4096 points (fixed)
	Timer system	Timer (T)	10	1024 points (can be changed with a parameter)*1
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be changed with a parameter)*1
	O	Counter (C)	10	1024 points (can be changed with a parameter)*1
	Counter system	Long counter (LC)	10	1024 points (can be changed with a parameter)*1
	Data register (D)		10	8000 points (can be changed with a parameter)*1
	Link register (W)		16	32768 points (can be changed with a parameter)*1
	Link special register (SW)		16	32768 points (can be changed with a parameter)*1
No. of system device	Special relay (SM)		10	10000 points (fixed)
points	Special register (SD)		10	12000 points (fixed)
No. of index register	Index register (Z)*2		10	24 points
points	Long index register (LZ)*2		10	12 points
No. of file register points	File register (R)		10	32768 points (can be changed with a parameter)*1
No. of the register points	Extended file register (ER)		10	32768 points (are stored in SD memory card)
No. of nesting points	Nesting (N)		10	15 points (fixed)
No. of pointer points	Pointer (P)		10	4096 points
No. of pointer points	Interrupt pointer (I)		10	32 points
	Decimal constant (K)	Signed	—	16 bits: -32768 to +32767, 32 bits: -2147483648 to +2147483647
		Unsigned	—	16 bits: 0 to 65535, 32 bits: 0 to 4294967295
Others	Hexadecimal constant (H)		—	16 bits: 0 to FFFF, 32 bits: 0 to FFFFFFF
Othoro	Real constant (E)	Single precision	—	E-3.40282347+38 to E-1.17549435-38, 0, E1.17549435-38 to E3.40282347+38
	Character string			Shift-JIS code max. 255 single-byte characters (256 including NULL) Unicode max. 255 characters (256 including NULL)

\*1: Can be changed with parameters within the capacity range of the CPU built-in memory.
 \*2: The sum of index register (Z) and long index register (LZ) is 24 words.



FX5UJ

### ■ FX5UJ CPU module performance specifications

Item		Specification			
Control system		Stored-program repetitive operation			
Input/output control syster	n	Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])			
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD)			
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)			
Duranteria	Constant scan	0.5 to 2000 ms (can be set in 0.1 ms increments)			
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)			
specifications	Timer performance specifications	100 ms, 10 ms, 1 ms			
	No. of program executions	32			
	No. of FB files	16 (Up to 15 for user)			
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type			
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt by modules*1			
Command processing	LD X0	34 ns			
time	MOV D0 D1	34 ns			
	Program capacity	48 k steps (96 kbytes, flash memory)			
Memory capacity	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)			
Memory capacity	Device/label memory	120 kbytes			
	Data memory/standard ROM	5 Mbytes			
Flash memory (Flash ROM) write count		Maximum 20000 times			
	Device/label memory	1			
File storage capacity	Data memory P: No. of program files FB: No. of FB files	P: 32, FB: 16			
		NZ1MEM-2GBSD: 511*2			
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*2			
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)			
Clock function	Precision	Differences per month ±45 sec./25°C (TYP)			
	(1) No. of input/output points	256 points or less			
No. of input/output points	(2) No. of remote I/O points	256 points or less			
	Total No. of points of (1) and (2)	256 points or less			
Power failure retention	Retention method	Large-capacity capacitor			
(clock data*3)	Retention time	15 days (Ambient temperature: 25°C)			
Power failure retention (device)	Power failure retention capacity	Maximum 12 k words			

\*1: Interrupt from the intelligent function module and high-speed pulse input/output module.

\*2: The value listed above indicates the number of files stored in the root folder.
\*2: The value listed above indicates the number of files stored in the root folder.
\*3: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 15 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

### Number of device points

					Max. number of points*
	Input relay (X)		8	1024 points or less	The total number of X and Y assigned to input/output
	Output relay (Y)		8	1024 points or less	points is up to 256 points.
	Internal relay (M)		10	7680 points	
	Latch relay (L)		10	7680 points	
	Link relay (B)		16	2048 points	
	Annunciator (F)		10	128 points	
	Link special relay (SB)		16	2048 points	
No. of user device points	Step relay (S)		10	4096 points	
	Timer system	Timer (T)	10	512 points	
	Accumulation timer system	Accumulation timer (ST)	10	16 points	
	Counter system	Counter (C)	10	256 points	
	Counter system	Long counter (LC)	10	64 points	
	Data register (D)		10	8000 points	
	Link register (W)		16	1024 points	
	Link special register (SW)		16	1024 points	
No. of system device	Special relay (SM)		10	10000 points	
points	Special register (SD)		10	12000 points	
Module access device	Intelligent function module device		10	Depends on the inte	lligent function module.
No. of index register	Index register (Z)		10	20 points	
points	Long index register (LZ)		10	2 points	
No. of file register points	File register (R)		10	32768 points	
No. of the register points	Extended file register (ER)		10	32768 points (are st	ored in SD memory card)
No. of nesting points	Nesting (N)		10	15 points	
No. of pointer points	Pointer (P)		10	2048 points	
No. of pointer points	Interrupt pointer (I)		10	178 points	
	Decimal constant (K)	Signed		16 bits: -32768 to +3	32767, 32 bits: -2147483648 to +2147483647
	Decimal constant (K)	Unsigned		16 bits: 0 to 65535, 3	32 bits: 0 to 4294967295
Others	Hexadecimal constant (H)			16 bits: 0 to FFFF, 32	2 bits: 0 to FFFFFFF
Othors	Real constant (E)	Single precision		E-3.40282347+38 to	E-1.17549435-38, 0, E1.17549435-38 to E3.40282347+38
	Character string		_		255 single-byte characters (256 including NULL) haracters (256 including NULL)* <sup>A1</sup>

\*: Maximum number of points cannot be changed. (fixed)



### ■ FX5U/FX5UC CPU module performance specifications

Item		Specification			
Control system		Stored-program repetitive operation			
Input/output control system	n	Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])			
Programming language		Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD), sequential function chart (SFC)* <sup>A2</sup>			
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)			
Programming	Constant scan	0.2 to 2000 ms (can be set in 0.1 ms increments)			
specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)			
	Timer performance specifications	100 ms, 10 ms, 1 ms			
	No. of program executions	32			
	No. of FB files	16 (Up to 15 for user)			
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type			
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt by modules*1			
Command processing	LD X0	34 ns*2			
time	MOV D0 D1	34 ns*2			
	Program capacity	64/128 K steps* <sup>A3</sup> (128 kbytes/256 kbytes, flash memory)			
Management	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)			
Memory capacity	Device/label memory	150 kbytes* <sup>A6</sup>			
	Data memory/standard ROM	5 Mbytes			
Flash memory (Flash ROM) write count		Maximum 20000 times			
	Device/label memory	1			
File storage capacity	Data memory P: No. of program files FB: No. of FB files	P: 32, FB: 16			
		NZ1MEM-2GBSD: 511*3			
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*3			
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)			
Clock function	Precision	Differences per month ±45 sec./25°C (TYP)			
	(1) No. of input/output points	256 points or less/384 points or less* <sup>A4</sup>			
No. of input/output points	(2) No. of remote I/O points	384 points or less/512 points or less* <sup>A5</sup>			
	Total No. of points of (1) and (2)	512 points or less			
Power failure retention	Retention method	Large-capacity capacitor			
(clock data*4)	Retention time	10 days (Ambient temperature: 25°C)			
Power failure retention (device)	Power failure retention capacity	Maximum 12 k words*5			

\*1: Interrupt from the intelligent function module and high-speed pulse input/output module.

\*1: Interrupt from the intelligent function module and high-speed pulse input/output module.
\*2: When the program capacity is 64K steps.
\*3: The value listed above indicates the number of files stored in the root folder.
\*4: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 10 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

\*5: All devices in the device (high-speed) area can be held against power failure. Devices in the device (standard) area can be held also when the optional battery is mounted.

#### Number of device points

Item			Base	Max. number of points	
Input relay (X)		8	1024 points or less The total number of X and Y assigned to input/output		
	Output relay (Y)		8	1024 points or less points is up to 256 points/384 points*A4.	
	Internal relay (M)		10	32768 points (can be changed with a parameter)*1	
	Latch relay (L)		10	32768 points (can be changed with a parameter)*1	
	Link relay (B)		16	32768 points (can be changed with a parameter)*1	
	Annunciator (F)		10	32768 points (can be changed with a parameter)*1	
	Link special relay (SB)		16	32768 points (can be changed with a parameter)*1	
No. of user device points	Step relay (S)		10	4096 points (fixed)	
	Timer system	Timer (T)	10	1024 points (can be changed with a parameter)*1	
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be changed with a parameter)*1	
	O	Counter (C)	10	1024 points (can be changed with a parameter)*1	
	Counter system	Long counter (LC)	10	1024 points (can be changed with a parameter)*1	
	Data register (D)		10	8000 points (can be changed with a parameter)*1	
	Link register (W)		16	32768 points (can be changed with a parameter)*1	
	Link special register (SW)		16	32768 points (can be changed with a parameter)*1	
No. of system device	Special relay (SM) Special register (SD)		10	10000 points (fixed)	
points			10	12000 points (fixed)	
Module access device	Intelligent function module device		10	65536 points (designated by U□\G□)	
No. of index register	Index register (Z)*2		10	24 points	
points	Long index register (LZ)*2		10	12 points	
No. of Classication and the	File register (R)		10	32768 points (can be changed with a parameter)*1	
No. of file register points	Extended file register (ER)		10	32768 points (are stored in SD memory card)	
No. of nesting points	Nesting (N)		10	15 points (fixed)	
No. of pointer points	Pointer (P)		10	4096 points	
No. of pointer points	Interrupt pointer (I)		10	178 points (fixed)	
No. of SFC points	SFC block device (BL)		10	32 points	
No. of SI C points	SFC transition device (TR)		10	0 points (Used only as device comments.)	
	Decimal constant (K)	Signed	—	16 bits: -32768 to +32767, 32 bits: -2147483648 to +2147483647	
		Unsigned		16 bits: 0 to 65535, 32 bits: 0 to 4294967295	
Others	Hexadecimal constant (H)			16 bits: 0 to FFFF, 32 bits: 0 to FFFFFFF	
Othoro	Real constant (E)	Single precision		E-3.40282347+38 to E-1.17549435-38, 0, E1.17549435-38 to E3.40282347+38	
	Character string		—	Shift-JIS code max. 255 single-byte characters (256 including NULL) Unicode max. 255 characters (256 including NULL)* <sup>A1</sup>	

\*1: Can be changed with parameters within the capacity range of the CPU built-in memory. \*2: The sum of index register (Z) and long index register (LZ) is 24 words.

memo



# **CPU** Performance

The CPU module has excellent built-in functions to respond to various types of control.

Command

processing time

**34** ns

Pulse train Max.

4

axes

High functioning all-in-one model

Positioning function (max. 4 axes)

RS-485 port

Analog input/output

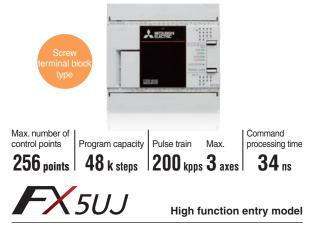
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kpps

As an all-rounder CPU, this module can help introducing IoT to

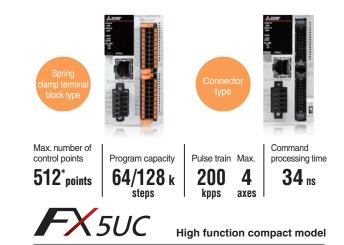
In addition, an Ethernet port, SD memory card slot (FX5S is an option), etc. are mounted as standard equipment. The Ethernet port is compatible with CC-Link IE Field Network Basic and can be connected to a wide variety of equipment.





Equipped with variety of built-in functions while demonstrating excellence in cost performance, this single module is recognized for its ease of use.

High-speed counter function (max. 8 ch)	Positioning function (max. 3 axes)
Ethernet port	USB (Mini-B) connector
SD memory card slot	



Compact housing helps save space in panels. A lineup of spring clamp terminal blocks has also been added.

High-speed counter function (max. 8 ch)	Positioning function (max. 4 axes)
Ethernet port	RS-485 port
SD memory card slot	

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

\*: Max. number of control points, including remote I/O points.

Program capacity

**64/128** k

steps

facilities and equipments in any scenes.

High-speed counter function (max. 8 ch)

Ethernet port

SD memory card slot

20

Max. number of

512<sup>\*</sup> points

control points

# Built-in interface

### Built-in Ethernet port



The Ethernet port can handle communication with up to 8 connections on the network.
It also supports CC-Link IE Field Network Basic.

		Number of connectable stations/modules				
Elhemel C		FX5S/FX5UJ	FX5U/FX5UC			
MELSOFT co	onnection*1					
SI MP	3E frame					
SLIVIP	1E frame*2	Lin to 0 stations in	Lin to 0 stations in			
Predefined p	protocol support	Up to 8 stations in total	Up to 8 stations in total			
Socket comr	munication	ioiai	lotai			
	P communication n/slave station)*2					
	eld Network Basic*2	8 stations	16 stations			
	communication function*2	8 modules	16 modules			
	FTP server*3 FTP client*3	Total 1 modules	Total 1 modules			
Time setting	function (SNTP client)*2	1 modules	1 modules			
Web	System Web page	Up to 4 modules in	Up to 4 modules in			
server*2	User Web page*3	total	total			
Real-time mo	onitoring function*2	1 modules	1 modules			



### Built-in SD memory card slot (FX5S is an option)



 The built-in SD memory card slot is convenient for updating programs and mass producing products.

# Built-in RS-485 port (with MODBUS/RTU communication)

FX5U FX5UC



Built-in RS-485 port allows for communication with inverters, etc.
MODBUS/RTU communication is also supported. It can connect to MODBUS compatible devices such as PLCs and temperature controllers.

### Built-in USB (Mini-B) connector

#### FX5S FX5UJ



 A USB (Mini-B) connector for programming interface is provided as standard.

# RUN/STOP/RESET switch • Equipped wit



• Equipped with a RUN/STOP/ RESET switch, the device can be rebooted without turning off the main power for debugging.

# Built-in analog input/output (with alarm output)

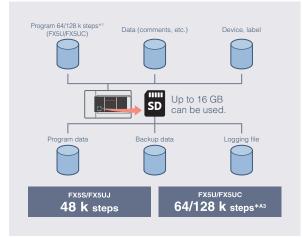


• The FX5U has built-in 12-bit 2 ch analog voltage input and 1 ch analog voltage output.

FX5U

CPU Performance

\*1: One MELSOFT connection is not included in the number of connections. (The second and subsequent modules are included.) \*2: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].



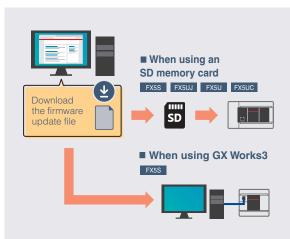
• Data areas of memory are reserved for each application.

- Can write programs without worrying about memory for comments, etc.
  - [Maximum number of characters] Comments: 1024 characters Statements: 5000 characters

# Firmware can be upgraded

Firmware update function



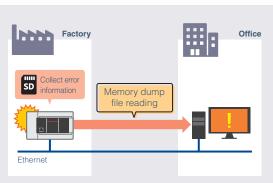


- The firmware version can be upgraded without replacing the CPU module in use.
- Provide update files free of charge\*3.

### Device values can be saved when an error occurs

Memory dump function\*1\*2

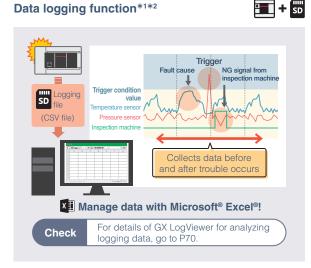




Device data values from when trouble occurs are important to quickly investigate the cause of problems.

- Device values can be saved in a batch to an SD memory card when an error occurs.
- Saved data can be checked on the program editor.
- This provides powerful support for troubleshooting when errors occur.

### Possible to collect data before and after trouble occurs



- Logging data can be easily collected without the need for programming.
- CSV file\*1/binary file format output is available.
- Supports debugging and analysis of equipment.
- Utilizing logging data also helps introduce traceability.

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Safety

Analog Control

Positioning Control

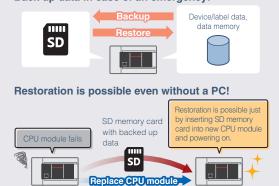
speed Counter Control

Can be supported by CPU modules SD mer

- SD memory card required (FX5S requires a separate SD memory card module)
- \*1: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].
   \*2: The data logging function and memory dump function cannot be used simultaneously.
   \*3: Please contact your local Mitsubishi Electric sales office or representative.



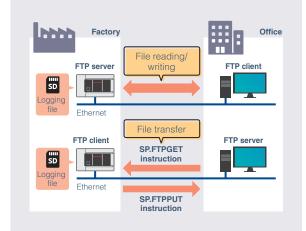
Back up data in case of an emergency



- Data can be backed up/restored at any time.
- If data memory is backed up to an SD memory card, the device can be restored when the CPU module is turned ON.
- If the CPU module fails, it can recover promptly without a PC.

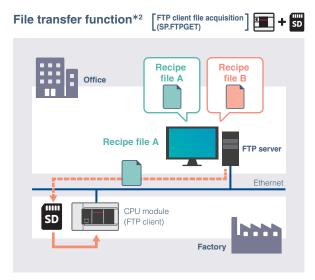
### Allows for batch collection of logs from distant factories

File transfer function [FTP server\*2/FTP client\*2]

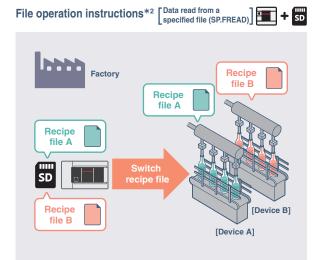


 Using the file transfer function instruction, you can transfer logging files, etc., and obtain data from the server without complicated settings and operations in the upper system (FTP server).

### Reduces changeover time and improves production efficiency on small production lines with multiple products



- Recipe files can be acquired in the SD memory card by connecting to an FTP server.
- Simply enable the FTP client function and add the program to acquire the recipe file.

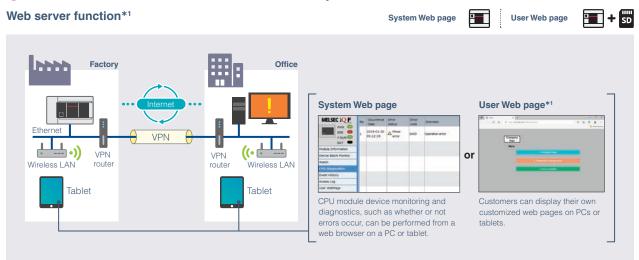


- Multiple recipe files on an SD memory card can be switched to read values into the device.
- Automatic switching of recipe data is possible, reducing setup loss time.

Su Su Hennory card required in XSS requires a separate SD menory card module)		Can be supported by CPU modules	SD memory card required (FX5S requires a separate SD memory card module)
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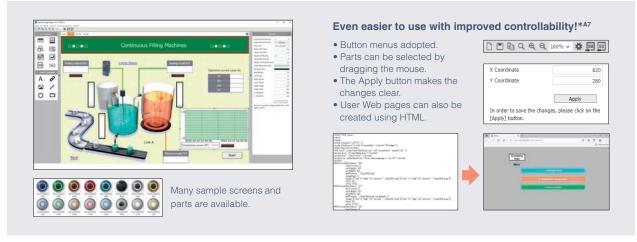
\*1: While the backup/restore function is executed, some functions are temporarily unavailable. For details, refer to the manual.
\*2: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].
\*3: Excluding the buffer memory of the intelligent function module.

### Device status can be checked from a smartphone or tablet



- No program needed. An easy diagnosis just by accessing PLC!
- Even without a PC or engineering tools, the status can easily be checked with a smartphone or tablet.
- Simple diagnosis provides sufficient preparation prior to on-site surveys for efficient maintenance.

#### User Web page drawing tool



- User Web pages can be created in two ways, with a drawing tool or with HTML.
- With the user Web page drawing tool, Web pages can be created by combining sample screens and parts.

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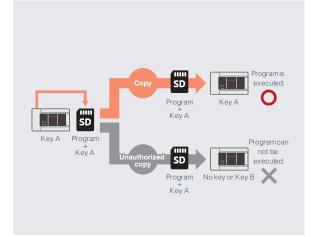
\*1: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Safety Control

Prevents customers' programs from leaking

Security key authentication function



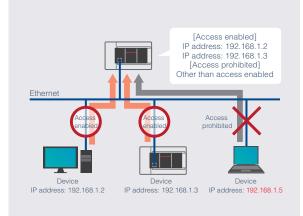
• Prevents data theft, tampering, misoperation, and illegal execution, etc. caused by unauthorized access from third parties.

• Programs cannot be executed on a CPU module without a registered security key, preventing program leakage.

### Prevents unauthorized access via network

IP filter function\*1

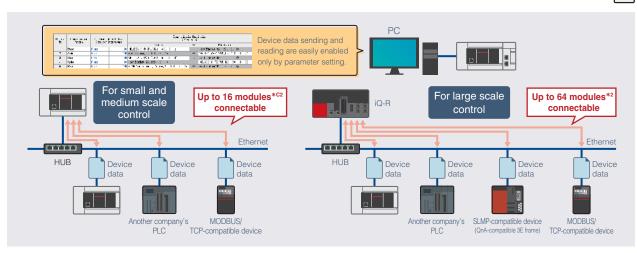
🛨 + 5



- Prevents access from devices other than authorized devices by registering the IP addresses of devices that can access the CPU module.
- Reduces the risk of unauthorized hacking or data tampering by third parties.

### Possible to send and receive device data without programs

### Simple CPU communication function\*1



• Using a simple parameter setting with GX Works3 as the master, device data such as production data can be transferred without a program.

SD memory card required (FX5S requires a separate SD memory card module)

• The CPU module can easily perform communication with existing systems that use the MELSEC iQ-R series, Q series, L series, FX3 series, or another company's PLC.

•

•

\*1: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function

compatibility table]. \*2: When using the iQ-R CPU module's built-in Ethernet port.

Can be supported by CPU modules

# Operation of Ethernet-equipped modules can be monitored

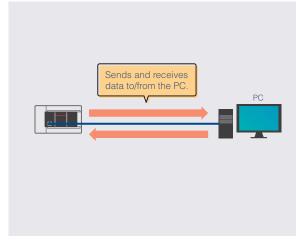
### **SLMP** communication

Ethernet-equipped module	Communication through SLMP*1	PC

· Seamless communication like a single network using a common protocol, SLMP\*1(3E/1E\*2 frame). Information can be easily collected and equipment monitored and maintained from anywhere in the office or at worksites.

### Possible to send and receive data to/ from the PC

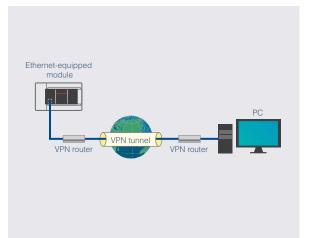
#### **Socket communication**



• Data communication with Ethernet-connected devices is possible via TCP or UDP.

### Troubleshooting can even be performed remotely

### **Remote maintenance**



- GX Works3 can be connected via VPN, and programs can be read/written.
- Troubleshooting can be performed from a remote place, which leads to a reduction in maintenance costs.



 \*1: SeamLess Message Protocol
 \*2: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].

### SD memory card module (option)

NEW FX5-SDCD FX5S

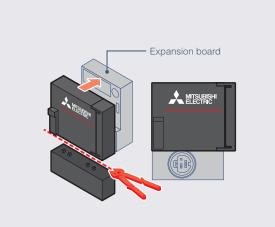


### Required when using SD memory card with FX5S CPU module



- SD memory card module enables expansion of IoT functions (data collection, remote monitoring, etc.).
- SD memory cards are available. For details, refer to P15.

### On be used with expansion boards



• The cover can be cut off and attached to the upper section of other expansion boards.

### Spring clamp terminal block used in many modules

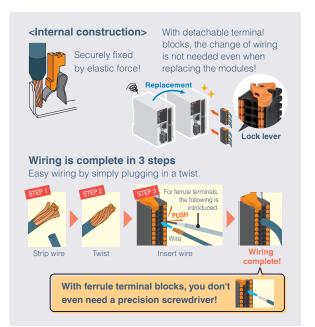
### Spring clamp advantages

- Spring force holds wires in place, preventing wires from falling out due to vibration.
- There is no need for crimp terminals or crimp tools. Wiring is possible without extra time or cost.
- No external terminal block is needed. Easily detachable & securely fixed by a lock lever.

# For ferrule terminals of FX5UC CPU module, the following is introduced.

(Reference product: PHOENIX CONTACT GmbH & Co. KG\*)

Model	Туре	
CRIMPFOX 6	Crimp tool	
AI 0.5-10 WH	Crimp terminal (Ferrule with	Wire size 0.5 mm <sup>2</sup>
AI 0.75-10 GY	insulation sleeve)	Wire size 0.75 mm <sup>2</sup>
A 1.0-10	Crimp terminal (Ferrule without	Wire size 1.0 mm <sup>2</sup>
A 1.5-10	insulation sleeve)	Wire size 1.5 mm <sup>2</sup>



\*: If a product other than the reference product is used, the wire ferrule cannot be pulled out. Sufficiently Confirm that the wire ferrule can be pulled out before use.

### ■ List of Built-in Functions by CPU Module

Function	Content		CPU m	nodule*	
T unction	Content	FX5S	FX5UJ	FX5U	FX5UC
Data collecting function					
Data logging function	Collects data at the specified interval or any desired timing, and stores them as a file on the SD memory card.	$\Delta^{*2}$	~	~	~
Memory dump function	Saves the data in the devices of the CPU module at a desired timing.	$\triangle^{*2}$	~	~	$\checkmark$
Communication function					
Built-in Ethernet function	An Ethernet related function such as connection to MELSOFT products and GOTs, socket communication, file transfer function (FTP server, FTP client), Web server (HTTP), SNTP client, and simple CPU communication function. For details, refer to P52 [General-purpose Ethernet].	~	~	~	~
CC-Link IE Field Network Basic function	Exchanges data between the master station and remote station using general-purpose Ethernet.	~	~	~	~
Serial communication function	A function related to the serial communication such as N:N Network, parallel link, MC protocol, inverter communication function and non-protocol communication.	√*3	√*3	~	~
MODBUS communication func	Connection with the products which support MODBUS RTU/TCP is available. The master and slave functions can be used.	~	~	~	~
ligh-speed input/output functi	n				
High-speed counter function	Performs high-speed counter, pulse width measurement, input interruption, etc. by using the input of the CPU module or high-speed pulse input/output module.	~	~	~	~
Positioning function	Executes positioning operation by using the transister output of the CPLL module or biologood		~	~	~
nalog function					
Analog input function Analog output function	Voltage input/output can be performed with analog input and analog output.	_	_	~	
Feedback control					1
PID control function	PID control commands provide feedback control for analog changes in temperature, pressure, water volume, etc.	~	~	~	~
PID control via parameter func	Parforms PID control (standard PID control, boating cooling PID control) by using GX Works?	_	_	~	~
Security functions		1	1	1	l I
Security functions	Protects resources stored in PCs and resources in the units in the system of the FX5 from illegal access by a third party such as theft, alteration, accidental operation and unauthorized execution.	~	~	~	~
P filter function	Identifies the IP address of external devices over Ethernet, and blocks access from an invalid IP address.	~	~	~	~
Maintenance function					
Firmware update function	Updates the firmware of the module. Only FX5S can be updated with firmware from GX Works3 without an SD memory card.	√*2	~	~	~
Scan monitoring function watch dog timer setting)	Detects an error in the hardware and program of the CPU module by monitoring the scan time.	~	~	~	~
Memory card Boot operation	Transfers the file stored in the SD memory card to the transfer destination memory judged automatically by the CPU module when the power is turned ON or is reset.	$\triangle^{*2}$	~	~	~
Real-time monitoring function	Monitors the data in the specified device of the CPU module at a specified interval or at a desired timing in real time.	~	~	~	~
AS function Event history function	Collects operations executed and errors detected from the modules, and saves them in the CPU module, expansion board, expansion adapter, and intelligent module. The saved logs can be checked in chronological order.	~	~	~	~
Data backup/restoration function	Backs up program files, parameter files, and device/label data files in a CPU module to an SD memory card. The backup data can be restored as needed.	$\triangle^{*2}$	~	~	~
Program function					
Constant scan	Keeps the scan time constant and executes program repeatedly.	~	~	~	✓
Initial device value setting	Sets the initial values of devices used in the program directly (not via the program) to the devices.	<ul> <li>✓</li> </ul>	<ul> <li>✓</li> </ul>	~	~

\*1: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].
\*2: Requires the optional SD memory card module (FX5-SDCD).
\*3: A communication board or communication adapter is required.

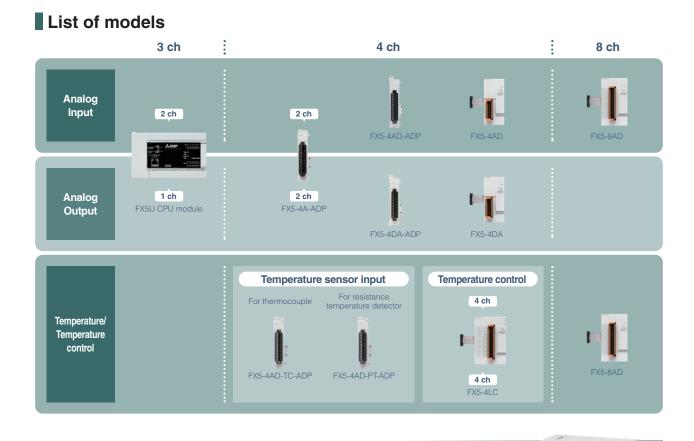
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memo



# **Analog Control**

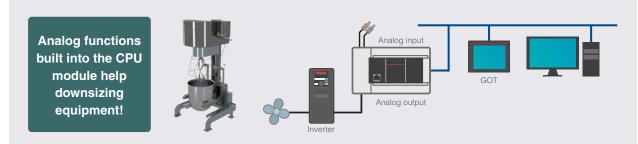
Using analog input and output devices, operations such as input and output of analog quantities (voltage, current, etc.), temperature input and adjustment, etc. can be performed. Use the ample lineup of extension modules for analog control that matches your applications.



# Analog functions built into the FX5U CPU module

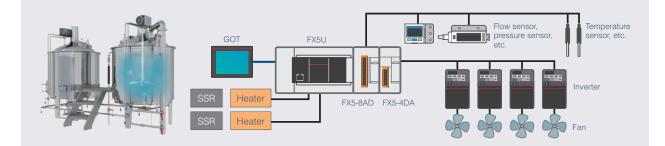
FX5U CPU module

### Analog input/output supported on the module itself



- With built-in 12-bit 2 ch analog voltage input and 1 ch analog voltage output.
- No programming is required, just parameter setting. Reduce programming man-hours.
- Equipped with an alarm output function. When the value enters the alarm output range, an alarm output.

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# Analog input

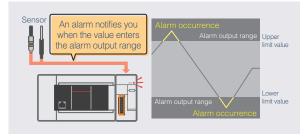
FX5U CPU module Voltage input	Analog input/output expansion adapter FX5-4A-ADP*1 Voltage input Current input	Analog input expansion adapter FX5-4AD-ADP Vottage input Current input	Analog input module FX5-4AD Votage input Current input	Multiple input module FX5-8AD Voltage input Current input
FX5U	FX5S FX5UJ FX5U FX5UC	FX5S FX5UJ FX5U FX5UC	FX5UJ FX5U FX5UC*1	FX5UJ FX5U FX5UC*1

### Additional equipment can be added to suit any application



• Additional equipment can be added according to the application (equipment requirements).

### Capable of monitoring equipment status

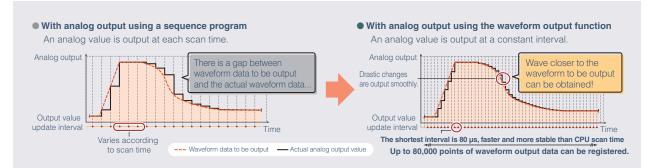


- Supports input signal abnormality detection and alarm output functions.
- Easily monitor the status of connected devices.

# Analog output



### With the FX5-4DA, the waveform output function achieves smooth waveform output

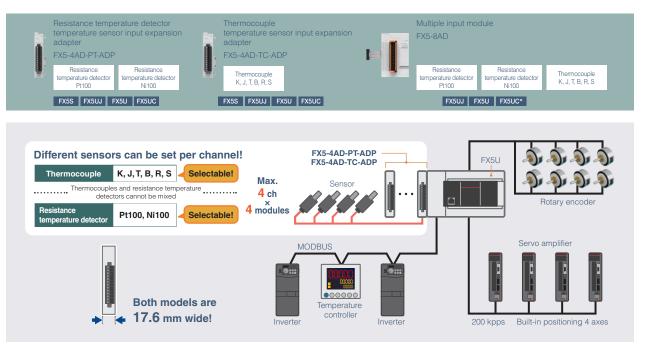


- The operator can update analog output values in the D/A conversion cycle without depending on the scan time.
- The operator can register waveform output data in the analog output module, and repeatedly use it.
- \*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
- \*2: The conversion speed of the expansion adapter
  - varies according to scan time.
- \*3: 500 μs when connecting FX5S.
  \*4: 1000 μs/2 ch for 2CH conversion mode.
- \*5: 2200 μs when connecting FX5S.
- Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Programming Environment

Information

# Temperature input



- Compatible with resistance temperature detectors (Pt100, Ni100) and temperature sensors.
- Capable of measuring 4 channels with a resolution of 0.1°C.

# Multiple input

	Multiple input moc FX5-8AD	lule						
	Resistance temperature detector Pt100	Resistance temperature detector Ni100	Thermocouple K, J, T, B, R, S	Voltage input	Current input			
FXSUJ FXSUC*								

### Various applications can be handled by this single module

Immediate response to disconnection



- Input type can be set per channel.
- Uses a spring clamp terminal block.



- Thermocouple and resistance temperature detector disconnection can be easily detected.
- Downtime due to disconnection can be reduced.
- \*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

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# Temperature control

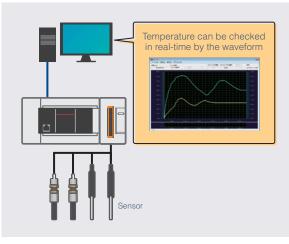


### 4 channel temperature control is possible



- Input type can be set per channel.
- Supports PID control and suppress overshoot.

Visible changes in food temperature [Temperature trace]



- Temperature changes can be checked using a waveform.
- Parameters can be adjusted while checking the displayed temperature waveform.

# Performance comparison table

#### Analog input (voltage, current) specification

Analog input (voltage, current) specification									supporte
				Specification		Applicable CPU module			
Analog dev		Analog input	Input resistance	Input property (varies according	to input range)	FX5S	FX5UJ	FX5U	FX5UC
		Analog Input		Digital output value		FX05	FXSUJ	FASU	FASUC
FX5U CPU module	Voltage	0 to 10 V DC	115.7 kΩ	0 to 4000	2.5 mV				
(built-in)	Current*1	4 to 20 mA DC	—	400 to 2000	10 µA		_	× ·	
FX5-4A-ADP	Voltage	-10 to +10 V DC	1 MΩ	0 to 16000 (0 to 5 V)	312.5 μV	/	,	1	
FX5-4A-ADP	Current	-20 to +20 mA DC	250 Ω	0 to 16000 (0 to 20 mA)	1.25 µA	Ý	×	× ·	~
	Voltage	-10 to +10 V DC	1 MΩ	0 to 16000 (0 to 5 V)	312.5 μV		,	1	1
FX5-4AD-ADP	Current	-20 to +20 mA DC	250 Ω	0 to 16000 (0 to 20 mA)	1.25 μA	Ý	× ·	Ň	Ý
FX5-4AD	Voltage	-10 to +10 V DC	400 kΩ or more	-32000 to +32000 (user range setting)	125 µV				
FX3-4AD	Current	-20 to +20 mA DC	250 Ω	-32000 to +32000 (user range setting)	500 nA	_	×	~	×
FX5-8AD	Voltage	-10 to +10 V DC	1 MΩ	-32000 to +32000 (-10 to +10 V)	312.5 μV				
FX3-6AD	Current	-20 to +20 mA DC	250 Ω	-32000 to +32000 (-20 to +20 mA)	625 nA	_	×	~	×
	Voltage	-10 to +10 V DC	200 kΩ	-32000 to +32000 (-10 to +10 V)	0.32 mV				
FX3U-4AD	Current	-20 to +20 mA DC, 4 to 20 mA DC	250 Ω	-20000 to +20000 (-20 to +20 mA)	1.25 µA	_	-	~	~

### Analog output (voltage, current) specification

✓: Supported, —: Not supported

				Specification			Applicable (	CPU modul	
Analog device		Analog output	External load	Output property (varies according	to output range)	FX5S	FX5UJ	FX5U	FX5UC
		Analog output		Digital output value		FA00	LV201	FADU	FASUC
FX5U CPU module	Voltage	0 to 10 V DC	2 k to 1 MΩ	0 to 4000	2.5 mV			./	
(built-in)	Current	—	—	—	—			Ŷ	
FX5-4A-ADP	Voltage	-10 to +10 V DC	1 k to 1 MΩ	0 to 16000 (1 to 5 V)	250 µV	/			/
FA3-4A-ADF	Current	0 to 20 mA DC	0 to 500 Ω	0 to 16000 (4 to 20 mA)	1 μA	Ý	× i	Ý	Ý
FX5-4DA-ADP	Voltage	-10 to +10 V DC	1 k to 1 MΩ	0 to 16000 (1 to 5 V)	250 µV	/		~	/
FA0-4DA-ADF	Current	0 to 20 mA DC	0 to 500 Ω	0 to 16000 (4 to 20 mA)	1 μA	Ý	l v		~
FX5-4DA	Voltage	-10 to +10 V DC	1 k to 1 MΩ	-32000 to +32000 (user range setting)	312.5 µV				/
FA0-4DA	Current	0 to 20 mA DC	0 to 500 Ω	-32000 to +32000 (user range setting)	500 nA		l v	Ý	Ý
	Voltage	-10 to +10 V DC	1 k to 1 MΩ	-32000 to +32000 (-10 to +10 V)	0.32 mV				
FX3U-4DA	Current	0 to 20 mA DC, 4 to 20 mA DC	500 $\Omega$ or less	0 to 32000 (0 to 20 mA)	0.63 µA	—	_	~	$\checkmark$

### Temperature sensor input specification (resistance temperature detector Pt100)

✓: Supported, —: Not supported plicable CPU modu Analog input va leasuring temperature rai (degrees Celsius (°C))\* ±0.8°C FX5-4AD-PT-ADP -200 to +850°C 0.1°C  $\checkmark$  $\checkmark$  $\checkmark$  $\checkmark$ -200 to +850°C ±0.8°C -2000 to +8500 0.1°C  $\checkmark$  $\checkmark$  $\checkmark$ ■Input range: Less than 200°C ■0.6°C ± 1 digit ■Input range: 200°C or more ±(0.3% of display value) ±1 digit 0.1°C, 1.0°C\*3 FX5-4LC -200 to +600°C ~ ~ Input range: Less than 200°C ±0.6°C ± 1 digit
 Input range: 200°C or more 0.1°C, 1.0°C\*3 -50.0 to +150.0°C. FX3U-4LC -200.0 to +600.0°C ±(0.3% of display value) ±1 digit

	Specification						Applicable CPU module				
Analog device	Analog	input value	Analog output va	ue							
Analog device	Measuring temperature range (degrees Celsius (°C))*2	Precision (ambient temperature $25 \pm 5^{\circ}$ C)	Digital output value	Resolution	FX5S	FX5UJ	FX5U	FX5UC			
FX5-4AD-TC-ADP	-200 to +1200°C	±3.7°C (-100 to +1200°C)*4, ±4.9°C (-150 to -100°C)*4, ±7.2°C (-200 to -150°C)*4	-2000 to +12000	0.1°C	~	~	~	~			
FX5-8AD	-200 to +1200°C	±3.5°C (-200 to -150°C), ±2.5°C (-150 to -100°C), ±1.5°C (-100 to +1200°C)	-2000 to +12000	0.1°C		~	$\checkmark$	~			
FX5-4LC	-200 to +1300°C	■Input range: Less than -100°C ±3.0°C ± 1 digit ■Input range: -100 to less than +500°C ±1.5°C ± 1 digit ■Input range: 500°C or more ±(0.3% of display value) ±1 digit	_	0.1°C, 1.0°C* <sup>3</sup>		~	V	~			
FX3U-4LC	-200.0 to +200.0°C, -100.0 to +400.0°C, -100 to +1300°C	■Input range: Less than -100°C ±3.0°C ± 1 digit ■Input range: -100 to less than +500°C ±1.5°C ± 1 digit ■Input range: 500°C or more ±(0.3% of display value) ±1 digit	_	0.1°C, 1.0°C* <sup>3</sup>			V	~			

**CPU** Performance

Positioning Control

High-speed Counter Control

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\*1: By connecting a 250 Ω resistor (0.5% precision resistance) between the V+ and V- terminals, the analog input of the built-in analog can be used with current input (4 to 20 mA DC).
\*2: For Fahrenheit (°F), refer to Chapter 4 Analog Control.
\*3: Varies according to the input range of the sensor in use.

\*4: Accuracy varies according to the measuring temperature range in the parentheses ( ).

### Micro voltage input specification

		S	pecification				Applicable (	CPU modul	е
Analog device									
	Micro voltage input	25 ± 5°C ambient temperature	0 to 55°C ambient temperature	-20 to 0°C ambient temperature	Resolution	FX5S	FX5UJ	FX5U	FX5UC
FX5-4LC	0 to 10 mV DC,	±(0.3% of span)	±(0.7% of span)	±(0.9% of span)	0.5 µV,			~	/
FA3-4LG	0 to 100 mV DC	±1 digit	±1 digit	±1 digit	5.0 µV*1		Ý		v
FX3U-4LC	0 to 10 mV DC,	±(0.3% of span)	±(0.7% of span)		0.5 µV,				
FX3U-4LC	0 to 100 mV DC	±1 digit	±1 digit	—	5.0 µV*1	_	_	Ý	×

### Analog device function compatibility table

✓: Supported, —: Not supported

✓: Supported, —: Not supported

Specification	Analog device									
	Input/output mixing				Output		Input	Temperature sensor input		Temperature control
	FX5U CPU Module (built-in)	FX5-4A-ADP	FX5-4AD-ADP	FX5-4AD	FX5-4DA-ADP	FX5-4DA	FX5-8AD	FX5-4AD-TC- ADP	FX5-4AD-PT- ADP	FX5-4LC*2
Range switching function	_	~	✓	$\checkmark$	✓	$\checkmark$	~	√	~	_
Conversion enable/ disable setting function	~	~	~	$\checkmark$	~	$\checkmark$	~	~	~	—
Conversion method	~	$\checkmark$	✓	$\checkmark$	—	_	~	✓	~	_
Analog output HOLD/ CLEAR function	~	~	—	_	~	$\checkmark$	_	_	—	_
Analog Output Test when CPU Module is in STOP Status Function	~	~	—	—	$\checkmark$	$\checkmark$	—	—	—	—
Over scale detection function	✓	✓	✓		—	_	—	—	—	—
Scaling function	✓	✓	✓	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	—	—	—
Shift function	~	~	✓	$\checkmark$	~	$\checkmark$	~	—	—	—
Digital clipping function	~	~	✓	$\checkmark$	—	—	~	—	—	—
Maximum value/ minimum value hold function	~	~	~	$\checkmark$	—	—	~	~	~	—
Warning output function	~	√	✓	~	<ul> <li>✓</li> </ul>	$\checkmark$	~	√	~	—
Rate control function	—		—		—	$\checkmark$	_	—	—	—
Input signal error detection function	—	_	—	$\checkmark$	—	—	~	_	—	—
External power supply disconnection detection function	_	~	_	_	~	$\checkmark$	_	_	_	_
Disconnection detection function	_	$\checkmark$	✓		$\checkmark$	$\checkmark$	~	~	~	_
Convergence detection function	_	$\checkmark$	✓		_		_	_	_	_
Deviation detection between channel function	—	~	~	_	—	_	_	_	_	—
Logging function	—		—	✓	—		~	—	—	—
Logging read function	—		—	✓	—		—	—	—	—
Interrupt function	—		—	✓	—	$\checkmark$	—	—	—	—
Error history function	—		—	✓	—		$\checkmark$	—	—	✓
Wave output function	—	—	—	_	—	$\checkmark$	—	—	—	—
Event history function	~	~	—	_	✓	_	—	✓	~	—
Offset/gain setting function	—	~	✓	√	✓	$\checkmark$	—	✓	~	—
Offset/gain initialization function	—	~	✓	✓	$\checkmark$	_	—	✓	~	—
2CH conversion mode function	—	—	—	—	—	—	$\checkmark$	—	—	—

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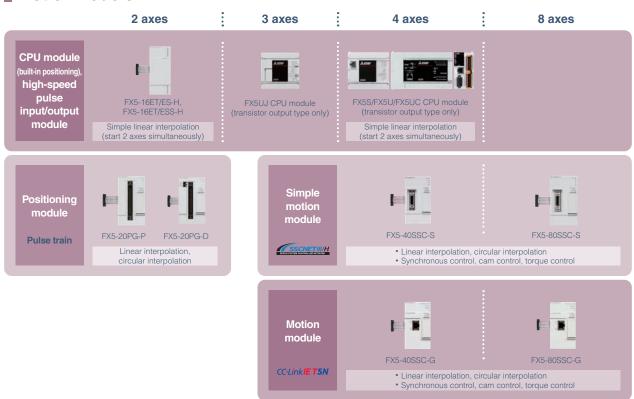
\*1: Varies according to the input range of the sensor in use.
 \*2: For details on the functions that can be used with temperature control modules, refer to the manual.



# **Positioning Control**

The CPU module has a built-in positioning function. Complex multi-axis and interpolation control can be performed using the positioning module and simple motion module.

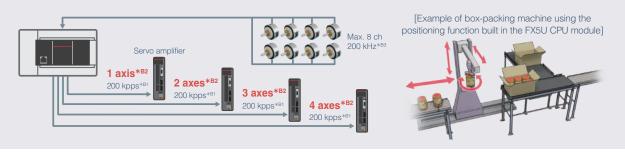
# List of models



# **Built-in positioning**

FX5S/FX5UJ/FX5U/FX5UC CPU module



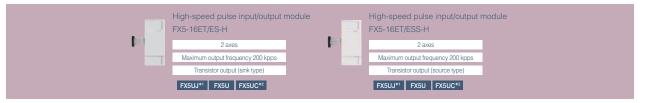


• Positioning function is built into CPU module (transistor output type only).

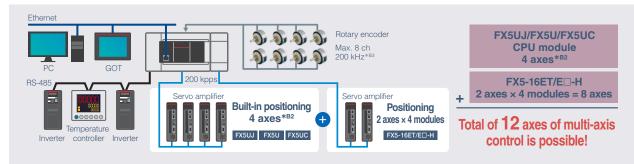
· Allows for building systems at low cost with only a single CPU module.

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### Positioning module (high-speed pulse input/output module extension)

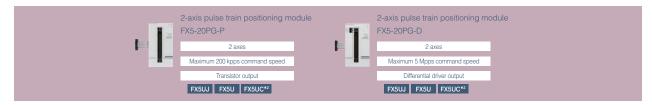


Possible to add the number of axes available for the positioning function

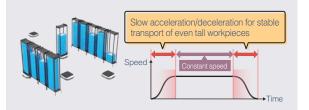


• Further multi-axis control is possible by adding to the FX5UJ/FX5U/FX5UC CPU module.

#### Positioning module



#### S-curve acceleration/deceleration allows for transfer of products without tipping them over



• Acceleration/deceleration processing can be selected from two methods, trapezoidal and S-curve acceleration/ deceleration, and four types of acceleration and deceleration times can be set for each.

#### Allows for high-speed starts

Comparison of starting times for 1-axis linear control

MELSEC=F series FX2N-20GM	20 ms
MELSEC iQ-F FX5-20PG-P, FX5-20PG-D	0.5 ms Shorten the time to approx. 1/40!

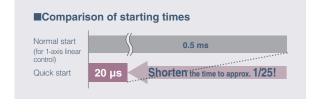
• The high-speed normal positioning starting process speed can shorten the starting time to 0.5 ms.

#### The maximum pulse output is 5 Mpps, and the connection distance is 10 m<sup>\*3</sup>

Conventional product FX2N-10PG	1 Mpps
FX5-20PG-D	5 Mpps
	1

- With maximum output pulses of 5 Mpps for the FX5-20PG-D, control is possible for devices with higher resolutions than conventional products.
- The maximum connection distance between servos is 10 m\*3.

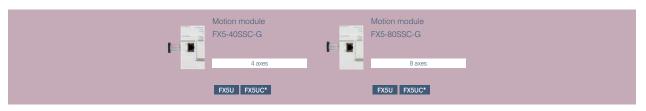
#### Quick start function supported

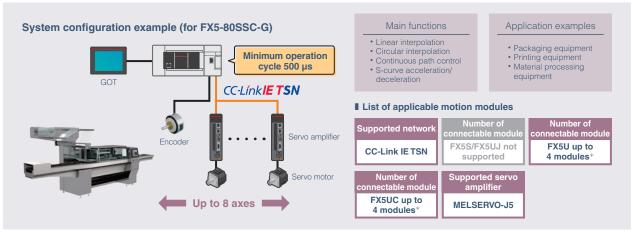


- By analyzing positioning data in advance, positioning can be started at a high-speed of maximum 20 μs.
- \*1: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
  \*2: Depending on the CPU module, system configurations, earlied purpose, of the type and purpose of connectable modules.
- \*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Scloption or use the FA lentograded Scloption Tool.
- Model Selection or use the FA Integrated Selection Tool. \*3: For FX5-20PG-P, the maximum pulse output is 200 kpps, and the connection distance is 2 m.

#### Motion control

## CC-Línk**IE TSN**

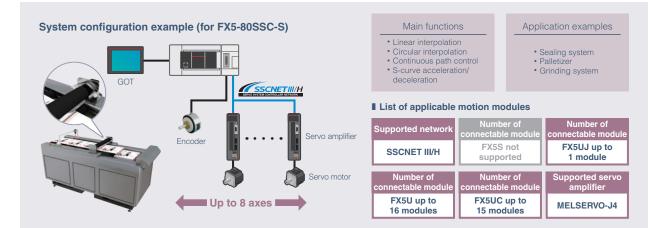




- By using a motion module and the high-performance servo amplifier MELSERVO-J5 series, advanced positioning control can be supported.
- Simple motion module programs can be used. This reduces programming man-hours.



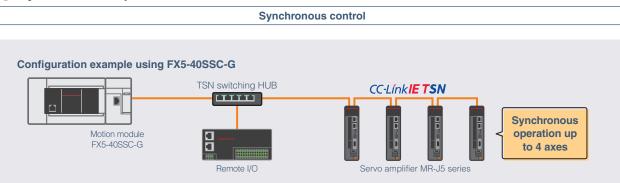




- It can be used for various purposes by combining linear interpolation, 2-axis circular interpolation, constant quantity feed, and continuous path control in a point table-based program.
- \*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

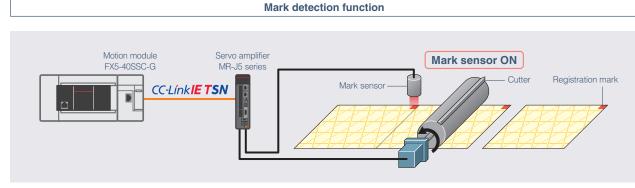
Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Synchronous operation enables extra controls

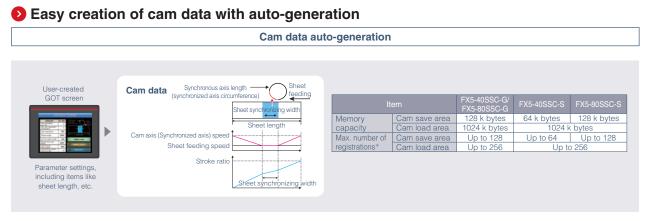


- Synchronous control and cam control can be used to build a system perfect for your equipment.
- Up to 128 types\*B4 of cam data can be registered to respond quickly to any type of contents (fillings).
- Continuous operation can be performed without stopping the workpiece.

#### Capable of reading/cutting fast moving register marks



- The real current position of the servo motor can be obtained by reading the register marks on the wrapping paper when it is moving at high speed.
- · By compensating for misalignment of the cutter axis when register marks are input, wrapping paper can be cut at a constant position.



- Cam data can be automatically generated simply by inputting sheet length, synchronization width, and cam resolution, etc.
- · Saving the cam data in the cam save area enables use of the last cam data even after power-off.
- The larger the memory capacity, the greater the variety of settings can be used. The larger the memory capacity, the finer the position control.

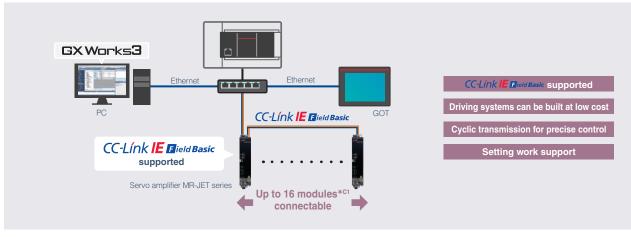
Programming Environment

zа

<sup>\*:</sup> The maximum number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates

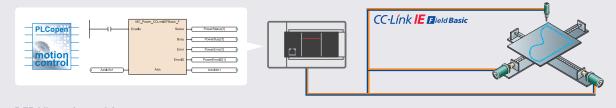
#### CC-Link IE Field Network Basic connection

#### Easy FX5 and MELSERVO connection



- CPU module and MELSERVO-JET can be connected by CC-Link IE Field Network Basic.
- Free sample programs are available.
- An easy-to-follow connection guide helps you understand the setup procedure at a glance.

#### FB compatible with PLCopen<sup>®</sup> reduces programming man-hour



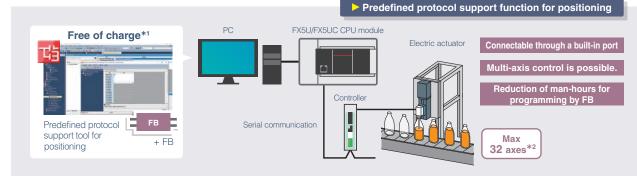
	Content	Reduced programming man-hours
MC_Power_CCLinkIEFBasic_F	Switches the status of the servo amplifier for the specified axis to the operable state	
MCv_Home_CCLinkIEFBasic_F	Executes the homing of the specified axis	Improved program quality
MC_Stop_CCLinkIEFBasic_F	Forcibly stops the specified axis	Total of 13 different FB available
MC_Halt_CCLinkIEFBasic_F	Stops the specified axis	
MC_MoveAbsolute_CCLinkIEFBasic_F	Specifies the target absolute position of the specified axis and executes positioning	FB is provided for free

- Programming can be done using the PLCopen® Motion Control FB library, an international standard.
- From the logged data, GX LogViewer can analyze the operation status, which improves the efficiency of debugging.
- FB makes it easier for third parties to utilize data.

**CPU Performance** 

#### Electric actuator connection

#### Support tools make actuator setup easy



• "Predefined protocol support tool for positioning" and "Predefined protocol support FBs for positioning" are provided for free.

• Programming man-hours can be reduced by using the support tools or FB.

#### Support tools and FB can facilitate fine-tuning in case of trouble



• A communication protocol can be set only by selecting the model.

• You can adjust the positioning operation connected by each manufacturer while monitoring the operation of the electric actuator.

#### Comparison of positioning control-related product specifications

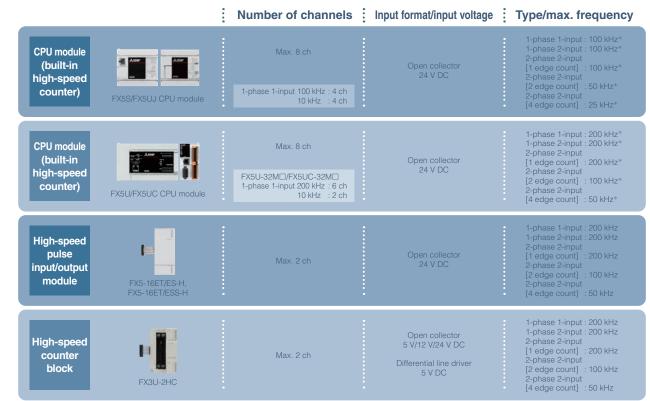
				√:	Supported, —:	Not supported
Category	Product model	Positioning system	Max. number of axes	Linear interpolation	Circular interpolation	Synchronous control
	FX5S CPU module	Pulse train (transistor output)	4 axes × 100 kpps	✓	—	—
CPU module built-in positioning	FX5UJ CPU module	Pulse train (transistor output)	3 axes × 200 kpps		—	—
	FX5U/FX5UC CPU module	Pulse train (transistor output)	4 axes × 200 kpps	✓	_	—
High-speed pulse input/output	FX5-16ET/ES-H	Pulse train (transistor output)	2 axes × 200 kpps	√	_	—
module	FX5-16ET/ESS-H	Pulse train (transistor output)	2 axes × 200 kpps	√	_	_
Positioning module	FX5-20PG-P	Pulse train (transistor output)	2 axes × 200 kpps	√	✓	_
Positioning module	FX5-20PG-D	Pulse train (differential driver output)	2 axes × 5 Mpps	$\checkmark$	✓	—
Motion module	FX5-40SSC-G	Network (CC-Link IE TSN)	4 axes	√	√	<ul> <li>✓</li> </ul>
Wotion module	FX5-80SSC-G	Network (CC-Link IE TSN)	8 axes	√	✓	<ul> <li>✓</li> </ul>
Oliveral a section second da	FX5-40SSC-S	Network (SSCNET III/H)	4 axes	√	✓	<ul> <li>✓</li> </ul>
Simple motion module	FX5-80SSC-S	Network (SSCNET III/H)	8 axes	$\checkmark$	√	~
	FX5S CPU module	Network (CC-Link IE Field Network Basic)	8 axes	_	_	_
Ethernet	FX5UJ CPU module	Network (CC-Link IE Field Network Basic)	8 axes		_	_
Elhemet	FX5U/FX5UC CPU module	Network (CC-Link IE Field Network Basic)	16 axes	_	_	_
	FX5-ENET	Network (CC-Link IE Field Network Basic)	32 axes	—	_	_
	FX5U/FX5UC CPU module	Network (RS-485)	32 axes	—	_	—
Serial communication	FX5-485-BD FX5-485ADP	Network (RS-485)	32 axes	—	_	_

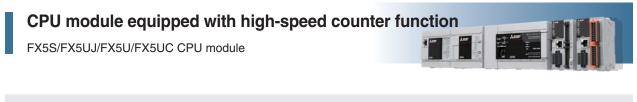


## **High-speed Counter Control**

The high-performance, high-speed counter built-in the CPU module allows for high-speed control with simple programs. Channels can be added using high-speed pulse I/O modules.

#### List of models



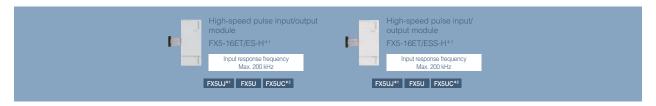




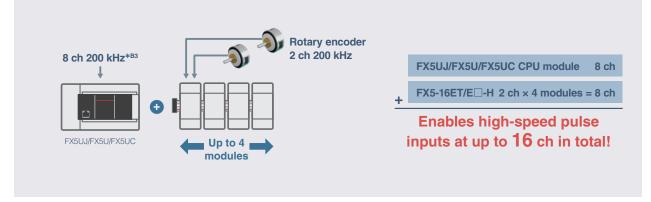
• The CPU module is equipped with a high-speed counter function.

· Allows for building systems at low cost with only a single CPU module.

#### Additional high-speed counter channels are available



#### Supports up to 16 ch high-speed pulse input



• The number of channels used for high-speed counters can be increased.



#### D High-speed counter function and positioning function can be used together

- The high-speed counter function and positioning function can be used together, increasing possible applications.
- The input/output not used for the high-speed counter function and positioning function can be used for general-purpose inputs and outputs.

\*1: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
\*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

#### High-speed input function specification comparison table

	Function		CPU module		FX5-16ET/ES-H*1*2
	Function		FX5UJ	FX5U, FX5UC	FX5-16ET/ESS-H*1*2
High-speed (	Counter Function				
Number of ch	nannels	8 (CH1 to CH8)	8 (CH1 to CH8)	8 (CH1 to CH8)	Max. 8 (CH9 to CH16)
	1-phase 1 input counter (S/W)	100 kHz	100 kHz	200 kHz	200 kHz
	1-phase 1 input counter (H/W)	100 kHz	100 kHz	200 kHz	200 kHz
Maximum	1-phase 2 input counter	100 kHz	100 kHz	200 kHz	200 kHz
frequency	2-phase 2 input counter [1 edge count]	100 kHz	100 kHz	200 kHz	200 kHz
	2-phase 2 input counter [2 edge count]	50 kHz	50 kHz	100 kHz	100 kHz
	2-phase 2 input counter [4 edge count]	25 kHz	25 kHz	50 kHz	50 kHz
	Normal mode	✓	✓	✓	1
Operation mode	Pulse density measurement mode	√	√	√	_
noue	Rotational speed measurement mode	√	√	√	_
	High-speed comparison table	~	✓	√	√
Input comparison	Multiple point high apoad comparison	4	4	4	_
	Setting 32-bit data comparison	√	√	√	_
High-speed counter instructions	Reset 32-bit data comparison	~	✓	√	_
	Comparison of 32-bit data band	~	✓	✓	
	Start/stop of the 16/32-bit data high-speed I/O function	√	√	√	~
	High-speed current value transfer of 16/32-bit data	√	√	✓	~
Pulse width n	neasurement function				
Number of ch	annels	4 (CH1 to CH4)	4 (CH1 to CH4)	4 (CH1 to CH4)	Max. 8 (CH5 to CH12)
Measuremen	t frequencies	100 kHz	100 kHz	200 kHz	200 kHz
Pulse catch f	unction				
Number of in	input points 16 points		14 points (FX5UJ-24M□)     16 points (Other than above)		Up to 8 points
Input respons	se time	10 µs, 100 µs, 200 µs	10 µs, 100 µs, 200 µs	5 µs, 100 µs	5 µs, 100 µs
Input respons	se time setting				
Input respons	se time	No setting, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms, 20 ms, 70 ms	No setting, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms, 20 ms, 70 ms	No setting, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms, 20 ms, 70 ms	No setting, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 m 20 ms, 70 ms
Hardware	ON	5 μs, 30 μs, 50 μs, 10 ms or less	5 μs, 30 μs, 50 μs, Approx. 10 ms	2.5 µs, 30 µs, 50 µs	2.5 µs, 30 µs
filter value	OFF	5 μs, 50 μs, 150 μs, 10 ms or less	5 μs, 50 μs, 150 μs, Approx. 10 ms	2.5 µs, 50 µs, 150 µs	2.5 µs, 50 µs
Increment of	setting	1 point unit/8 point units	1 point unit/8 point units	1 point unit/8 point units, 8 point units	1 point unit, 8 point unit

\*1: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
\*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Analog Control

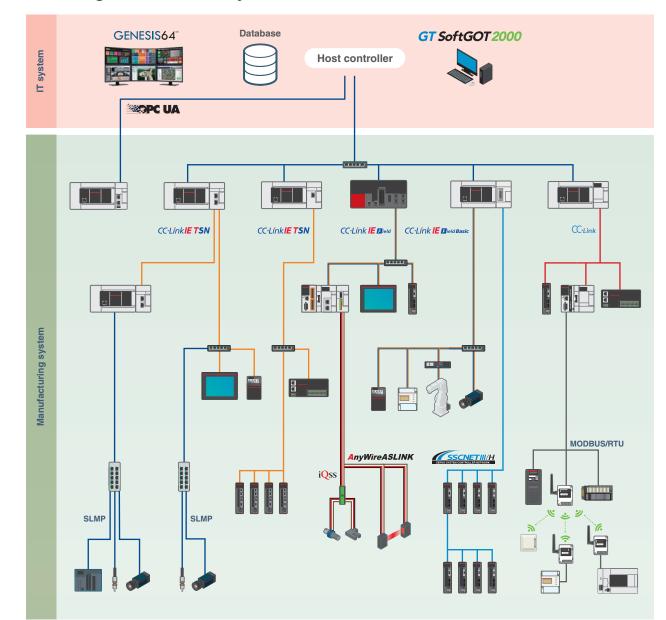
memo



## Network/Communication/Information-sharing

The MELSEC iQ-F series has a built-in Ethernet port and a wide variety of extension devices that can communicate with various networks according to the application.

## Can communicate with various networks. The broad lineup allows for meeting the needs of any worksite.



ITsystem	<ul> <li>To achieve interoperability across manufact and other boundaries</li> <li>OPC UAP59</li> <li>Corresponding models FX5-OPC</li> <li>Station type Server</li> </ul>	turers
	<ul> <li>To build a factory-wide IIoT infrastructure</li> <li>CC-Link IE TSNP48</li> <li>Corresponding models FX5-CCLGN-MS</li> <li>Station type Master station/local station</li> </ul>	<ul> <li>To connect the production site and IT system</li> <li>CC-Link IE Field NetworkP49</li> <li>Corresponding models FX5-CCLIEF</li> <li>Station type Intelligent device station</li> </ul>
	<ul> <li>To build a small, inexpensive network</li> <li>CC-Link IE Field Network BasicP50</li> <li>Corresponding models</li> <li>CPU module, FX5-ENET</li> <li>Station type</li> <li>Master station</li> </ul>	<ul> <li>To connect field devices easily</li> <li>CC-Link V2P51</li> <li>Corresponding models FX5-CCL-MS</li> <li>Station type Master station/intelligent device station</li> </ul>
Manufacturing system	<ul> <li>To use various communication functions over Ethernet</li> <li>General-purpose EthernetP52</li> <li>Corresponding models CPU module, FX5-ENET, FX5-ENET/IP</li> <li>Station type —</li> </ul>	<ul> <li>To work alongside other networks</li> <li>EtherNet/IPP53</li> <li>Corresponding models FX5-ENET/IP</li> <li>Station type [Class1 instance communications] Originator/target [Class3 communication] Server [UCMM message communications] Server/client</li> </ul>
Manufactur	<ul> <li>To construct a building network</li> <li>BACnetP54</li> <li>Corresponding models FX5-ENET, FX5-ENET/IP</li> <li>Station type BACnet device (B-ASC)</li> </ul>	<ul> <li>To build a network that can diagnose sensors with less wiring</li> <li>AnyWireASLINKP55</li> <li>Corresponding models FX5-ASL-M</li> <li>Station type Master station</li> </ul>
	<ul> <li>To operate a large number of sensors/ actuators</li> <li>PROFIBUS-DPP56</li> <li>Corresponding models FX5-DP-M</li> <li>Station type Master station</li> </ul>	<ul> <li>To perform MODBUS communication with RS-232C and RS-485</li> <li>MODBUS/RTUP57</li> <li>Corresponding models CPU module, communication board/adapter Station type Master station/slave station</li> </ul>
	<ul> <li>To perform MODBUS communication with Ethernet</li> <li>MODBUS/TCPP57</li> <li>Corresponding models CPU module</li> <li>Station type Master station/slave station</li> </ul>	<ul> <li>To realize various communication with serial communication</li> <li>Serial communicationP58</li> <li>Corresponding models</li> <li>CPU module, communication board/adapter</li> <li>Station type</li> </ul>

NEW FA Integrated Selection Tool

FA Integrated Selection Tool now supports iQ-F. In addition to selecting equipment, you need to consider the configuration from the type of network.





Models with restrictions are marked with symbols such as \*A/\*B/\*C. For details of restrictions, refer to P78 [List of annotations].

## \_\_\_\_\_

#### **CC-Link IETSN**

List of models

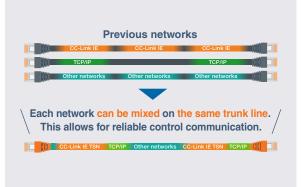
## CC-Línk**IE TSN**



Characteristics

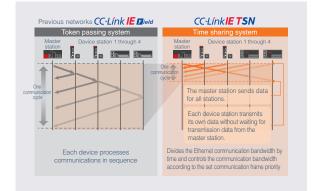
CC-Link IE TSN enables coexistence of information communication with the IT system and cyclic communication where the real-time property is assured.
 TSN: Time Sensitive Networking

#### Simple network configuration

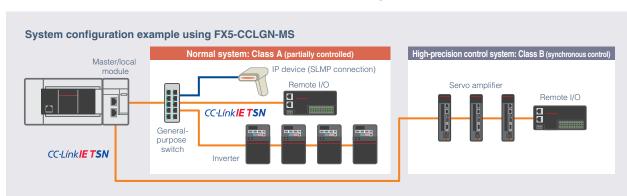


 No need to configure every network! Since TCP/IP communication can be mixed on the same trunk line, a single network can be used.

#### High-speed communication with a time sharing system



 High speed is achieved by synchronizing the timing for each device and simultaneously transmitting output and input communication frames in both directions within a time sharing communication cycle.



#### Control and information communication over a single network

• With CC-Link IE TSN, which uses TSN technology, both general-purpose control and synchronous control can use the same network. Models can be configured to match the level of control needed for each application.

- \*1: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
- \*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
  \*3: For the corresponding station types and CPU modules, refer to P60 [Station type list].

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

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**CPU Performance** 

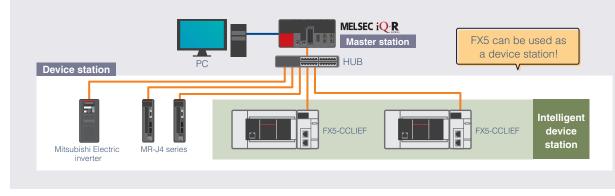
Analog Control

Safety Control

#### **CC-Link IE Field Network**

# List of models CC-Link IE Field Network Image: CC-Link IE Field Network is a high-speed (1 Gbps) and high-capacity open field network that uses Ethernet (1000BASE-T).

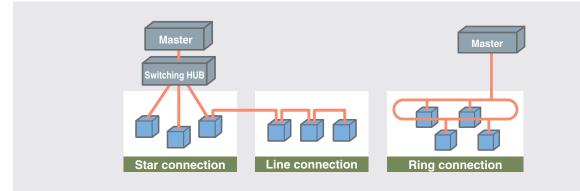
#### Ocan be connected to CC-Link IE Field Network as an intelligent device station



• Meets need from high-speed I/O control to controller distribution control with a single network.

• Controller distribution, I/O control, motion control, safety function, etc. can be set seamlessly.

#### Wiring methods are conveniently flexible



• Connection formats, such as highly reliable ring connection or simple line connection, can be selected based on installation cost.

\*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
\*2: For the corresponding station types and CPU modules, refer to P60 [Station type list].

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

#### **CC-Link related**

#### **CC-Link IE Field Network Basic**

#### List of models

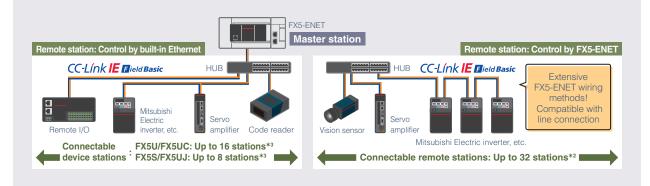
#### CC-Línk **E E**ield **Basic**



Characteristics

• CC-Link IE Field Network Basic is an FA network utilizing a general-purpose Ethernet.

#### Works with CC-Link IE Field Network Basic



- The CPU module is equipped with the master station function for CC-Link IE Field Network Basic, and can connect up to 16 remote stations\*C1.
- Because remote I/O stations connected to CC-Link IE Field Network Basic are not included\*AB in the total number of remote I/O points, remote I/O stations can be extended without considering the number of remote I/O points.
- When the FX5-ENET module is connected, CC-Link IE Field Network Basic can be extended up to 32 stations\*2.

#### Device stations can be grouped



- · Remote stations can be grouped according to the length of response processing time.
- This makes it possible to suppress the effects of
- differences in the reference response time of each device station.
- \*1: For the corresponding station types and CPU modules, refer to P60 [Station type list].
   \*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool. \*3: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].
- Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].
- CC-Línk Robot controlle Servo amplifier Inverte Robots Up to 32 stations\*2

Works alongside general-purpose Ethernet

• A single CPU module or FX5-ENET can be connected to both CC-Link IE Field Network Basic and general-purpose Ethernet.

**CPU Performance** 

Safety Contro

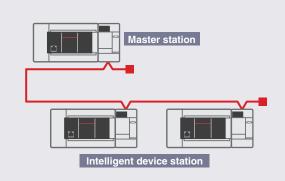
#### **CC-Link V2**

## CC-Link List of models CC-Link System master intelligent device module Transmission speed 156 kbps/625 kbps/2.5 Mbps/5 Mbps/10 Mbps FX5UJ FX5U FX5UC\*2

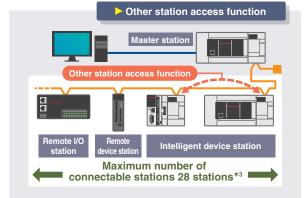
Characteristics

• CC-Link V2 is a world-standard open field network that can connect a variety of FA equipment.

#### Equipped with master station/ intelligent device station functions



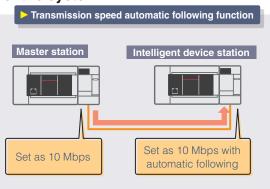
• The FX5-CCL-MS module is equipped with both the master station function and the intelligent device station function, and can be used as either station when switched by a parameter.



Seamless access to other stations

- · Perform program write/read and device monitoring, etc. for another station's PLC within the same network.
- There is no need to program each module individually, and the CPU modules built into devices can be easily accessed.

#### Master station settings control the entire system



· When used as an intelligent device station, the transmission speed can be set to automatic following. The transmission speed automatically follows the transmission speed of the master station, preventing setting errors.

- \*1: For the corresponding station types and CPU modules, refer to P60 [Station type list].
   \*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
- \*3: When FX5-CCL-MS is added to the FX5U/FX5UC CPU module. When the FX5UJ CPU module or FX3U-16CCL-M is used, the maximum number of connectable stations is different from the number shown above. For details, refer to the manual.

#### **General-purpose Ethernet**

#### List of models



Characteristics

• Ethernet is a technical standard for control networks that perform communication between the site and the factory, and connect among FA devices.

#### List of Ethernet functions

					ported, —: No		
Function	Function overview		CPU module	FX5U/	Ethernet		
		FX5S	FX5UJ	FX5UC	FX5-ENET	FX5-ENET/I	
Direct connection with MELSOFT	Ethernet-equipped module and MELSOFT product (GX Work3) are connected by single Ethernet cable without using a hub. Communication is done by simply specifying the connection destination; setting the IP address is not required.		·	/			
MELSOFT connection	Communication with MELSOFT products (GX Works3, etc.) is done within LAN such as company internal LAN.		$\checkmark$		~	/	
Connected module search function	Searches for Ethernet-equipped module connected with personal computer using GX Works3 within the same hub. Acquires IP address by selecting from search results list.		$\checkmark$		~	/	
MELSOFT diagnosis function	Diagnoses Ethernet port of Ethernet-equipped module and Ethernet module from GX Works3. (Ethernet diagnostics)		$\checkmark$		~	/	
SLMP communication function*2	Reads and writes PLC data from other device.		✓		~	/	
Predefined protocol support function	When the predefined protocol support function is used, data can be exchanged with the external device.		$\checkmark$		_	_	
Socket communication function	By using socket communication instructions, any data can be transferred from and to the external devices connected through Ethernet using TCP or UDP.		$\checkmark$		~	/	
MODBUS/TCP communication*2	By using sequence program, MODBUS devices of the external devices connected through Ethernet can be read/written.		~	✓		_	
File transfer function (FTP server)*2	Using the dedicated FTP commands enables an external device to read out, write, and delete individual data file.		$\checkmark$		_		
File transfer function (FTP client)*2	The CPU module becomes an FTP client and can execute file transfer with the FTP server connected to Ethernet using the file transfer function instruction.		×		_		
Time setting function (SNTP client)*2	Time information is collected from the time information server (SNTP server) connected on the LAN at the specified timing, and the CPU module's time is automatically set.	✓		_			
Web server function*2	Monitors and diagnoses the CPU module using a Web browser via connected network.		~				
IP filter function*2	This function identifies IP address of the access source and prevents access by unauthorized IP addresses.		~		~		
Remote password	Remote password setting can prevent unauthorized access from the outside and enhance the security of the system.		~		_		
Simple CPU communication function*2	Allows data communications between specified devices at the specified timing just by doing simple parameter settings from an engineering tool for the Ethernet-equipped module.		√ √		/		
IP address change function	This function is provided to change the IP address of the CPU module by setting the desired IP address to special registers from a peripheral unit or another unit and turning ON a special relay.		$\checkmark$		~	/	
CC-Link IE Field Network Basic	Data is periodically communicated between the master station and remote stations using link devices (cyclic transmission).	✓		~	—		
EtherNet/IP communication	The module can communicate seamlessly with an EtherNet/IP network by using the communication protocol CIP.		_		—	$\checkmark$	
Automatic detection of connected devices	Detects devices supporting iQSS which are connected to the CPU module (built-in Ethernet port), and automatically displays them on "List of devices" and "Device map area" using an engineering tool.		×		✓		-
Communication setting reflection of Ethernet device	Reflects the communication settings (such as IP addresses) in devices supporting iQSS in "Device map area" which are connected over Ethernet.		$\checkmark$		-	_	
Sensor parameter read/write	Reads/writes parameters from/to iQSS-compatible devices.		✓		-	-	
BACnet function	Uses a PLC system as a BACnet device.				~	/	

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\*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
\*2: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function

compatibility table].

#### **EtherNet/IP**

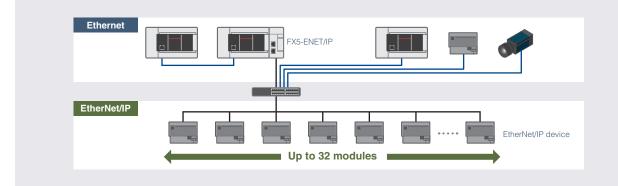
#### List of models

EtherNet/IP module FX5-ENET/IP Communication speed 100 Mbps Total 32 connections
FX5UJ FX5UC*



• EtherNet/IP is an open network using the CIP communication protocol and works alongside general-purpose Ethernet.

#### Can be connected to EtherNet/IP networks



• It can seamlessly communicate with EtherNet/IP networks using the CIP communication protocol. EtherNet/IP and general-purpose Ethernet communication can coexist.

• Can be set to stop or continue EtherNet/IP communication. EtherNet/IP communication can be continued even if the CPU module is in the STOP state.

#### Dedicated configuration tool allows for setting of parameters for EtherNet/IP communication

Even easier to use!	E Discher Langender harte filt det Fri Fer berechten ihren Besech finder filte B & B B H S G in A P		s D +	Im
Language selection and installation is now possible.* <sup>A9</sup>	A second state of the	Comparing the second seco		The con launche
	Investment & New Preve Device See See See See See See See See See S	Ensue Properties Denner 1 Sector Strammer (s. A.B. State Strammer (s. A.B. Strammer (s. B.B.C.)) Foreigner (s. B.B.C.) Strammer (s. B.B.C.)) Foreigner (s. B.B.C.))	X	
		PAtter N. N. J . D.	-	

#### Improved controllability!

**CPU Performance** 

Analog Control

Positioning Control

High-speed Counter Control

ork/Communication/

The configuration tool can now be launched from the GX Works3 screen.\*A10



- Except for EtherNet/IP communication-related settings, it can also detect EtherNet/IP devices on the network and configure EtherNet/IP communication settings online.
- A dedicated configuration tool, EtherNet/IP Configuration Tool for FX5-ENET/IP, is available. English or Japanese can be selected during installation.

FX5-ENET/IP enables communication using an Ethernet connection. For functions, refer to P52 [General-purpose Ethernet]

\*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

#### **BACnet**

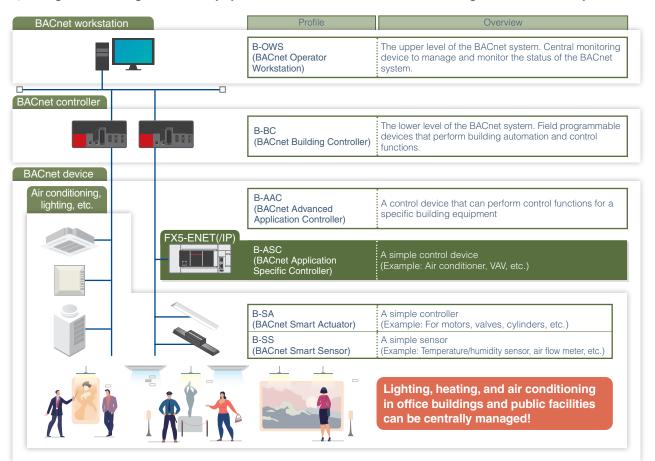
#### List of models



Characteristics

 BACnet is an open communication standard for building networks established in 1995 by ASHRAE (American Society of Heating, Refrigerating and Air-Conditioning Engineers).
 BACnet can be implemented together with other general Ethernet protocols.

#### Integrated management of equipment and facilities related to building maintenance is possible



- Compatible with BACnet, an open network in the building air conditioning field.
- By using the BACnet function, it operates as a BACnet device in the BACnet system.
- Lighting, heating and air conditioning, security management systems, etc. can be controlled. This allows for construction of cost-effective air conditioning systems.

#### **BACnet standards**

Item		FX5-ENEI, FX5-ENEI/IP				
Profile (Role)	B-ASC					
Supported standards	·ANSI/ASHRAE Standard 135-2016 ·ANSI/ASHRAE Standard 135-2004	·ANSI/ASHRAE Standard 135-2012 ·IEIEJ-G-0006:2006 Addendum-a	ANSI/ASHRAE Standard 135-2010			

\*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

Models with restrictions are marked with symbols such as \*A/\*B/\*C. For details of restrictions, refer to P78 [List of annotations].

#### Sensor Solution

#### Sensor Solution (AnyWireASLINK system)

#### List of models

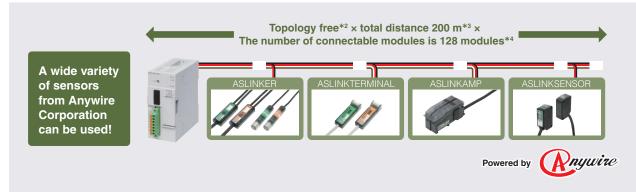
#### **AnyWireASLINK**



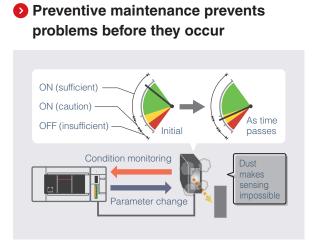
Characteristics

 AnyWireASLINK is a flexible sensor network that realizes wiring saving and man-hour reduction using small remote I/O modules, and status monitoring and preventive maintenance using sensors directly connected to the network.

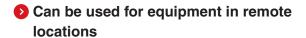
#### Visualization of sensors allows for preventive maintenance

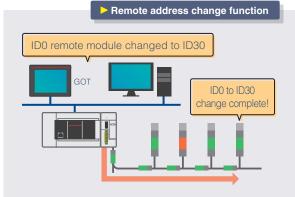


- Can be connected to the AnyWireASLINK system from Anywire Corporation.
- Visualization of sensors has been improved through collaboration between sensors and Mitsubishi Electric FA products, which assists in preventive maintenance efforts such as sensor disconnection detection.
- No minimum distance and wiring method between terminals are specified, allowing flexible branching and connection.



 Seamless communication like a single network using a common protocol, SLMP. Information can be easily collected and equipment monitored and maintained from anywhere in the office or worksites.





- ID (address) can be changed for a single remote module from the buffer memory without using an address writer. Remote IDs can be changed remotely.
- \*1: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
   \*2: There is no regulation about such as the specification of branching method and minimum distance between terminals.
- Models with restrictions are marked with symbols such as \*A/\*B/\*C. For details of restrictions, refer to P78 [List of annotations].

#### **PROFIBUS-DP**

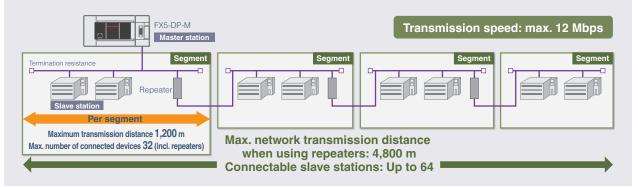
#### List of models



Characteristics

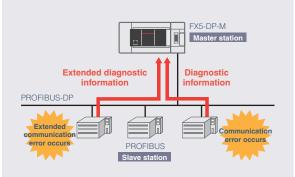
• PROFIBUS-DP is an industrial field bus developed and maintained by PROFIBUS & PROFINET International (PI). PROFIBUS is used in a wide range of fields mainly in Europe.

#### Can be connected to PROFIBUS-DP networks



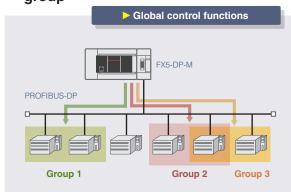
• The MELSEC iQ-F series can be connected as a master station for PROFIBUS-DP networks.

#### Obtain communication failure information from slave stations



• Using the buffer memory makes it possible to obtain communications error information or extended communications error information generated by a slave station during I/O data transmission.

#### Data communication can be done per group



 The global control function allows for synchronous communication of input/output data for each designated group through multicast communication (simultaneous broadcast communication).

Models with restrictions are marked with symbols such as A/B/C. For details of

restrictions, refer to P78 [List of annotations].

#### Reading/writing I/O data

- I/O data can be read/written between a CPU module device and the FX5-DP-M buffer memory.
- Configure the refresh settings on the PROFIBUS Configuration Tool, or use MOV instruction or FROM/TO instruction programs.

\*1: For the corresponding station types and CPU modules, refer to P60 [Station type list].
\*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

Safety Control

**CPU** Performance

Analog Control

Positioning Control

speed Counter Control

#### MODBUS

#### List of models [MODBUS/RTU]



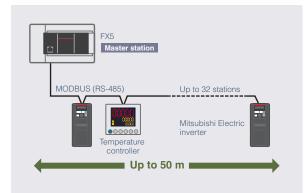
#### List of models [MODBUS/TCP]



Characteristics

MODBUS is a communication network for FA devices.Two types available: MODBUS/RTU and MODBUS/TCP.

MODBUS/RTU communication

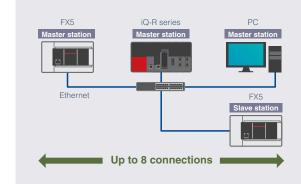


• FX5 CPU module can connect, as a master or slave station of MODBUS communication, to various MODBUS communication devices.

#### Differences between MODBUS/RTU and MODBUS/TCP

Туре		Port	
MODBUS/RTU	Binary	RS-485 RS-232C	Master/slave
MODBUS/TCP	Binary	Built-in Ethernet port	Master/slave

#### MODBUS/TCP communication



- The FX5 CPU module used as a slave station can be connected to various MODBUS/TCP master devices connected through Ethernet.
- When the FX5 CPU module is used as the master station, it uses the simple CPU communication function or the communication protocol support function to control the slave stations.

\*: For the corresponding station types and CPU modules, refer to P60 [Station type list].

#### Serial communication

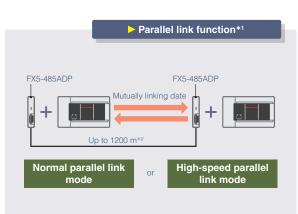
#### List of models



Characteristics

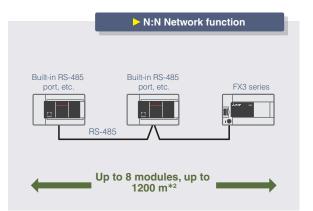
Serial communication is a communication method for connecting the PLC and FA devices via RS-232C or RS-485.
One communication port enables one type of serial communication. Various types of serial communication can be used simultaneously by adding communication ports.

#### Mutually linking data



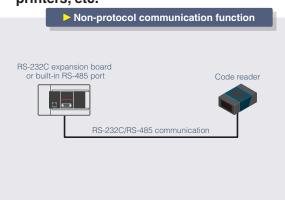
- This function connects two CPU modules and automatically links mutual device data.
- The ON/OFF status of bits and data register values of other stations can be checked.

#### Data can be auto-updated



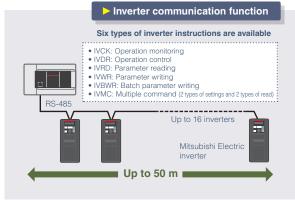
 In this communication, a connection is set up with the FX5 PLC or FX3 PLC through RS-485 communication to automatically exchange data.

#### Serial communication with code readers, printers, etc.



- This function communicates data with code readers, printers, PCs, measuring instruments, etc. without a protocol via the RS-232C/RS-485 interface.
- RS2 instruction can be used for non-protocol communication functions.

#### Dedicated instructions for easy operation control



- Up to 16 inverters can be operated and controlled by RS-485 communication.
- \*1: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].
   \*2: 50 m or less when the built-in RS-485 port and FX5-485-BD are included.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

#### Information-sharing

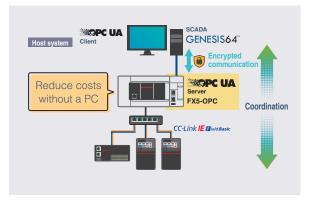
#### **OPC UA**

Characteristics



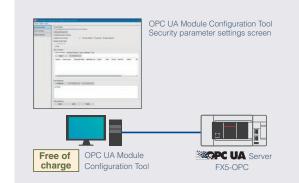
• OPC UA can be linked with the host system without a PC. It can replace gateway PCs, which are a security risk, to help create more robust systems.

#### Expanding applications by supporting OPC UA interface

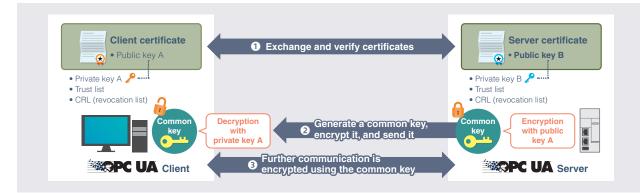


- · Can be linked with the host system without a PC.
- This allows for data conversion between multi-vendor products and across different operating systems.

#### The number of man-hours for development can be reduced via the special setting tool.



- For a setting of FX5-OPC module parameters and address space parameters, GX Works3\*A11 is used.
- For a setting of IP addresses and security parameters, control for server certificates, OPC UA Module Configuration Tool\*12 is used.



#### Increased reliability through enhanced security

- The OPC UA security functions, such as certificate, encryption, and signing, can be set optionally.
- A common key can be generated for secure communication with OPC UA clients. The generated common key is encrypted and transmitted using the public key contained in the certificate and the corresponding private key.
- \*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

#### Station type list

Applicable station types vary depending on used modules and devices.

		Statio	on type			Supported, — CPU module	
Туре	Used module/device (Model name)	Master	Device	FX5S	FX5UJ	FX5U	FX5UC
	FX5-CCLGN-MS	~	√		√*1	~	√*2
CC-Link IE TSN	FX5-40SSC-G	$\checkmark$	_			~	√*2
	FX5-80SSC-G	$\checkmark$	_			~	√*2
CC-Link IE Field Network	FX5-CCLIEF		√		√	~	√*2
CC-Link IE Field Network Basic	FX5S/FX5UJ/FX5U/FX5UC CPU module (CPU built-in Ethernet port)	$\checkmark$	_	~	~	~	~
	FX5-ENET	$\checkmark$	_		√	~	√*2
	FX5-CCL-MS	$\checkmark$	√		√	~	√*2
CC-Link V2	FX3U-16CCL-M	$\checkmark$	_			√*2	√*2
	FX3U-64CCL		√			√*2 √*2	√*2
	FX5-DP-M	$\checkmark$	_			~	√*2
PROFIBUS-DP	FX3U-32DP		√		_	√*2	✓*2
	FX5U/FX5UC CPU module (CPU built-in RS-485 port)	$\checkmark$	~		_	~	~
	FX5-232ADP	$\checkmark$	√	$\checkmark$	√	~	√
MODBUS/RTU	FX5-485ADP	$\checkmark$	√	$\checkmark$	√	~	√
	FX5-232-BD	✓	√	√	√	~	_
	FX5-485-BD	$\checkmark$	√	$\checkmark$	√	√	_
MODBUS/TCP	FX5S/FX5UJ/FX5U/FX5UC CPU module (CPU built-in Ethernet port)	$\checkmark$	~	~	~	~	~

Туре		Used module/device (Model name)	Station type		Applicable CPU module			
		Server		Client	FX5S	FX5UJ		FX5UC
	3E frame	FX5S/FX5UJ/FX5U/FX5UC CPU module (CPU built-in Ethernet port)	~	~	$\checkmark$	$\checkmark$	~	~
SLMP		FX5-ENET, FX5-ENET/IP	~	—		√	~	√*2
SLMP	1E frame	FX5S/FX5UJ/FX5U/FX5UC CPU module (CPU built-in Ethernet port)	~	_	$\checkmark$	$\checkmark$	~	~
		FX5-ENET, FX5-ENET/IP	~	—	—	√	~	√*2
EtherNet/IP	Class3 message communications	- FX5-ENET/IP	~	—	—	~	~	√*2
Ethenvel/IP	UCMM message communications	FAU-EINE I/IF	~	~	_	~	~	√*2
OPC UA		FX5-OPC	$\checkmark$	$\checkmark$			$\checkmark$	√*2

	Llood module (devices (Model neme)	Station type		Applicable CPU module			
Туре	Used module/device (Model name)		Adapter	FX5S	FX5UJ		FX5UC
EtherNet/IP Class1 ins communic (Cyclic co	FX5-ENET/IP	$\checkmark$	V	—	$\checkmark$	$\checkmark$	√*2

Safety Control

CPU Performance

Analog Control

Positioning Control

Network/Communication/ High-speed Counter Information-sharing Control

60

\*1: The availability of the connection depends on the version of the CPU module. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.
\*2: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

memo



Device safety is highly important amid the globalization of various industries and systems. The MELSEC iQ-F series also features a lineup of modules that complies with safety standards.

#### List of models



#### Challenges and benefits of implementing safety systems

#### Challenges

- We alerted our overseas colleagues about the need for security, but we are not sure that the importance was communicated clearly.
- I want to install a safety system, but it is expensive and timeconsuming.



In the unlikely event of personal injury, the manufacturer would be responsible!

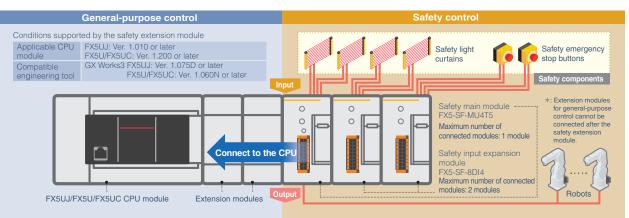
#### Advantage

- When a hazard is detected, the power of hazardous moving equipment, such as robots and conveyors, can be shut off.
- When the safety extension module itself malfunctions, the output can be forcibly turned OFF.



Safe manufacturing leads to higher productivity!

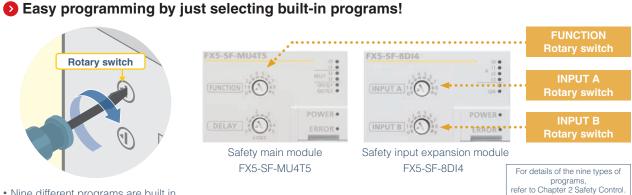
#### Easily create a system just by connecting a safety extension module



- This single system can be used to perform general-purpose control and safety control.
- A safety control system can easily be installed just by connecting to an FX5UJ/FX5U/FX5UC CPU module.
- No safety program or monitor wiring is required. Reduce the labor required for system construction.
- \*: Depending on the CPU module, system configuration, serial number, etc., the type and number of connectable modules may differ, or separate equipment may be required for connection. For details, please refer to Chapter 1 Lineup Details and Model Selection or use the FA Integrated Selection Tool.

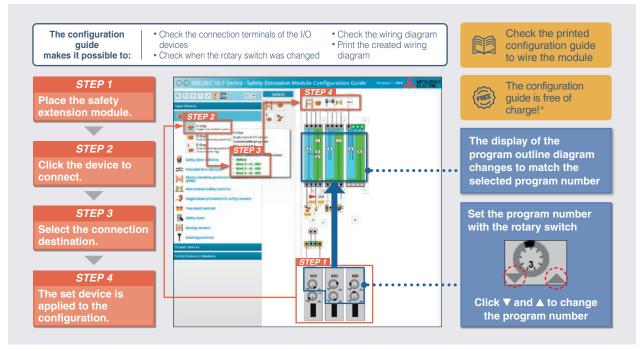
Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

Analog Control CPU Performance



- Nine different programs are built in.
- · A safety system can be constructed by simply turning a rotary switch with a precision screwdriver, etc. to select it.
- This eliminates the need for sequence programs designed for safety control.

#### Use the Safety Extension Module Configuration Guide to determine the wiring at a glance!



• Easily check the system configuration, settings, and wiring of the safety extension module.

#### Safety module status can be checked from the PLC!



- Safety extension module information, such as error codes, are stored in the buffer memory of the safety main module.
- Information, such as the error details and countermeasures, can be checked from the module diagnosis function of GX Works3, which helps when troubleshooting issues.

\*: Please contact your local Mitsubishi Electric sales office or representative

-sharing



## **Programming Environment**

GX Works3 is software that comprehensively supports the design and maintenance of sequence programs. Reduce engineering costs with a graphical, intuitive and easy programming by just "selecting".



One Software, Many Possibilities Many possibilities in one software package

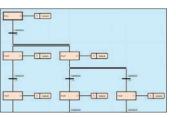
- Reduces programming man-hours by graphical intuitive operability
- Complies with international standard IEC 61131-3

#### Supports mainstream programming languages

- GX Works3 supports mainstream IEC-compliant programming languages.
- It is possible to use different programming languages simultaneously within a single project.
- Labels and devices used in programs can be shared by programs in different languages.



Ladder language A graphic language that is displayed as a circuit consisting of contacts and coils.

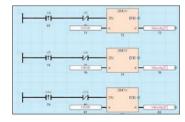


## SFC language

language clarifies the execution order and execution conditions of programs.



11::



#### ST language

-----

As in high-level languages such as C, control is determined by syntax, such as selective branching by conditional statements.

#### **FBD/LD** language

This graphical language is used to create control programs with the simple operations of placing and connecting parts.

**CPU** Performance

Analog Control

Safety Control

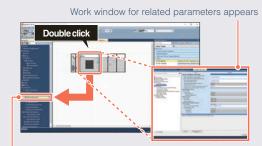
#### Easy system design by simply selecting components



• With GX Works3, the module configuration diagram can be created by dragging and dropping selected parts.

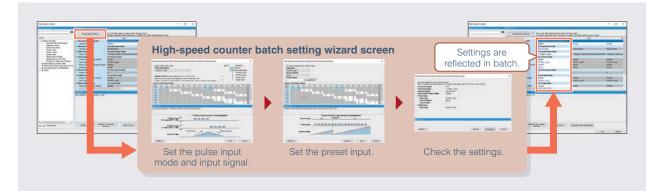
#### Module parameters can be set easily

Auto-generation of module parameters

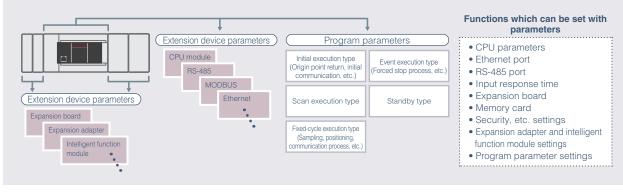


Parameters automatically added to navigation window

• When preparing the module configuration diagram, simply double-click the module to automatically generate the module parameters.



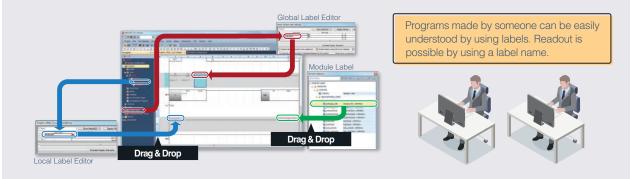
- Module parameters can be set without a manual by simply following the wizard.
- You can also easily check the high-speed counter CH used and the location of wiring.



Reduces programming man-hours with simple, convenient parameter settings

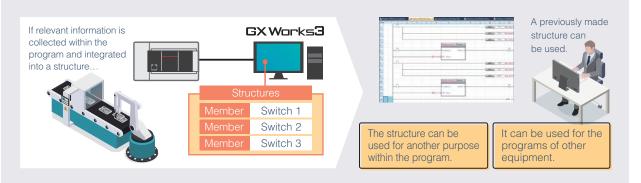
- Device settings can be input as a table.
- Easily set just by inputting values into the parameters.
- The program's execution trigger can also be set with the parameters.

#### Reduces repetitive programming tasks with labels



- Labels can be used instead of conventional device memory addresses, I/O addresses, and buffer memory addresses.
- Defining labels, such as the name of signals used in devices, improves the readability of programs.
- Module labels corresponding to input/output signals, etc., of various intelligent function modules are pre-defined. Programming can be done without being conscious of the buffer memory addresses.

#### The use of a structure can further reduce programming man-hours



- A structure can integrate the variables of a specific basic data type as members into one. Each member (label) can be defined even when the data types are different.
- A structure can be used to access a device with the label name regardless of the device address.

#### MELSEC i Q.R MELSEC i Q.F MELSEC i Q.F Conventional convenient devices Available by conversion\*1 • M8000~ - SM8000\*2~ • D8000~ - SD8000\*2~

Providing the convenience of special

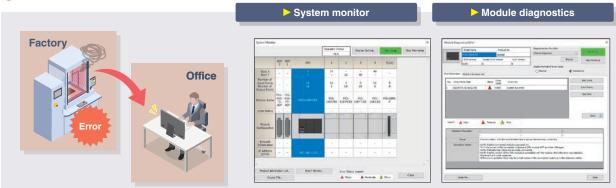
devices

• Up to 12000 points of convenient system devices compatible with upper level devices have been added.

#### Customizes the latch range setting for each device

Den	Symbol	Device		Latch	Latch (2)		
		Points	Barge	(0)	(2)		
hout	X Y	1024	0 to 1777				
Output		1024	0 to 1777				
Internal Relay	M	7660	0 to 7679	500 to 7678	No Setting		
Link Relay	0	258	0 to FF	No Setting	No Setting		
Link Special Relay	50	512	0 to 1FF				
Annunciator	F.	128	8 to 127	No Setting	No Setting		
Step Relay	5	4096	0 to 4095	500 to 4095			
Timer	S T	\$12	0 to 511	No Setting	No Setting		
Retentive Timer	ST	16	0 to 15	0 to 15	No Setting		
Counter	ST	256	0 to 255	100 to 199	No Setting		
Lone Counter	LC D	64	0 to 63	28 10 83	No Setting		
Data Register	0	8000	0 to 7999	200 to 7895	No Setting		
Latch Relay	L	7680	0 to 7679				
Area	Capacity		12.0K Wo	rd	11.04. Word		
Total Device Total Word Device Total Bit Device			11.2K Wo	rd	9.5K Wor		
			10.2K Wo	rd	8.1K Work		
			15.9K E	ie .	25.1K Br		

- In the FX5S/FX5U/FX5UC CPU module, the latch range can be set for each device and the clear object can be selected when the CPU memory is operated.
- \*1: When projects for the FX3G/FX3U/FX3UC created using GX Works2 are diverted for the MELSEC iQ-F series, devices are automatically converted.
   \*2: Some device names and device numbers may differ.

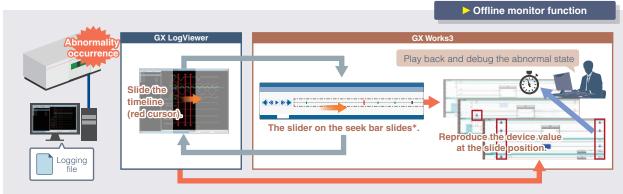


#### OPU module and network status can be checked

• Module configuration, detailed information about each module, and error conditions can be viewed.

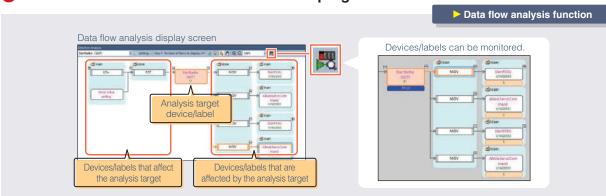
• If an error occurs, error information along with the possible causes and remedies are displayed for troubleshooting.

#### Device status can be reproduced from logging data



• If logging files are available, GX LogViewer's historical trend graph and ladder diagram can be linked to reproduce and confirm device status.

• Data is displayed as a waveform graph, and changes can be seen at a glance. Equipment abnormalities can be visualized.



#### Visualizes device/label associations in the program

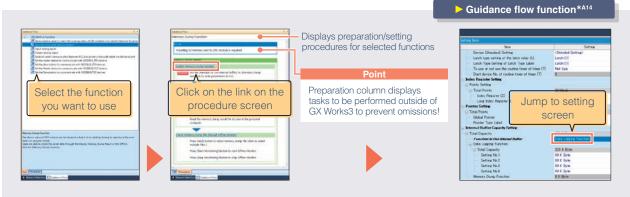
• Devices/labels affected by program changes can be checked visually.

• Devices/labels can be monitored. The flow diagram makes it easier to understand and debugging can be performed efficiently.

\*: The link between the seek bar display and GX LogViewer is supported by GX Works3 Ver. 1.065T or later.

Models with restrictions are marked with symbols such as A/B/C. For details of restrictions, refer to P78 [List of annotations].

#### Oneck the parameter setting procedure in flow



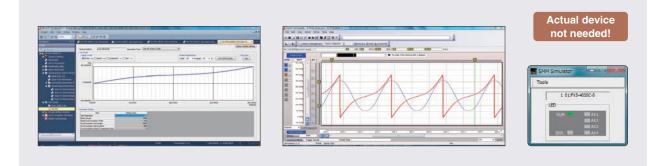
- Parameters can be set efficiently as they follow the flow.
- It is also possible to jump to a setting item from each item on the flow.

#### CPU module simulation



- With GX Simulator3, programs can be debugged with a virtual PLC on the computer.
- It is also useful for checking program operation before installing actual devices.

#### Simple motion simulation\*



- Simulation can be done without going to the site, which reduces programming man-hours.
- Even without a servo motor or amplifier, it is possible to check operation closer to actual machine tests.

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**CPU Performance** 

Analog Control

Positioning Control

High-speed Counter Control

#### Integrated simple motion setup tool



- The simple motion setup tool is integrated in GX Works3.
- GX Works3 makes it easy to change simple motion module settings such as module parameters, positioning data, and servo parameters. It also simplifies the servo adjustment.

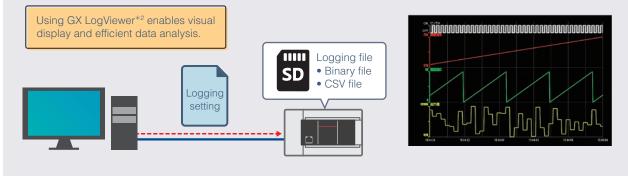
#### GX LogViewer\*A13

#### Allows visualization of collected data and helps improve debugging efficiency

- This tool displays and analyzes large volumes of data collected by the CPU module with easy-to-understand operations.
- It enables the setting of the connection destination using the same operation as the setting and engineering tools, making it easy to check data.
- GX LogViewer is included in GX Works3 and provided free of charge\*1.

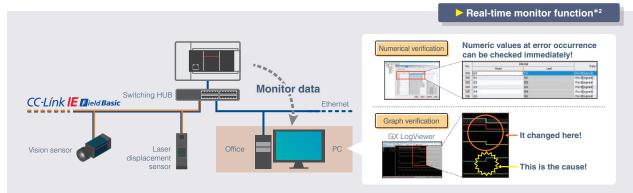


#### Visualizes logging data



• Logging data collected from CPU modules can be displayed visually for efficient data analysis.

#### Changes in device values can be checked in real time



- Specified device values can be monitored in real time at any required interval or timing.
- · Changes in device values can be verified numerically or graphically, improving debugging efficiency during troubleshooting.

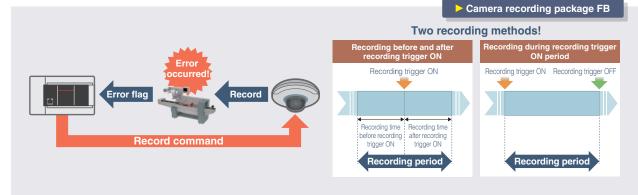
Analog Control

Safety (

 \*1: Please contact your local Mitsubishi Electric sales office or representative.
 \*2: A firmware upgrade may be required to use some functions and modules. For details, refer to appendix P77 [Function compatibility table].

#### Camera recording package

#### Oreates recording systems by linking cameras

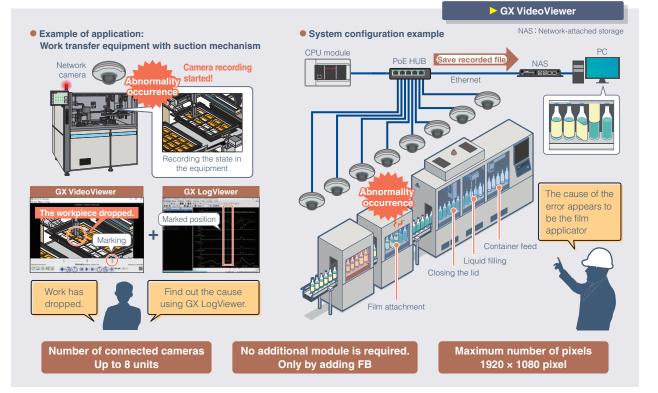


• Video of operating conditions when errors occur can be saved for use during error analysis.

• By using FB, you can easily command the camera to record.

• FB is provided free of charge\*.

#### Analysis with video of device error points



• Video files can be played back in GX VideoViewer.

• Marked points of interest in the video can be shared with GX LogViewer and GX Works3 to track down the causes of problems.

• GX VideoViewer is provided free of charge\*.

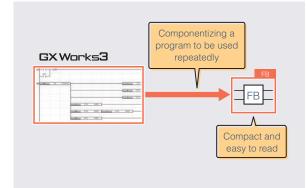
#### MELSOFT Library useful for reducing man-hours



# he

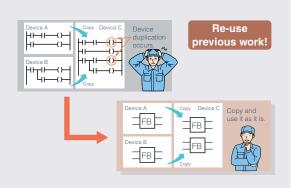
#### **•** FB makes programs easy to read

- FB stands for "function block", and indicates a sequence program made into a circuit block part used repeatedly.
- This leads to more efficient program development and fewer program errors.



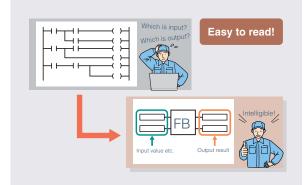
#### These are great advantages of FB!

#### Programs can be easily diverted



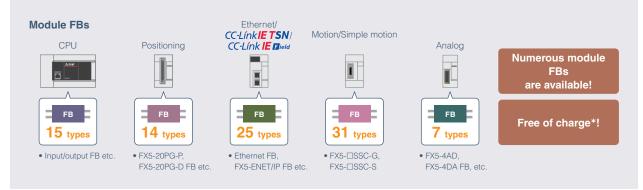
• In program (processing) management, programs can be easily diverted by dragging & dropping FBs.

#### Increased program readability



• In FB, only the necessary input/output are displayed, so the appearance is simple and programs are easier to read.

#### Module FBs to control each module are available



- Using the module FBs eliminates the need for programming the processing of each module and reduces programming man-hours.
- Module FBs are included in GX Works3 in advance. In addition, many module FBs are free of charge\*. Helps reduce programming development man-hours.

memo



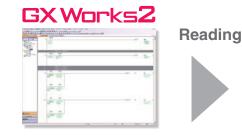
### **Programming Software**



#### Corresponding models

GX Works2 software\*2

	FX5S, F	<b>-X5UJ</b> ,	FX5U, F	X5UC
FX3U,	FX3UC,	FX3G,	FX3GC,	FX3S



# GX Works3

Programs created with GX Works2 can be used with GX Works3. They can also be used as programs for the MELSEC iQ-F series.

A special catalog (separate booklet) of MELSOFT iQ Works is available. (Functions shown in the catalog vary according to PLC model.) For details, refer to the following catalog:

"Mitsubishi iQ Platform Compatible FA Integrated Engineering Software MELSOFT iQ Works" L(NA)08232ENG





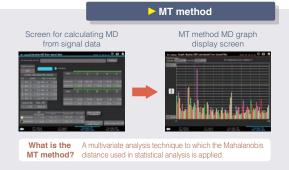
- · Offers many functions for data collection, visualization, simple analysis, etc. on the production site level.
- Can be introduced easily only by device assignment and parameter setting.

#### Easy introduction of IoT by "Visualization Diagnosis"



- The defective product occurrence ratio and equipment stop ratio can be visualized.
- It is possible to shift from the equipment total efficiency monitor screen to each function screen. The detailed situation can be checked on each function screen.

#### Predictive maintenance by MELSEC iQ-F



- For example, by monitoring the temperature and vibration of the device using the MT method, an "unusual state" can be detected and unexpected failures can be prevented beforehand.
- · The defect occurrence trend is detected, and prevention of defect occurrence is supported.

#### Simple analysis by "Data collection Visualization"

	er & cycle t			ration mo	nitoring	Taxa a	Alarm 2020 06	7 10:20	6	
19/10/21	16:37 No.1	11086-95	on one bi	ann Louise	una pre es	Contraction of the		-	-	
			Managed	Max value	1-level min. 2 level min.	Master	S-level mark 3-level mark	Accumulated Tree Sect	Account land	
									278	
	Statement and Australia			5446	4500					
									22	
									77	
				41%	4100				100	
	An other loss success								252	
									28	
10				5451 4417					111	
ŏ	Collinder 05			5445 5445	4000				22	
				0440) 6440	400				100	

- It is possible to visualize the alarm occurrence status, and whether or not the operation time exceeds the threshold value.
- The maintenance timing can be grasped before the production efficiency decreases, and preventive maintenance is enabled

#### Capable of detecting abnormal waveform fluctuations that are difficult to determine



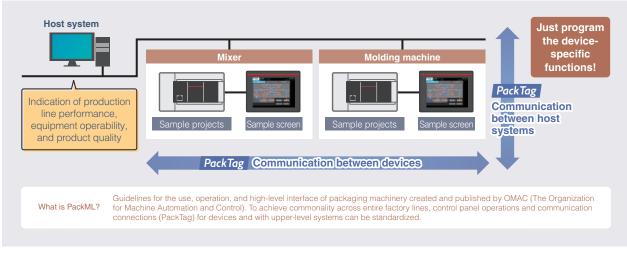
- · Waveform shapes of analog waveform data such as current and temperature can be monitored.
- Abnormal waveform fluctuation can be detected, which is difficult with basic threshold monitor using upper and lower limit value monitor.

**CPU Performance** 

\*: For sample screens and projects, please contact your local Mitsubishi Electric sales office or representative.

#### PackML

#### Supports for PackML compliance with international standards



- Sample screens and sample projects that are compliant with international standards are provided free of charge\*.
- Sample screens and projects can be used to reduce the man-hours and time needed for program development.
- Even if manufacturers of equipment differ, monitor and control screens and operability can be standardized across entire lines, facilitating improved operation and maintenance.
- Standardized connections between devices and with host systems reduce start-up time.

#### Example of a free GOT sample screen



## **Function compatibility table**

<b>_</b>			Support	ed CPU module fi	rmware version	Supporte	d engineering tool softwa	re version	
			FX5S	FX5UJ	FX5U/FX5UC	FX5S	FX5UJ	FX5U/FX5UC	
	3E fran	ne	From the first	From the first	From the first	GX Works3: 1.080J or later	GX Works3: 1.060N or later	From the first	
SLMP Communication 1E frame		ne	From the first	1.030 or later	1.210 or later	GX Works3: 1.080J or later	GX Works3: 1.085P or later	_	
CC-Link IE Field	Network	Basic	From the first	From the first	1.040 or later	GX Works3: 1.080J or later	GX Works3: 1.060N or later	GX Works3: 1.030G or later	
Data logging function		From the first*2	From the first	1.040 or later Serial number 16Y★★★★ or later	GX Works3: 1.080J or later (CPU module logging setting tool: 1.124E or later) (GX LogViewer: Ver. 1.124E or later)	GX Works3: 1.060N or later (CPU module logging setting tool: 1.100E or later) (GX LogViewer: Ver. 1.100E or later)	GX Works3: 1.030G or later (CPU module logging setting tool: 1.64S or later) (GX LogViewer: Ver. 1.64S or later)		
		atibility with e format	From the first*2	1.030 or later	1.210 or later Serial number 17X★★★★ or later*1	GX Works3: 1.080J or later (CPU module logging setting tool: 1.130L or later) (GX LogViewer: Ver. 1.130L or later)	GX Works3: 1.085P or later (CPU module logging setting tool: 1.130L or later) (GX LogViewer: Ver. 1.130L or later)	GX Works3: 1.065T or later (CPU module logging setting tool: 1.106K or later) (GX LogViewer: Ver. 1.106K or later)	
IP filter function			From the first		1.050 or later	GX Works3: 1.080J or later		GX Works3: 1.035M or later	
Parallel link func	tion		From the first	From the first	1.050 or later	GX Works3: 1.080J or later	GX Works3: 1.060N or later	GX Works3: 1.035M or later	
	FTP server		From the first*2		1.040 or later Serial number 16Y**** or later	GX Works3: 1.080J or later	1.00014 OF TALEF	GX Works3: 1.030G or later	
	FTP Client	Sending file		1.030 or later From the first	1.210 or later Serial number 17X**** or later*1	GX Works3: 1.080J or later	GX Works3:	GX Works3: 1.065T or later	
		Getting file	From the first*?		1.240 or later Serial number 17X**** or later*1	GX Works3: 1.080J or later	1.085P or later	GX Works3: 1.075D or later	
Pookup/rootoro f	unction	Device/ label data	<ul> <li>From the first*2</li> </ul>		1.045 or later Serial number 16Y**** or later	GX Works3: 1.080J or later	GX Works3:	_	
Backup/restore f	unction	Data memory			1.050 or later Serial number 16Y**** or later	GX Works3: 1.080J or later	1.060N or later	GX Works3: 1.035M or later	
Memory dump fu	unction		From the first*2		1.050 or later Serial number 16Y**** or later	GX Works3: 1.080J or later	GX Works3: 1.060N or later	GX Works3: 1.035M or later	
Real-time monito	or functio	n	From the first	From the first	1.060 or later	GX Works3: 1.080J or later (GX LogViewer: Ver. 1.124E or later)	GX Works3: 1.060N or later (GX LogViewer: Ver. 1.100E or later)	GX Works3: 1.040S or later (GX LogViewer: Ver. 1.76E or later)	
Web Orman	System	n Web page	From the first		1.060 or later	GX Works3: 1.080J or later	GX Works3: 1.060N or later	GX Works3: 1.040S or later	
Web Server function	User W	leb page	From the first*2	1.020 or later	1.100 or later Serial number 17X**** or later*1	GX Works3: 1.080J or later	GX Works3: 1.080J or later	GX Works3: 1.047Z or later	
Simple CPU com	nmunicat	ion function	From the first	From the first	1.110 or later Serial number 17X**** or later*1	GX Works3: 1.080J or later	GX Works3: 1.060N or later	GX Works3: 1.050C or later	
		unication rpart device n	From the first	1.030 or later	1.210 or later	GX Works3: 1.080J or later	GX Works3: 1.085P or later	GX Works3: 1.065T or later	
MODBUS/TCP c			From the first	From the first	1.060 or later	GX Works3: 1.080J or later GX Works3:	GX Works3: 1.060N or later GX Works3:	GX Works3: 1.040S or later GX Works3:	
Time setting fund		,			1.060 or later	1.080J or later	1.060N or later	1.040S or later	
Firmware update engineering tools		using	From the first	-	-	GX Works3: 1.080J or later			

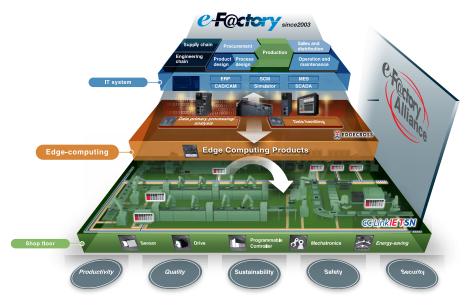
\*1: Supported by serial number 178\*\*\*\* for FX5UC-32MT/DS-TS and FX5UC-32MT/DSS-TS or later. \*2: Requires the SD memory card module, sold separately.

## List of annotations

Annotation No. Item		Item		Content		
Cont	tent ab	out versions				
	1	Unicode character string		FX5UJ: Supported in firmware Ver. 1.030 or later. In addition, GX Works3 Ver. 1.085P or later is required. FX5U/FX5UC: Supported in firmware Ver. 1.240 or later. In addition, GX Works3 Ver. 1.075D or later is required.		
	2	Sequential function chart (SFC)		FX5U/FX5UC: Supported in firmware Ver. 1.220 or later. In addition, GX Works3 Ver. 1.070Y or later is required.		
	3	Program capacity (128 k steps)				
	4	No. of input/output points (384 points) No. of remote I/O points (512 points)		FX5U/FX5UC: Supported in firmware Ver. 1.100 or later.		
	5			In addition, GX Works3 Ver. 1.047Z or later is required.		
	6	Device/label memory (standa Capacity expansion	ard area)	FX5U/FX5UC: Supported in firmware Ver. 1.210 or later. In addition, GX Works3 Ver. 1.065T or later is required.		
	7	Improved operability of user	Web drawing tool	Supported in user Web drawing tool Ver. 1.01B or later.		
*A	8	Expanded the number of ren CC-Link IE Field Network Ba	note I/O stations for	FX5U/FX5UC: Supported in firmware Ver. 1.110 or later and serial number 17X**** (serial number		
	9	EtherNet/IP Configuration To Japanese version supported		EtherNet/IP Configuration Tool for FX5-ENET/IP: Supported in Ver. 1.01B or later.		
	10	EtherNet/IP Configuration To	ol for FX5-ENET/IP	EtherNet/IP Configuration Tool for FX5-ENET/IP: Supported in Ver. 1.00A or later. In addition, GX Works3 Ver. 1.085P or later is required.		
	11	Parameter settings of the FX5-OPC		Parameter settings of the FX5-OPC     FX5U/FX5UC: Supported in firmware Ver. 1.245 or later. In addition, GX Works3 Ver. 1.077F or later is required.		
	12	OPC UA Module Configuration Tool		FX5U/FX5UC: Supported in OPC UA Module Configuration Tool Ver. 1.00A or later. In addition, GX Works3 Ver. 1.077F or later is required.		
	13	GX LogViewer		FX5S: Supported in GX LogViewer Ver. 1.124E or later.		
	14	Guidance flow function		GX Works3: Ver. 1.085P or later is required.		
Cont	tent ab	out specifications				
	1	CPU module	Frequency	FX5S: 100 kpps FX5UJ: 200 kpps FX5UJ;FX5UC: 200 kpps		
*В	2	Built-in positioning function	Number of connected axes	FX5S: max. 4 axes FX5UJ: max. 3 axes FX5U/FX5UC: max. 4 axes		
	3	High-speed Counter Functio	n	FX5S/FX5UJ: 4 ch 100 kHz + 4 ch 10 kHz For FX5U-32M and FX5UC-32M only: 6 ch 200 kHz + 2 ch 10 kHz		
	4	Synchronous control		FX5-40SSC-S: Up to 64 types of cam patterns can be registered		
Cont	tent ab	out network configuration				
	1	CPU module CC-Link IE Field Network Basic master station		FX5U/FX5UC CPU module: Up to 16 occupied stations in total. FX5S/FX5UJ CPU module: Up to 8 occupied stations in total.		
*C	2	Simple CPU communication	FX5-ENET, FX5-ENET/IP: Up to 32 connections           Simple CPU communication function           FX5VFX5UU CPU module: Up to 8 connections           FX5U/FX5UC CPU module: Up to 16 connections			
Cont	tent ab	out options				
	1	FX5-30EC		Attach when connecting an extension cable type module to a distant location or when making two-tier connections.		
*D	2	FX5-65EC		The connector conversion adapter (FX5-CNV-BC) is required when connected with an input/output module (extension cable type), high-speed pulse input/output module, or an intelligent function module. When using also the bus conversion module in the same system, connect the FX5 extension power supply module or the powered I/O module right after the extended extension cable.		
Othe	er					
	1	FX2NC-100MPCB		May not be included with some intelligent function modules. For details, refer to the manual.		

memo

## FUTURE MANUFACTURING



The Future of Manufacturing as envisioned by Mitsubishi Electric, e-F@ctory: "Manufacturing" that evolves in response to environmental changes in an IoT enabled world.

Established In 2003, e-F@ctory created a Kaizen<sup>#1</sup> automation methodology to help optimize and manage the increasingly complex business of "manufacturing".

Continuously evolving itself, it also utilizes the expanded reach of IT, which has brought "cyber world" benefits of analysis, simulation and virtual engineering, and yet has also placed greater demands on the "physical" world for increased data sensing, collection and communication. The continued success of e-F@ctory comes from understanding that each manufacturer has individual needs and investment plans but must still deliver; "Reduced management costs" (TCO); production flexibility to make a multitude of product in varying quantities; continuously enhanced quality. In short e-F@ctory's goal is to deliver operational performance that is "a step ahead of the times", while enabling manufacturing to evolve in

response to its environment. To do this it is supported by three key elements:

- The e-F@ctory Alliance Partners; who bring a wide range of software, devices, and system integration skills that enable the creation of the optimal e-F@ctory architecture.
- Advanced communication; utilizing open network technology like CC-Link IE, and communication middleware such as OPC, to open the door to device data, including legacy systems, while supporting high speed extraction.
- Platform thinking; to reduce the number of complex interfaces making it easier to bring together Robotics, Motion, Open programming languages (C language), PACs etc. strengthening the field of control,

yet operating on industrial strength hardware.





Kaizen#1 = continuous improvement TCO = Total Cost of Ownership

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## Selecting the FX5S model

#### Oroduct configuration



Туре	Details	Connection details, model selection		
	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.		
2 FX5 expansion board	Board connected to front of CPU module to expand functions.	Up to 1 SD memory card module and 1 communication board (up to 2 modules in total) can be connected to the front of the CPU module. (Expans adapter can also be used.)		
3 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 2 communication adapters and up to 4 analog adapters* (up to 6 adapters in total) can be connected to the left side of CPU module. When 2 is used, the number of units is restricted.		

\*: For FX5-4A-ADP with a serial number 223\*\*\*\* or older, up to two modules can be connected in the entire system.

#### **1** CPU module (AC power supply/DC input type)

		loout/outout	Power supply capacity		No. of input	No. of	
Model	points occupied 24		24 V DC service power supply	I/O type	No. of input points	output points	
FX5S-30MR/ES				DC input (sink/source)/relay output			
FX5S-30MT/ES		30 points		DC input (sink/source)/transistor (sink)	16 points	14 points	
FX5S-30MT/ESS			_	DC input (sink/source)/transistor (source)			
FX5S-40MR/ES	CPU module			DC input (sink/source)/relay output			
FX5S-40MT/ES	(With built-in 24 V DC	40 points 4	40 points	400 mA*	DC input (sink/source)/transistor (sink)	24 points	16 points
FX5S-40MT/ESS	service power supply)					DC input (sink/source)/transistor (source)	
FX5S-60MR/ES				DC input (sink/source)/relay output			
FX5S-60MT/ES		60 points		DC input (sink/source)/transistor (sink)	36 points	24 points	
FX5S-60MT/ESS				DC input (sink/source)/transistor (source)			

\*: Use as power supply for input devices. (Cannot be used as an external power supply for expansion adapters.)

#### 2 FX5 expansion board

Model	Function	Number of occupied	Current consumption		
IVIOLEI		input/output points	5 V DC power supply*1	24 V DC power supply	
FX5-232-BD	RS-232C communication	-	— (20 mA)		
FX5-485-BD	RS-485 communication		- (20 MA)		
FX5-422-BD-GOT	RS-422 communication (for GOT connection)	_	— (20 mA*2)	-	
FX5-SDCD	SD memory card module		-		

\*1: Current consumption calculation is not required for the FX5S CPU module. Values in parentheses are values stated in the specifications of each product. \*2: The current consumption will increase when the 5 V type GOT is connected.

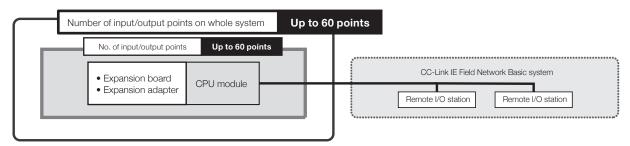
#### 3 FX5 expansion adapter

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply*	24 V DC power supply*	External 24 V DC power supply	
FX5-232ADP	RS-232C communication		— (30 mA)	— (30 mA)		
FX5-485ADP	RS-485 communication		— (20 mA)	— (30 MA)	_	
FX5-4A-ADP	2 ch voltage input/current input, 2 ch voltage output/ current output			-	100 mA	
FX5-4AD-ADP	4 ch voltage input/current input	_				
FX5-4AD-PT-ADP	4 ch temperature sensor (resistance temperature detector) input		— (10 mA)	— (20 mA)	-	
FX5-4AD-TC-ADP	4 ch temperature sensor (thermocouple) input					
FX5-4DA-ADP	4 ch voltage output/current output			_	160 mA	

\*: Current consumption calculation is not required for the FX5S CPU module. Values in parentheses are values stated in the specifications of each product.

#### **Rules for System Configuration**

A maximum of 60 input and output points can be controlled by the FX5S CPU module.



#### Limitation on number of modules when extending

The number of connectable modules is limited for the following products. For details, refer to the manual.

Туре	Model/type	Setting method/precautions
	FX5-232ADP	Up to 2 modules can be connected for the entire system.
	FX5-485ADP	When an expansion board (for RS-232C/RS-485/RS-422 communication) is connected to the CPU module, only 1 module can be connected.
	FX5-4A-ADP*1	
FX5 expansion adapter	FX5-4AD-ADP	Up to 4 modules can be connected for the entire system.
	FX5-4DA-ADP	For FX5-4A-ADP with a serial number 223**** or older, up to two modules can be connected in the
	FX5-4AD-PT-ADP	entire system.
	FX5-4AD-TC-ADP*2	

\*1: When two or more FX5-4DA-ADP are used, and if they are connected adjacent to FX5-4A-ADP with a serial number 223\*\*\*\* or older, connect them only to one side. Do not use both sides.

\*2: When the FX5-4DA-ADP and FX5-4A-ADP are used, and if they are connected adjacent to FX5-4AD-TC-ADP, connect them to either one side. Do not use both sides.

## Selecting the FX5UJ model

#### ◇ Product configuration



Туре	Details	Connection details, model selection
1 CPU module	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.
2 4 I/O module (extension cable type)	Product for extending I/O of extension cable type. Some products are powered.	The maximum number of input and output points for the entire system is 256 points. Up to 8 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Up to 4 high-speed pulse I/O modules can be connected. For details, refer to "Rules for System Configuration" on p. 88.
3 FX5 extension power supply module	Module for extending power supply if CPU module's internal power supply is insufficient. Extension cable is enclosed.	Power can be supplied to I/O module, intelligent function module. Up to 1 module can be connected.
5 FX5 intelligent function module	Module with functions other than input/output.	Up to 8 extension modules including the I/O module can be connected (Extension power supply modules and connector conversion modules are not included in the number of connected modules.)
6 Connector conversion module	Module for connecting FX5 Series (extension connector type) extension module.	An extension module (extension connector type) for FX5 can be connected.
7 I/O module (Extension connector type)	Product for adding extension connector type inputs/outputs.	The maximum number of input and output points for the entire system is 256 points. Up to 8 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Using this type of I/O module requires the connector conversion module.
8 FX5 expansion board	Board connected to front of CPU module to expand functions.	Up to 1 module can be connected to the front of the CPU module. (Expansion adapter can also be used.)
9 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 2 communication adapters and up to 2 analog adapters (up to 4 adapters in total) can be connected on the left side of the CPU module. When S is used, the number is limited.
10 FX5 safety extension module	Module for configuring a safety control system.	Up to 1 safety main module and up to 2 safety input extension modules can be connected. Extension modules cannot be connected on the subsequent stage (the right side) of the safety extension module.

#### 1 CPU module (AC power supply, DC input type)

		Number of	Power supply capacity		No. of	No. of
Model	Function	occupied input/ 24 V DC output points service power supply		I/O type	input points	output points
FX5UJ-24MR/ES			400 mA (460 mA*2)	DC input (sink/source)/relay output	14 points	10 points (16 points) *1
FX5UJ-24MT/ES		24 points (32 points)*1 4		DC input (sink/source)/transistor (sink)	(16 points)	
FX5UJ-24MT/ESS		(		DC input (sink/source)/transistor (source)	*	
FX5UJ-40MR/ES	CPU module		voints 400 mA (500 mA*2)	DC input (sink/source)/relay output		16 points
FX5UJ-40MT/ES	(24 V DC service power	40 points		DC input (sink/source)/transistor (sink)	24 points	
FX5UJ-40MT/ESS	built-in)			DC input (sink/source)/transistor (source)		
FX5UJ-60MR/ES				DC input (sink/source)/relay output	36 points	
FX5UJ-60MT/ES		60 points (64 points)*1	400 mA (550 mA*²)	DC input (sink/source)/transistor (sink)	(40 points)	24 points
FX5UJ-60MT/ESS		(-		DC input (sink/source)/transistor (source)	*	

\*1: The number in parentheses represents occupied points. Use the value in parentheses to calculate the total number of input/output points.

 $\star$ 2: Power supply capacity when an external power supply is used for input circuits.

#### **2** I/O module (AC power supply/DC input type) (extension cable type)

		Number of	Number of Power supply capacity			No. of	No. of
Model	Function	occupied input/		_ 24 V DC	I/O type	input points	output points
	output points power supply service power		service power supply		points	points	
FX5-32ER/ES	I/O module			DC input (sink/source)/relay output			
FX5-32ET/ES	(24 V DC service power	32 points	965 mA (310 mA*)	DC input (sink/source)/transistor (sink)	16 points	16 points	
FX5-32ET/ESS	built-in)	It-in)			DC input (sink/source)/transistor (source)		

\*: Power supply capacity when an external power supply is used for input circuits.

#### **3 FX5 extension power supply module**

Model		Number of occupied	Power supply capacity		
Model Function	FullClott	input/output points	5 V DC power supply	24 V DC power supply	
FX5-1PSU-5V	Extension power supply	-	1200 mA*	300 mA*	

\*: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to the manual.

#### 4 I/O module (extension cable type)

Model		Number of occupied	Current consumption		
	I/O type	input/output points	5 V DC power supply	24 V DC power supply	
FX5-8EX/ES	DC input (sink/source)	8 points	75 mA	50 mA (0 mA*1)	
FX5-16EX/ES	DC input (sink/source)	16 points	100 mA	85 mA (0 mA*1)	
FX5-8EYR/ES	Relay output				
FX5-8EYT/ES	Transistor output (sink)	8 points	75 mA	75 mA	
FX5-8EYT/ESS	Transistor output (source)				
FX5-16EYR/ES	Relay output				
FX5-16EYT/ES	Transistor output (sink)	16 points	100 mA	125 mA	
FX5-16EYT/ESS	Transistor output (source)				
FX5-16ER/ES	DC input (sink/source)/relay output				
FX5-16ET/ES	DC input (sink/source)/transistor output (sink)	16 points	100 mA	125 mA (85 mA*1)	
FX5-16ET/ESS	DC input (sink/source)/transistor output (source)				
FX5-16ET/ES-H*2	DC input (sink/source)/transistor output (sink)	16 pointo	100 mA	105 mA (05 mA*1)	
FX5-16ET/ESS-H*2	DC input (sink/source)/transistor output (source)	16 points		125 mA (85 mA*1)	

\*1: Current consumption when an external power supply is used for input circuits.
 \*2: Supported by FX5UJ CPU module Ver. 1.030 or later.

#### **5** FX5 intelligent function module

			Current consumption			
Model	Function	Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-4AD	4-ch voltage/current input	8 points	100 mA	40 mA	-	
FX5-4DA	4-ch voltage/current output	8 points	100 mA	-	150 mA	
FX5-8AD	8-ch voltage/current/thermocouple/resistance temperature detector input	8 points	_	40 mA	100 mA	
FX5-4LC	4-ch temperature control (thermocouple/resistance temperature detector/micro voltage)	8 points	140 mA	-	25 mA	
FX5-20PG-P	Pulse output for 2-axis control (transistor output)	8 points	-	-	120 mA	
FX5-20PG-D	Pulse output for 2-axis control (differential driver output)	8 points	-	-	165 mA	
FX5-40SSC-S	Simple motion 4-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-80SSC-S	Simple motion 8-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-CCLGN-MS*1	CC-Link IE TSN master/local	8 points	-	-	220 mA	
FX5-ENET	Ethernet communication	8 points	-	110 mA	-	
FX5-ENET/IP	EtherNet/IP communication, Ethernet communication	8 points	-	110 mA	-	
FX5-CCL-MS	CC-Link system master/intelligent device station	8 points*2	_	-	100 mA	
FX5-CCLIEF	CC-Link IE Field Network intelligent device station	8 points	10 mA	-	230 mA	
FX5-ASL-M	AnyWireASLINK system master	8 points	200 mA	-	100 mA*3	
FX5-DP-M	PROFIBUS-DP master	8 points	_	150 mA	-	

\*1: Supported by FX5UL CPU module Ver. 1.040 or later.
\*2: When using FX5-CCL-MS as a master station, the number of remote I/O points on the network increases.
\*3: This value does not include the supply current to remote modules (Max. 2 A).

#### 6 Connector conversion module

Model Function		Function	Number of occupied			
			input/output points	5 V DC power supply	24 V DC power supply	
	FX5-CNV-IF	Connector conversion (FX5 (Extension cable type) → FX5 (Extension connector type))	-	-	-	

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#### **7** I/O module (Extension connector type)

	Model I/O type		Current consumption		
Model			5 V DC power supply	24 V DC power supply	
FX5-C16EX/D	DC input (sink)	- 16 points	100 mA	65 mA (0 mA*)	
FX5-C16EX/DS	DC input (sink/source)	To points	TOUTIA	05 MA (0 MA*)	
FX5-C32EX/D	DC input (sink)				
FX5-C32EX/DS	DC input (sink/source)	32 points	120 mA	130 mA (0 mA*)	
FX5-C32EX/DS-TS					
FX5-C16EYT/D	Transistor output (sink)				
FX5-C16EYT/DSS	Transistor output (source)	16 points	100 mA	100 mA	
FX5-C16EYR/D-TS	Relay output				
FX5-C32EYT/D	Transistor output (sink)				
FX5-C32EYT/DSS	Transistor output (source)		100 1	000 1	
FX5-C32EYT/D-TS	Transistor output (sink)	- 32 points	120 mA	200 mA	
FX5-C32EYT/DSS-TS	Transistor output (source)				
FX5-C32ET/D	DC input (sink)/transistor output (sink)				
FX5-C32ET/DSS	DC input (sink/source)/transistor output (source)			165 mA (100 mA*)	
FX5-C32ET/DS-TS	DC input (sink/source)/transistor output (sink)	- 32 points	120 mA	165 mA (100 mA*)	
FX5-C32ET/DSS-TS	DC input (sink/source)/transistor output (source)	]			

\*: Current consumption when an external power supply is used for the input circuits.

#### 8 FX5 expansion board

		Number of ecoupied	Current consumption		
Model Function		Number of occupied input/output points	5 V DC power supply*1	24 V DC power supply	
FX5-232-BD	RS-232C communication		(00 m Å)		
FX5-485-BD	RS-485 communication	] —	— (20 mA)	-	
FX5-422-BD-GOT	RS-422 communication (for GOT connection)		— (20 mA*2)		

\*1: Current consumption calculation is not required for the FX5UJ CPU module. Shown in parentheses are values stated in the specifications of each product.
 \*2: The current consumption will increase when the 5 V type GOT is connected.

#### 9 FX5 expansion adapter

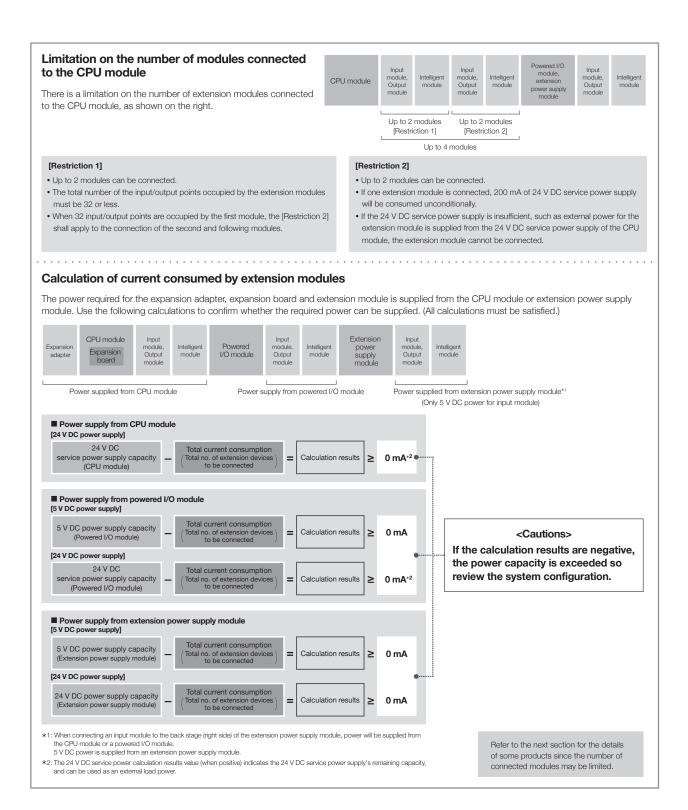
		Number of accuried	Current consumption			
Model	Function	Number of occupied input/output points	5 V DC power supply*1	24 V DC power supply*1	24 V DC external power supply	
FX5-232ADP	RS-232C communication		— (30 mA)	(20 mA)		
FX5-485ADP	RS-485 communication		— (20 mA)	— (30 mA)	—	
FX5-4A-ADP*2	2 ch voltage input/current input, 2 ch voltage output/current output			_	100 mA	
FX5-4AD-ADP	4 ch voltage input/current input	_				
FX5-4AD-PT-ADP	4 ch temperature sensor (resistance temperature detector) input		— (10 mA)	— (20 mA)	160 mA	
FX5-4AD-TC-ADP	4 ch temperature sensor (thermocouple) input					
FX5-4DA-ADP	4 ch voltage output/current output			_		

\*1: Current consumption calculation is not required for the FX5UJ CPU module. Shown in parentheses are values stated in the specifications of each product. \*2: Supported by FX5UJ CPU modules Ver. 1.010 or later.

#### 10 FX5 safety extension module

	Model Function		Current consumption			
Model			5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-SF-MU4T5*1*2	Safety main module 4-points safety input/4-points safety output	8 points	200 mA	5 mA	125 mA	
FX5-SF-8DI4*2	Safety input expansion module 8-points safety input	0 points	—	—	125 mA*3	

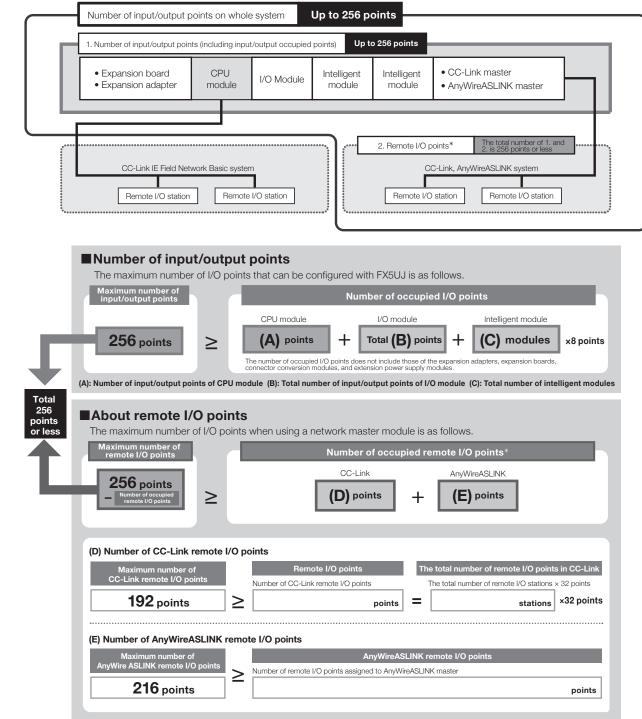
\*1: Locate these modules on the rightmost side of the system configuration. However, this does not apply when the safety input extension module is connected. They cannot be used together with the bus conversion module or FX3 extension module.
\*2: Supported by FX5UJ CPU modules Ver. 1.010 or later.
\*3: Supplied from external 24 V DC power supply of the FX5-SF-MU4T5.



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#### **Rules for System Configuration**

The total number of I/O points and remote I/O points for the CPU module and extension devices controllable in FX5UJ CPU module is 256 points or less.



\*: CC-Link IE Field Network Basic remote I/O stations are not calculated as remote I/O points.

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#### Limitation on power supply type when connecting

The power supply type is limited for extension modules connectable to the following CPU modules. For details, refer to the manual.

Tuno/modal/nowar aupply typo	Connectable extension module		
Type/model/power supply type	Туре	Model/power supply type	
FX5UJ CPU module	Powered I/O module	FX5-32E□/E□ (AC power supply type)	
	Extension power supply module	FX5-1PSU-5V (AC power supply type)	

#### Limitation on number of modules when extending

The number of connectable modules is limited for the following products. For details, refer to the manual.

Туре	Model/type	Setting method/precautions	
I/O module (Extension cable type)	FX5-16ET/ES-H	Up to 4 modules can be connected for the entire system.	
1/O Module (Extension cable type)	FX5-16ET/ESS-H	op to 4 modules can be connected for the entire system.	
	FX5-CCLGN-MS	Only 1 module can be connected in the entire system for each station type.  • Master station: 1 module  • Local station: 1 module	
	FX5-CCL-MS	Only 1 module can be connected in the entire system for each station type.  • Master station: 1 module  • Intelligent device station: 1 module	
	FX5-ENET		
FX5 intelligent function module	FX5-ENET/IP		
	FX5-CCLIEF	Only 1 module can be connected in the entire system.	
	FX5-DP-M		
	FX5-ASL-M		
	FX5-40SSC-S	Only 1 module may be connected per system. Use together with the FX5-80SSC-S is not possible.	
	FX5-80SSC-S	Only 1 module may be connected per system. Use together with the FX5-40SSC-S is not possible.	
	FX5-232ADP	Up to 2 modules can be connected for the entire system.	
	FX5-485ADP	When an extension board is connected to the CPU module, only 1 module can be connected.	
	FX5-4A-ADP		
FX5 expansion adapter	FX5-4AD-ADP		
	FX5-4DA-ADP	Up to 2 modules can be connected for the entire system.	
	FX5-4AD-PT-ADP		
	FX5-4AD-TC-ADP		
EVE asfatu autonoion modulo	FX5-SF-MU4T5	Only 1 module of the FX5-SF-MU4T5 and up to 2 modules of the FX5-SF-8DI4 can be connected in the	
FX5 safety extension module	FX5-SF-8DI4	entire system.	

## Selecting the FX5U model

#### Oroduct configuration





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- Control scale: 32 to 384 points (CPU module: 32/64/80 points)
- Control points up to 512 input/output points, including remote I/O\*



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\* : For CC-Link and AnyWireASLINK

Туре	Details	Connection details, model selection
1 CPU module	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.
2 4 I/O module (extension cable type)	Product for extending I/O of extension cable type. Some products are powered.	The maximum number of input and output points for the entire system is 256 points/384 points*1. Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Up to 4 high-speed pulse I/O modules can be connected. For details, refer to "Rules for System Configuration" on p. 95.
<b>3</b> FX5 extension power supply module	Module for extending power supply if CPU module's internal power supply is insufficient. Extension cable is enclosed.	Power can be supplied to I/O module, intelligent function module, and bus conversion module. Up to 2 modules can be connected.
5 FX5 intelligent function module	Module with functions other than input/output.	Up to 16 extension modules including the I/O module can be connected (Extension power supply modules and connector conversion modules are not included in the number of connected modules.)
6 Connector conversion module	Module for connecting FX5 Series (extension connector type) extension module.	An extension module (extension connector type) for FX5 can be connected.
7 I/O module (Extension connector type)	Product for adding extension connector type inputs/outputs.	The maximum number of input and output points for the entire system is 256 points/384 points*1. Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) Using this type of I/O module requires the connector conversion module.
8 Bus conversion module	Conversion module for connecting FX3 Series extension module.	FX3 extension module can be connected only to the right side of the bus conversion module. When using FX5-CNV-BUSC, a connector conversion module is required.
9 FX5 expansion board	Board connected to front of CPU module to expand functions.	Up to 1 module can be connected to the front of the CPU module. (Expansion adapter can also be used.)
10 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 2 communication adapters and up to 4 analog adapters <sup>*2</sup> (up to 6 adapters in total) can be connected on the left side of the CPU module.
11 FX3 extension power supply module	Module for extending power supply if CPU module's internal power supply is insufficient. Extension cable is enclosed.	Up to 2 modules can be connected. The bus conversion module is required for use.
12 FX3 intelligent function module	Module with functions other than input/output.	When using the FX3 extension power supply module, up to 8 modules* <sup>3</sup> can be used. When not using the FX3 extension power supply module, up to 6 modules* <sup>3</sup> can be used. The bus conversion module is required for use.
<b>13</b> FX5 safety extension module	Module for configuring a safety control system.	Up to 1 safety main module and up to 2 safety input extension modules can be connected. Extension modules cannot be connected on the downstream side (right side) of any safety extension module. Bus conversion modules and FX3 extension modules cannot be used simultaneously.

\*1: Supported by FX5U CPU modules Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
 \*2: For FX5-4A-ADP with a serial number 223\*\*\*\* or older, up to two modules can be connected in the entire system.

\*3: Excluding some models

#### 1 -1) CPU module (AC power supply, DC input type)

			Number of Power supply capacity			No. of	No. of						
Model	Function	occupied input/ output points power supply service power supply		I/O type	input points	output points							
FX5U-32MR/ES				400 m A (400 m A *1)	DC input (sink/source)/relay output	10	10						
FX5U-32MT/ES		32 points	1 300 mA (380 mA**)/***		DC input (sink/source)/transistor (sink)	16 points	16 points						
FX5U-32MT/ESS					DC input (sink/source)/transistor (source)	points	points						
FX5U-64MR/ES	CPU module				DC input (sink/source)/relay output								
FX5U-64MT/ES	(24 V DC service power	64 points	1100 mA	600 mA (740 mA*1)	DC input (sink/source)/transistor (sink)	32	32						
FX5U-64MT/ESS	built-in)	o i pointo	300 mA (440 mA*))*2		DC input (sink/source)/transistor (source)	points	points						
FX5U-80MR/ES			[ 600 mA (770 mA*1) -		DC input (sink/source)/relay output		DC input (sink/source)/relay output		000 4 770		DC input (sink/source)/relay output	40	40
FX5U-80MT/ES		80 points			DC input (sink/source)/transistor (sink)	40 points	40 points						
FX5U-80MT/ESS					DC input (sink/source)/transistor (source)	- points	points						

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\*1: Power supply capacity when an external power supply is used for input circuits.
 \*2: Value inside [ ] indicates the power supply capacity when the CPU module is used at the operating ambient temperature of less than 0°C.

#### 1 -2) CPU module (DC power supply/DC input type)

,				/			
		Number of	Power supply capacity			No. of	No. of
Model	Function	occupied input/ output points	5 V DC power supply	24 V DC power supply	I/O type	input points	output points
FX5U-32MR/DS					DC input (sink/source)/relay output		
FX5U-32MT/DS		32 points	[775 mAj*   [360 mAj*		DC input (sink/source)/transistor output (sink)	16 points	16 points
FX5U-32MT/DSS					DC input (sink/source)/transistor output (source)		pointo
FX5U-64MR/DS			[		DC input (sink/source)/relay output		
FX5U-64MT/DS	CPU module	64 points	1100 mA [975 mA]	740 mA [530 mA]*	DC input (sink/source)/transistor output (sink)	32 points	32 points
FX5U-64MT/DSS			[0101134]	[000 111 1]	DC input (sink/source)/transistor output (source)		pointo
FX5U-80MR/DS					DC input (sink/source)/relay output		
FX5U-80MT/DS		80 points	1100 mA [975 mA]	770 mA [560 mA]*	DC input (sink/source)/transistor output (sink)	40   points	40 points
FX5U-80MT/DSS			[0.0	[000	DC input (sink/source)/transistor output (source)		00.10

\*: Value inside [] indicates the power supply capacity when the supply voltage is 16.8 to 19.2 V DC.

#### 2 -1) I/O module (AC power supply/DC input type) (extension cable type)

Model	Function	Number of occupied input/ output points	Power supply capacity5 V DC24 V DC servicepower supplypower supply		I/O type	No. of input points	No. of output points
FX5-32ER/ES*1	T/ES*1 //O module (24 V DC service power 32 points				DC input (sink/source)/relay output		
FX5-32ET/ES*1				250 mA (310 mA* <sup>2</sup> )	DC input (sink/source)/transistor (sink)	16 points	16 points
FX5-32ET/ESS*1					DC input (sink/source)/transistor (source)	00000	20110

\*1: Can be connected only to the AC power type system

\*2: Power supply capacity when an external power supply is used for input circuits.

#### 2 -2) I/O module (DC power supply/DC input type) (extension cable type)

Model	Function	Number of occupied input/ output points	Power supply capacity           5 V DC         24 V DC           power supply         power supply		I/O type	No. of input points	No. of output points
FX5-32ER/DS*					DC input (sink/source)/relay output		
FX5-32ET/DS*			310 mA	DC input (sink/source)/transistor output (sink)	16 points	16 points	
FX5-32ET/DSS*					DC input (sink/source)/transistor output (source)		P010

\*: Can be connected only to the DC power type system

#### **3** FX5 extension power supply module

Model		Number of ecoupied	Power supply capacity		
		Number of occupied input/output points	5 V DC	24 V DC	
			power supply	power supply	
FX5-1PSU-5V*1	Extension power supply	-	1200 mA*3	300 mA*3	
FX5-C1PS-5V*2	Extension power supply	_	1200 mA*3	625 mA*3	

\* 1: Can be connected only to the AC power type system
\* 2: Can be connected only to the DC power type system
\* 3: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to the manual.

#### 4 I/O module (extension cable type)

		Number of occupied	Current consumption		
Model	I/O type	input/output points	5 V DC power supply	24 V DC power supply	
FX5-8EX/ES	DC input (sink/source)	8 points	75 mA	50 mA (0 mA*2)	
FX5-16EX/ES	DC input (sink/source)	16 points	100 mA	85 mA (0 mA*2)	
FX5-8EYR/ES	Relay output				
FX5-8EYT/ES	Transistor output (sink)	8 points	75 mA	75 mA	
FX5-8EYT/ESS	Transistor output (source)				
FX5-16EYR/ES	Relay output		100 mA		
FX5-16EYT/ES	Transistor output (sink)	16 points		125 mA	
FX5-16EYT/ESS	Transistor output (source)				
FX5-16ER/ES	DC input (sink/source)/relay output				
FX5-16ET/ES	DC input (sink/source)/transistor output (sink)	16 points	100 mA	125 mA (85 mA*2)	
FX5-16ET/ESS	DC input (sink/source)/transistor output (source)				
FX5-16ET/ES-H*1	DC input (sink/source)/transistor output (sink)	10 mainte	100	105	
FX5-16ET/ESS-H*1	DC input (sink/source)/transistor output (source)	16 points	100 mA	125 mA (85 mA*2)	

\*1: Supported by FX5U CPU module Ver. 1.030 or later.
 \*2: Current consumption when an external power supply is used for input circuits.

#### 5 FX5 intelligent function module

	Function	Number of occupied	Current consumption			
Model		input/output points	5 V DC	24 V DC	24 V DC externa	
FX5-4AD*1	A sh ushase (aumant input	0 pointe	power supply	power supply	power supply	
	4-ch voltage/current input	8 points	100 mA	-		
FX5-4DA*1	4-ch voltage/current output	8 points	100 mA	-	150 mA	
FX5-8AD*1	8-ch voltage/current/thermocouple/resistance temperature detector input	8 points	-	40 mA	100 mA	
FX5-4LC*1	4-ch temperature control (thermocouple/resistance temperature detector/micro voltage)	8 points	140 mA	-	25 mA	
FX5-20PG-P*1	Pulse output for 2-axis control (transistor output)	8 points	-	-	120 mA	
FX5-20PG-D*1	Pulse output for 2-axis control (differential driver output)	8 points	-	-	165 mA	
FX5-40SSC-S	Simple motion 4-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-80SSC-S	Simple motion 8-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-40SSC-G*2	Motion 4-axis control (CC-Link IE TSN compatible)	8 points	-	-	240 mA	
FX5-80SSC-G*2	Motion 8-axis control (CC-Link IE TSN compatible)	8 points	-	-	240 mA	
FX5-CCLGN-MS*3	CC-Link IE TSN master/local	8 points	-	-	220 mA	
FX5-ENET*4	Ethernet communication	8 points	-	110 mA	-	
FX5-ENET/IP*4	EtherNet/IP communication, Ethernet communication	8 points	-	110 mA	-	
FX5-CCL-MS*1	CC-Link system master/intelligent device station	8 points*5	-	-	100 mA	
FX5-CCLIEF*6	CC-Link IE Field Network intelligent device station	8 points	10 mA	-	230 mA	
FX5-ASL-M*1	AnyWireASLINK system master	8 points	200 mA	-	100 mA*7	
FX5-DP-M*4	PROFIBUS-DP master	8 points	-	150 mA	-	
FX5-OPC*8	OPC UA communication	8 points	_	110 mA	-	
<2: Supported by FX5U CF <3: Supported by FX5U CF <4: Supported by FX5U CF <5: When using FX5-CCL- <6: Supported by FX5U CF <7: This value does not inc	U module Ver. 1.050 or later. 20 module Ver. 1.230 or later. 20 module Ver. 1.210 or later. 20 module Ver. 1.110 or later. 20 module Ver. 1.030 or later. 20 module Ver. 1.030 or later. 30 de the supply current to remote modules (Max. 2 A). 20 module Ver. 1.245 or later.	etwork increases.	1	1		

#### 6 Connector conversion module

Model Function		Number of occupied	Current consumption		
	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-CNV-IF	Connector conversion (FX5 (Extension cable type) →FX5 (Extension connector type))	_	_	-	

#### **7** I/O module (Extension connector type)

		Number of occupied	Current consumption		
Model	I/O type	input/output points	5 V DC power supply	24 V DC power supply	
FX5-C16EX/D	DC input (sink)	16 points	100 mA	65 mA (0 mA*)	
FX5-C16EX/DS	DC input (sink/source)	TO POINTS	100 1114	03 MA (0 MA )	
FX5-C32EX/D	DC input (sink)				
FX5-C32EX/DS	DC input (sink/source)	32 points	120 mA	130 mA (0 mA*)	
FX5-C32EX/DS-TS	DC input (sink/source)				
FX5-C16EYT/D	Transistor output (sink)		100 mA		
FX5-C16EYT/DSS	Transistor output (source)	16 points		100 mA	
FX5-C16EYR/D-TS	Relay output				
FX5-C32EYT/D	Transistor output (sink)		120 mA		
FX5-C32EYT/DSS	Transistor output (source)				
FX5-C32EYT/D-TS	Transistor output (sink)	32 points		200 mA	
FX5-C32EYT/DSS-TS	Transistor output (source)				
FX5-C32ET/D	DC input (sink)/transistor output (sink)				
FX5-C32ET/DSS	DC input (sink/source)/transistor output (source)		100	165 mA	
FX5-C32ET/DS-TS	DC input (sink/source)/transistor output (sink)		120 mA	(100 mA*)	
FX5-C32ET/DSS-TS	DC input (sink/source)/transistor output (source)				

 $\star$ : Current consumption when an external power supply is used for the input circuits.

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#### 8 Bus conversion module

Model		Number of occupied	Current consumption		
	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-CNV-BUSC	Bus conversion FX5 (extension cable type) → FX3 extension				
FX5-CNV-BUS	Bus conversion FX5 (extension cable type) → FX3 extension	- 8 points	TIDUTHA	-	

#### 9 FX5 expansion board

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-232-BD	RS-232C communication		20 mA		
FX5-485-BD	RS-485 communication	-	20111A	-	
FX5-422-BD-GOT	RS-422 communication (for GOT connection)		20 mA*		

\*: The current consumption will increase when the 5 V type GOT is connected.

#### **10** FX5 expansion adapter

	Ν		Current consumption			
		Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-232ADP	RS-232C communication		30 mA	30 mA		
FX5-485ADP	RS-485 communication		20 mA	30 MA	_	
FX5-4A-ADP*1	2 ch voltage input/current input, 2 ch voltage output/current output			_	100 mA	
FX5-4AD-ADP	4 ch voltage input/current input	]-		20 mA		
FX5-4AD-PT-ADP*2	4 ch temperature sensor (resistance temperature detector) input		10 mA		_	
FX5-4AD-TC-ADP*2	4 ch temperature sensor (thermocouple) input					
FX5-4DA-ADP	4 ch voltage output/current output			-	160 mA	

\*1: Supported by FX5U CPU module Ver. 1.240 or later.
\*2: Supported by FX5U CPU module Ver. 1.040 or later.

#### **11** FX3 extension power supply module

Model		Number of occupied	Current consumption		
	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX3U-1PSU-5V	Extension power supply	-	1000 mA*	300 mA*	

\*: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to the manual.

#### 12 FX3 intelligent function module

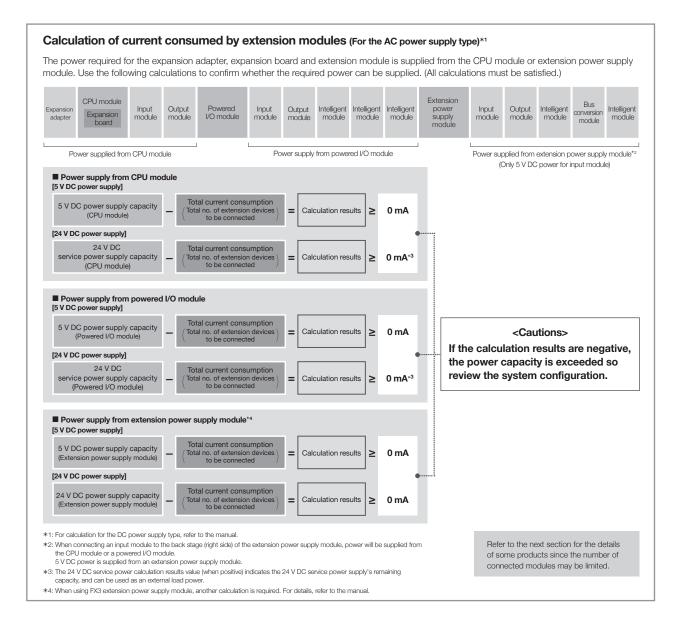
		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX3U-4AD	4 ch voltage input/current input		110 mA		90 mA	
FX3U-4DA	4 ch voltage output/current output		120 mA		160 mA	
FX3U-4LC	4-loop temperature control (thermocouple/resistance temperature detector/micro voltage)	8 points	160 mA		50 mA	
FX3U-1PG	Pulse output for 1-axis control		150 mA	]_	40 mA	
FX3U-2HC	2 ch high-speed counter		245 mA		-	
FX3U-16CCL-M	CC-Link master	8 points*1			240 mA	
FX3U-64CCL	CC-Link intelligent device station	8 points	_		220 mA	
FX3U-128ASL-M	AnyWireASLINK system master	8 points*2	130 mA		100 mA*3	
FX3U-32DP	PROFIBUS-DP slave station	8 points	-	145 mA	-	

\*1: When using FX3U-16CL-M as a master station, the number of remote I/O points on the network increases.
 \*2: The number of input/output points set by the rotary switch is added.
 \*3: This value does not include the supply current to remote modules (Max. 2 A).

#### 13 FX5 safety extension module

			Number of occupied	Current consumption			
Model	Euroction	input/output points	5 V DC	24 V DC	24 V DC external		
				power supply	power supply	power supply	
	FX5-SF-MU4T5*1*2	Safety main module 4-points safety input/4-points safety output	8 points	200 mA	5 mA	125 mA	
	FX5-SF-8DI4*2	Safety input expansion module 8-points safety input	0 points	_	-	125 mA*3	

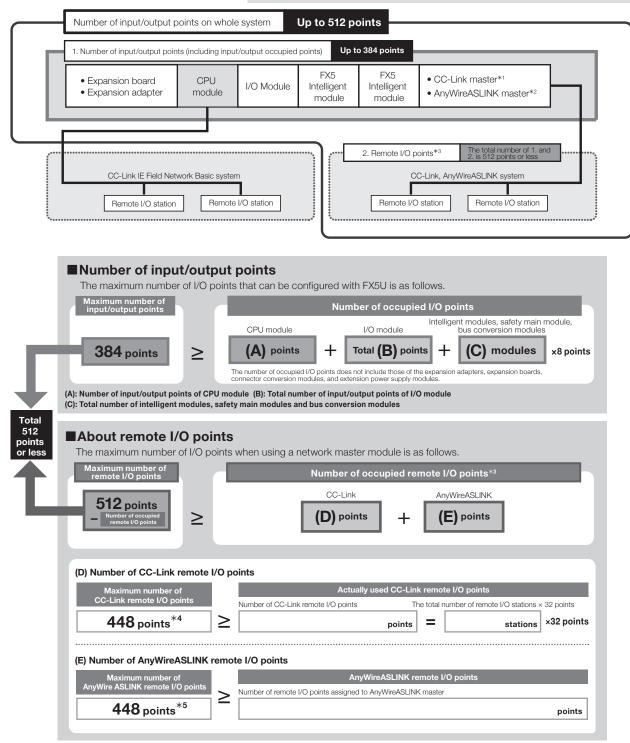
\*1: Locate these modules on the rightmost side of the system configuration. However, this does not apply when the safety input extension module is connected. They cannot be used together with the bus conversion module or FX3 extension module.
\*2: Supported by FX5U CPU module Ver. 1.200 or later.
\*3: Supplied from external 24 V DC power supply of the FX5-SF-MU4T5.



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#### Rules for System Configuration

The total number of I/O points and remote I/O points for the CPU module and extension devices controllable in FX5U CPU module is 512 points or less.



\*1: A bus conversion module is required when using the FX3U-16CCL-M.

- \*2: A bus conversion module is required when using the FX3U-128ASL-M.
- \*3: CC-Link IE Field Network Basic remote I/O stations are not calculated as remote I/O points.
- \*4: 256 points when FX3U-16CCL-M is used.
- \*5: 128 points when FX3U-128ASL-M is used.

#### Limitation on power supply type when connecting

It is not possible to install both the AC type and the DC type in one system. The power supply type is limited for extension modules connectable to the following CPU modules. For details, refer to the manual.

Type/model/power supply type	Connectable extension module			
	Туре	Model/power supply type		
FX5U CPU module FX5U-DMD/ED (AC power supply type)	Powered I/O module	FX5-32E□/E□ (AC power supply type)		
FX50 CP0 Module FX50-LIVIL/ELI (AC power supply type)	Extension power supply module	FX5-1PSU-5V (AC power supply type)		
FX5U CPU module FX5U- M / D (DC power supply type)	Powered I/O module	FX5-32E□/D□ (DC power supply type)		
	Extension power supply module	FX5-C1PS-5V (DC power supply type)		

#### Limitation on number of modules when extending

The number of connectable modules is limited for the following products. For details, refer to the manual.

Туре	Model/type	Setting method/precautions			
I/O module (Extension cable type)	FX5-16ET/ES-H	Up to 4 modules can be connected for the entire system.			
1/O module (Extension cable type)	FX5-16ET/ESS-H	op to 4 modules can be connected for the entire system.			
	FX5-CCLGN-MS	Only 1 module can be connected in the entire system for each station type.  • Master station: 1 module • Local station: 1 module When 4 modules of the FX5-40SSC-G and FX5-80SSC-G are connected to the entire system, the FX5-CCLGN-MS (master station) cannot be connected.			
	FX5-CCL-MS	Only 1 module can be connected in the entire system for each station type. • Master station: 1 module*1 • Intelligent device station: 1 module*2			
	FX5-ENET				
	FX5-ENET/IP				
	FX5-CCLIEF	Only 1 module can be connected in the entire system.			
	FX5-DP-M				
	FX5-OPC				
FX5 intelligent function module	FX5-ASL-M	Only 1 module can be connected in the entire system. Use together with the FX3U-128ASL-M is not possible.			
	FX5-40SSC-G	Up to 4 modules can be connected for the entire system. Up to 4 modules of the FX5-40SSC-G, FX5-80SSC-G, and FX5-CCLGN-MS (master station) can be connected in total. By using a firmware version 1.001 or later, these models can be used with FX5-SF-MU4T5/FX5-SF-8DI4. If the following intelligent function modules are also used besides the safety extension modules (DFS 010 MU4T5/FX5-SF-8DI4.)			
	FX5-80SSC-G	<ul> <li>(FX5-SF-MU4T5/FX5-SF-8DI4) and motion modules (FX5-40SSC-G/FX5-80SSC-G), use the following firmware version specified for each of them.</li> <li>FX5-20PG-P: Ver. 1.011 or later</li> <li>FX5-20PG-D: Ver. 1.011 or later</li> <li>FX5-CCLGN-MS: Ver. 1.002 or later</li> <li>FX5-DP-M: Ver. 1.001 or later</li> </ul>			
	FX5-232ADP				
	FX5-485ADP	Up to 2 modules can be connected for the entire system.			
	FX5-4A-ADP*3				
FX5 expansion adapter	FX5-4AD-ADP	Up to 4 modules can be connected for the entire system.			
	FX5-4DA-ADP	For FX5-4A-ADP with a serial number 223**** or older, up to two modules can be connected in the entire			
	FX5-4AD-PT-ADP	system.			
	FX5-4AD-TC-ADP*4	Only 1 module of the EVE OF MULTE and up to 0 modules of the EVE OF ODM can be connected in the			
	FX5-SF-MU4T5	Only 1 module of the FX5-SF-MU4T5 and up to 2 modules of the FX5-SF-8DI4 can be connected in the entire system. This module cannot be used together with the bus conversion module or FX3 extension module. If a motion module (FX5-40SSC-G, FX5-80SSC-G) is used with these modules, connect a motion module with firmware version 1.001 or later.			
FX5 safety extension module	FX5-SF-8DI4	If the following intelligent function modules are also used besides the FX5 safety extension modules and motion modules, use the following firmware version specified for each of them. • FX5-20PG-P: Ver. 1.011 or later • FX5-CCLGN-MS: Ver. 1.002 or later • FX5-DP-M: Ver. 1.001 or later			
	FX3U-4AD				
	FX3U-4DA	■ When using FX3U-1PSU-5V: Up to 8 modules can be connected per system.			
	FX3U-1PG	■ When not using FX3U-1PSU-5V: Up to 6 modules can be connected per system.			
	FX3U-4LC				
	FX3U-128ASL-M	Only 1 module can be connected in the entire system. It cannot be used together with the FX5-ASL-M.			
FX3 intelligent function module	FX3U-16CCL-M	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the master station, it cannot be used together with the FX5-CCL-MS.			
	FX3U-64CCL	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX5-CCL-MS.			
*1. When using the EX5-CCL-MS as the	FX3U-2HC	Up to 2 modules can be connected for the entire system. When not using the FX3U-1PSU-5V, connect immediately after the bus conversion module.			

\* 1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M.
\* 2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-64CCL.
\* 3: When two or more FX5-4DA-ADP are used, and if they are connected adjacent to FX5-4A-ADP with a serial number 223\*\*\*\* or older, connect them only to one side. Do not use

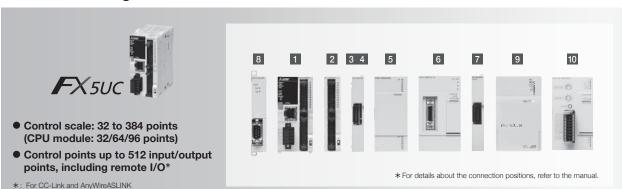
both sides. \*4: When the FX5-4DA-ADP and FX5-4A-ADP are used, and if they are connected adjacent to FX5-4AD-TC-ADP, connect them to either one side. Do not use both sides.

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### Selecting the FX5UC model

#### ◇ Product configuration



Туре	Details	Connection details, model selection
1 CPU module	PLC with built-in CPU, power supply, input/output and program memory.	Various extension devices can be connected.
2 I/O module (extension connector type)	Product for extension I/O of extension connector type.	The maximum number of input and output points for the entire system is 256 points/384 points*1. Up to 16 extension modules can be connected. (Extension power supply modules and connector conversion modules are not included in the number of connected modules.) For details, refer to "Rules for System Configuration" on p. 103.
3 FX5 extension power supply module	Module for extension power supply if CPU module's internal power supply is insufficient. Connector conversion function is also provided.	Power can be supplied to I/O module, intelligent function module, and bus conversion module. Up to 2 modules can be connected.
4 Connector conversion module	Module for connecting FX5 (extension cable type) extension module	Extension devices (extension cable type) for FX5 can be connected.
5 I/O module (extension cable type)	Product for extending I/O of extension cable type.	The maximum number of input and output points for the entire system is 256 points/384 points*1. Up to 16 extension modules can be connected. (Connector conversion modules are not included in the number of connected modules.) Up to 4 high-speed pulse I/O modules can be connected. Using this type of I/O module requires the connector conversion module.
6 FX5 intelligent function module	Module with functions other than input/output.	Up to 16 extension modules including I/O modules can be connected. (Connector conversion modules are not included in the number of connected modules.) Using this type of module requires the connector conversion module.
7 Bus conversion module	Conversion module for connecting FX3 extension module.	FX3 Series extension modules can be connected only to the right side of the bus conversion module. Using the FX5-CNV-BUS requires the connector conversion module or extension power supply module.
8 FX5 expansion adapter	Adapter connected to left side of CPU module to expand functions.	Up to 2 communication adapters and up to 4 analog adapters $^{\ast 2}$ (up to 6 adapters in total) can be connected on the left side of the CPU module.
9 FX3 intelligent function module	Module with functions other than input/output.	Up to 6 modules* <sup>3</sup> can be connected to the right side of the bus conversion module. The bus conversion module is required for use.
10         FX5 safety extension module         Module for configuring a safety control system.		Up to 1 safety main module and up to 2 safety input extension modules can be connected. Extension modules cannot be connected on the downstream side (right side) of any safety extension module. Bus conversion modules and FX3 extension modules cannot be used simultaneously.

\*1: Supported by FX5UC Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
 \*2: For FX5-4A-ADP with a serial number 223\*\*\*\* or older, up to two modules can be connected in the entire system.
 \*3: Excluding some models

#### 1 CPU module

		Number of occupied	Power supply capacity			No. of	No. of
Model	input/output points 5 V DC 24 V DC		24 V DC power supply	I/O type	input points	output points	
FX5UC-32MT/D			DC		DC input (sink)/transistor (sink)		
FX5UC-32MT/DSS					DC input (sink/source)/transistor (source)		16 points
FX5UC-32MT/DS-TS		32 points			DC input (sink/source)/transistor (sink)	] 16   points	
FX5UC-32MT/DSS-TS					DC input (sink/source)/transistor (source)	pointo	p
FX5UC-32MR/DS-TS	CPU module		720 mA 500 mA		DC input (sink/source)/relay output		
FX5UC-64MT/D		O.4 mainte			DC input (sink)/transistor (sink)	32	32 points
FX5UC-64MT/DSS		64 points	_		DC input (sink/source)/transistor (source)	points	
FX5UC-96MT/D		00 a siste		DC input (sink)/transistor (sink)		48	48
FX5UC-96MT/DSS		96 points	DC		DC input (sink/source)/transistor (source)	points	points

#### **2** I/O module (extension connector type)

			Current consumption			
Model	l/O type	Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply (24 V DC power supply for input circuit)	
FX5-C16EX/D	DC input (sink)	16 points	100 mA		65 mA	
FX5-C16EX/DS	DC input (sink/source)	TO POINTS	100 1114		05111A	
FX5-C32EX/D	DC input (sink)			-		
FX5-C32EX/DS	DC input (sink/source)	32 points	120 mA		130 mA	
FX5-C32EX/DS-TS						
FX5-C16EYT/D	Transistor output (sink)					
FX5-C16EYT/DSS	Transistor output (source)	16 points	100 mA	100 mA		
FX5-C16EYR/D-TS	Relay output					
FX5-C32EYT/D	Transistor output (sink)				-	
FX5-C32EYT/DSS	Transistor output (source)	32 points	120 mA	200 mA		
FX5-C32EYT/D-TS	Transistor output (sink)		120 MA	200 MA		
FX5-C32EYT/DSS-TS	Transistor output (source)					
FX5-C32ET/D	DC input (sink)/transistor output (sink)					
FX5-C32ET/DSS	DC input (sink/source)/transistor output (source)	20 pointo	120 mA	100 m4	65 mA	
FX5-C32ET/DS-TS	DC input (sink/source)/transistor output (sink)	32 points	120 MA	100 mA	AITEO	
FX5-C32ET/DSS-TS	DC input (sink/source)/transistor output (source)					

#### **3** FX5 extension power supply module

Model	Function	Number of occupied	Power supply capacity		
IVIUUEI		input/output points	5 V DC power supply	24 V DC power supply	
FX5-C1PS-5V	Extension power supply	_	1200 mA*	625 mA*	

\*: Derating occurs when the ambient temperature exceeds 40°C. For details, refer to the manual.

#### 4 Connector conversion module

			Number of counted	Current consumption		
Model	Function	Number of occupied input/output points	5 V DC internal current consumption	24 V DC internal current consumption		
		Connector conversion (FX5 (Extension connector type) $\rightarrow$ FX5 (Extension cable type))	-	-	-	

#### 5 -1) I/O module (DC power supply/DC input type) (extension cable type)

		Number of	Power supply capacity			
Model	Function	occupied input/	5 V DC	24 V DC	I/O type	
		output points	power supply	power supply		
FX5-32ER/DS					DC input (sink/source)/relay output	
FX5-32ET/DS	Input/output module 32 points		965 mA	310 mA	DC input (sink/source)/transistor output (sink)	
FX5-32ET/DSS		DC input (sink/source)/transistor output (source)				

#### **5** -2) I/O module (extension cable type)

			Current consumption			
Model	Function	Number of occupied input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply (24 V DC power supply for input circuit)	
FX5-8EX/ES	DC input (sink/source)	8 points	75 mA		50 mA	
FX5-16EX/ES	DC input (sink/source)	16 points	100 mA	] –	85 mA	
FX5-8EYR/ES	Relay output					
FX5-8EYT/ES	i-8EYT/ES Transistor output (sink)		75 mA	75 mA		
FX5-8EYT/ESS	Transistor output (source)					
FX5-16EYR/ES	Relay output					
FX5-16EYT/ES	Transistor output (sink)	16 points	100 mA	125 mA		
FX5-16EYT/ESS	Transistor output (source)					
FX5-16ER/ES	DC input (sink/source)/relay output					
FX5-16ET/ES	DC input (sink/source)/transistor output (sink)	16 points	100 mA	85 mA	40 mA	
FX5-16ET/ESS	DC input (sink/source)/transistor output (source)					
FX5-16ET/ES-H*	DC input (sink/source)/transistor output (sink)	- 16 points	100 mA	85 mA	40 mA	
FX5-16ET/ESS-H*	DC input (sink/source)/transistor output (source)	TO POINS	TUUTIIA	AIII CO	40 MA	

\*: Supported by FX5UC CPU module Ver. 1.030 or later.

#### 6 FX5 intelligent function module

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-4AD*1	(5-4AD*1 4-ch voltage/current input		100 mA	40 mA	-	
FX5-4DA*1	DA*1 4-ch voltage/current output		100 mA	-	150 mA	
FX5-8AD*1	8-ch voltage/current/thermocouple/resistance temperature detector input	8 points	-	40 mA	100 mA	
FX5-4LC*1 4-ch temperature control (thermocouple/resistance temperature detector/micro voltage)		8 points	140 mA	-	25 mA	
FX5-20PG-P*1	Pulse output for 2-axis control (transistor output)	8 points	-	-	120 mA	
FX5-20PG-D*1	Pulse output for 2-axis control (differential driver output)	8 points	-	-	165 mA	
FX5-40SSC-S	Simple motion 4-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-80SSC-S	Simple motion 8-axis control (SSCNET III/H compatible)	8 points	-	-	250 mA	
FX5-40SSC-G*2	Motion 4-axis control (CC-Link IE TSN compatible)	8 points	-	-	240 mA	
FX5-80SSC-G*2	Motion 8-axis control (CC-Link IE TSN compatible)	8 points	-	-	240 mA	
FX5-CCLGN-MS*3	CC-Link IE TSN master/local	8 points	-	-	220 mA	
FX5-ENET*4	Ethernet communication	8 points	-	110 mA	-	
FX5-ENET/IP*4	EtherNet/IP communication, Ethernet communication	8 points	-	110 mA	-	
FX5-CCL-MS*1	CC-Link system master/intelligent device station	8 points*5	-	-	100 mA	
FX5-CCLIEF*6	CC-Link IE Field Network intelligent device station	8 points	10 mA	-	230 mA	
FX5-ASL-M*1	AnyWireASLINK system master	8 points	200 mA	-	100 mA*7	
FX5-DP-M*4	PROFIBUS-DP master	8 points	-	150 mA	-	
FX5-OPC*8	OPC UA communication	8 points	-	110 mA	-	
*2: Supported by FX5UC *3: Supported by FX5UC *4: Supported by FX5UC *5: When using FX5-CCL- *6: Supported by FX5UC *7: This value does not inc	CPU module Ver. 1.050 or later. CPU module Ver. 1.230 or later. CPU module Ver. 1.210 or later. CPU module Ver. 1.110 or later. MS as a master station, the number of remote I/O points CPU module Ver. 1.030 or later. cPU module Ver. 1.245 or later.	on the network increases	š.			

#### 7 Bus conversion module

		Number of occupied	Current consumption		
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	
FX5-CNV-BUSC	FX5 (extension connector type) → FX3 extension		150 mA	-	
FX5-CNV-BUS					

#### 8 FX5 expansion adapter

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-232ADP	RS-232C communication		30 mA	30 mA		
FX5-485ADP	RS-485 communication		20 mA	30 MA	_	
FX5-4A-ADP*1	2 ch voltage input/current input, 2 ch voltage output/current output	-		-	100 mA	
FX5-4AD-ADP	4 ch voltage input/current input	_				
FX5-4AD-PT-ADP*2	4 ch temperature sensor (resistance temperature detector) input		10 mA	20 mA	-	
FX5-4AD-TC-ADP*2	4 ch temperature sensor (thermocouple) input					
FX5-4DA-ADP	4 ch voltage output/current output			_	160 mA	

\*1: Supported by FX5UC CPU module Ver. 1.240 or later. \*2: Supported by FX5UC CPU module Ver. 1.040 or later.

#### 9 FX3 intelligent function module

		Number of occupied	Current consumption			
Model	Function	input/output points	5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX3U-4AD	4 ch voltage input/current input		110 mA		90 mA	
FX3U-4DA	4 ch voltage output/current output		120 mA		160 mA	
FX3U-4LC	4-loop temperature control (thermocouple/resistance temperature detector/micro voltage)	8 points	160 mA		50 mA	
FX3U-1PG	Pulse output for 1-axis control		150 mA	_	40 mA	
FX3U-2HC	2 ch high-speed counter		245 mA		-	
FX3U-16CCL-M	CC-Link master	8 points*1			240 mA	
FX3U-64CCL	CC-Link intelligent device station	8 points	_		220 mA	
FX3U-128ASL-M	AnyWireASLINK system master	8 points*2 130 mA			100 mA*3	
FX3U-32DP	PROFIBUS-DP slave station	8 points	—	145 mA	-	

\*1: When using FX3U-16CCL-M as a master station, the number of remote I/O points on the network increases.
\*2: The number of input/output points set by the rotary switch is added.
\*3: This value does not include the supply current to remote modules.

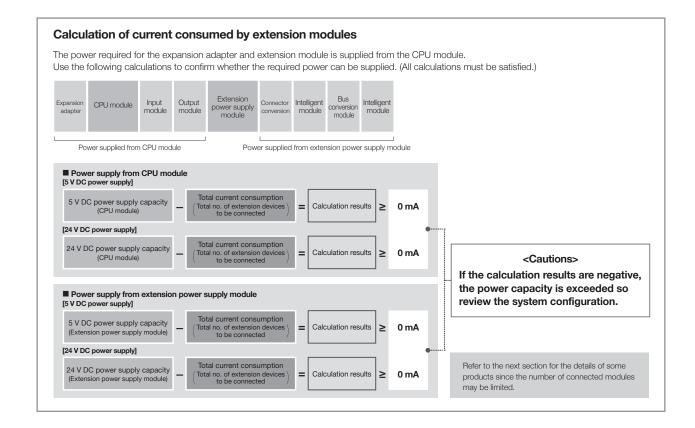
#### 10 FX5 safety extension module

	Model Function Number o input/out		Current consumption			
Model			5 V DC power supply	24 V DC power supply	24 V DC external power supply	
FX5-SF-MU4T5*1*2	Safety main module 4-points safety input/4-points safety output	8 points	200 mA	5 mA	125 mA	
FX5-SF-8DI4*2	Safety input expansion module 8-points safety input	0 points	_	_	125 mA*3	

\*1: Locate these modules on the rightmost side of the system configuration. However, this does not apply when the safety input extension module is connected.

They cannot be used together with the bus conversion module or FX3 extension module. \*2: Supported by FX5UC CPU module Ver. 1.200 or later. \*3: Supplied from external 24 V DC power supply of the FX5-SF-MU4T5.

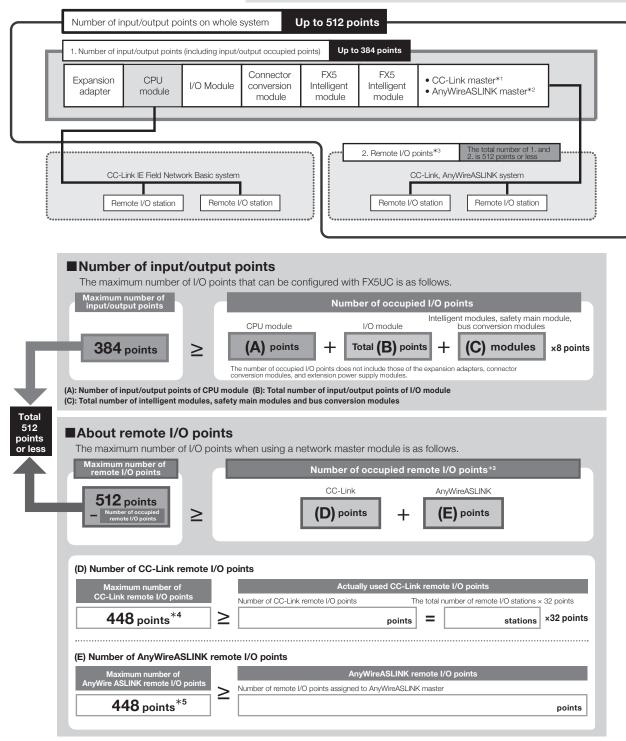
#### Lineup Details/Model Selection



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#### **Rules for System Configuration**

The total number of I/O points and remote I/O points for the CPU module and extension devices controllable in FX5UC CPU module is 512 points or less.



- \*1: A bus conversion module is required when using the FX3U-16CCL-M.
- \*2: A bus conversion module is required when using the FX3U-128ASL-M.
- \*3: CC-Link IE Field Network Basic remote I/O stations are not calculated as remote I/O points.
- \*4: 256 points when FX3U-16CCL-M is used.
- \*5: 128 points when FX3U-128ASL-M is used.

#### Lineup Details/Model Selection

#### Limitation on power supply type when connecting

The power supply type is limited for extension modules connectable to the following CPU modules. For details, refer to the manual.

	Connectable extension module			
Type/model/power supply type	Туре	Model/power supply type		
FX5UC CPU module FX5UCM_/D_ (DC power supply type)	Powered I/O module	FX5-32E□/D□ (DC power supply type)		
	Extension power supply module	FX5-C1PS-5V (DC power supply type)		

#### Limitation on number of modules when extending

The number of connectable modules is limited for the following products. For details, refer to the manual

Туре	Model/type	Setting method/precautions		
	FX5-16ET/ES-H			
I/O module (Extension cable type)	FX5-16ET/ESS-H	Up to 4 modules can be connected for the entire system.		
	FX5-40SSC-G	Up to 4 modules can be connected for the entire system. Up to 4 modules of the FX5-40SSC-G, FX5-80SSC-G, and FX5-CCLGN-MS (master station) can be connected in total. By using a firmware version 1.001 or later, these models can be used with FX5-SF-MU4T5/FX5-SF-8DI4. If the following intelligent function modules are also used besides the safety extension modules (FX5-SF-MU4T5/FX5-SF-8DI4) and motion modules (FX5-40SSC-G/FX5-80SSC-G), use the following		
	FX5-80SSC-G	firmware version specified for each of them. • FX5-20PG-P: Ver. 1.011 or later • FX5-20PG-D: Ver. 1.011 or later • FX5-CCLGN-MS: Ver. 1.002 or later • FX5-DP-M: Ver. 1.001 or later		
FX5 intelligent function module	FX5-CCLGN-MS	Only 1 module can be connected in the entire system for each station type.         • Master station: 1 module         • Master station: 1 module         • When 4 modules of the FX5-40SSC-G and FX5-80SSC-G are connected to the entire system, the FX5-CCLGN-MS (master station) cannot be connected.		
	FX5-CCL-MS	Only 1 module can be connected in the entire system for each station type.  • Master station: 1 module <sup>*1</sup> • Intelligent device station: 1 module <sup>*2</sup>		
	FX5-ENET			
	FX5-ENET/IP			
	FX5-CCLIEF	Only 1 module can be connected in the entire system.		
	FX5-DP-M			
	FX5-OPC			
FX5-ASL-M		Only 1 module can be connected in the entire system. Use together with the FX3U-128ASL-M is not possible.		
	FX5-232ADP			
	FX5-485ADP	Up to 2 modules can be connected for the entire system.		
	FX5-4A-ADP*3			
FX5 expansion adapter	FX5-4AD-ADP	Up to 4 modules can be connected for the entire system.		
	FX5-4DA-ADP	For FX5-4A-ADP with a serial number 223**** or older, up to two modules can be connected in the entire		
	FX5-4AD-PT-ADP	system.		
	FX5-4AD-TC-ADP*4			
	FX5-SF-MU4T5	Only 1 module of the FX5-SF-MU4T5 and up to 2 modules of the FX5-SF-8DI4 can be connected in the entire system. This module cannot be used together with the bus conversion module or FX3 extension module. If a motion module (FX5-40SSC-G, FX5-80SSC-G) is used with these modules, connect a motion module with firmware version 1.001 or later.		
FX5 safety extension module	FX5-SF-8DI4	If the following intelligent function modules are also used besides the FX5 safety extension modules and motion modules, use the following firmware version specified for each of them. • FX5-20PG-P: Ver. 1.011 or later • FX5-20PG-D: Ver. 1.011 or later • FX5-CCLGN-MS: Ver. 1.002 or later • FX5-DP-M: Ver. 1.001 or later		
	FX3U-4AD			
	FX3U-4DA			
	FX3U-1PG	Up to 6 modules can be connected for the entire system.		
	FX3U-4LC			
	FX3U-128ASL-M	Only 1 module can be connected in the entire system. It cannot be used together with the FX5-ASL-M.		
FX3 intelligent function module	FX3U-16CCL-M	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the master station, it cannot be used together with the FX5-CCL-MS.		
	FX3U-64CCL	Only 1 module can be connected in the entire system. When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX5-CCL-MS.		
		Up to 2 modules can be connected for the entire system.		

 \*1: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M.
 \*2: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-64CCL.
 \*3: When two or more FX5-4DA-ADP are used, and if they are connected adjacent to FX5-4A-ADP with a serial number 223\*\*\*\* or older, connect them only to one side. Do not use both sides. \*4: When the FX5-4DA-ADP and FX5-4A-ADP are used, and if they are connected adjacent to FX5-4AD-TC-ADP, connect them to either one side. Do not use both sides.

## Safety Extension Module

The safety extension module is designed to configure a safety control system with the FX5UJ/FX5U/FX5UC CPU module. A safety control system can be easily introduced by connecting the safety extension module, and general control and safety control can be performed only with this one system. The module has received the certification of the international safety standard (category 4, PL e, SIL3).

#### Safety main module

The safety extension module is designed to configure a safety control system with the FX5UJ/FX5U/FX5UCCPU module. A safety control system can be configured only by connecting the safety main module to the FX5UJ/FX5U/FX5UC CPU module.

				Compatible CPU module				
Model	Specifications		FX5S	FX5UJ	FX5U	FX5UC		
FX5-SF-MU4T5 Total No. of points 8 points		8 points						
	Number of safety inputs	4 points						
-0 I R	Number of safety outputs	nber of safety outputs 4 points						
	Maximum number of connectable modules 1 module	1 module		O*1	*1 0*1	∩*1*2		
	Safety integrity level (SIL)	SIL3 (IEC 61508)	<b>_</b> ^	0		0		
	Performance level (PL)	PL e (DIN EN ISO 13849-1)						
	Off delay time	0/0.5/1/1.5/2/2.5/3/3.5/4/5s						
	Program for a safety control	9 types						

\*1: Supported by FX5UJ CPU modules Ver. 1.010 or later. Supported by FX5U/FX5UC CPU module Ver. 1.200 or later.

\*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### Safety input expansion module

The safety extension module is designed to configure a safety control system with the FX5UJ/FX5U/FX5UC CPU module. Safety input can be extended by connecting the safety input extension module.

				Compatible CPU module				
Model	S	Specifications			FX5UJ	FX5U	FX5UC	
FX5-SF-8DI4	Total No. of points	8 points						
	Number of safety inputs	8 points						
	Number of safety outputs	-						
1	Maximum number of connectable modules	2 modules		×	O*1	O*1	O*1*2	
	Safety integrity level (SIL)	SIL3 (IEC 61508)		7 ^ I'				
	Performance level (PL)	PL e (DIN EN ISO 13849-1)						
	Off delay time	-*3						
	Program for a safety control	9 types						

\*1: Supported by FX5UJ CPU modules Ver. 1.010 or later. Supported by FX5U/FX5UC CPU module Ver. 1.200 or later.
 \*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

\*3: The off-delay time is set on the safety main module.

#### FX5-SF-MU4T5 safety main module

#### ◇ Features



- 1) Module for configuring a safety control system.
- 2) It can be connected directly to the FX5UJ/FX5U/FX5UC CPU module. An existing general control system can be extended to a safety control system only by installing the safety main module.
- 3) A sequence program for safety control is unnecessary. A safety control system can be configured only by selecting a built-in program (9 kinds).
- 4) If any error occurs on the safety control side, the error status can be easily checked on the monitor or the diagnosis screen of GX Works3, and troubleshooting can be easily performed.

#### ♦ Safety precautions

FX5-SF-MU4T5 is jointly developed and manufactured by Mitsubishi Electric Corporation and SICK AG. The warranty for this module differs from that of other PLC products. For warranty and specification, refer to the manual.

- \*1: For details regarding the general inputs, refer to the manual
- \*2: The minimum switch-off time is the minimum time takes until a switch-off condition is detected after a module is switched off.
- \*3: A response time without any sensors. If a sensor is connected, the response time of the connected sensor is added to this value.
- \*4: The time from when a muting condition is enabled (I2/I3 are turned ON) until a muting function is activated.
- \*5: Indicates the maximum switch-off time when a muting error occurs.
- \*6: A muting input (I2 or I3) keeps OFF for the specified period of time. \*7: A time from when an ERROR LED starts flashing.
  \*8: A cross-circuit detection is performed only in the
- module.
- \*9: A response time without any sensors. If a sensor is connected, the response time of the connected sensor is added to this value.

#### ◇ Specifications

	Items		Specifications
Safety int	egrity level		SIL3 (IEC 61508)/SILCL 3 (IEC 62061)
Category			Category 4 (DIN EN ISO 13849-1)
Performa			PL e (DIN EN ISO 13849-1)
PFHd			1.5 × 10 <sup>-8</sup>
Тм (missi	on time)		20 years (EN ISO 13849-1)
	Number of inputs		4 points
	Input voltage (ON)		13 V DC or more (13 V DC to 30 V DC)
	Input voltage (OFF)		5 V DC or less (-5 V DC to 5 V DC)
	Input current (ON)		3 mA (2.4 mA to 3.8 mA)
	Input current (OFF)		2.1 mA or less (-2.5 mA to 2.1 mA)
	Input response time (filter	r delav)	2 ms
		Program 1, 2, 4, 5, 6, and 9	24 ms
	Minimum switch-off	Program 3.1, 7, and 8	4 ms
	time*2*3 (10/11)	Program 3.2	76 ms/24 ms
Safety	Minimum switch-off	Program 4, 5, and 6	24 ms
inputs	time*2*3 (12/13)	Program 1, 2, 3, 7, 8, and 9	4 ms
*1	Power-up time		70 ms
	Synchronous time	Program 1 and 2	1500 ms
	monitoring	Program 4 and 5	500 ms
	Muting ON*4	Program 3	61 ms
	Muting OFF	Program 3	61 ms (165 ms* <sup>5</sup> )
	Muting gap		
	suppression*6	Program 3	94 ms to 100 ms
	Reset time		106 ms
	Maximum teach-in time of	of the ENTER button*7	3 s
	Duration of actuation of a	a reset button (X0 and X1)	50 ms to 5 s
Test outp			For details, refer to the manual.
	Number of outputs		4 points
	Output method		Source output, short-circuit protection, cross-circuit detection*8
	Output voltage		18.4 V DC to 30.0 V DC
		. <u></u>	2.0 A (@Ta≤45°C)
	Output current		1.5 A (@TA≤55°C) 4.0 A (@TA≤45°C)
Safety	Total current Isum		3.0 A (@Ta≤55°C)
outputs	Leak current (in the switc	ch OFF status)	1 mA or less
		Program 1, 2, 4, 5, 6, and 9	29 ms
	Response time*9 (I0/I1)	Program 3.1, 7, and 8	9 ms
		Program 3.2	81 ms/29 ms
	Response time*9 (I2/I3)	Program 4, 5, and 6	29 ms
		Program 1, 2, 3, 7, 8, and 9	9 ms
	Response time (XS0)		9 ms
	Off delay time		0/0.5/1/1.5/2/2.5/3/3.5/4/5s
Programs			0: Inactive 1: OR control (1) 2: OR control (2) 3: Muting control 4: Two-hand control (1) 5: Two-hand control (2) 6: AND control (1) 7: AND control (2) 8: Independent control 9: AND control (3)
Power su	ipply		5 V DC 200 mA, 24 V DC 5 mA (internal power supply) 24 V DC (+20%, -15%) 125 mA (external power supply)
Compatible CPU module			FX5UJ: Ver. 1.010 or later FX5UJ, FX5UC: Ver. 1.200 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Applicable engineering tool			FX5UJ: GX Works3 Ver. 1.075D or later FX5U, FX5UC: GX Works3 Ver. 1.060N or later
Number of occupied I/O points			8 points (Either input or output is available for counting.)
Number	of connectable modules		FX5UJ: Up to 1 module FX5U: Up to 1 module FX5UC: Up to 1 module
External	dimensions $W \times H \times D$ (mn	n)	50 × 90 × 102.2
LATEITIAL			

#### FX5-SF-8DI4 safety input expansion module

#### ○ Features



- Safety input can be extended on the configured safety control system.
- A sequence program for safety control is unnecessary. A safety control system can be configured only by selecting a built-in program (9 kinds).
- If any error occurs on the safety control side, the error status can be easily checked on the monitor or the diagnosis screen of GX Works3, and troubleshooting can be easily performed.

#### $\diamond$ Safety precautions

FX5-SF-8DI4 is jointly developed and manufactured by Mitsubishi Electric Corporation and SICK AG. The warranty for this module differs from that of other PLC products. For warranty and specification, refer to the manual.

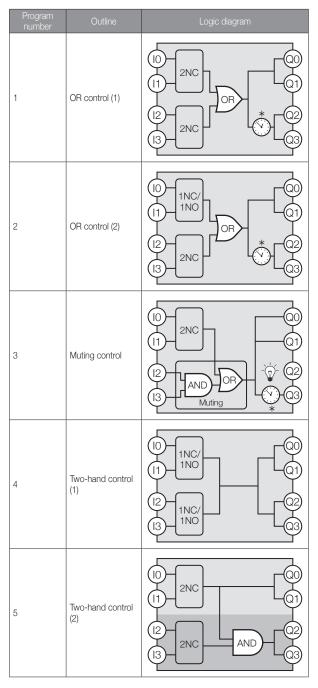
#### ◇ Specifications

Items			Specifications
Safety in	tegrity level		SIL3 (IEC 61508)/SILCL 3 (IEC 62061)
Category	,		Category 4 (DIN EN ISO 13849-1)
Performa	ince level	PL e (DIN EN ISO 13849-1)	
PFHd			1.5 × 10 <sup>-8</sup>
Тм (miss	ion time)		20 years (EN ISO 13849-1)
	Number of inputs		8 points
	Input voltage (ON)		13 V DC or more (13 V DC to 30 V DC)
	Input voltage (OFF)		5 V DC or less (-5 V DC to 5 V DC)
	Input current (ON)		3 mA (2.4 mA to 3.8 mA)
Safety	Input current (OFF)		2.1 mA or less (-2.5 mA to 2.1 mA)
inputs	Minimum switch-off	Program 1, 2, 3, 4, 5, and 8	24 ms
	time	Program 6 and 7	4 ms
	Synchronous time monitoring	Program 3 and 5	1500 ms
	Power-up time		70 ms
Test outp	· · · · · · · · · · · · · · · · · · ·		For details, refer to the manual.
		Program 1, 2, 3, 4, 5, and 8	33 ms
Respons	e time	Program 6 and 7	13 ms
Programs			2: AND link (dual channel) (1) 3: AND link (dual channel) (2) 4: AND link (dual channel) (3) 5: AND link (dual channel) (4) 6: AND link (dual channel) (5) 7: OR link (dual channel) 8: Bypass 9: All paths batch connection
Power su	libbly		24 V DC (+20%, -15%) 125 mA (Internal power supply from the FX5-SF-MU4T5)
Compatible CPU module			FX5UJ: Ver. 1.010 or later FX5U, FX5UC: Ver. 1.200 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Applicable engineering tool			FX5UJ: GX Works3 Ver. 1.075D or later FX5U, FX5UC: GX Works3 Ver. 1.060N or later
Number of occupied I/O points			0 points (no occupied points)
Number	of connectable modules	FX5UJ: Up to 2 modules FX5U: Up to 2 modules FX5UC: Up to 2 modules	
External	dimensions $W \times H \times D$ (n	nm)	50 × 90 × 102.2
MASS (V	/eight): kg		Approx. 0.25

#### Example of built-in program

#### ○ Safety main module built-in program

For the details of the programs and wiring of the safety main module and safety extension module, refer to the manuals, quick start guide for safety extension module (L(NA)08708ENG) or safety extension module configuration guide (see page 63).



Program number	Outline	Logic diagram		
6	AND control (1)	$ \begin{array}{c}                                     $		
7	AND control (2)	1 2NC 60 1 2NC 61 2 2NC AND * 22 3 2NC AND * 33		
8	Independent control	1 - 2NC		
9	AND control (3)	$ \begin{array}{c}                                     $		
*: This is an off delay time. The factory default setting of the rotary switch is 0 second.				

#### For the terms in the logic diagrams, refer to the following.

Left side of terminal arrangement		Right side of terminal arrangement	
Name	Description	Name	Description
10	Safety input 0	Q0	Safety output 0
11	Safety input 1	Q1	Safety output 1
12	Safety input 2	Q2	Safety output 2
13	Safety input 3	Q3	Safety output 3
AND	AND Operation	OR	OR Operation
N/C	An abbreviation for normally closed.	N/O	An abbreviation for normally open.

# I/O Module

The I/O module is a product for extending inputs/outputs. Some products are powered.

# Powered input/output modules

Powered input/output module is a powered input/output extension device.

Like with the CPU module, various I/O modules and intelligent function modules can be connected to the rear stage of extension module.

#### ◇ List of powered input/output modules

Mod		Total No.	No. of ir	iput/output poir	nts, Input/ou	utput type	Cor	npatible	CPU mo	dule	MASS	External dimensions
MUU		of points	I	nput	Ou	tput	FX5S	FX5UJ	FX5U	FX5UC	(Weight): kg	$W \times H \times D (mm)$
AC power supply type	FX5-32ER/ES					Relay						
	FX5-32ET/ES	32 points	16 points	24 V DC (sink/source)	16 points	Transistor (sink)	×	0	O*1	×	Approx. 0.65	150 × 90 × 83
THE PARTY OF	FX5-32ET/ESS					Transistor (source)						
DC power supply type	FX5-32ER/DS					Relay						
	FX5-32ET/DS	32 points	16 points	24 V DC (sink/source)	16 points	Transistor (sink)	×	×	O*2	O*3	Approx. 0.65	150 × 90 × 83
	FX5-32ET/DSS					Transistor (source)						

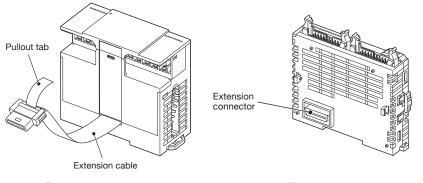
\*1: Can be connected only to the AC power type system.
\*2: Can be connected only to the DC power type system.
\*3: Connection with FX5UC requires connector conversion module (FX5-CNV-IFC).

# **Connection cable**

The extension cable for connection to the right side of the front-stage device is offered as an accessory of each powered I/O module.

# I/O module

Input modules/output modules receive the power from the CPU module, and extend input/output points. Each module can be offered as the extension cable type or extension connector type.



Extension cable type

Extension connector type

# $\diamond$ List of input modules (extension cable type)

	Mod	al	Total No.	No. of i	input/output po	ints, Input/c	utput type	Cor	npatible	CPU mo	dule	MASS (Weight):	External dimensions
	IVIOU		of points	I	nput	0	utput		FX5UJ	FX5U	FX5UC	kg	$W \times H \times D (mm)$
-		FX5-8EX/ES	8 points	8 points	24 V DC (sink/source)	_	_	×	0	0	0*	Approx. 0.2	40 × 90 × 83
		FX5-16EX/ES	16 points	16 points	24 V DC (sink/source)	_	_					Approx. 0.25	40 × 30 × 63

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

# $\diamond$ List of output modules (extension cable type)

Мс	odel	Total No.	No. of	input/output poi	nts, Input/o	utput type	Cor	npatible	CPU mo	dule	MASS (Weight):	External dimensions
		of points	1	nput	0	utput	FX5S	FX5UJ	FX5U	FX5UC	kg	$W \times H \times D (mm)$
8	FX5-8EYR/ES	8 points			8 points	Relay					Approx. 0.2	
8	FX5-8EYT/ES	8 points			8 points	Transistor (sink)					Approx. 0.2	
	FX5-8EYT/ESS	8 points			8 points	Transistor (source)	×	0	0	0*	Approx. 0.2	40 00 00
	FX5-16EYR/ES	16 points	_	_	16 points	Relay		0	0	0.	Approx. 0.25	40 × 90 × 83
<b>F</b>	FX5-16EYT/ES	16 points			16 points	Transistor (sink)					Approx. 0.25	
1	FX5-16EYT/ESS	16 points			16 points	Transistor (source)					Approx. 0.25	

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

# ◇ List of input/output modules (extension cable type)

Мо	del	Total No.	No. of	input/output poi	nts, Input/o	utput type	Cor	npatible	CPU mo	dule	MASS (Weight):	External dimensions
IVIO		of points		Input	0	utput	FX5S	FX5UJ	FX5U	FX5UC	kg	$W \times H \times D (mm)$
r-	FX5-16ER/ES					Relay						
	FX5-16ET/ES	16 points	8 points	24 V DC (sink/source)	8 points	Transistor (sink)	×	0	0	0*	Approx. 0.25	40 × 90 × 83
1	FX5-16ET/ESS					Transistor (source)						

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

	odel	Total No.	No. of	input/output poi	nts, Input/o	output type	Cor	npatible	CPU mo	dule	MASS	External
IVI	ouei	of points	l	Input	0	utput	FX5S	FX5UJ	FX5U	FX5UC	(Weight): kg	dimensions W × H × D (mm)
	FX5-16ET/ES-H	16 points	8 points	24 V DC	8 points	Transistor (sink)	×	0		0*	Approx. 0.25	40 × 90 × 83
	FX5-16ET/ESS-H		o points	(sink/source)	o points	Transistor (source)					Αρριοχ. 0.25	40 x 90 x 63

### ♦ List of high-speed pulse input/output modules (extension cable type)

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

# **Connection cable**

Extension cable type input/output modules are equipped with the extension cable for connection to the right side of the front-stage device.

# ♦ List of input modules (extension connector type)

	Nodel	Total No.	No. of	input/output poi	nts, Input/c	utput type	Cor	npatible	CPU mo	dule	MASS (Weight):	External dimensions
	nouei	of points	I	Input	0	utput		FX5UJ	FX5U	FX5UC	(weight). kg	$W \times H \times D (mm)$
	FX5-C16EX/D	16 pointo	16 points	24 V DC (sink)							Approx. 0.1	14.6 × 90 × 87
	FX5-C16EX/DS	16 points	16 points	24 V DC (sink/source)							Approx. 0.1	14.6 × 90 × 87
	FX5-C16EX/DS FX5-C32EX/D			24 V DC (sink)	_	-	×	0*	0*	0	Approx. 0.15	20.1 × 90 × 87
2	FX5-C32EX/DS	32 points	32 points	24 V DC							Approx. 0.15	20.1 × 90 × 87
	FX5-C32EX/DS-TS			(sink/source)							Approx. 0.15	20.1 × 90 × 93.7

\*: Connection with FX5UJ/FX5U CPU module requires connector conversion module (FX5-CNV-IFC).

# ◇ List of output modules (extension connector type)

	Model	Total No.	No. of	input/output poi	nts, Input/o	utput type	Cor	npatible	CPU mo	dule	MASS	External dimensions
	MOUEI	of points	l	Input	0	utput	FX5S	FX5UJ	FX5U	FX5UC	(Weight): kg	$W \times H \times D$ (mm)
	FX5-C16EYT/D					Transistor (sink)					Approx. 0.1	14.6 × 90 × 87
	FX5-C16EYT/DSS FX5-C16EYR/D-TS	16 points			16 points	Transistor (source)					Approx. 0.1	14.6 × 90 × 87
1	FX5-C16EYR/D-TS					Relay					Approx. 0.2	30.7 × 90 × 93.7
	FX5-C16EYR/D-TS FX5-C32EYT/D		-	_		Transistor (sink)	×	0*	0*	0	Approx. 0.15	20.1 × 90 × 87
	FX5-C32EYT/DSS	32 points			32 points	Transistor (source)					Approx. 0.15	20.1 × 90 × 87
	FX5-C32EYT/D-TS				52 points	Transistor (sink)					Approx. 0.15	20.1 × 90 × 93.7
	FX5-C32EYT/DSS-TS					Transistor (source)					Approx. 0.15	20.1 × 90 × 93.7

\*: Connection with FX5UJ/FX5U CPU module requires connector conversion module (FX5-CNV-IFC).

# $\diamond$ List of I/O modules (extension connector type)

	Model	Total No.	No. of	input/output po	nts, Input/o	utput type	Cor	npatible	CPU mo	dule	MASS	External dimensions
	Model	of points		Input	0	utput	FX5S	FX5UJ	FX5U	FX5UC	(Weight): kg	$W \times H \times D (mm)$
	FX5-C32ET/D			24 V DC (sink)		Transistor (sink)					Approx. 0.15	20.1 × 90 × 87
1	FX5-C32ET/DSS	32 points	16 points		16 points	Transistor (source)	×	0*	0*	0	Approx. 0.15	20.1 × 90 × 87
	FX5-C32ET/DS-TS	52 points	TO POINTS	24 V DC (sink/source)	TO POINTS	Transistor (sink)					Approx. 0.15	20.1 × 90 × 93.7
	FX5-C32ET/DSS-TS					Transistor (source)					Approx. 0.15	20.1 × 90 × 93.7

\*: Connection with FX5UJ/FX5U CPU module requires connector conversion module (FX5-CNV-IFC).

# Examples of combinations of FX5UJ inputs/outputs



The table below shows examples of combinations of FX5UJ extension modules. The contents of combinations can be described based on the number of input points.

• In addition to the combinations shown below, various combinations can be made by changing selected I/O modules and extension modules

	ber of points	CP	U mod	ule		'output dule	input/ mo	vered output dule -32E		'output dule		total otal		oer of oints	CPI	U mod	lule		'output dule	input/ mo	vered 'output idule i-32E		'output dule		total otal
Input	Output		Input		Input	Output		Output	Input	Output		upied)	Input	Output		Input	Output		Output		Output		Output		upied)
14	10	24M	14	10							24	(32)	40	16	40M	24	16	16	0					56	
14	18	24M	14	10	0	8					32	(40)	40	32	40M	24	16	0	0	16	16			72	
14	26	24M	14	10	0	16					40	(48)	40	32	40M	24	16	16	16					72	
14	34	24M	14	10	0	24					48	(56)	40	40	40M	24	16	0	8	16	16			80	
14	42	24M	14	10	0	32					56	(64)	40	48	40M	24	16	0	16	16	16			88	
14	50	24M	14	10	0	40					64	(72)	40	48	40M	24	16	16	32					88	
14	58	24M	14	10	0	48					72	(80)	40	56	40M	24	16	0	24	16	16			96	
14	74	24M	14	10	0	64					88	(96)	40	64	40M	24	16	0	32	16	16			104	
24	16	40M	24	16							40		40	72	40M	24	16	0	40	16	16			112	
24	24	40M	24	16	0	8					48		40	80	40M	24	16	0	48	16	16			120	
24	32	40M	24	16	0	16					56		40	96	40M	24	16	0	64	16	16			136	
24	40	40M	24	16	0	24					64		46	10	24M	14	10	32	0					56	(64)
24	48	40M	24	16	0	32					72		46	26	24M	14	10	16	0	16	16			72	(80)
24	56	40M	24	16	0	40					80		46	42	24M	14	10	0	0	16	16	16	16	88	(96)
24	64	40M	24	16	0	48					88		46	42	24M	14	10	16	16	16	16			88	(96)
24	80	40M	24	16	0	64					104		46	50	24M	14	10	0	8	16	16	16	16	96	(104)
30	10	24M	14	10	16	0					40	(48)	46	58	24M	14	10	0	16	16	16	16	16	104	(112)
30	26	24M	14	10	0	0	16	16			56	(64)	46	66	24M	14	10	0	24	16	16	16	16	112	(120)
30	26	24M	14	10	16	16					56	(64)	46	74	24M	14	10	0	32	16	16	16	16	120	(128)
30	34	24M	14	10	0	8	16	16			64	(72)	46	82	24M	14	10	0	40	16	16	16	16	128	(136)
30	42	24M	14	10	0	16	16	16			72	(80)	46	90	24M	14	10	0	48	16	16	16	16	136	(144)
30	50	24M	14	10	0	24	16	16			80	(88)	46	106	24M	14	10	0	64	16	16	16	16	152	(160)
30	58	24M	14	10	0	32	16	16			88	(96)	52	24	60M	36	24	16	0					76	(80)
30	66	24M	14	10	0	40	16	16			96	(104)	52	40	60M	36	24	0	0	16	16			92	(96)
30	74	24M	14	10	0	48	16	16			104	(112)	52	40	60M	36	24	16	16					92	(96)
30	90	24M	14	10	0	64	16	16			120	(128)	52	48	60M	36	24	0	8	16	16			100	(104)
36	24	60M	36	24							60	(64)	52	56	60M	36	24	0	16	16	16			108	(112)
36	32	60M	36	24	0	8					68	(72)	52	56	60M	36	24	16	32					108	(112)
36	40	60M	36	24	0	16					76	(80)	52	64	60M	36	24	0	24	16	16			116	(120)
36	48	60M	36	24	0	24					84	(88)	52	72	60M	36	24	0	32	16	16			124	(128)
36	56	60M	36	2	40	32					92	(96)	52	80	60M	36	24	0	40	16	16			132	(136)
36	64	60M	36	24	0	40					100	(104)	52	88	60M	36	24	0	48	16	16			140	(144)
36	72	60M	36	24	0	48					108	(112)	52	104	60M	36	24	0	64	16	16			156	(160)
36	88	60M	36	24	0	64					124	(128)													



	ber of points	CPl	J moc	lule		'output dule	input/ mo	vered 'output dule -32E		'output idule		total otal upied)		ber of points	CPI	J moc	lule		/output odule	input/ mo	vered 'output odule 5-32E		'output dule	- O\I (Tc
Input	Output	Module model		Output	Input	Output		Output		Output		upieu)	Input	Output			Output	Input	Output	Input	Output	Input	Output	OCCU
56	16	40M	24	16	32	0					72		88	16	40M	24	16	64	0					104
56	32	40M	24	16	16	0	16	16			88		88	32	40M	24	16	48	0	16	16			120
56	32	40M	24	16	32	16					88		88	40	40M	24	16	16	0	16	16	32	8	128
56	40	40M	24	16	32	24					96		88	48	40M	24	16	48	16	16	16			136
56	48	40M	24	16	0	0	16	16	16	16	104		88	56	40M	24	16	16	16	16	16	32	8	144
56	48	40M	24	16	16	16	16	16			104		88	72	40M	24	16	16	32	16	16	32	8	160
56	56	40M	24	16	0	8	16	16	16	16	112		100	24	60M	36	24	64	0					124
56	64	40M	24	16	0	16	16	16	16	16	120		100	40	60M	36	24	48	0	16	16			140
56	64	40M	24	16	16	32	16	16			120		100	48	60M	36	24	16	0	16	16	32	8	148
56	72	40M	24	16	0	24	16	16	16	16	128		100	56	60M	36	24	48	16	16	16			156
56	80	40M	24	16	0	32	16	16	16	16	136		100	64	60M	36	24	16	16	16	16	32	8	164
56	88	40M	24	16	0	40	16	16	16	16	144		100	80	60M	36	24	16	32	16	16	32	8	180
56	96	40M	24	16	0	48	16	16	16	16	152		104	32	40M	24	16	64	0	16	16			136
56	112	40M	24	16	0	64	16	16	16	16	168		104	40	40M	24	16	32	0	16	16	32	8	144
68	24	60M	36	24	32	0					92	(96)	104	56	40M	24	16	32	16	16	16	32	8	160
68	40	60M	36	24	16	0	16	16			108	(112)	104	64	40M	24	16	32	24	16	16	32	8	168
68	40	60M	36	24	32	16					108	(112)	116	40	60M	36	24	64	0	16	16			156
68	56	60M	36	24	0	0	16	16	16	16	124	(128)	116	48	60M	36	24	32	0	16	16	32	8	164
68	56	60M	36	24	16	16	16	16			124	(128)	116	64	60M	36	24	32	16	16	16	32	8	180
68	64	60M	36	24	0	8	16	16	16	16	132	(136)	120	40	40M	24	16	48	0	16	16	32	8	160
68	72	60M	36	24	0	16	16	16	16	16	140	(144)	120	56	40M	24	16	48	16	16	16	32	8	176
68	72	60M	36	24	16	32	16	16			140	(144)	132	48	60M	36	24	48	0	16	16	32	8	180
68	80	60M	36	24	0	24	16	16	16	16	148	(152)	132	64	60M	36	24	48	16	16	16	32	8	196
68	88	60M	36	24	0	32	16	16	16	16	156	(160)	148	48	60M	36	24	64	0	16	16	32	8	196
68	96	60M	36	24	0	40	16	16	16	16	164	(168)												
68	104	60M	36	24	0	48	16	16	16	16	172	(176)												
68	120	60M	36	24	0	64	16	16	16	16	188	(192)												
72	16	40M	24	16	48	0					88													
72	32	40M	24	16	32	0	16	16			104													
72	32	40M	24	16	48	16					104													
72	48	40M	24	16	32	16	16	16			120													
72	56	40M	24	16	32	24	16	16			128													
72	64	40M	24	16	16	16	16	16	16	16	136													
84	24	60M	36	24	48	0					108	(112)												
84	40	60M	36	24	32	0	16	16			124	(128)												
84	40	60M	36	24	48	16					124	(128)												
84	56	60M	36	24	32	16	16	16			140	(144)												

(128) (144) (152) (160) (168) (184)

(160) (168) (184)

(184) (200) (200)

# Examples of combinations of FX5U inputs/outputs



The table below shows examples of combinations of FX5U extension modules. The contents of combinations can be described based on the number of input points.

• In addition to the combinations shown below, various combinations can be made by changing selected I/O modules and extension modules.

Numl I/O p	oer of oints	CPI	U modı	ıle		output dule	input/	rered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input	Output	Input	Output	
16	16	32M	16	16							32
16	24	32M	16	16	0	8					40
16	32	32M	16	16	0	16					48
16	40	32M	16	16	0	24					56
16	48	32M	16	16	0	32					64
16	64	32M	16	16	0	48					80
24	16	32M	16	16	8	0					40
24	24	32M	16	16	8	8					48
24	32	32M	16	16	8	16					56
24	40	32M	16	16	8	24					64
32	16	32M	16	16	16	0					48
32	32	32M	16	16	16	16					64
32	32	32M	16	16	0	0	16	16			64
32	32	64M	32	32							64
32	40	32M	16	16	0	8	16	16			72
32	40	64M	32	32	0	8					72
32	48	32M	16	16	0	16	16	16			80
32	48	64M	32	32	0	16					80
32	56	32M	16	16	0	24	16	16			88
32	56	64M	32	32	0	24					88
32	64	64M	32	32	0	32					96
32	80	64M	32	32	0	48					112
32	80	64M	32	32	0	48					112
32	80	64M	32	32	0	48					112
40	16	32M	16	16	24	0					56
40	24	32M	16	16	24	8					64
40	32	32M	16	16	8	0	16	16			72
40	40	32M	16	16	8	8	16	16			80
40	40	80M	40	40							80
40	56	80M	40	40	0	16					96
40	72	80M	40	40	0	32					112
40	88	80M	40	40	0	48					128
48	16	32M	16	16	32	0					64
48	32	32M	16	16	16	0	16	16			80
48	32	64M	32	32	16	0					80
48	48	32M	16	16	16	16	16	16			96
48	48	64M	32	32	16	16					96
48	48	64M	32	32	0	0	16	16			96
48	64	64M	32	32	16	32					112
48	64	64M	32	32	0	16	16	16			112
48	80	64M	32	32	0	32	16	16			128
48	96	64M	32	32	0	48	16	16			144

	ber of ioints	CPI	J modu	ıle		output dule	input/ mo	rered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input	Output	Input	Output	
56	32	32M	16	16	24	0	16	16			88
56	40	32M	16	16	24	8	16	16			96
56	40	80M	40	40	16	0					96
56	56	80M	40	40	16	16					112
56	56	80M	40	40	0	0	16	16			112
56	72	80M	40	40	16	32					128
56	72	80M	40	40	0	16	16	16			128
56	88	80M	40	40	0	32	16	16			144
56	104	80M	40	40	0	48	16	16			160
64	32	32M	16	16	32	0	16	16			96
64	32	64M	32	32	32	0					96
64	48	32M	16	16	0	0	16	16	32	16	112
64	48	64M	32	32	16	0	16	16			112
64	48	64M	32	32	32	16					112
64	56	32M	16	16	0	8	16	16	32	16	120
64	56	64M	32	32	32	24					120
64	64	32M	16	16	0	16	16	16	32	16	128
64	64	64M	32	32	16	16	16	16			128
64	72	32M	16	16	0	24	16	16	32	16	136
64	80	64M	32	32	16	32	16	16			144
72	40	80M	40	40	32	0					112
72	48	32M	16	16	8	0	16	16	32	16	120
72	56	32M	16	16	8	8	16	16	32	16	128
72	56	80M	40	40	32	16					128
72	56	80M	40	40	16	0	16	16			128
72	64	80M	40	40	32	24					136
72	72	80M	40	40	16	16	16	16			144
72	88	80M	40	40	16	32	16	16			160
80	32	64M	32	32	48	0					112
80	48	32M	16	16	16	0	16	16	32	16	128
80	48	64M	32	32	48	16					128
80	48	64M	32	32	32	0	16	16			128
80	64	32M	16	16	16	16	16	16	32	16	144
80	64	64M	32	32	32	16	16	16			144
80	72	64M	32	32	32	24	16	16			152
80	80	64M	32	32	0	16	16	16	32	16	160
80	96	64M	32	32	0	32	16	16	32	16	176
80	112	64M	32	32	0	48	16	16	32	16	192





	ber of ioints	CPI	J modi	le	Input/output module				Input/ mod	output dule	I/O total
Input	Output	Module model	Input		Input		Input	Output	Input	Output	
144	64	64M	32	32	64	0	16	16	32	16	208
144	72	64M	32	32	64	0	16	16	32	24	216
144	80	64M	32	32	64	0	16	16	32	32	224
152	72	80M	40	40	64	0	16	16	32	16	224
152	80	80M	40	40	64	0	16	16	32	24	232

Numl I/O p	cer of ioints	CPI	J modi	lle		output dule	input/ mo	rered output dule -32E		output dule	I/O total
Input	Output	Module model	Input	Output	Input	Output	Input		Input	Output	
88	40	80M	40	40	48	0					128
88	48	32M	16	16	24	0	16	16	32	16	136
88	56	32M	16	16	24	8	16	16	32	16	144
88	56	80M	40	40	48	16					144
88	56	80M	40	40	32	0	16	16			144
88	64	32M	16	16	24	8	16	16	32	24	152
88	72	80M	40	40	32	16	16	16			160
88	80	80M	40	40	32	24	16	16			168
88	88	80M	40	40	0	16	16	16	32	16	176
88	104	80M	40	40	0	32	16	16	32	16	192
88	120	80M	40	40	0	48	16	16	32	16	208
96	32	64M	32	32	64	0					128
96	48	32M	16	16	32	0	16	16	32	16	144
96	48	64M	32	32	48	0	16	16			144
96	56	32M	16	16	32	0	16	16	32	24	152
96	64	64M	32	32	48	16	16	16			160
96	64	64M	32	32	16	0	16	16	32	16	160
96	80	64M	32	32	16	16	16	16	32	16	176
96	96	64M	32	32	16	32	16	16	32	16	192
104	40	80M	40	40	64	0					144
104	56	80M	40	40	48	0	16	16			160
104	72	80M	40	40	48	16	16	16			176
104	72	80M	40	40	16	0	16	16	32	16	176
104	88	80M	40	40	16	16	16	16	32	16	192
104	104	80M	40	40	16	32	16	16	32	16	208
112	48	64M	32	32	64	0	16	16			160
112	64	64M	32	32	32	0	16	16	32	16	176
112	80	64M	32	32	32	16	16	16	32	16	192
112	88	64M	32	32	32	24	16	16	32	16	200
120	56	80M	40	40	64	0	16	16			176
120	72	80M	40	40	32	0	16	16	32	16	192
120	88	80M	40	40	32	16	16	16	32	16	208
120	96	80M	40	40	32	24	16	16	32	16	216
128	64	64M	32	32	48	0	16	16	32	16	192
128	80	64M	32	32	48	16	16	16	32	16	208
128	88	64M	32	32	48	16	16	16	32	24	216
136	72	80M	40	40	48	0	16	16	32	16	208
136	88	80M	40	40	48	16	16	16	32	16	224
136	96	80M	40	40	48	16	16	16	32	24	232

# Examples of combinations of FX5UC inputs/outputs



The table below shows examples of combinations of FX5UC extension modules. The contents of combinations can be described based on the number of input points.

• In addition to the combinations shown below, various combinations can be made by changing selected I/O modules and extension modules.

Number of I/O points		CPU module			Input/output module		Connector conversion	mouuic		I/O
Input	Output	Module model		Output	Input	Output	module	Input	Output	total
16	16	32M	16	16	0	0				32
16	24	32M	16	16	0	0	•		8	40
16	32	32M	16	16	0	16				48
16	48	32M	16	16	0	32				64
24	16	32M	16	16	0	0	•	8		40
24	48	32M	16	16	0	32	٠	8		72
24	64	32M	16	16	0	48	•	8		88
24	80	32M	16	16	0	64	•	8		104
32	16	32M	16	16	16	0				48
32	32	32M	16	16	16	16				64
32	32	64M	32	32	0	0				64
32	48	32M	16	16	16	32				80
32	48	64M	32	32	0	16				80
32	64	64M	32	32	0	32				96
32	72	32M	16	16	16	48	•		8	104
32	80	64M	32	32	0	48				112
40	16	32M	16	16	16	0	•	8		56
40	32	32M	16	16	16	16	•	8		72
40	32	64M	32	32	0	0	•	8		72
40	48	32M	16	16	16	32	•	8		88
40	64	64M	32	32	0	32	•	8		104
48	16	32M	16	16	32	0				64
48	32	64M	32	32	16	0				80
48	32	32M	16	16	32	16				80
48	48	32M	16	16	32	32				96
48	48	64M	32	32	16	16				96
48	48	96M	48	48	0	0				96
48	64	96M	48	48	0	16				112
48	64	64M	32	32	16	32				112
48	80	96M	48	48	0	32				128
56	32	32M	16	16	32	16	•	8		88
56	48	32M	16	16	32	32	•	8		104
56	48	64M	32	32	16	16	•	8		104
56	48	96M	48	48	0	0	•	8		104
56	64	32M	16	16	32	48	•	8		120
56	64	64M	32	32	16	32	•	8		120
56	64	96M	48	48	0	16	•	8		120
56	80	64M	32	32	16	48	•	8		136
56	96	96M	48	48	0	48	•	8		152
64	32	32M	16	16	48	16				96
64	48	64M	32	32	32	16				112
64	64	32M	16	16	48	48				128
64	64	96M	48	48	16	16				128
64	80	64M	32	32	32	48				144
64	96	96M	48	48	16	48				160

Number of I/O points		CPU module			Input/output module		Connector	Input/output module		I/O
Input	Output	Module model	Input	Output		Output	conversion module	Input	Output	total
72	32	32M	16	16	48	16	•	8		104
72	48	64M	32	32	32	16	•	8		120
72	64	32M	16	16	48	48	•	8		136
72	64	96M	48	48	16	16	•	8		136
72	64	64M	32	32	32	32	•	8		136
72	80	32M	16	16	48	64	•	8		152
72	80	64M	32	32	32	48	•	8		152
72	96	96M	48	48	16	48	•	8		168
80	32	64M	32	32	48	0				112
80	48	64M	32	32	48	16				128
80	48	32M	16	16	64	32				128
80	64	32M	16	16	64	48				144
80	64	96M	48	48	32	16				144
80	80	64M	32	32	48	48				160
80	80	32M	16	16	64	64				160
80	96	64M	32	32	48	64				176
80	96	96M	48	48	32	48				176
88	48	32M	16	16	64	32	•	8		136
88	48	64M	32	32	48	16	•	8		136
88	64	96M	48	48	32	16	•	8		152
88	64	32M	16	16	64	48	•	8		152
88	80	64M	32	32	48	48	•	8		168
88	80	96M	48	48	32	32	•	8		168
88	96	64M	32	32	48	64	•	8		184
88	112	64M	32	32	48	80	•	8		200
88	112	96M	48	48	32	64	•	8		200
88	128	96M	48	48	32	80	•	8		216
96	32	64M	32	32	64	0				128
96	48	96M	48	48	48	0				144
96	48	32M	16	16	80	32				144
96	64	32M	16	16	80	48				160
96	80	64M	32	32	64	48				176
96	96	32M	16	16	80	80				192
96	112	64M	32	32	64	80				208
96	112	96M	48	48	48	64				208
96	128	96M	48	48	48	80				200
96	144	96M	48	48	48	96				240
104	32	32M	16	16	80	16	•	8		136
104	48	96M	48	48	48	0	•	8		152
104	48	32M	16	16	80	32	•	8		152
104	40	64M	32	32	64	16	•	8		152
104	64	32M	16	16	80	48	•	8		168
104	64	64M	32	32	64	32	•	8		168
104	96	64M	32	32	64	64	•	8		200
104	112	96M	48	48	48	64	•	8		216
104	112	64M	32	32	64	80	•	8		210
104	128	96M	48	48	48	80	•	8		232



Number of I/O points		CPU module			Input/output module		Connector		output dule	I/O
	Output	Module model		Output		Output	conversion module	Input	Output	total
112	64	64M	32	32	80	32				176
112	80	96M	48	48	64	32				192
112	96	32M	16	16	96	80				208
112	112	64M	32	32	80	80				224
112	112	96M	48	48	64	64				224
112	128	32M	16	16	96	112				240
112	128	64M	32	32	80	96				240
112	144	96M	48	48	64	96				256
120	64	32M	16	16	96	48	•	8		184
120	80	64M	32	32	80	48	٠	8		200
120	96	96M	48	48	64	48	•	8		216
120	112	32M	16	16	96	96	•	8		232
120	112	64M	32	32	80	80	•	8		232
120	128	96M	48	48	64	80	٠	8		248
120	128	64M	32	32	80	96	•	8		248
120	136	96M	48	48	64	80	٠	8	8	256
128	64	32M	16	16	112	48				192
128	96	96M	48	48	80	48				224
128	96	32M	16	16	112	80				224
128	96	64M	32	32	96	64				224
128	112	96M	48	48	80	64				240
128	112	64M	32	32	96	80				240
128	128	96M	48	48	80	80				256
136	48	32M	16	16	112	32	•	8		184
136	80	64M	32	32	96	48	•	8		216
136	96	96M	48	48	80	48	•	8		232
136	96	64M	32	32	96	64	•	8		232
136	112	64M	32	32	96	80	•	8		248
136	120	96M	48	48	80	64	•	8	8	256
144	64	32M	16	16	128	48				208
144	80	64M	32	32	112	48				224
144	96	96M	48	48	96	48				240
144	112	64M	32	32	112	80				256
144	112	96M	48	48	96	64				256
152	64	32M	16	16	128	48	٠	8		216
152	64	64M	32	32	112	32	•	8		216
152	96	96M	48	48	96	48	•	8		248
152	96	64M	32	32	112	64	•	8		248
152	104	96M	48	48	96	48	•	8	8	256
160	64	64M	32	32	128	32				224
160	80	96M	48	48	112	32				240
160	96	64M	32	32	128	64				256
160	96	96M	48	48	112	48				256
168	64	64M	32	32	128	32	•	8		232
168	80	96M	48	48	112	32	•	8		248
168	80	64M	32	32	128	48	•	8		248
168	88	96M	48	48	112	32	•	8	8	256

	Number of I/O points		U modı	ule		Input/output module			output dule	I/O	
Input	Output	Module model	Input	Output		Output		Input	Output	total	
176	64	64M	32	32	144	32				240	
176	64	96M	48	48	128	16				240	
176	80	64M	32	32	144	48				256	
184	64	96M	48	48	128	16	•	8		248	
184	64	64M	32	32	144	32	٠	8		248	
184	72	96M	48	48	128	16	٠	8	8	256	
192	48	64M	32	32	160	16				240	
192	56	96M	48	48	144	0	•		8	248	
192	64	96M	48	48	144	16				256	
200	32	64M	32	32	160	0	•	8		232	
200	48	96M	48	48	144	0	٠	8		248	
200	56	96M	48	48	144	0	٠	8	8	256	
208	48	96M	48	48	160	0				256	

I/O Module

memo

# Input/Output Devices for Voltage and Current

Analog input/output devices can be used to input and output analog amount of voltage, current, etc. Analog control essential for FA control can easily be implemented by the PLC. (For supporting micro voltage input of 0 to 10 mV DC, 0 to 100 mV DC, refer to FX5-4LC for "Input device for temperature sensor".)

# List of analog input/output devices

### ◇ Analog input/output expansion adapter

Model		Input specifica	tions		Cor	npatible	CPU mo	dule	Analog
(Number of channels)	Item	Input current	Input voltage	Isolation method		FX5UJ	FX5U	FX5UC	input points
FX5-4A-ADP (Input: 2 ch/ Output: 2 ch)	Input range	-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 1 MΩ)						
1	Resolution	1.25 μA (0 to 20 mA) 1.25 μA (0 to 20 mA) 1.25 μA (0 to 20 mA)		Between input terminal and PLC: Photocoupler Between input channels: Non-isolation					2 points (2 ch)
		Output specifica	ations		0	0	0	0	Analog
	Items	Output current	Output voltage	Isolation method			0		output points
	Output range	0 to 20 mA DC (External load resistance value 0 to 500 Ω)	-10 to +10 V DC (External load resistance value 1 kΩ to 1 MΩ)	ternal load resistance					2 points
	Resolution		625 μV (0 to 10 V) 312.5 μV (0 to 5 V) 250 μV (1 to 5 V) 1250 μV (-10 to +10 V)	Between output channels: Non-isolation					(2 ch)

# ◇ Analog input expansion adapter (A/D conversion)

Model		Input specifica	tions		Cor	mpatible	CPU mo	dule	Analog
(Number of channels)	Item	Input current	Input voltage	Isolation method		FX5UJ	FX5U	FX5UC	input points
FX5-4AD-ADP (4 ch)		-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 1 MΩ)	Between input terminal and PLC:					
1		$1.25 \mu\text{A} (0 \text{ to } 20 \text{ mA})$	625 μV (0 to 10 V) 312.5 μV (0 to 5 V)	Photocoupler Between input channels: Non-isolation	0	0	0	0	4 points (4 ch)

# $\diamond$ Analog output expansion adapter (D/A conversion)

Model		Output specifica	ations		Compatible CPU module				Analog
(Number of channels)	Items			Isolation method	FX5S	FX5UJ	FX5U	FX5UC	output points
FX5-4DA-ADP (4 ch)	Cutput	0 to 20 mA DC (External load resistance value 0 to 500 Ω)		Between output terminal and PLC:					4 points
	Resolution	1.25 µA (0 to 20 mA)	625 µV (0 to 10 V)	Photocoupler Between output channels: Non-isolation	0	0	0	0	4 points (4 ch)

#### ◇ Analog input module (A/D conversion)

Model		Input specifica	tions		Cor	mpatible	CPU mo	dule	Analog
(Number of channels)	Items	Input current	Input voltage	Isolation method		FX5UJ	FX5U	FX5UC	input points
FX5-4AD (4 ch)	Input range	-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 400 kΩ or more)						
	Resolution	625 nA (0 to 20 mA) 500 nA (4 to 20 mA) 625 nA (-20 to +20 mA) 500 nA* <sup>1</sup> (User range setting)	312. 5 μV (0 to 10 V) 156.25 μV (0 to 5 V) 125 μV (1 to 5 V) 312.5 μV (-10 to +10 V) 125 μV <sup>k+1</sup> (User range setting)	Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation	×	0	0	O*2	4 points (4 ch)
FX5-8AD (8 ch)	Input range	-20 to +20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 1 MΩ)	Between input terminal and PLC:	×				
	Resolution	625 nA (0 to 20 mA) 500 nA (4 to 20 mA) 625 nA (-20 to +20 mA)	312. 5 μV (0 to10 V) 156.25 μV (0 to 5 V) 125 μV (1 to 5 V) 312.5 μV (-10 to +10 V)	Photocoupler Between input terminal channels: Non-isolation		0	0	O*2	8 points (8 ch)
FX3U-4AD (4 ch)	Input range	-20 to +20 mA DC, 4 to 20 mA DC (Input resistance 250 Ω)	-10 to +10 V DC (Input resistance 200 kΩ)	Between input terminal and PLC: Photocoupler	×	×	O*3	0*3	4 points
	Resolution	1.25 µA (-20 to +20 mA)	0.32 mV (-10 to +10 V)	Between input channels: Non-isolation					(4 ch)

\*1: Maximum resolution in the user range setting.
 \*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
 \*3: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

# ♦ Analog output module (D/A conversion)

Model		Output specific	ations		Cor	Analog			
(Number of channels)	Items	Output current	Output voltage	Isolation method		FX5UJ	FX5U	FX5UC	output points
FX5-4DA (4 ch)	Output range	$\begin{array}{c} \text{(External load resistance} \\ \text{value 0 to 500 } \Omega \end{array} \qquad \qquad \text{(external load resistance} \\ \text{value 1 } k\Omega \text{ to 1 } M\Omega \end{array}$		Between output terminal and PLC:					
	312. 5 μV (0 to 10 V) 625 nA (0 to 20 mA) 500 nA (0 to 20 mA) 125 μV (0 to 5 V) 125 μV (1 to 5 V)		Photocoupler Between output channels: Non-isolation	×	0	0	O*2	4 points (4 ch)	
FX3U-4DA (4 ch)	Output range	0 to 20 mA DC, 4 to 20 mA DC (External load resistance value 500 Ω or less)	(	Between output terminal and PLC: Photocoupler Between output channels:	×	×	O*3	O*3	4 points (4 ch)
14 m	Resolution	0.63 µA (0 to 20 mA)	0.32 mV (-10 to +10 V)	Non-isolation					(4 CII)

\*1: Maximum resolution in the user range setting.
\*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
\*3: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

# ◇ FX5U CPU module

#### Built-in analog input

Model (Number of	Inp	ut specifications	Isolation method
channels)	Items	Input voltage	Isolalion method
FX5U CPU module (2 ch)	Input range	0 to 10 V DC (Input resistance 115.7 kΩ)	Between analog input circuit and PLC circuit: Non-isolation
2 - F-	Resolution	2.5 mV	Between input channels: Non-isolation

#### Built-in analog output

Model (Number of	Out	put specifications	Isolation method	
channels)	Items	Output voltage	ISUIAUUTTTIEUTUU	
FX5U CPU module (1 ch)	Output range	0 to 10 V DC (External load resistance value 2 kΩ to 1 MΩ)	Between analog input circuit and PLC circuit:	
	Resolution	2.5 mV	Non-isolation	

#### FX5-4A-ADP analog input/output expansion adapter

#### ◇ Features



- 1) Expansion adapter for adding 2-channel analog input and 2-channel analog output.
- 2) High-precision input/analog output adapter with resolution of 14 bits binary.
- 3) 2-channel analog input (voltage input: -10 to +10 V DC or current input: -20 to +20 mA DC) and 2-channel analog output (voltage output: -10 to +10 V DC or current output: 0 to 20 mA DC) are allowed.
- 4) Voltage or current input can be specified for each channel.
- 5) Data can be transferred programless (no dedicated instructions).

#### ♦ Specifications

	opeemeation			0			
	Items			Specifications			
	Analog input points		2 channels)				
	Analog input voltage		0 V DC (input resistance	,			
	Analog input current		0 mA DC (input resistan	ce 250 Ω)			
	Digital output value	14-bit binary value					
	Analog Input characteristics, resolution*1	Ar	alog input range	Digital output value	Resolution		
⊵			0 to 10 V	0 to 16000	625 µV		
Talo		Voltage	0 to 5 V	0 to 16000	312.5 µV		
gi		Voltage	1 to 5 V	0 to 12800	312.5 µV		
Ddu	resolution*1		-10 to +10 V	-8000 to +8000	1250 µV		
7			0 to 20 mA	0 to 16000	1.25 µA		
		Current	4 to 20 mA	0 to 12800	1.25 µA		
			-20 to +20 mA	-8000 to +8000	2.5 µA		
	Accuracy (Accuracy	Ambient	temperature 25±5°C: wi				
	in respect to full-scale	Ambient	temperature 0 to 55°C: \	within ±0.2% (±32 digits	(*2)		
	digital output value)	Ambient	temperature -20 to 0°C:	within ±0.3% (±48 digits	s*2)		
	Analog output points	2 points (	2 channels)				
	Digital input	14-bit bir	ary value				
	Analog output voltage	-10 to +1	0 V DC (external load re	sistance value 1 kΩ to 1	ΜΩ)		
	Analog output current	0 to 20 m	A DC (external load resi	stance value 0 to 500 $\Omega$	)		
		Ana	alog output range	Digital value	Resolution		
Ina			0 to 10 V	0 to 16000	625 µV		
log			0 to 5 V	0 to 16000	312.5 µV		
2	Output characteristics, resolution*1	tion*1	1 to 5 V	0 to 16000	250 µV		
Analog output	resolution		-10 to +10 V	-8000 to +8000	1250 µV		
-			0 to 20 mA	0 to 16000	1.25 µA		
		Current	4 to 20 mA	0 to 16000	1 uA		
	Accuracy (Accuracy	Ambient temperature 25±5°C: ±0.1 % (Voltage ±20 mV, Current ±20 µA)					
	in respect to full-scale	Ambient	temperature 0 to 55°C: :	±0.2 % (Voltage ±40 mV	, Current ±40 µA)		
	analog output value)		temperature -20 to 0°C:	±0.3 % (Voltage ±60 m	V, Current ±60 µA)		
Abs	olute maximum input	Voltage: :	±15 V, Current: ±30 mA				
			U module: Maximum 2.2				
Con	version speed		will be updated at every				
		FX5UJ/FX5U/FX5UC CPU module: Maximum 2.0 ms (The data will be updated at every scan time of the PLC.)					
	· · · · · · · · · · · · · · · · · · ·	Between input terminal and PLC: Photocoupler					
Isola	ation method	Between input terminal and PLC: Photocoupler Between input channels: Non-isolation					
_							
Pow	ver supply	24 V DC +20%, -15% 100 mA (external power supply)* <sup>3</sup> 5 V DC, 10 mA (internal power supply)* <sup>3</sup>					
		FX5S: Co	mpatible from initial prod	duct			
Con	npatible CPU module	FX5UJ: V	er. 1.010 or later FX5U,	FX5UC: Ver. 1.240 or lat	ter		
	nber of occupied input/	0 pointe /	no occupied points)				
outp	out points	0 points (no occupied points)					
	nber of connectable		5U, FX5UC CPU module:				
	lules	FX5UJ C	PU module: Up to 2 mod	dules to the left side of C	CPU module		
	ernal dimensions H × D (mm)	17.6 × 10	06 × 89.1				
	SS (Weight): kg	Approx. (	) 1				
IVIA	bo (weiging, kg	ILyhhiox, (	. 1				

\*1: For details on the input conversion and output conversion characteristics, refer to the manual.

\*2: Digit refers to digital values.
\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.
\*4: For FX5-4A-ADP with a serial number 223\*\*\*\* or older, up to two modules can be connected in the entire system.

#### FX5-4AD-ADP analog input expansion adapter

#### ◇ Features



- 1) High-precision analog input adapter with resolution of 14 bits binary.
- 2) 4-channel voltage input (-10 to +10 V DC) or current input (-20 to +20 mA DC) is allowed.
- 3) Voltage or current input can be specified for each channel.
- 4) Data can be transferred programless (no dedicated instructions).

### ♦ Specifications

ltems	Specifications							
Analog input points	4 points	4 points (4 channels)						
Analog input voltage	-10 to +1	-10 to +10 V DC (input resistance 1 MΩ)						
Analog input current	-20 to +2	-20 to +20 mA DC (input resistance 250 Ω)						
Digital output value	14-bit bir	nary value						
	A	nalog input range	Digital output value	Resolution				
		0 to 10 V	0 to 16000	625 µV				
	Voltago	0 to 5 V	0 to 16000	312.5 µV				
Input characteristics,	Voltage	1 to 5 V	0 to 12800	312.5 µV				
resolution*1		-10 to +10 V	-8000 to +8000	1250 µV				
		0 to 20 mA	0 to 16000	1.25 μA				
	Current	4 to 20 mA	0 to 12800	1.25 µA				
		-20 to +20 mA	-8000 to +8000	2.5 µA				
Accuracy (Accuracy in respect to full-scale digital output value)	Ambient Ambient	Ambient temperature 25±5°C: within ±0.1% (±16 digits* <sup>2</sup> ) Ambient temperature 0 to 55°C: within ±0.2% (±32 digits* <sup>2</sup> ) Ambient temperature -20 to 0°C* <sup>3</sup> : within ±0.3% (±48 digits* <sup>2</sup> )						
Absolute maximum input	Voltage: :	±15 V, Current: ±30 mA						
Conversion speed	(The data FX5UJ/F)	FX5S CPU module: Maximum 500 µs (The data will be updated at every scan time of the PLC.) FX5UJ/FX5U/FX5UC CPU module: Maximum 450 µs (The data will be updated at every scan time of the PLC.)						
Isolation method		input terminal and PLC: input channels: Non-isc						
Power supply		20 mA (internal power s 10 mA (internal power s						
Compatible CPU module	FX5S, FX	5UJ, FX5U, FX5UC: Co	mpatible from initial produc	ot				
Number of occupied input/output points	0 points (no occupied points)							
Number of connectable modules	FX5S, FX5U, FX5UC: Up to 4 modules to the left side of CPU module, FX5UJ: Up to 2 modules to the left side of CPU module							
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 89.1							
MASS (Weight): kg	Approx. (	).1						
*1: For the input conversior	n character	istics. refer to manuals of	each product.					

: For the input conversion characteristics, refer to manuals of each product.

\*2: Digit refers to digital values.\*3: Products manufactured earlier than June 2016 do not support this specification. \*4: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

# FX5-4DA-ADP analog output expansion adapter

#### **○ Features**



- 1) High-precision analog output adapter with resolution of 14 bits binary.
- 2) 4-channel voltage output (-10 to +10 V DC) or current output (0 to 20 mA DC) is allowed.
- 3) Voltage or current output can be specified for each channel.
- 4) Data can be transferred programless (no dedicated instructions).

# ♦ Specifications

Items			Specifications		
Analog output points	4 points	4 points (4 channels)			
Digital input	14-bit bir	nary value			
Analog output voltage	-10 to +1	0 V DC (external load res	istance value 1 kΩ to 1 M	Ω)	
Analog output current	0 to 20 m	nA DC (external load resis	tance value 0 to 500 Ω)		
	Ar	alog output range	Digital value	Resolution	
		0 to 10 V	0 to 16000	625 µV	
	Valtaga	0 to 5 V	0 to 16000	312.5 µV	
Output characteristics, resolution*1	Voltage	1 to 5 V	0 to 16000	250 µV	
resolution		-10 to +10 V	-8000 to +8000	1250 μV	
	Orient	0 to 20 mA	0 to 16000	1.25 µA	
	Current	4 to 20 mA	0 to 16000	1 µA	
in respect to full-scale analog output value)	Ambient	temperature -20 to 55°C°	hin ±0.1% (Voltage ±20 m <sup>k2</sup> : within ±0.2% (Voltage :		
Conversion speed	FX5S CPU module: Maximum 1100 μs (The data will be updated at every scan time of the PLC.) FX5UJ/FX5U/FX5UC CPU module: Maximum 950 μs (The data will be updated at every scan time of the PLC.)				
Isolation method	Between	Between output terminal and PLC: Photocoupler Between output terminal and PLC: Photocoupler Between output channels: Non-isolation			
Power supply		+20%, -15% 160 mA (ex 10 mA (internal power sup			
Compatible CPU module	FX5S, FX	5UJ, FX5U, FX5UC: Com	patible from initial produc	t	
Number of occupied input/output points	0 points (no occupied points)				
Number of connectable	FX5S, FX5U, FX5UC: Up to 4 modules to the left side of CPU module,				
modules	FX5UJ: Up to 2 modules to the left side of CPU module				
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 89.1				
MASS (Weight): kg	Approx. (	).1			
*1: For details on the outpu	it conversio	n characteristic refer to m	anuals of each product		

\*1: For details on the output conversion characteristic, refer to manuals of each product.
\*2: The ambient temperature specification is 0 to 55°C for products manufactured earlier than June 2016.
\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

# FX5-4AD analog input module

#### ◇ Features



- 1) High-precision analog input module with 312.5  $\mu$ V at voltage input and 625 nA at current input.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- 3) Data of 10,000 points can be logged for each channel and saved in buffer memory. Leaving logs will be useful for analyzing the cause of trouble.

#### ♦ Specifications

Items			Specifications	
Analog input points	4 points (	4 channels)		
Analog input voltage	-10 to +1	0 V DC (Input resistance	ce 400 kΩ or more)	
Analog input current	-20 to +20 mA DC (Input resistance 250 Ω)			
Absolute maximum input	Voltage:	±15 V, Current: ±30 mA	ł	
Digital output value	16-bit sig	ned binary (-32768 to	+32767)	
	An	alog input range	Digital output value	Resolution
		0 to 10 V	0 to 32000	312.5 µV
		0 to 5 V	0 to 32000	156.25 µV
	Voltage	1 to 5 V	0 to 32000	125 µV
Input characteristics,	Ŭ	-10 to +10 V	-32000 to +32000	312.5 µV
resolution*1		User range setting	-32000 to +32000	125 µV*2
		0 to 20 mA	0 to 32000	625 nA
		4 to 20 mA	0 to 32000	500 nA
	Current	-20 to +20 mA	-32000 to +32000	625 nA
		User range setting	-32000 to +32000	500 nA*2
Accuracy (full scale digital output value accuracy)	Ambient	temperature 0 to 55°C:	vithin ±0.1% (±64 digits* : within ±0.2% (±128 digi : within ±0.3% (±192 dig	its*3)
Conversion speed	80 µs/ch			
Isolation method		input terminal and PLC input terminal channels		
Power supply		100 mA (internal power 40 mA (internal power		
Compatible CPU module	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Number of occupied I/O points	8 points (	Either input or output is	s available for counting.)	
Number of connectable modules	FX5UJ: Up to 8 modules FX5U: Up to 16 modules FX5UC: Up to 15 modules			
External dimensions $W \times H \times D$ (mm)	40 × 90 >			
MASS (Weight): kg	Approx. (	).2		

\*1: For the input conversion characteristics, refer to manuals of each product.
 \*2: Maximum resolution in the user range setting.

\*3: Digit refers to digital values.

# FX5-8AD multiple input module

#### ◇ Features



- 1) High precision multi input module with 312.5 µV at voltage input and 625 nA at current input.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- 3) Data of 10,000 points can be logged for each channel and saved in buffer memory. Leaving logs will be useful for analyzing the cause of trouble.

#### **○** Specifications

			Specifications		
Analog input points	8 points	8 points (8 channels)			
Analog input voltage	-10 to 10	-10 to 10 V DC (input resistance 1 MΩ)			
Analog input current	-20 to +2	-20 to +20 mA DC (input resistance 250 Ω)			
Absolute maximum input	Voltage:	Voltage: ±15 V, Current: ±30 mA			
	Ar	alog input range	Digital output value	Resolution	
		0 to 10 V	0 to 32000	312.5 µV	
	Voltage	0 to 5 V	0 to 32000	156.25 µV	
Input characteristics,	voltage	1 to 5 V	0 to 32000	125 µV	
resolution*1		-10 to +10 V	-32000 to +32000	312.5 µV	
		0 to 20 mA	0 to 32000	625 nA	
	Current	4 to 20 mA	0 to 32000	500 nA	
		-20 to +20 mA	-32000 to +32000	625 nA	
Digital output value (16-bit signed binary value)	16-bit sig	16-bit signed binary (-32000 to +32000)			
Accuracy (accuracy for the full scale digital output value)			: within ±0.3% (±192 digits ·55°C: within ±0.5% (±320		
Conversion speed	1 ms/ch				
Isolation method		input terminal and P input terminal chann			
Power supply		40 mA (internal pow +20%, -15% 100 m/	er supply) A (external power supply)		
Compatible CPU module	Connecti	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Number of occupied I/O points	8 points	Either input or outpu	t is available for counting.)		
Number of connectable modules	FX5UJ: Up to 8 modules FX5U: Up to 16 modules FX5UC: Up to 15 modules				
External dimensions $W \times H \times D$ (mm)		50 × 90 × 102.2			
MASS (Weight): kg	Approx.	).3			

\*1: For the input conversion characteristics, refer to manuals of each product.
 \*2: Digit refers to digital values.

#### FX3U-4AD special function block for analog input

#### ◇ Features



- 1) High-precision analog input module with resolution of 15 bits binary + 1-bit sign (voltage) and 14 bits binary + 1-bit sign (current).
- 2) 4-channel voltage input (-10 to +10 V DC) or current input (-20 to +20 mA DC, 4 to 20 mA DC) is allowed.
- 3) Voltage or current input can be specified for each channel.
- 4) High-speed AD conversion of 500 µs/ch has been implemented.
- 5) Various functions such as digital filter function and peak value hold function have been provided.

#### ♦ Specifications

Items	Input voltage	Input current			
Analog input range	-10 to +10 V DC (Input resistance 200 kΩ)	-20 to +20 mA DC, 4 to 20 mA (Input resistance 250 Ω)			
Effective digital output	15 bits binary + 1-bit sign	14 bits binary + 1-bit sign			
Resolution	0.32 mV (20 V × 1/64000)	1.25 µA (40 mA × 1/32000)			
Total precision	[With ambient temperature 25°C±5°C] ±0.3% in respect to full-scale 20 V (±60 mV) [With ambient temperature 0 to 55°C] ±0.5% in respect to full-scale 20 V (±100 mV)	[With ambient temperature 25°C±5°C] With input of -20 to +20 mA ±0.5% (±200 µA) in respect to full-scale 40 mA Same as with input 4 to 20 mA [With ambient temperature 0 to 55°C] With input of -20 to +20 mA ±1% (±400 µA) in respect to full-scale 40 mA Same as with input 4 to 20 mA			
Conversion speed	500 µs × Number of channels (5 ms × Number of channels used when digital filter is used)				
Isolation method	Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation				
Power supply	5 V DC, 110 mA (internal power supply) 24 V DC ±10% 90 mA/24 V DC (external power feed)				
Compatible CPU module	FX5U, FX5UC: Compatible from initial produ Connection with FX5U/FX5UC CPU modul (FX5-CNV-BUS or FX5-CNV-BUSC).				
Number of occupied input/ output points	8 points (Either input or output is available f	for counting.)			
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)				
Number of connectable modules	FX5U: Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC: Up to 6 modules				
External dimensions $W \times H \times D$ (mm)	55 × 90 × 87				
MASS (Weight): kg	Approx. 0.2				

#### FX5-4DA special function block for analog output

#### **○ Features**



- 1) High-precision analog output module with 312.5 µV at voltage output and 625 nA at current output.
- 2) Spring clamp terminal block type with excellent vibration resistance.
- 3) Built-in waveform output function for continuous analog output at a set conversion cycle by registering prepared waveform data (digital value) to the module extension parameter. Faster and smoother output than with programming, and program-free control for reduced overall programming work.

#### ◇ Specifications

Items	Specifications					
Analog output points	4 points (4 channels)					
Analog output voltage	-10 to +10 V DC (external load resistance 1 k $\Omega$ to 1 M $\Omega$ )					
Analog output current	0 to 20 r	mA DC (external load resis	stance 0 to 500 Ω)			
Digital input	16-bit si	gned binary (-32768 to +3	32767)			
	Analog output range Digital value Resolution					
		0 to 10 V	0 to 32000	312.5 μV		
		0 to 5 V	0 to 32000	156.3 µV		
	Voltage	1 to 5 V	0 to 32000	125 µV		
Output characteristics, resolution*1		-10 to +10 V	-32000 to +32000	312.5 μV		
resolution		User range setting	-32000 to +32000	312.5 µV*2		
		0 to 20 mA	0 to 32000	625 nA		
	Current	4 to 20 mA	0 to 32000	500 nA		
		User range setting	-32000 to +32000	500 nA*2		
Accuracy (full scale analog output value accuracy)	Ambient temperature 25±5°C: within ±0.1% (Voltage ±20 mV, Current ±20 μA) Ambient temperature 0 to 55°C: within ±0.2% (Voltage ±40 mV, Current ±40 μA) Ambient temperature -20 to 0°C: within ±0.3% (Voltage ±60 mV, Current ±60 μA)					
Conversion speed	80 µs/cł	า				
Isolation method		n output terminal and PLC n output channels: Non-is				
Power supply		100 mA (internal power s +20%, -15% 150 mA (ex				
Compatible CPU module	Connect	tion with FX5UC CPU mod	duct FX5U, FX5UC: Ver dule requires connector co r supply module (FX5-C1P	nversion module		
Number of occupied I/O points	8 points	(Either input or output is a	available for counting.)			
Number of connectable modules	FX5UJ: Up to 8 modules FX5U: Up to 16 modules FX5UC: Up to 15 modules					
External dimensions $W \times H \times D$ (mm)	40 × 90 × 102.2					
MASS (Weight): kg	Approx.	0.2				

\* 1: For details on the output conversion characteristic, refer to manuals of each product. \* 2: Maximum resolution in the user range setting.

## FX3U-4DA special function block for analog output

#### ◇ Features



- 1) High-precision analog output module with resolution of 15 bits binary + 1-bit sign (voltage) and 15 bits binary (current).
- 2) 4-channel voltage output (-10 to + 10 V DC) or current output (0 to 20 mA DC, 4 to 20 mA DC) is allowed.
- 3) Voltage or current output can be specified for each channel.
- 4) Various functions such as table output function and upper-limit/ lower-limit value function have been provided.

#### ♦ Specifications

Items	Output voltage	Output current		
Analog output range	-10 to +10 V DC (External load 1 kΩ to 1 MΩ)	0 to 20 mA DC, 4 to 20 mA DC (External load 500 Ω or less)		
Effective digital input	15 bits binary + 1-bit sign	15-bit binary value		
Resolution	0.32 mV (20 V × 1/64000)	0.63 µA (20 mA × 1/32000)		
Total precision	Ambient temperature 25±5°C ±0.3% (±60 mV) in respect to full-scale 20 V Ambient temperature 0 to 55°C ±0.5% (±100 mV) in respect to full-scale 20 V	Ambient temperature 25±5°C ±0.3% (±60 μA) in respect to full-scale 20 mA Ambient temperature 0 to 55°C ±0.5% (±100 μA) in respect to full-scale 20 mA		
Conversion speed	1 ms (unrelated to the number of channels	used)		
Isolation method	Between output terminal and PLC: Photoc Between output terminal channels: Non-iso			
Power supply	5 V DC, 120 mA (internal power supply) 24 V DC ±10% 160 mA/24 V DC (external power feed)			
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).			
Number of occupied input/ output points	8 points (Either input or output is available	for counting.)		
Communication with PLC	Carried out by FROM/TO instruction via bu (buffer memory can directly be specified)	iffer memory		
Number of connectable modules	FX5U: Up to 8 modules when FX3U extens Up to 6 modules when FX3U extens FX5UC: Up to 6 modules	sion power supply modules are used sion power supply modules are not used		
External dimensions $W \times H \times D$ (mm)	55 × 90 × 87			
MASS (Weight): kg	Approx. 0.2			

# Built-in analog input/output function of FX5U CPU module

#### ◇ Features



FX5U CPU module has built-in analog input/output. It contains 2-channel analog input and 1-channel analog output.

#### ♦ Specifications (built-in analog input/output only)

		Specificat	ions				
	Analog input	0 to 10 V DC (Input resistance 115.7 Ω)					
	Absolute maximum input	-0.5 V, +15 V					
	Digital output value	0 to 4000					
	Digital output	Unsigned 12-bit binary					
A/D part	Maximum resolution	2.5 mV					
	Precision (Accuracy for the full scale of the digital output value)	At ambient temperature of 25°C±5°C, within ±0.5% (±20 digit*1) At ambient temperature of 0 to 55°C, within ±1.0% (±40 digit*1) At ambient temperature of -20 to 0°C*2, within ±1.5% (±60 digit*1)					
	Conversion speed	30 µs/channels (data refreshed every operation cycle)					
	Items	Specificat	ions				
	Analog output	0 to 10 V DC (External load resistance val					
	Digital input value	0 to 4000					
	Digital input	Unsigned 12-bit binary					
	Maximum resolution	2.5 mV					
D/A part	Precision* <sup>3</sup> (Accuracy for the full scale of the analog output value)	At ambient temperature of 25°C±5°C, within ±0.5% (±20 digit*1) At ambient temperature of 0 to 55°C, within ±1.0% (±40 digit*1) At ambient temperature of -20 to 0°C*2, within ±1.5% (±60 digit*1)					
	Conversion speed	30 µs (data refreshed every operation cycle)					
	Items	Input specifications	Output specifications				
	Isolation method	Inside the PLC: Non-isolation Between input terminal channels: Non-isolation	Inside the PLC: Non-isolation				
Common	Number of occupied input/output points	0 points (no occupied points)					
part	External dimensions W × H × D (mm)	FX5U-32M⊡: 150 × 90 × 83 FX5U-64M⊡: 220 × 90 × 83 FX5U-80M⊡: 285 × 90 × 83					
	MASS (Weight): kg	FX5U-32M□: Approx. 0.70 FX5U-64M□: Approx. 1.00 FX5U-80M□: Approx. 1.20					

\*1: Digit refers to digital values.

 \*2: Products manufactured earlier than June 2016 do not support this specification.
 \*3: External load resistance is set to 2 kΩ when shipped from the factory. Thus, output voltage will increase somewhat if the resistance is set higher than 2 k $\Omega.$  When the resistance is 1 M $\Omega$ , output voltage increases maximum 2%.

# Input/Output Devices for Voltage and Current

memo

# **Input Device for Temperature Sensor**

Platinum resistance thermometer sensor (Pt100) or thermocouple temperature sensors can be connected. FX5-4LC type temperature control module, which provides PID control function with auto tuning, can use a function of intelligent function module to perform temperature control.

# List of input devices for temperature sensor

Model			Input specifications		Corr	npatible	CPU ma	odule	Number
(Number of channels)	Compatible sensor	Items	Temperature input	Isolation method		FX5UJ		FX5UC	of channels
FX5-4AD-PT-ADP (4 ch)	Resistance temperature detector	Input range	Pt100: -200 to 850°C Ni100: -60 to 250°C				0		
1	Pt100, Ni100	Resolution	0.1°C	Between input terminal and PLC: Photocoupler	0	0		0	4 ch
FX5-4AD-TC-ADP (4 ch)	Thermocouple	Input range	[Typical example] K type: -200 to 1200°C J type: -40 to 750°C	Between input terminal channels: Non-isolation					4 011
1	K, J, T, B, R, S	Resolution	0.1°C to 0.3°C (depending on the sensor used)						
FX5-8AD (8 ch)	Resistance temperature detector	Input range	Pt100: -200 to 850°C Ni100: -60 to 250°C			0	0		
- <b>1</b> -	Pt100, Ni100	Resolution	0.1°C	Between input terminal and PLC: Photocoupler	×			0*	8 ch
<b>U</b>	Thermocouple K, J, T, B, R, S	Input range	[Typical example] K type: -200 to 1200°C J type: -40 to 750°C	Between input terminal channels: Non-isolation					
	1, 0, 1, 0, 1, 0	Resolution	0.1°C to 0.3°C (depending on the sensor used)						
FX5-4LC (4 ch)	Resistance temperature detector 3-wire type Pt100 3-wire type JPt100	Input range	3-wire type Pt100: -200 to 600°C 3-wire type JPt100: -200 to 500°C 2-wire/3-wire type Pt1000: -200 to 650°C	Between analog input part and PLC: Photocoupler	×	0	0	0*	
	2-wire/3-wire type Pt1000	Resolution	0.1°C or 1°C (depends on the sensor used)	Between transistor output part and PLC: Photocoupler					4 ch
	Thermocouple K, J, T, B, R, S, N,	Input range	[Typical example] K type: -200 to 1300°C J type: -200 to 1200°C	Between analog input part and power supply: Insulation by the DC-DC converter					
	PLII, W5Re/W26Re, U, L	Resolution	0.1°C or 1°C (depending on the sensor used)	Between transistor output part and power supply:					
	Micro voltage input	Input range	0 to 10 mV DC, 0 to 100 mV DC	Insulation by the DC-DC converter Between channels: insulated					
		Resolution	0.5 μV, 5.0 μV						
FX3U-4LC (4 ch)	Resistance temperature detector 3-wire type Pt100	Input range	[Typical example] Pt100: -200 to 600°C Pt1000: -200.0 to 650.0°C		×				4 ch
	3-wire type JPt100 2-wire/3-wire type Pt1000	Resolution	0.1°C or 1°C (depending on the sensor used)	Between inside and channels: Photocoupler Between inside and power supply:			O*2	O*2	
	Thermocouple K, J, R, S, E, T, B, N,	Input range	[Typical example] K type: -200.0 to 1300°C J type: -200.0 to 1200°C			×			
	PLII, W5Re/W26Re, U, L	Resolution	0.1°C or 1°C (depending on the sensor used)	Insulation by the DC-DC converter Between channels: insulated					
	Micro voltage input	Input range	0 to 10 mV DC, 0 to 100 mV DC						
	willing wonlage input	Resolution	0.5 μV, 5.0 μV						

\*1: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V). \*2: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

#### FX5-4AD-PT-ADP resistance temperature detector temperature sensor input expansion adapter

#### ◇ Features



- 1) Resistance temperature detector (Pt100, Ni100) temperature sensor input expansion adapter
- 2) Four channels can be measured with high resolution of 0.1°C.
- 3) It is possible to use a combination of temperature sensors for each channel.
- 4) The measurement unit can be expressed in degrees Celsius (°C) or Fahrenheit (°F).
- 5) Data transfer is possible without programming (no dedicated instructions).

#### ♦ Specifications

	Items		Specifications				
Analog	g input points		4 points (4 channels)				
Usable	e resistance		Pt100				
tempe	erature detecto	r*1	Ni100 (DIN 43760 1987)				
	erature	Pt100	-200 to 850°C (-328 to 1562°F)				
measu	uring range	Ni100	-60 to 250°C (-76 to 482°F)				
			16-bit signed binary value				
Digital	output value	Pt100	-2000 to 8500 (-3280 to 1562)				
		Ni100	-600 to 2500 (760 to 4820)				
	Ambient	Pt100	±0.8°C				
Accuracy	temperature 25±5°C	Ni100	±0.4°C				
Accl	Ambient	Pt100	±2.4°C				
	✓ temperature -20 to 55°C Ni100		±1.2°C				
Resolu	ution		0.1°C (0.1 to 0.2°F)				
Conve	ersion speed*2		Approx 85 ms/channel				
	on method		Between input terminal and CPU module: Photocoupler Between input terminal channels: Non-isolation				
Power	r supply		24 V DC, 20 mA (internal power supply)*3 5 V DC, 10 mA (internal power supply)*3				
Comp	atible CPU mo	dule	FX5S, FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.040 or later				
Number of occupied I/O points		I/O	0 points (no occupied points)				
Numb modul	er of connecta les	ble	FX5S, FX5U, FX5UC: Up to 4 modules to the left side of CPU module, FX5UJ: Up to 2 modules to the left side of CPU module				
	al dimensions I × D (mm)		17.8 × 106 × 89.1				
MASS	6 (Weight): kg		Approx. 0.1				

\*1: Only 3-wire type resistance temperature detectors can be used.
\*2: For details of conversion speeds, refer to the manual.
\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

## FX5-4AD-TC-ADP thermocouple temperature sensor input expansion adapter

#### **○ Features**



- 1) Thermocouple temperature sensor input expansion adapter
- 2) Four channels can be measured with high resolution of 0.1°C.
- 3) It is possible to use a combination of temperature sensors for each channel.
- 4) The measurement unit can be expressed in degrees Celsius (°C) or Fahrenheit (°F).
- 5) Data transfer is possible without programming (no dedicated instructions).

# ♦ Specifications

		Specifications							
<u> </u>	unle*1								
	· ·	-200 to 1200°C (-328 to 2192°F)							
	<u> </u>								
+	-								
	-								
sunny range									
	S	1 1							
	-								
al output value	Т	-2000 to 3500 (-3280 to 6620)							
	В	6000 to 17000 (11120 to 30920)							
	R	0 to 16000 (320 to 29120)							
	S	0 to 16000 (320 to 29120)							
	K	±3.7°C (-100 to 1200°C)*2	±4.9°C (-150 to -100°C)*2						
	r.	±7.2°C (-200 to -150°C)*2							
	J	±2.8°C							
Ambient	-	±3.1°C (0 to 350°C)*2	±4.1°C (-100 to 0°C)*2						
	1	±5.0°C (-150 to -100°C)*2	±6.7°C (-200 to -150°C)*2						
20±0 C	В	±3.5°C							
	R	+3.7°C							
	S	±3.7°C							
		±6.5°C (-100 to 1200°C)*2 ±7.5°C (-150 to -100°C)*2							
	K	±8.5°C (-200 to -150°C)*2							
Ambient			±5.1°C (-100 to 0°C)*2						
temperature	Т		±7.7°C (-200 to -150°C)*2						
-20 to 55°C	B		111 0 (200 10 100 0)						
	-								
	-								
olution	, ,								
union anoder	D, N, O								
/ersion speeu**									
tion method		Between input terminal channels: Non-is	olation						
Power supply		24 V DC, 20 mA (internal power supply)*4 5 V DC, 10 mA (internal power supply)*4							
patible CPU mo	dule	FX5S, FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.040 or later							
ber of occupied	1/0	0 points (no occupied points)							
	ble	FX55, FX5U, FX5UC: Up to 4 modules to the left side of CPU module,							
rnal dimensions		FX5UJ: Up to 2 modules to the left side of CPU module 17.8 × 106 × 89.1							
S (Weight): kg		Approx. 0.1							
	Ambient temperature 25±5°C Ambient temperature 25±5°C Ambient temperature -20 to 55°C olution version speed*3 tion method er supply patible CPU mo ber of occupied is ber of connecta ules mal dimensions H × D (mm)	egi nput points icable thermocouple*1 Suring range al output value Ambient temperature 25±5°C Ambient temperature 25±5°C Ambient temperature -20 to 55°C B R S S K J J T B R S S K J J T B R S S K J T B R S S K J T B R S S R S S R S S R S S R S S S S S S	ag input points       4 points (4 channels)         icable thermocoule*1       K, J, T, B, R, S         berature       T       -200 to 1200°C (-328 to 2192°F)         berature       T       -200 to 350°C (-328 to 662°F)         B       600 to 1700°C (1112 to 3092°F)         R       0 to 1600°C (32 to 2912°F)         O to 1600°C (32 to 2912°F)       0 to 1600°C (32 to 2912°F)         Ambient       -2000 to 12000 (-3280 to 620)         J       -400 to 7500 (-400 to 13820)         T       -2000 to 3500 (-3280 to 620)         B       6000 to 17000 (11120 to 30920)         R       0 to 16000 (320 to 29120)         S       ±3.7°C (-100 to 1200°C)*²         ±5.5°C       ±3.5°C         R       ±3.7°C         #4.5°C       ±3.7°C         #4.5°C       ±4.5°C         Pathere						

\*1: Obtaining sufficient accuracy requires a warm-up of 45 minutes (energization).
\*2: Accuracy varies depending on the measured temperature range in ().
\*3: For details of conversion speeds, refer to the manual.
\*4: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### FX5-8AD multiple input module

#### **○ Features**



- 1) Since a single module can handle input of voltage, current, thermocouple, and resistance temperature detector, there is no need to prepare multiple modules for different objects.
- 2) The module can easily detect a disconnection of the thermocouple or resistance temperature detector, and therefore can reduce the downtime and maintenance cost.
- 3) Data of 10000 points can be logged for each channel and saved in buffer memory. Saving logs will be useful for troubleshooting.

# ♦ Specifications

			Specifications					
Analog input poir	nts	8 points (8 channels	S)					
Analog input volt	age	-10 to 10 V DC (inp	ut resistance 1 MΩ)					
Analog input cur	rent	-20 to +20 mA DC	(input resistance 250 Ω)					
Absolute maximu	um input	Voltage: ±15 V, Current: ±30 mA						
	The summer of a structure	K, J, T: 0.1°C (0.1	to 0.2°F)					
Input	Thermocouple	B, R, S: 0.1 to 0.3°						
resolution*1	Resistance temperature detector	0.1°C (0.2°F)						
value (16-bit signed binary value)	Digital output Thermocouple alue 16-bit signed		0 (-3280 to +21920) 400 to +13820) (-3280 to +6620) 1120 to 30920) to 29120) to 29120) 500 (-3280 to +15620)					
	temperature detector	Ni100:-600 to +250	00 (-760 to +4820)					
	Thermocouple*2	Ambient temperature 25±5°C	K: $\pm 3.5^{\circ}$ C (-200 to -150°C)         K: $\pm 2.5^{\circ}$ C (-150 to -100°C)         K: $\pm 1.5^{\circ}$ C (-100 to 1200°C)         J: $\pm 1.2^{\circ}$ C         T: $\pm 3.5^{\circ}$ C (-200 to -150°C)         T: $\pm 2.5^{\circ}$ C (-150 to -100°C)         T: $\pm 1.5^{\circ}$ C (-100 to 350°C)         B: $\pm 2.3^{\circ}$ C         R: $\pm 2.5^{\circ}$ C         S: $\pm 2.5^{\circ}$ C					
Accuracy	memocoupie	Ambient temperature -20 to 55°C	K: $\pm 8.5^{\circ}$ C (-200 to -150°C) K: $\pm 7.5^{\circ}$ C (-150 to -100°C) K: $\pm 6.5^{\circ}$ C (-100 to 1200°C) J: $\pm 3.5^{\circ}$ C T: $\pm 5.2^{\circ}$ C (-200 to -150°C) T: $\pm 4.2^{\circ}$ C (-150 to -100°C) T: $\pm 3.1^{\circ}$ C (-100 to 350°C) B: $\pm 6.5^{\circ}$ C R: $\pm 6.5^{\circ}$ C S: $\pm 6.5^{\circ}$ C					
	Resistance temperature	Ambient temperature 25±5°C	Pt100:±0.8°C Ni100:±0.4°C					
	detector	Ambient temperature -20 to 55°C	Pt100:±2.4°C Ni100:±1.2°C					
speed	Thermocouple/ Resistance temperature detector	40 ms/ch						
Isolation method		Between input term	inal and PLC: Photocoupler inal channels: Non-isolation					
Power supply		24 V DC +20%, -15	ternal power supply) §% 100 mA (external power supply)					
Compatible CPU module		Connection with FX module (FX5-CNV-I	from initial product FX5U, FX5UC: Ver. 1.050 or later 5UC CPU module requires connector conversion FC) or extension power supply module (FX5-C1PS-5V).					
Applicable engineering tool			Ver. 1.060N or later Norks3 Ver. 1.025B or later					
Number of occu	pied I/O points	8 points (Either inpu	it or output is available for counting.)					
Number of conn	ectable modules	FX5U: Up to 18 modules FX5U: Up to 16 modules FX5U: Up to 15 modules						
External dimensi W × H × D (mm)		50 × 90 × 102.2						
	kg	50 × 90 × 102.2 Approx. 0.3						

\*1: For details of input conversion characteristics, refer to the manual. \*2: To stabilize the accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

#### FX5-4LC temperature control module

#### ◇ Features



- Being compatible with the thermocouple, resistance temperature detector, and micro voltage input, the module can be used for a wide range of applications.
- 2) The module can suppress the overshoot in which the output value exceeds the target value or hunting phenomenon which oscillates before and after the target value.
- Since the change in temperature can be checked with the waveform, parameters can be adjusted while checking the waveform displayed in real time.

# $\diamond$ Specifications

	Item		Specifications						
Control system		, ,	ard PID control, heating/cooling PID control,	cascade control					
Control operation c	sycle	250 ms/4 ch							
Temperature measu	uring range	Thermocouple	K: -200 to +1300°C (-100 to +2400°F) J: -200 to +1200°C (-100 to +2100°F) T: -200 to +400°C (-300 to +700°F) S: 0 to 1700°C (0 to 3200°F) R: 0 to 1700°C (0 to 3200°F) E: -200 to +1000°C (0 to 1800°F)	B: 0 to 1800°C (0 to 3000°F) N: 0 to 1300°C (0 to 2300°F) PLI: 0 to 1200°C (0 to 2300°F) W5Re/W26Re: 0 to 2300°C (0 to 3000°F) U: -200 to +600°C (-300 to +700°F) L: 0 to 900°C (0 to 1600°F)					
		Resistance temperature detector							
		Micro voltage input	0 to 10 mV DC, 0 to 100 mV DC						
Heater disconnection	on detection	Alarm detection							
	Number of input points	4 points							
		Thermocouple	K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, U	U, L					
	Input type (selectable for each channel)	Resistance temperature detector	3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000						
		Micro voltage input	·						
	Measurement accuracy*	Refer to the MELSEC iQ-F I	FX5 User's Manual (Temperature Control).						
	Cold junction temperature	Ambient temperature 0 to 55°C	Within ±1.0°C. When the input value is -150 to -100°C: W When the input value is -200 to -150°C: W						
Input specifications	compensation error	Ambient temperature -20 to 0°C Within ±1.8°C. When the input value is -150 to -100°C: Within ±3.6°C. When the input value is -200 to -150°C: Within ±5.4°C							
	Resolution	0.1°C (0.1°F), 1.0°C (1.0°F)	, 0.5 µV, or 5.0 µV (depends on the input ran	ge of the sensor used)					
	Sampling cycle	250 ms/4 ch							
	Influence of input conductor resistance (for resistance temperature detector input)	3-wire type 2-wire type	Approx. 0.03%/ $\Omega$ for full scale, and 10 $\Omega$ o Approx. 0.04%/ $\Omega$ for full scale, and 7.5 $\Omega$ o						
	Influence of external resistance (for thermocouple input)	About 0.125 μV/Ω							
	Input impedance	1 MΩ or more							
	Sensor current	Approx. 0.2 mA (for resistar	nce temperature detector input)						
	Operation at input disconnection/ short circuit	Upscale/downscale (for resi	stance temperature detector input)						
Current detector (CT)	Number of input points	4 points							
input specifications	Sampling cycle	0.5 seconds							
Output specification	ns		ansistor output, Rated load voltage: 5 to 24 V mA, Control output cycle: 0.5 to 100.0 secon						
Power supply		5 V DC, 140 mA (internal po 24 V DC +20%, -15% 25 m							
Isolation method			between the transistor output part and PLC tween the transistor output part and power supply als						
Compatible CPU m	nodule	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).							
Applicable enginee	ring tool	FX5UJ: GX Works3 Ver. 1.0 FX5U, FX5UC: GX Works3							
Number of occupie	ed I/O points	8 points (Either input or out	out is available for counting.)						
Number of connect		FX5UJ: Up to 8 modules FX5U: Up to 16 modules FX5UC: Up to 15 modules							
External dimension	s W × H × D (mm)	60 × 90 × 102.2							
MASS (Weight): kg		Approx. 0.3							

 $\star$ : To stabilize the measurement accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

#### FX3U-4LC temperature control block

#### ◇ Features



- 1) The module provides 4-ch temperature sensor input and control output through which "two-position control, standard PID control (auto-tuning possible), heating/cooling PID control, and cascade control" can be carried out. It can also be used in combination with an analog input/output module to perform PID control by voltage and current.
- 2) The module is newly equipped with cascade control. With two control loops of master and slave, the module can quickly adjust the temperature against temperature change due to disturbance or the like.
- 3) Heating/cooling PID control of up to 4 loops can be performed by output operation of 2 systems (heating output and cooling output). Temperature control can be achieved with high stability in both the heating and cooling sides.
- 4) Micro voltage signals such as "0-10 mV DC" and "0-100 mV DC" can be input. Sensors such as micro voltage output sensor can directly be connected.
- 5) The module supports a wide range of thermocouple temperature sensor and high-precision Pt1000 temperature sensor.

#### ♦ Specifications

	Items		Specifications						
Co	ntrol system	Two-position control, standard P	ID control, heating/cooling PID control, and cascade control						
Co	ntrol operation cycle	250 ms/4 ch							
		Thermocouple	K: -200.0 to 300°C (-100 to 400°F) J: -200.0 to 200°C (-100 to 100°F)						
Se	tting temperature range*1	Resistance temperature detector	Pt100 (3-wire type): -200.0 to 00.0°C (-300.0 to 100°F) Pt1000 (2-wire/3-wire type): -200.0 to 50.0°C (-328 to 184°F)						
		Micro voltage input	0 to 10 mV DC, 0 to 100 mV DC						
He	ater disconnection detection	,	nory (variable in the range from 0.0 to 100.0 A)						
	No. of input points	4 points							
ations	Type of input (selectable for each channel)	[Thermocouple] K, J, R, S, E, T,	[Resistance temperature detector] 3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000 [Thermocouple] K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, U, L [Micro voltage input] 0 to 10 mV DC, 0 to 100 mV DC						
Input specifications	Example of measurement accuracy*1*2	[At ambient temperature 0 to 55	e is 500°C or more: Displayed value ±0.3% ±1 digit*3						
-	Example of resolution*1	0.1°C (0.1°F), 1°C (1°F), 0.5 μV,	or 5.0 μV						
	Sampling cycle	250 ms/4 ch							
	Operation at the time of input disconnection/ short-circuit	Up scale/down scale (at the time of resistance thermometer sensor input)							
Cu	rrent detector (CT) input specification	Number of points: 4 Current detector: CTL-12-S36-8, CTL-12-S56-10, CTL-6-P-H (manufactured by U.R.D. Ltd.), sampling cycle: 0.5 sec.							
Ou	tput specifications	Number of points: 4 Type: NPN open collector transistor, Rated load voltage: 5 to 24 V DC, Maximum load current: 100 mA, Control output cycle: 0.5 to 100.0 sec.							
Po	wer supply	5 V DC 160 mA (Internal power s 24 V DC +20% -15% 50 mA (ex	supply) ternal power feed from terminal block)						
Iso	lation method		veen the transistor output part and PLC are insulated by the photocoupler. the transistor output part and power supply are insulated by the DC/DC converter.						
Со	mpatible CPU module	FX5U, FX5UC: Compatible from Connection with FX5U/FX5UC C	initial product PU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).						
Nu	mber of occupied input/output points	8 points (Either input or output is	available for counting.)						
Co	mmunication with PLC	Carried out by FROM/TO instruct	tion via buffer memory (buffer memory can directly be specified)						
Nu	mber of connectable modules	FX5U: Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC: Up to 6 modules							
Ext	ernal dimensions $W \times H \times D$ (mm)	90 × 90 × 86							
MA	SS (Weight): kg	Approx. 0.4							

\*1: Differs depending on the sensor input range.

\*2: To stabilize the measurement accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.
 \*3: Digit refers to digital values.

# **High-Speed Counter**

Using high-speed counters allow PLC to capture high-speed signals from encoders and sensors. Since the CPU module has built-in high performance high-speed counters, high-speed control is possible with simple programs.

# List of high-speed counters

# ♦ Built-in high-speed counter functions of CPU module\*1

Model	Troo	Maximum	frequency	Operation mode	High-speed processing instruction
Model	Туре	FX5S/FX5UJ	FX5U/FX5UC	Operation mode	High-speed processing instruction
FX5S/FX5UJ/FX5U/FX5UC	1-phase, 1-input (S/W)	100 kHz*2	200 kHz		
	1-phase, 1-input (H/W)	100 kHz*2	200 kHz		<ul> <li>32-bit data comparison set</li> </ul>
	1-phase, 2-input	100 kHz	200 kHz	Normal mode	32-bit data comparison reset
	2-phase, 2-input [1 edge count]	100 kHz	200 kHz	Pulse density     measurement mode	<ul><li>32-bit data band comparison</li><li>16-bit data high-speed input/output</li></ul>
	2-phase, 2-input [2 edge count]	50 kHz	100 kHz	Rotation speed     measurement mode	function start/stop • 32-bit data high-speed input/output
5	2-phase, 2-input [4 edge count]	25 kHz	50 kHz		function start/stop
	Internal clock	1 MHz (fixed)	1 MHz (fixed)		

\*1: For the details of the high-speed counter functions, refer to the manual.
 \*2: 1-phase, 1-input 100 kHz: 4 ch, 10 kHz: 4 ch

# ◇ High-speed counter of FX5S/FX5UJ/FX5U/FX5UC CPU module

High-speed counters use parameters to make input allocation and function settings and use HIOEN instruction to perform operations.

Types of high-spee	ed counters	Pulse input signal type
1-phase, 1-input co	unter (SMM	Input A phase ON OFF
r-pridate, r-input oc	Junter (0/ VV)	Counting Direction OFF ON
1 phone 1 input of	uptor (11000	Input A phase ON OFF
1-phase, 1-input co	ounter (H/VV)	Input B phase (input for switching the counting direction OFF ON
1-phase, 2-input o	ounter	(Up-Counting Input (from OFF to ON: +1) OFF
r phase, 2 input o	ountor	Input B phase (Down-Counting Input) (from OFF to ON: -1) OFF
		At Up-Counting At Down-Counting
	1 edge	Input A phase
	count	Input B phase
		At Up-Counting At Down-Counting
2-phase, 2-input	2 edge	
counter	count	Input B phase
		At Up-Counting At Down-Counting
	4 edge	
	count	Input B phase
		Counting Direction Switching BitOFF ON
Internal clock		ON Internal Clock (1 MHz)
		OFF

#### ◇ Built-in high-speed counter input allocation

Parameter is used to set the input device allocation of high-speed counters.

Parameter is used to set the function for each channel, and input device allocation is determined by the settings. When internal clock is used, the allocation is the same as that of 1-phase, 1-input (S/W), without using phase A.

#### • FX5S/FX5UJ CPU module

СН	Type of high-speed counter	XO	X1	X2	X3	X4	X5	X6	X7	X10	X11	X12	X13	X14	X15	X16	X17
	1-phase, 1-input (S/W)	А	Р					E									
CH1	1-phase, 1-input (H/W)	Α	В	Р				E									
CHI	1-phase, 2-input	Α	В	Р				E									
	2-phase, 2-input	А	В	Р				E									
	1-phase, 1-input (S/W)		A	Р					E								
CH2	1-phase, 1-input (H/W)		A	В	Р				E								
	1-phase, 2-input		A	В	Р				E								
	1-phase, 1-input (S/W)			A	Р					E							
CH3	1-phase, 1-input (H/W)			A	В	Р				E							
	1-phase, 2-input			Α	В	Р				E							
	1-phase, 1-input (S/W)				A	Р					E						
0.14	1-phase, 1-input (H/W)				A	В	Р				E						
CH4	1-phase, 2-input				A	В	Р				E						
	2-phase, 2-input				A	В	Р				E						
	1-phase, 1-input (S/W)					Α	Р					E					
CH5	1-phase, 1-input (H/W)					Α	В	Р				E					
	1-phase, 2-input					Α	В	Р				E					
	1-phase, 1-input (S/W)						Α	Р					E				
0.10	1-phase, 1-input (H/W)						A	В	Р				E				
CH6	1-phase, 2-input						A	В	Р				E				
	2-phase, 2-input						Α	В	Р				E				
	1-phase, 1-input (S/W)							Α	Р					E			
0.15	1-phase, 1-input (H/W)							A	В	Р				E			
CH7	1-phase, 2-input							Α	В	Р				E			
	2-phase, 2-input							A	В	Р				E			
0.10	1-phase, 1-input (S/W)								A	Р					Е		
CH8	1-phase, 1-input (H/W)								A	В	Р				E		

A: Input A phase (In the case of 1-phase 1-input, pulse input is employed and in the case of 1-phase 2-input, pulse input of down-counting direction is employed.) B: Input B phase (In the case of 1-phase 1-input (H/W), direction switch input is employed and in the case of 1-phase 2-input, pulse input of down-counting direction is employed.) P: Input external preset E: Input external enable

#### • FX5U/FX5UC CPU module

- 1 /	FX5U/FX5UC CPU module																
СН	Type of high-speed counter		X1	X2	X3	X4	X5	X6	X7	X10	X11	X12	X13	X14	X15	X16	X17
	1-phase, 1-input (S/W)	А								Р	E						
CH1	1-phase, 1-input (H/W)	А	В							Р	E						
	1-phase, 2-input	А	В							Р	E						
	2-phase, 2-input	А	В							Р	E						
	1-phase, 1-input (S/W)		A									Р	E				
CH2	1-phase, 1-input (H/W)			A	В							Р	E				
	1-phase, 2-input			A	В							Р	E				
	2-phase, 2-input			A	В							Р	E				
	1-phase, 1-input (S/W)			A										P	E		
СНЗ	1-phase, 1-input (H/W)					A	В							P	E		
0110	1-phase, 2-input					Α	В							Р	E		
	2-phase, 2-input					Α	В							Р	E		
	1-phase, 1-input (S/W)				Α											P	E
CH4	1-phase, 1-input (H/W)							Α	В							P	E
0114	1-phase, 2-input							Α	В							P	E
	2-phase, 2-input							Α	В							P	E
	1-phase, 1-input (S/W)					A				Р	E						
CH5	1-phase, 1-input (H/W)									A	В	Р	E				
0115	1-phase, 2-input									A	В	Р	E				
	2-phase, 2-input									A	В	Р	E				
	1-phase, 1-input (S/W)						A					Р	E				
CH6	1-phase, 1-input (H/W)											A	В	P	E		
	1-phase, 2-input											Α	В	P	E		
	2-phase, 2-input											Α	В	Р	E		
	1-phase, 1-input (S/W)							A						P	E		
CH7	1-phase, 1-input (H/W)													A	В	P	E
	1-phase, 2-input													A	В	P	E
	2-phase, 2-input													A	В	P	E
	1-phase, 1-input (S/W)								A							P	E
CH8	1-phase, 1-input (H/W)															A	В
0110	1-phase, 2-input															A	В
	2-phase, 2-input															A	В
CH1 to CH8	Internal clock								Not	used							

A: Input A phase B: Input B phase (direction switch input is however employed in the case of 1-phase 1-input [H/W]) P: Input external preset (Use or nonuse can be selected for each channel using parameters.) E: Input external enable (Use or nonuse can be selected for each channel using parameters.)

Model	Turco	Type Maximum		High-speed processing instruction	Compatible CPU module				
IVIOUEI	туре	frequency	Operation mode	High-speed processing instruction	FX5S	FX5UJ	FX5U	FX5UC	
FX5-16ET/ES-H	1-phase, 1-input (S/W)	200 kHz							
FX5-16ET/ESS-H	1-phase, 1-input (H/W)	200 kHz							
See 181	1-phase, 2-input	200 kHz	]						
	2-phase, 2-input [1 edge count]	input         200 kHz         • Normal mode         function start/stop           ige count]         100 kHz         • Normal mode         • S2-bit data high-speed			×	0	0	0*	
	2-phase, 2-input [2 edge count]								
	2-phase, 2-input [4 edge count]	50 kHz							
	Internal clock	1 MHz (fixed)							

#### ◇ High-speed pulse input/output module

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### ◇ Input assignment and the maximum frequency for each input assignment of the high-speed pulse input/output module

"
—" of each input represents the prefix input number of the high-speed pulse input/output module.

"X□+6" and "X□+7" are input frequencies up to 10 kHz, regardless of maximum frequency value.

Preset input and enable input are input frequencies up to 10 kHz, regardless of maximum frequency value.

СН	High-speed counter type	X□	X□+1	X□+2	X□+3	X□+4	X□+5	X□+6	X□+7	Maximum frequency
	1-phase, 1-input (S/W)	A	Р					E		200 kHz
CH9,	1-phase, 1-input (H/W)	A	В	Р				E		200 kHz
CH11,	1-phase, 2-input	A	В	Р				E		200 kHz
CH13,	2-phase, 2-input [1 edge count]	A	В	Р				E		200 kHz
CH15	2-phase, 2-input [2 edge count]	A	В	Р				E		100 kHz
	2-phase, 2-input [4 edge count]	A	В	Р				E		50 kHz
	1-phase, 1-input (S/W)				A	Р			E	200 kHz
CH10,	1-phase, 1-input (H/W)				A	В	Р		E	200 kHz
CH12,	1-phase, 2-input				A	В	Р		E	200 kHz
CH14,	2-phase, 2-input [1 edge count]				A	В	Р		E	200 kHz
CH16	2-phase, 2-input [2 edge count]				A	В	Р		E	100 kHz
	2-phase, 2-input [4 edge count]				A	В	Р		E	50 kHz
CH9 to CH16	Internal clock	Not used								

A: Input A phase B: Input B phase (direction switch input is however employed in the case of 1-phase 1-input [H/W])

P: Input external preset (Use or nonuse can be selected for each channel using parameters.) E: Input external enable (Use or nonuse can be selected for each channel using parameters.)

# ◇ High-speed counter block

Model (Number of	Туре	Highest response frequency	Function	Hardware comparison	2-phase counter edge		Compatible CPU module				
channels)				output function	count function		FX5UJ	FX5U	FX5UC		
FX3U-2HC (2 ch)	1-phase 1-input	Max. 200 kHz									
	1-phase 2-input	Max. 200 kHz	With match output (delay of up to 30 µs) function Output type: Output common to sink/source 2 points/channel	0	_	×	×	O* Up to 2 modules	O* Up to 2 modules		
	2-phase 2-input	1 edge count: Max. 200 kHz 2 edge count: Max. 100 kHz 4 edge count: Max. 50 kHz			0						

\*: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

# FX3U-2HC high-speed counter block

#### ◇ Features



- Input of 2-ch high-speed signal can be made in a module to count a maximum of 200 kHz. Each channel is equipped with 2 high-speed output terminal points based on the setting of comparison value received from CPU module.
- 2) In 2-phase input, 1/2/4 edge count mode can be set.
- Counting can be permitted/inhibited in CPU module or external input.
- Connection with an encoder of line driver output type can be made.
- 5) I/O signal connection adopts a connector system and is compact.

# ♦ Specifications

Items	Specifications
No. of input points	2 points
Signal level	According to connection terminals, 5 V DC, 12 V DC and 24 V DC are selectable. The line driver output type is connected to the 5 V terminal.
Frequency	1-phase, 1-input: 200 kHz or less 1-phase, 2-input: 200 kHz or less 2-phase, 2-input: 200 kHz or less/1 edge count, 100 kHz or less/2 edge count, 50 kHz or less/4 edge count
Counting range	Binary signed 32 bits (-2,147,483,648 to +2,147,483,647) or binary unsigned 16 bits (0 to 65,535)
Count mode	Automatic up/down (with 1-phase 2-input or 2-phase input, or selected up/down (with 1-phase 1-input)
Match output	When the current value of the counter matches a comparison set value, comparison output is set within 30 $\mu s$ (ON), and cleared (OFF) within 100 $\mu s$ by reset instruction.
Output type	2 points/ch, 5 to 24 V DC 0.5 A (output common to sink/source)
Additional function	Buffer memory is available to set mode and comparison data from the CPU module. Current value, comparison results, and error status can be monitored via the CPU module.
Current consumption	5 V DC 245 mA (Internal power supply)
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).
Number of occupied input/output points	8 points (Either input or output is available for counting.)
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)
Number of connectable modules	FX5U, FX5UC: Up to 2 modules
External dimensions W × H × D (mm)	55 × 90 × 87
MASS (Weight): kg	Approx. 0.2

#### $\Diamond$ Option

Connector for discrete wires (40-pin)

Model name	Туре
FX-1/U-UUNZ-3	Connector for single wires AWG22 (0.3 mm <sup>2</sup> )
FX-I/O-CON2-SA	Connector for single wires AWG20 (0.5 mm²)

External device connection connectors and connection cables etc. are not included with the product. Please arrange them by the customer.

# FX5-16ET/ED-H high-speed pulse input/output module

#### ◇ Features



- 1) Input of high-speed pulses can be counted (2 ch, 200 kHz).
- 2) The high-speed counter function and the positioning function can be used together (2 ch + 2 axes). The terminals not assigned to highspeed input/output can be used as general-purpose inputs/outputs.

#### ♦ Specifications

Items		Specifications
High-speed pul	se input	2 ch
Input response	X□ to X□+5*	200 kHz
frequency	X□+6, X□+7*	10 kHz
Power supply		5 V DC, 100 mA (internal power supply) 24 V DC, 125 mA (supplied from service power supply or external power supply)
Compatible CPU module		FX5UJ, FX5U, FX5UC from Ver. 1.030 Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Applicable engineering tool		FX5UJ: GX Works3 Ver. 1.085P or later FX5U, FX5UC: GX Works3 Ver. 1.025B or later
Number of conr	nectable modules	FX5UJ, FX5U, FX5UC: Up to 4 modules
External dimensions W $\times$ H $\times$ D (mm)		40 × 90 × 83
MASS (Weight):	kg	Approx. 0.25

\*: "
]" represents the prefix input number of each high-speed pulse input/output module.

# **High-Speed Counter**

memo

# **Positioning Control**

In addition to CPU module built-in positioning instructions, a pulse output module has been prepared to achieve full-scale positioning control. Furthermore, simple motion modules, which can perform complicated control as well as even multi-axis/interpolation control, are lined up to support positioning control.

# List of positioning control

# $\diamond$ Built-in pulse output function of CPU module

Model/feature	Items	Function
FX5S/FX5UJ/FX5U/FX5UC	Number of control axes	FX5UJ: 3 axes FX5S, FX5U, FX5UC: 4 axes* <sup>2</sup> (Simple linear interpolation by 2-axis simultaneous start)
	Maximum frequency	FX5S: 100 kpps (100 kpps in pulses) FX5UJ, FX5U, FX5UC: 200 kpps (200 kpps in pulses)
0	Positioning program	Sequence program, Table operation
OPU module	Compatible CPU module	Transistor output type
L C D D	Pulse output instruction	PLSY and DPLSY instructions
In case of pulse train + sign Pulse output ON (forward rotation) Rotation direction Simple linear interpolation (2-axis simultaneous start) Y coordinate Target point v (x, y)		
Simple linear interpolation (2-axis simultaneous start) Y coordinate y coordinate y coordinate x X coordinate	Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, TBL, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions
This module has a built-in 4-axis* <sup>1</sup> high-speed pulse output and built-in positioning function with 8 input channels and 4-axis* <sup>1</sup> pulse output.		
*1:3 axes in the FX5UJ CPU module.		

\*2: The number of control axes is 2 when the pulse output mode is CW/CCW mode.

# ○ High-speed pulse input/output module

	Model/feature	Itomo	ems Function		Compatible CPU module				
	WOUEI/Teature	items			FX5UJ	FX5U	FX5UC		
module	FX5-16ET/ES-H FX5-16ET/ESS-H	Number of control axes	2 axes (Simple linear interpolation by 2-axis simultaneous start)						
It mo	11 M	Maximum frequency	200 kpps (200 kpps in pulses)						
input/output		Positioning program	Sequence program, Table operation		0				
		_	FX5-16ET/ES-H: Transistor output (Sink type)				0*		
pulse i		Output type	FX5-16ET/ESS-H: Transistor output (Source type)		0				
beed	Up to 200 kpps pulse output is possible. Because various positioning operation modes are	Pulse output instruction	-						
High-speed	supported, the module is suitable for 2-axis simple positioning.	Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions						

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

# $\diamond$ Pulse output module

	Model/feature	Itema	Function				ible CPU modul	
		Items	FX5-20PG-P	FX5-20PG-D	FX5S	FX5UJ	FX5U	FX5UC
	FX5-20PG-P FX5-20PG-D	Number of control axes	2 axes					
	All	Interpolation	2-axis linear interpolation	on, 2-axis circular				
	De la companya de la comp	Output type	Transistor	Differential driver				
		Pulse output type	PULSE/SIGN mode, C Phase A/B (4 multiplication	W/CCW mode on), phase A/B (1 multiplication)				
	Two-axis positioning module equipped with linear interpolation and circular interpolation. By analyzing	Command speed	200 kpps	5 Mpps	×	0		O*1
	the positioning data in advance, it can start the positioning at high-speeds.	Control system	PTP (Point To Point) control, path control (both linear and arc configurable), speed control, speed/ position switching control, position/speed switching control				0	0
<u>e</u>		Positioning program	Sequence program					
npou		Positioning data	600 data/axis					
Pulse output module		Number of occupied I/O points	8 points (Either input or output is available for counting.)					
lse o	FX3U-1PG	Number of control axes	1 axis					
Pu		Interpolation function	-					
		Command speed	200 kpps					
		Output type	Transistor					
	Up to 200 kpps pulse output is possible. Because various positioning operation modes are	Pulse output type	Forward rotation pulse, pulse train + direction	reverse rotation pulse, or	×	×	O*2	O*2
	supported the module is suitable for 1-axis simple positioning.	Manual pulse generator connection	-					
		Positioning program	Sequence program (FF	ROM/TO instruction)				
		ABS current value read	Allowed by a sequence	program				
		Number of occupied input/output points         8 points           (Either input or output is available for counting.)						

\*1 : Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
 \*2 : Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

### ♦ Simple motion module

Model/feature		Items	Function		Compatible CPU			dule
	Model/leature	ILEITIS	FX5-40SSC-S	FX5-80SSC-S	FX5S	FX5UJ	FX5U	FX5UC
	FX5-40SSC-S FX5-80SSC-S	Number of control axes	4 axes	8 axes				
		Interpolation function	2-axis, 3-axis, 4-axis linear interpolation 2-axis circular interpolation					
lle		Control system	PTP (Point To Point) control linear and arc), Speed control switching control, Position- Speed-torque control					
motion module	High-speed/high-precision positioning can be achieved in combination with MELSERVO-J4 series servo amplifiers which are compatible with SSCNET III/H.	Mark detection function	Regular mode, Specified Number of Detections mode, Ring Buffer mode Mark detection signal: up to 4 points, mark detection setting: 16 settings			O*1	0	O*2
Simple m	Parameter settings and table operation settings can easily be made with GX Works3.	Digital oscilloscope function* <sup>3</sup>	Bit data: 16 ch, Word data: 16 ch					
Sin		Servo amplifier connection method	SSCNET III/H					
		Manual pulse generator connection	Possible to connect 1 mode	ule				
		Positioning program	Sequence program					
		Number of occupied input/output points	8 points (Either input or output is ava	ailable for counting.)				

\*1: Only 1 module may be connected per system.
\*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
\*3: 8 ch word data and 8 ch bit data can be displayed in real time.

# ♦ Motion module

	Model/feature	Items	Funct	ion	Cor	Compatible C		dule
	Model/leature	items	FX5-40SSC-G	FX5-80SSC-G	FX5S	FX5UJ	FX5U	FX5UC
	FX5-40SSC-G FX5-80SSC-G	Number of control axes	4 axes	8 axes				
		Interpolation function	unction 2-axis, 3-axis, 4-axis linear interpolation 2-axis circular interpolation					
	The functions of the CC-Link IE TSN-compatible	Control system	PTP (Point To Point) control linear and arc), Speed control switching control, Position Speed-torque control	rol, Speed-position				
on module	MELSERVO-J5 series of high-performance servo amplifiers can be used. Also the programs of the simple motion modules can be used.	Mark detection function	Regular mode, Specified Number of Detections mode, Ring Buffer mode Mark detection signal: up to 4 points, mark detection setting: 16 settings			×	0	O*1
Motion		Digital oscilloscope function*2	Bit data: 16 ch, Word data: 16 ch					
		Servo amplifier connection method	CC-Link IE TSN					
		Manual pulse generator connection	Possible to connect 1 module (via CPU)		]			
		Positioning program	Sequence program					
		Number of occupied input/output points	8 points (Either input or output is ava	ailable for counting.)				

\*1: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V). \*2: 8 ch word data and 8 ch bit data can be displayed in real time.

# ♦ List of positioning operation modes

#### To confirm detailed operation of each module, refer to manuals of the product.

Positioning instruction Operation pattern	Details	FX5S, FX5U, FX5UC	FX5UJ	FX5-16ET/ES-H, FX5-16ET/ESS-H	FX5-20PG-P, FX5-20PG-D	FX3U-1PG	FX5-40SSC-S, FX5-80SSC-S, FX5-40SSC-G, FX5-80SSC-G
◆ JOG operation Speed JOG Speed Start JOG Command	While the forward rotation/ reverse rotation instruction input is ON, the motor performs forward rotation/ reverse rotation.	O *1	0 *1	O *1	0	0	0
◆ Machine home position return Speed Home position return speed Origin Zero DOG Start	The module starts operation at a home position return speed according to the machine home position return start instruction and then outputs clear signal after the end of machine home position return.	0 *2	0 *2	O *2	O *2*3	O *2*3	O *2*4
1-speed positioning Speed Operation Speed Start Target Position	The module starts operation at an operation speed according to start instruction and then decelerate and stops at a target position.	0	0	0	0	0	0
2-speed operation (2-speed positioning) Speed Operation Speed (1) Operation Speed (2) Start Amount of movement (1) Amount of movement (2)	The module moves at operation speed (1) for amount of movement (1) and then moves at operation speed (2) for amount of movement (2) according to start instruction.	0 *5	0 *5	O *5	0	0	0
Multi-speed operation     Speed Operation Speed (1)     Operation Speed (2)     Operation Speed (3)     Start Anount of Amount of Amount of movement (1)     movement (2)     movement (2)     movement (2)	Multi-speed operation can be achieved by performing continuous trajectory control of multiple tables. The diagram at left shows continuous trajectory control of 3 tables.	⊖ ∗5	 ∗5	O *5	0	×	0
Interrupt stop Speed Operation Speed Start Interrupt Input Amount of movement	When interrupt input is ON, the module decelerates and stops.	0	0	0	×	0	×
Interrupt and 1-speed positioning (interrupt and 1-speed pitch feed) Speed Operation Speed Start Interrupt Input Amount of movement	When the interrupt input turns ON after the start of operation, the object moves the specified distance and decelerates to stop.	0	0	0	0	0	0
<ul> <li>Interrupt and 2-speed positioning (interrupt and 2-speed pitch feed)</li> <li>Speed</li> <li>Speed</li> <li>Speed</li> <li>Start</li> <li>Interrupt</li> <li>Interrupt</li> <li>Interrupt</li> <li>Interrupt</li> <li>Interrupt</li> <li>Interrupt</li> </ul>	When the interrupt input (1) turns ON, the speed is changed to the second speed. In addition, when the interrupt input (2) turns ON, the object moves the specified distance and decelerates to stop.	○ *6	O *6	O *6	O *7	0	O *7

\*1: Can be substituted by variable speed operation instruction.
\*2: Dog search function available.
\*3: Count type, and data set type function available.
\*4: Count type, scale origin signal detection type, and data set type function available.
\*5: Can be substituted by 1-speed positioning table operation.
\*6: Can be substituted by variable speed operation or interrupt 1-speed positioning operation.
\*7: Can be substituted by speed-position switching control and speed change function.

Positioning instruction Operation pattern	Details	FX5S, FX5U, FX5UC	FX5UJ	FX5-16ET/ES-H, FX5-16ET/ESS-H	FX5-20PG-P, FX5-20PG-D	FX3U-1PG	FX5-40SSC-S, FX5-80SSC-S, FX5-40SSC-G, FX5-80SSC-G
<ul> <li>Interrupt 2-speed positioning (external instruction positioning)</li> <li>Speed 1st Stage Speed 2nd Stage Speed 2nd Stage Speed</li> <li>Start Interrupt External instruction (Stop instruction)</li> </ul>	When the interrupt input turns ON, the speed is changed to the second speed. When an external instruction is turned ON, the object decelerates to stop.	O *1	0 *1	0 *1	×	0	×
◆ Variable speed operation Speed Operation Speed ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	The module operates at the operation speed specified from PLC.	0	0	0	0	0	0
Linear interpolation	The module moves to the target position at the specified speed. For the speed, composite speed and reference axis speed are selectable.	0 *2	×	0 *2	0	×	0
◆ Circular interpolation CW Target Position (x, y) Padius r Start Point CCW Target Position (x, y) Start Point Radius r Solid Line CCW Broken Lineccw	The module moves to the target position (x, y) at the peripheral speed according to circular interpolation control. Operation can be performed according to sub point designation or center point designation.	×	×	×	0	×	0
<ul> <li>◆ Table operation</li> <li>No. Position Speed</li> <li>1 200 500</li> <li>2 500 1000</li> <li>3 1000 2000</li> </ul>	A table is available to create a program for positioning control.	0	0	0	0	×	0
◆ Pulse generator input operation	External pulse can be input from the manual pulse generator input terminal. Synchronous ratio operation using an encoder etc., can be performed.	×	×	×	0	×	0

\*1: Can be substituted by variable speed operation or interrupt 1-speed positioning operation. \*2: Simple linear interpolation only.

# Built-in positioning function of FX5S/FX5UJ/FX5U/FX5UC CPU module

#### **○ Features**



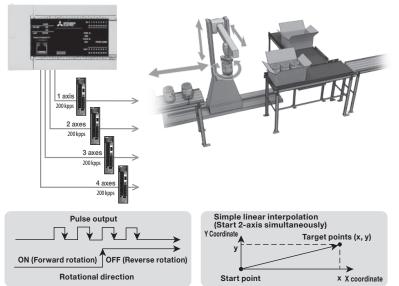
- 1) Can position up to 4 axes\*2 using transistor outputs (Y0, Y1, Y2 and Y3) of the CPU module.
- 2) Can output pulse trains of 200 kpps\*3 maximum.
- 3) Can realize a reasonable system configuration because the intelligent function module for positioning is not required.
- 4) Change of the speed and positioning address can be made during positioning operation.
- 5) Supports the simple linear interpolation operation.\*4
- \*1: When the pulse output mode is CW/CCW, the

- 2 axes. \*2: Up to 3 axes with the FX5UJ CPU module \*3: Up to 100 kpps with the FX5S/CPU module \*4: Supported only by the FX5S/FX5U/FX5UC CPU module.

#### **○** Specifications

Items	Specifications
Number of control axes	FX5UJ: 3 axes FX5S, FX5U, FX5UC: 4 axes*1 (Simple linear interpolation possible by 2-axis simultaneous start)
Maximum frequency	FX5S: 100 kpps (100 kpps in pulses) FX5UJ, FX5U, FX5UC: 200 kpps (200 kpps in pulses)
Positioning program	Sequence program, Table operation
Compatible CPU module	Transistor output type
Pulse output instruction	PLSY and DPLSY instructions
Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, TBL, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions

[Example of Packaging System Using built-in positioning]



#### FX5-16ET/E□-H high-speed pulse input/output module

#### ◇ Features



- Can extend the high-speed counter function (2 ch) and positioning function (2 axes) at the same time, and realize a reasonable system configuration.
- 2) Offers easy extension in the same way as the positioning function built in the CPU module.
- 3) Can output pulse trains of 200 kpps maximum.
- Allows terminals not using the highspeed counter function or positioning function to be used for generalpurpose inputs/outputs.

#### ♦ Specifications

Items	Specifications
Number of control axes	2 axes (Simple linear interpolation by 2-axis simultaneous start)
Maximum frequency	200 kpps (200 kpps in pulses)
Positioning program	Sequence program, Table operation
Output type	FX5-16ET/ES-H: Transistor output (Sink type) FX5-16ET/ESS-H: Transistor output (Source type)
Pulse output instruction	-
Positioning instruction	DSZR, DDSZR, DVIT, DDVIT, DRVTBL, DRVMUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA, and DDRVA instructions
Power supply	5 V DC, 100 mA (internal power supply) 24 V DC, 125 mA (supplied from service power supply or external power supply)
Compatible CPU module	FX5UJ, FX5U, FX5UC from Ver. 1.030 Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V)
Applicable engineering tool	FX5UJ: GX Works3 Ver. 1.085P or later FX5U, FX5UC: GX Works3 Ver. 1.025B or later
Number of connectable modules	FX5UJ, FX5U, FX5UC: Up to 4 modules
External dimensions $W \times H \times D$ (mm)	40 × 90 × 83
MASS (Weight): kg	Approx. 0.25

#### FX5-20PG-P 2-axis pulse train positioning module (transistor output) FX5-20PG-D 2-axis pulse train positioning module (differential line driver output)

#### ◇ Features



- By analyzing the positioning data in advance, the module can start the positioning at a higher speed than the normal positioning start.
- It can easily draw the smooth path by combining linear interpolation, 2-axis circular interpolation, and continuous path control in a point table method program.
- 3) Acceleration/deceleration processing can be selected from two methods of trapezoidal and S-shaped acceleration/deceleration, and four kinds each of acceleration time and deceleration time can be set. In the case of S-shaped acceleration/ deceleration, the S-character ratio can also be set.

#### ♦ Specifications

	Specifi	cations		
Items	FX5-20PG-P	FX5-20PG-D		
Number of control axes	2 axes			
Control unit	mm, inch, degree, pulse			
Output type	Transistor	Differential line driver		
Command speed	200 kpps	5 Mpps		
Pulse output	Output signal: PULSE/SIGN mode, CW/ CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Transistor 5 to 24 V DC 50 mA or less	Differential line driver equivalent to AM26C31		
External I/O specifications	Input: READY/STOP/FLS/RLS/PG024/DOG/CHG terminals: 24 V DC 5 mA, PULSER A/PULSER B terminals: 5 V DC 14 mA Zero point signal PG05 terminal: 5 V DC 5 mA Output: CLEAR (deviation counter): 5 to 24 V DC 100 mA or less Circuit insulation: Photocoupler			
Power supply	24 V DC +20%, -15% 120 mA (external power supply)	24 V DC +20%, -15% 165 mA (external power supply)		
Compatible CPU module	FX5UJ: Compatible from initial product FX Connection with FX5UC CPU module requir (FX5-CNV-IFC) or extension power supply m			
Appliaghla	FX5UJ: GX Works3 Ver. 1.060N or later			
Applicable engineering tool	FX5U, FX5UC: GX Works3 Ver. 1.035M or later	FX5U, FX5UC: GX Works3 Ver. 1.050C or later		
Number of occupied I/O points	8 points (Either input or output is available fo	or counting.)		
Number of connectable modules	FX5UJ: Up to 8 modules FX5U: Up to 16 modules FX5UC: Up to 15 modules			
External dimensions $W \times H \times D$ (mm)	50 × 90 × 83			
MASS (Weight): kg	Approx. 0.2			

#### $\diamondsuit$ Option

Connector for external devices (40-pin)

Model na	me	Туре
A6CON1		Soldered type (straight protrusion)
A6CON2		Crimped type (straight protrusion)
A6CON4		Soldered type (both straight/inclined protrusion type)

External device connection connectors and connection cables etc. are not included with the product. Please arrange them by the customer.

#### FX3U-1PG pulse output block

#### ◇ Features



- The module is equipped with
   7 operation modes necessary for simple positioning control.
- 2) Pulse train of up to 200 kpps can be output.
- Speed and target address can be changed during positioning operation to perform operation for each process.
- Approximate S-curve acceleration/ deceleration is supported. Smooth high-speed operation can be performed.

#### $\diamond$ Specifications

Items	Specifications
Number of control axes	1 axis
Command speed	200 kpps (instruction unit can be selected from among 1 pps, cm/min, inch/min, and 10 deg/min)
Set pulse	-2,147,483,648 to 2,147,483,647 (Instruction unit can be selected from pulse, $\mu$ m, mdeg, 10 <sup>4</sup> inch. In addition, magnification can be set for position data.)
Pulse output	Output signal format: Forward rotation (FP)/reverse rotation (RP) pulse or pulse (PLS)/ direction (DIR) can be selected. Pulse output terminal: Transistor output 5 to 24 V DC, 20 mA or less (Photocoupler, with indication of operation by LED)
External input/output specification	Input: For STOP/DOG terminal, 24 V DC, 7 mA For zero-point signal PG0 terminal, 5 to 24 V DC, 20 mA or less Output: For each of FP (forward rotation), RP (reverse rotation), and CLR (clear) terminals, 5 to 24 V DC, 20 mA or less
Driving power	For input signal: 24 V DC, 40 mA For pulse output: 5 to 24 V DC, power consumption 35 mA or less
Control power	5 V DC, 150 mA (supplied from PLC via extension cable)
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).
Number of occupied input/output points	8 points (Either input or output is available for counting.)
Communication with PLC	Carried out by FROM/TO instruction via buffer memory (buffer memory can directly be specified)
Number of connectable modules	FX5U : Up to 8 modules when FX3U extension power supply modules are used Up to 6 modules when FX3U extension power supply modules are not used FX5UC : Up to 6 modules
External dimensions W × H × D (mm)	43 × 90 × 87
MASS (Weight): kg	Approx. 0.2

## Advanced Synchronous Control

FX5-40SSC-S and FX5-80SSC-S type simple motion modules are intelligent function modules compatible with SSCNET III/H, while the FX5-40SSC-G and FX5-80SSC-G type motion modules are compatible with CC-Link IE TSN. They can be used for positioning control by servo motor via SSCNET III/H or CC-Link IE TSN-compatible servo amplifiers. For positioning control, refer to the relevant manual.

### FX5-40SSC-S type simple motion module FX5-80SSC-S type simple motion module

#### ◇ Features



FX5-40SSC-S and FX5-80SSC-S are SSCNET III/H compatible modules provided with 4-/8-axis positioning function.

It can easily draw the smooth path by combining linear interpolation, 2-axis circular interpolation, and continuous path control in a point table-based program.

In "synchronous control", "parameter for synchronous control" is set and synchronous control is started for each output axis to perform control in synchronization with the input axes (servo input axis, instruction generation axis<sup>\*1</sup>, and synchronous encoder axis).

\* 1: The instruction generation axis is used only for instruction generation. It can be controlled independently as an axis connected to a servo amplifier. (It is not counted as a control axis.)

#### ♦ Specifications

			Specifications				
		FX5-40SSC-S	FX5-80SSC-S				
Number of c	ontrol axes	4 axes	8 axes				
Operation cy	rcle [ms]	0.888/1.777					
Interpolation		Linear interpolation (maximum 4 axes), two-axis circular interpolation					
Control syste	em		ctory control (both linear and arc), Speed control, Position-speed switching control,				
Acceleration	deceleration process	Trapezoidal acceleration/decelera	tion, S-curve acceleration/deceleration				
Synchronous	Input axis	Servo input axis, synchronous en	coder axis, command generation axis				
control	Output axis	Cam shaft					
	Number of registration*2	Up to 64 cams	Up to 128 cams				
Cam control	Cam data type	Stroke ratio data type, Coordinate	e data type				
	Cam auto-generation	Cam auto-generation for rotary cu	utter				
Control unit		mm, inch, degree, pulse					
Number of p	ositioning data	600 data (positioning data No. 1 t axis (Can be set with MELSOFT G	o 600)/ 3X Works3 or a sequence program.)				
Backup		Parameters, positioning data, and (battery-less backup)	block start data can be saved on flash ROM				
	Linear control	1-axis linear control, 2-axis linear 3-axis linear interpolation control, (Composite speed, Reference axis	4-axis linear interpolation control*3				
	Fixed-pitch feed control	I-axis fixed-pitch feed, 2-axis fixed-pitch feed, 3-axis fixed-pitch feed, I-axis fixed-pitch feed*3					
	2-axis circular interpolation	Sub point designation, center point designation					
	Speed control	1-axis speed control, 2-axis speed control*3, 3-axis speed control*3, 4-axis speed control*3					
Positioning control	Speed-position switching control	INC mode, ABS mode					
	Position-speed switching control	INC mode					
	Current value change	Positioning data, Start No. for a c	urrent value changing				
	NOP instruction	Provided					
	JUMP instruction	Unconditional JUMP, Conditional	JUMP				
	LOOP, LEND	Provided					
	High-level positioning control	Block start, Condition start, Wait s	start, Simultaneous start, Repeated start				
Servo amplifie	er connection method	SSCNET III/H					
	erall cable distance [m]	400					
Maximum dis stations [m]	stance between	100					
24 V DC externation		250 mA					
Compatible	CPU module	FX5UJ, FX5U, FX5UC: Compatibl	e from initial product				
Applicable e	ngineering tool	FX5UJ: GX Works3 Ver. 1.060N c FX5U, FX5UC: GX Works3 Ver. 1.					
Number of o points	ccupied input/output	8 points (Either input or output is	available for counting.)				
Number of c	onnectable modules	FX5UJ: Up to 1 module (FX5-40SSC-S and FX5-80SSC-S FX5U: Up to 16 modules FX5UC: Up to 15 modules	S cannot be used simultaneously.)				
External dim W × H × D (r		50 × 90 × 83					
MASS (Weig	ht): kg	Approx. 0.3					
	, 0	in the second second by the second	ity cam resolution, and the number of coordina				

\*2: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
 \*3: Only the reference axis speed is effective for the interpolation speed specification method.

## FX5-40SSC-G type motion module FX5-80SSC-G type motion module

#### ◇ Features



FX5-40SSC-G and FX5-80SSC-G are CC-Link IE TSN compatible modules provided with 4-/8-axis positioning function.

The functions of the CC-Link IE TSN compatible MELSERVO-J5 series of high-performance servo amplifiers can be used. Also the programs of the simple motion modules can be used.

#### ♦ Specifications

	ltowne	Spec	cifications			
		FX5-40SSC-G	FX5-80SSC-G			
Number of c	ontrol axes	4 axes	8 axes			
Operation cy	rcle [ms]	0.500/1.000/2.000/4.000				
Interpolation	function	Linear interpolation (maximum 4 axes), two-axis circular interpolation				
Control syste	em	PTP (Point To Point) control, Trajector control, Speed-position switching cor Speed-torque control	y control (both linear and arc), Speed ttrol, Position-speed switching control,			
Acceleration	/deceleration process	Trapezoidal acceleration/deceleration,	, S-curve acceleration/deceleration			
Synchronous	control	Synchronous encoder input, comman compensation, cam auto-generation	nd generation axis, cam, phase			
Com control	Number of registration*1	Up to 128 cams				
Cam control	Cam data type	Stroke ratio data type, Coordinate dat	ta type			
	Cam auto-generation	Cam auto-generation for rotary cutter				
Control unit		mm, inch, degree, pulse				
Number of p	ositioning data	600 data (positioning data No. 1 to 60 axis (Can be set with MELSOFT GX W	Vorks3 or a sequence program.)			
Backup		(battery-less backup)	ck start data can be saved on flash ROM			
	Linear control	<ul> <li>1-axis linear control, 2-axis linear interpolation control,</li> <li>3-axis linear interpolation control, 4-axis linear interpolation control*2 (Composite speed, Reference axis speed)</li> </ul>				
	Fixed-pitch feed control	-axis fixed-pitch feed, 2-axis fixed-pitch feed, 3-axis fixed-pitch feed, -axis fixed-pitch feed $^{\ast 2}$				
	2-axis circular interpolation	Sub point designation, center point designation				
	Speed control	1-axis speed control, 2-axis speed control*2, 3-axis speed control*2, 4-axis speed control*2				
Positioning	Speed-position switching control	INC mode, ABS mode				
	Position-speed switching control	INC mode				
	Current value change	Positioning data, Start No. for a current	nt value changing			
	NOP instruction	Provided				
	JUMP instruction	Unconditional JUMP, Conditional JUN	1P			
	LOOP, LEND	Provided				
	High-level positioning control	Block start, Condition start, Wait start	, Simultaneous start, Repeated start			
Servo amplifie	er connection method	CC-Link IE TSN				
Maximum overall cable	Line topology	1900 (when 20 modules are connected)	2300 (when 24 modules are connected)			
distance [m]	Others	Depends on the system configuration	on.			
Maximum dis stations [m]	stance between	100				
24 V DC extension		240 mA				
Compatible	CPU module	FX5U, FX5UC: Ver. 1.230 or later				
Applicable e	ngineering tool	FX5U, FX5UC: GX Works3 Ver. 1.072	A or later			
Number of o points	ccupied input/output	8 points (Either input or output is available for counting.)				
Number of c	onnectable modules	FX5U, FX5UC: Up to 4 module				
External dim W × H × D (r		50 × 90 × 83				
MASS (Weig		Approx. 0.3				
,						

\*1: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
 \*2: Only the reference axis speed is effective for the interpolation speed specification method.

#### Advanced Synchronous Control

memo

## **Network/Communication/ Information-sharing**

MELSEC iQ-F Series can support not only high-speed networks like CC-Link but also other networks corresponding to control contents such as Ethernet , MODBUS, Sensor Solution, and PROFIBUS-DP. In addition, communication function to easily establish simple data link between MELSEC iQ-F Series and to RS-232C and RS-485 devices is also supported.

#### ♦ CC-Link

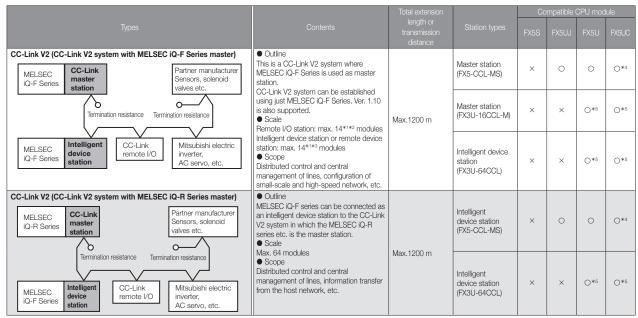
#### Examples of connection are shown.

Turos	Contents	Total extension length or	Station types	Compatible CPU mod			
Types	Contents	transmission distance	Station types	FX5S	FX5UJ	FX5U	FX5UC
CC-Link IE TSN (CC-Link IE TSN system by the MELSEC iQ-F series master) For star connections MELSEC iQ-F Series Master iQ-F Series MeLSEC iQ-F series station CC-Link IE TSN Compatible device modules	Outline     MELSEC iO-F series can be connected     as a local station to the CC-Link IE TSN     system in which the MELSEC iO-F series     is the master station.     Scale     Max. 61 modules*1 (1 master station, 60     device stations)     Scope     Distributed control and central     management of lines, information transfer     from the host network, etc.	Line topology: 6000 m (With 61 modules connected) Star topology: Depending on the system configuration	Master station or local station (FX5-CCLGN-MS)	×	0	0	O*2
CC-Link IE TSN (CC-Link IE TSN system by the MELSEC iQ-R series master) For star connections MELSEC IQ-R Series MELSEC IQ-R Series MELSEC IQ-F Series Station CC-Link IE TSN Compatible device modules	<ul> <li>Outline</li> <li>MELSEC iQ-R series can be connected as a local station to the CC-Link IE TSN system in which the MELSEC iQ-F series is the master station.</li> <li>Scale</li> <li>Max. 121 modules*<sup>1</sup> (1 master station, 120 device stations)</li> <li>Scope</li> <li>Distributed control and central management of lines, information transfer from the host network, etc.</li> </ul>	Line topology: 12000 m (With 121 modules connected) Star topology: Depending on the system configuration Ring topology: The FX5-COLGN-MS is not compatible.	Local station (FX5-CCLGN-MS)	×	0	0	O*2
CC-Link IE Field Network For star connections MELSEC Intelligent device Series Series MELSEC Intelligent MELSEC Intelligent iQ-F Geries Series MELSEC Intelligent device Series Series Series MELSEC Intelligent device Series MELSEC Intelligent MELSEC Intelligent MELSEC Intelligent Series Series MELSEC Intelligent IQ-F Series Series MELSEC Intelligent MELSEC Intelligent MELSEC Intelligent MELSEC Intelligent IQ-F Series MELSEC Intelligent IQ-F Series Intelligent IQ-F	Outline     MELSEC iQ-F Series can be connected     as intelligent device stations for the CC- Link IE Field Network system using     MELSEC iQ-R series as master station.     Scale     Max. 121 modules (1 master station, 120     device stations)     Scope     Distributed control and central     management of lines, information transfer     from the host network, etc.	Line topology: 12000 m (With 121 modules connected) Star topology: Depending on the system configuration Ring topology: 12100 m (With 121 modules connected)	Intelligent device station (FX5-CCLIEF)	×	0	0	O*2
CC-Link IE Field Network Basic MELSEC iO-F series PX5-ENET PC etc.	Outline     Outline     CC-Link IE Field Network Basic is an     FA network utilizing general-purpose     Ethernet.     Data communication is performed     periodically (cyclic transmission) using a     link device between the master station	Depending on	Master station (FX5S/FX5UJ/ FX5U/FX5UC)	0	0	0	0
Remote I/O for CC-Link Mitsubishi inverter RE Field Network Basic AC servo etc.	and remote station. • Scale FXS5/FXSUJ: Up to 8 modules FXSU/FXSUC: Up to 16 modules FX5-ENET: Up to 32 modules • Scope Distributed control and centralized management of lines, and exchange of information with upper network	the system	Master station (FX5-ENET)	×	0	0	O*2

\*1: The numbers of stations shown above include the master station. When more than 1 master station (FX5-CCLGN-MS, FX5-40/80SSC-G, etc.) using the device station parameters is connected to the CPU module, the total number of the device stations must be less than the number of the device station parameter files that can be saved in the

CPU module. For details about the number of device station parameter files that can be saved in the CPU module, refer to the manual. \*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### Network/Communication/Information-sharing



\*1: This number is applicable when FX5-CCL-MS is used as the master station. The maximum number is 8 when FX3U-16CCL-M is used as the master station.

\*2: Up to 6 stations when connected with the FXSUJ.
\*3: Up to 8 stations when connected with the FXSUJ.
\*4: Connection with FXSUC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
\*5: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

#### 

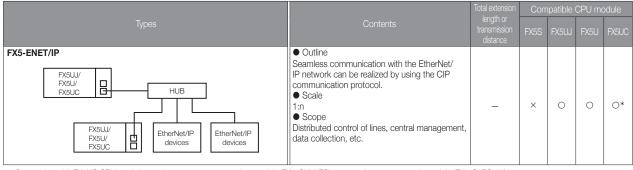
#### Examples of connection are shown.

		Total extension	Con	npatible	CPU ma	odule
Турез	Contents	length or transmission distance		FX5UJ		FX5UC
FX5S/FX5UJ/FX5U/FX5UC CPU Module	<ul> <li>Outline</li> <li>The general-purpose Ethernet communication using the built-in Ethernet port enables the simultaneous use of some protocols.</li> <li>Protocol type</li> <li>Compatible with CC-Link IE Field Network Basic, MELSOFT connection, SLMP server (3E/1E frame), socket communications, communication protocol support, FTP server, FTP client, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function</li> <li>Scale</li> <li>1:n</li> <li>Scope</li> <li>Distributed control of lines, central management, data collection, program maintenance, etc.</li> </ul>	_	0	0	0	0
FX5-ENET PX5U/	Outline     The general-purpose Ethernet communication in     the Ethernet module using the built-in Ethernet     port enables the simultaneous use of some     protocol type     CC-Link IE Field Network Basic, MELSOFT     connection, SLMP server (3E/1E frame), Socket     communication, simple CPU communication,     BACnet/IP     Scale     1:n     Scope     Distributed control of lines, central management,     data collection, etc.	_	×	0	0	0*
FX5-ENET/IP FX5U/ FX5	Outline     The general-purpose Ethernet communication in     the Ethernet module using the built-in Ethernet     port enables the simultaneous use of some     protocols.     Protocol type     EtherNet/IP communication, MELSOFT     connection, SLMP server (3E/1E frame), Socket     communication, simple CPU communication,     BACnet/IP     Scale     1:n     Scope     Distributed control of lines, central management,     data collection, etc.	_	×	0	0	0*

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### ◇ EtherNet/IP

#### Examples of connection are shown.



\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### 

#### Examples of connection are shown.

		Total extension	Corr	npatible	CPU ma	bdule
Types	Contents			FX5UJ	FX5U	FX5UC
FX5-ENET, FX5-ENET/IP	<ul> <li>Outline</li> <li>FX5-ENET(/IP) can be used as a BACnet device. Analog values and digital values are provided as inputs/outputs to the workstation and controller.</li> <li>Scale</li> <li>Number of registrable input/output objects: 92 instances</li> <li>Scope</li> <li>Control of air conditioning and lighting inside buildings</li> </ul>	_	×	0	0	0*

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### ♦ Simple CPU communication

#### Examples of connection are shown.

		Total extension	Corr	npatible	CPU ma	dule
Types	Contents	length or transmission distance		FX5UJ		FX5UC
FX5S/FX5UJ/FX5U/FX5UC CPU Module       FX5S/FX5UJ/       FX5U/FX5UC       HUB       FX5S/FX5UJ/       RnCPU/LnHCPU       PX5U/FX5UC       PX5U/FX5UC	<ul> <li>Outline</li> <li>Transmit and receive data from a specified device at a specified timing using the built-in Ethernet function.</li> <li>Scale</li> <li>FX5S/FX5UJ: Max. 8 modules</li> <li>FX5U/FX5UC: Max. 16 modules</li> <li>Scope</li> <li>Distributed control of lines, central management, data collection, etc.</li> </ul>	_	0	0	0	0
	<ul> <li>Outline</li> <li>This function uses the built-in Ethernet port in the Ethernet module to send/receive the specified device data at the specified timing.</li> <li>Scale</li> <li>Maximum number of connected: 32 modules</li> <li>Scope</li> <li>Distributed control of lines, central management, data collection, etc.</li> </ul>	_	×	0	0	0*

\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### 

#### Examples of connection are shown.

		Total extension	Corr	npatible	CPU ma	odule
Турез	Contents	length or transmission distance		FX5UJ	FX5U	FX5UC
FX5U/FX5UC CPU Module (built-in RS-485 port), FX5-485-BD	<ul> <li>Outline</li> <li>The FX5 can be connected as a master or a slave to the MODBUS/RTU device via the RS-485.</li> <li>Scale</li> <li>Max. 32 stations</li> <li>Scope</li> <li>Configuration of small-size and high-speed network, etc.</li> </ul>	Max. 50 m	O*1	O*1	0	O*2
FX5-232ADP, FX5-232-BD	<ul> <li>Outline</li> <li>The FX5 can be connected as a master or a slave to the MODBUS/RTU device via the RS-232C.</li> <li>Scale</li> <li>1:1</li> <li>Scope</li> <li>Data transfer from PCs, code readers, printers, various measurement devices, etc.</li> </ul>	Max. 15 m	0	0	0	○*2
FX5-485ADP	<ul> <li>Outline         The FX5 can be connected as a master or a slave to the MODBUS/RTU device via the RS-485.         S cale         Max. 32 stations         S cope         Distributed control of lines, central management, etc.     </li> </ul>	Max. 1200 m	0	0	0	0
FX5S/FX5UJ/FX5U/FX5UC CPU module (with built-in Ethernet port)         FX5S/FX5UJ/ FX5U/FX5UC Master station         MELSEC iQ-R Series Master station         HUB         HUB         FX5U/FX5U/ FX5U/FX5UC Slave station	<ul> <li>Outline</li> <li>Connections with the FX5 set as the master*<sup>3</sup> or slave station are possible via Ethernet connection to various MODBUS/TCP devices.</li> <li>Scale</li> <li>Up to 8 connections</li> <li>Scope</li> <li>Distributed control of lines, central management, data collection, program maintenance, etc.</li> </ul>	-	0	0	0	0

\*1: FX5S, FX5UJ CPU module does not have a built-in RS-485 port. \*2: No expansion board can be used in FX5UC CPU module. \*3: The communication protocol support function is used.

#### ♦ Sensor Solution

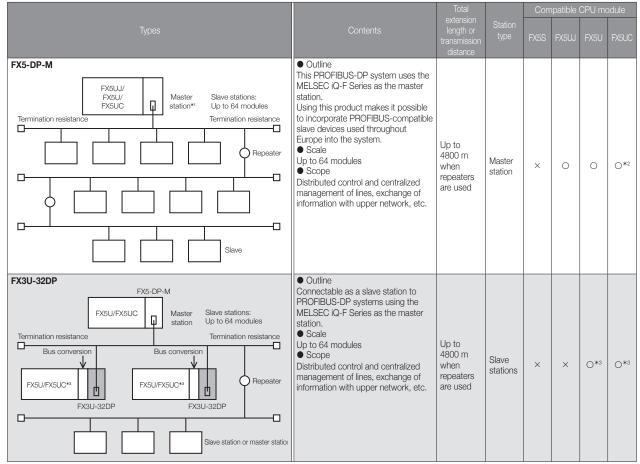
#### Examples of connection are shown.

		Total extension	Compatible CPU module			
Турез	Contents	length or transmission distance	FX5S	FX5UJ	FX5U	FX5UC
FX5UJ/ FX5U/ FX5UC	Outline     This is the master module of the AnyWireASLINK     system.     A sensor saving wiring system of     AnyWireASLINK system can be constructed.     Scale     Max. 128 modules     Scope     Distributed control of lines, central management     of sensors, etc.	Max. 200 m	×	0	0	O*1
AnyWireASLINK FX5U/FX5UC Bus conversion AnyWireASLINK Max. 128 modules Max. 128 points	Outline     This is the master module of the AnyWireASLINK     system.     A sensor saving wiring system of     AnyWireASLINK system can be constructed.     Scale     Max. 128 modules     Scope     Distributed control of lines, central management     of sensors, etc.	Max. 200 m	×	×	O*2	O*2

\*1: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V). \*2: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

#### ◇ PROFIBUS-DP

#### Examples of connection are shown.



\*1: Any station number can be set for the master station.
 \*2: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
 \*3: Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).

#### RS-232C Communication Outline (Communication between FX5 and RS-232C device) Data can be transferred from various devices with built-in RS-232C interface by non-protocol communication. RS-232C Device Scale Printer Code reader PC, etc. O\*2 0 0 0 Max. 15 m FX5 1:1 Scope Data transfer from PCs, code readers, printers, 1 various measurement devices, etc. RS-232C communication device Outline **RS-485** Communication (Communication between FX5 and RS-485 device) Data can be transferred from various devices with built-in RS-485 interface by non-communication protocol. ● Scale RS-485 Device Max. 50 m O\*1 O\*2 FX5 O\*1 or 1200 m Measuring instrument, etc. 1:1 (1:n) ● Scope Data transfer from PCs, code readers, printers, Built-in RS-485 port or various measuring instrument, etc. RS-485 communication device Addition of peripheral device connection port Outline [RS-422] RS-232C or RS-422 port (GOT port) can be (Connection between FX5 and peripheral device) Depends added. on Expansion adapter and expansion board Scale peripheral 1:1 devices O\*2 0 0 Ψ Scope to be Peripheral device FX5 Simultaneous connection of two HMI, etc. connected. [RS-232C] Max.15 m **USB** communication Outline It can be connected with an engineering tool (GX Works3, etc.) by connecting the built-in USB port in the FX5S/FX5UJ CPU module PC EX5S/EX5UU (GX Works3) directly with a PC. $\cap$ X × • Scale Maximum number of connected: 1 module Scope Programming communication using engineering tools

#### ◇ General-purpose communication/peripheral device communication Examples of connection are shown.

\*1: FX5S, FX5UJ CPU module does not have a built-in RS-485 port. \*2: No expansion board can be used in FX5UC CPU module.

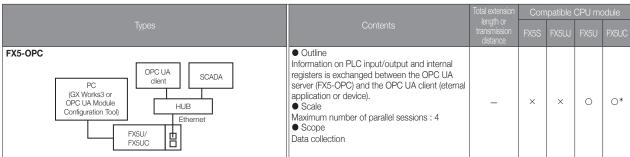
#### ○ Data link

Examples of connection are shown.

		Total extension	Corr	patible	CPU ma	odule
Types	Contents	length or transmission distance		FX5UJ		FX5UC
N:N network (n:n connection)	<ul> <li>Outline</li> <li>Enabling a simple data link between FX5 and FX3.</li> <li>Scale</li> <li>Max. 8 modules</li> <li>Scope</li> <li>Distributed control and central management of lines, etc.</li> </ul>	Max. 50 m or 1200 m	0*1	O*1	0	O*2
Parallel link Built-in RS-485 port or RS-485 communication device	<ul> <li>Outline</li> <li>With two FX5 PLCs connected, devices can be linked to each other. The data link is automatically updated between the two FX5 PLCs.</li> <li>Scale</li> <li>1:1</li> <li>Scope</li> <li>Distributed control and centralized control of small-scale lines</li> </ul>	Max. 50 m or 1200 m	O*1	O*1	0	O*2
MC protocol (1: n connection to external device) RS-232C/ RS-485 converter RS-485	<ul> <li>Outline</li> <li>FX5 can be connected as a slave station by setting an external device (PC, etc.) as a master station.</li> <li>Frame 1C: Compatible to Type 1/Type 4</li> <li>Frame 3C: Compatible to Type 1/Type 4</li> <li>Frame 4C: Compatible to Type 1/Type 4/Type 5</li> <li>Scale</li> <li>1:n (n = max. 16 modules)</li> <li>Scope</li> <li>Distributed control and central management of lines, etc.</li> </ul>	Max. 50 m or 1200 m	O*1	O*1	0	○*2
MC protocol (1:1 connection to external device)  External device (PC)  RS-232C  PX5V/FX5U/ PX5U/FX5UC  RS-232C communication device	Outline     FX5 can be connected as a slave station by     setting an external device (PC, etc.) as a master     station.     Frame 1C: Compatible to Type 1/Type 4     Frame 3C: Compatible to Type 1/Type 4     Frame 4C: Compatible to Type 1/Type 4/Type 5     Scale     1:1     Scope     Data collection, central management, etc.	Max. 15 m	0	0	0	O*2

\*1: FX5S, FX5UJ CPU module does not have a built-in RS-485 port. \*2: No expansion board can be used in FX5UC CPU module.

#### ◇ OPC UA communication



\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

#### Examples of connection are shown.

# **CC-Link IE TSN**



CC-Link IE TSN supports TCP/IP communications and applies it to industrial architectures through its support of TSN enabling real-time communications. FX5-CCLGN-MS is an intelligent function module intended for connecting the FX5UJ/ FX5U/FX5UC CPU module as a master or local station of the CC-Link IE TSN.

#### FX5-CCLGN-MS master/local module for CC-Link IE TSN

#### ◇ Features



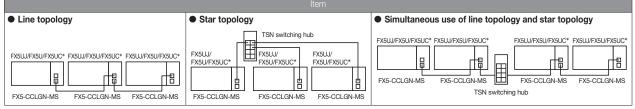
- The FX5UJ/FX5U/FX5UC CPU module can be connected as a master or local station of the CC-Link IE TSN.
- 2) Data can be transferred between the FX5UJ/FX5U/FX5UC CPU module and the FX5-CCLGN-MS via buffer memory by using the FROM/ TO instruction. Data can be used in programs through replacement with internal devices (X, Y, B, W, SB, SW, etc.) via the automatic refresh function.
- \*1: The maximum number of points for all link devices may not be used simultaneously depending on the number of device stations, or the number of points and assignments of the link devices that are set in the "Network Configuration Settings" of the "Basic Settings".
- \*2: Supported by the FX5-CCLGN-MS Ver. 1.010 or later.
- ★3: The maximum number of connectable stations (61) includes the master station. When connecting multiple master stations, such as the FX5-CCLGN-M and the FX5-40/80SSC-G, which use device station parameters for the CPU module, the total number of device stations must be less than or equal to the number of device station parameter files that can be saved in the CPU module. For details about the number of device station parameter files that can be saved in the CPU module, refer to the following manual.

→ MELSEC IQ-F FX5 User's Manual (Application

#### Network topology

#### ♦ Specifications

		Specifications				
Station type		Master or local station				
Station number			Master station: 0			
			Local station: 1 to 120			
		RX	16 K points (16384 points, 2 K bytes)			
Maximum number of link	points	RY	16 K points (16384 points, 2 K bytes)			
per network		RWr	8 K points (8192 points, 16 K bytes)			
		RWw	8 K points (8192 points, 16 K bytes)			
		RX	8 K points (8192 points, 1 K bytes)			
	Master station	RY	8 K points (8192 points, 1 K bytes)			
		RWr	4 K points (4096 points, 8 K bytes)			
Maximum number of		RWw	4 K points (4096 points, 8 K bytes)			
link points per station*1		RX	16 K points (16384 points, 2 K bytes)			
	Local station	RY	16 K points (16384 points, 2 K bytes)			
		RWr	8 K points (8192 points, 16 K bytes)			
		RWw	8 K points (8192 points, 16 K bytes)			
Communication speed			1 Gbps, 100 Mbps*2			
Minimum synchronizatior	n cycle		250.00 µs			
CC-Link IE TSN Class			CC-Link IE TSN Class B device			
Maximum number of	When used as a	master station	61*3			
connectable stations	When used as a	local station	121			
Station-based data	When used as a	master station	61*3			
assurance	When used as a	local station	121			
Connection cable		For details, refer to MELSEC iQ-F FX5 User's Manual (CC-Link IE TSN).				
0 11 11 11 1	Line topology		12000 m (when 121 stations are connected)			
Overall cable distance	Others		Depends on the system configuration.			
Maximum station-to-stat	ion distance		100 m			
Network number setting	range		1 to 239			
Network topology			Line topology, star topology (coexistence of line topology and star topology i also possible)			
Communication method			Time sharing method			
Multicast filter			Supported			
Transient transmission ca	apacity		1920 bytes			
Compatible CPU module			FX5UJ: Ver. 1.040 or later FX5U, FX5UC: Ver. 1.210 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Applicable engineering to	loc		FX5UJ: GX Works3 Ver. 1.090U or later FX5U, FX5UC: GX Works3 Ver. 1.065T or later			
Number of occupied I/O	points	8 points (Either input or output is available for counting.)				
Number of connectable r	modules	Only 1 module can be connected to CPU modul for each station type • Master station: 1 module • Local station: 1 module				
Power supply			24 V DC 220 mA (external power supply)			
External dimensions W ×	: H × D (mm)		50 × 90 × 83			
MASS (Weight): kg			Approx. 0.3			



\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

## **CC-Link IE Field**



CC-Link IE Field is a high-speed (1 Gbps), high capacity open field network using Ethernet (1000BASE-T). FX5-CCLIEF is an intelligent function module to connect the FX5 CPU module as an intelligent device station to a CC-Link IE Field Network.

#### FX5-CCLIEF intelligent device station for CC-Link IE Field network

#### ◇ Features



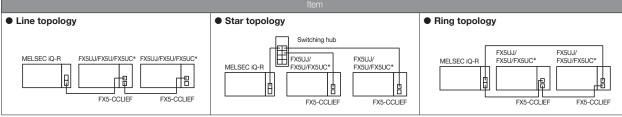
MELSEC iQ-F Series modules can be connected as intelligent device stations in the CC-Link IE Field network.

#### ♦ Specifications

		Specifications			
Station type		Intelligent device station			
Station number		1 to 120 (set by parameter or program)			
Communication speed	1	1 Gbps			
Network topology		Line topology, star topology (coexistence of line topology and star topology is also possible), and ring topology			
Maximum station-to-st	tation distance	100 m (conforms to ANSI/TIA/EIA-568-B (Category 5e))			
Cascade connection		Max. 20 stages			
Communication metho	bd	Token passing			
	RX	384 points, 48 bytes			
Maximum number of	RY	384 points, 48 bytes			
link points*1	RWr	1024 points, 2048 bytes*2			
	RWw	1024 points, 2048 bytes*2			
Compatible CPU module		FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.030 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Applicable engineering	i tool	FX5UJ: GX Works3 Ver. 1.060N or later FX5U, FX5UC: GX Works3 Ver. 1.025B or later			
Number of occupied I/	O points	8 points (Either input or output is available for counting.)			
Communication with P	PLC	Done by FROM/TO instruction via buffer memory (buffer memory can be directly specified)			
Number of connectable modules		FX5UJ, FX5U, FX5UC: Max. 1 module			
Power supply		5 V DC 10 mA (internal power supply) 24 V DC 230 mA (external power supply)			
External dimensions $W \times H \times D$ (mm)		50 × 90 × 103			
MASS (Weight): kg		Approx. 0.3			

\*1: The maximum number of link points that a master station can assign to one FX5-CCLIEF module \*2: 256 points (512 bytes) when the mode of the master station is online (High-Speed Mode).

#### Network topology



\*: Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).

## CC-Link V2

CC-Link V2 is an open network enabling connection of various FA equipment. A master module to set MELSEC iQ-F Series as CC-Link master, as well as an interface to connect as a CC-Link device are available.

#### FX5-CCL-MS type CC-Link system master/intelligent device module

#### ◇ Features



1) Since this module has both functions, the master station and intelligent device station, it can be used as either of them by switching with parameters.

CC-Link

- 2) When FX5U/FX5UC CPU module is used, parameters from the program can be set\*1.
- 3) When using the module as an intelligent device station, the transmission speed can be set to auto-tracking. Since the module tracks the transmission speed of the master station automatically, there is no setting mistake.
- 4) Supporting the other station access function, the module can use GX Works3 connected to the local station to monitor program writing and reading and devices of PLCs of other stations in the same network. This function thus eliminates the need for connecting GX Works3 to individual MELSEC iQ-F series and reduces man-hours.

#### ◇ Specifications

	Item	Specifications											
Compatible	functions	Master station or intelligent device station											
CC-Link su	oported version		r. 2.00 and Ver. 1.10										
Transmissio	n Speed		Master station: 156 kbps/625 kbps/2.5 Mbps/5 Mbps/10 Mbps Intelligent device station: 156 kbps/625 kbps/2.5 Mbps/5 Mbps/10 Mbps/auto-tracking										
Station num	nber	Master station	1:0	<ul> <li>Intelligent devic</li> </ul>	e station: 1 to 6	4							
	e station type of master station)	Remote I/O stat	tion, remote dev	vice station, intelli	igent device sta	tion (local station	and standby m	aster station can	not be connected	(k			
Maximum or	verall cable length	1200 m (varies of	depending on tr	ansmission spee	:d)								
	umber of connected he time of master	FX5UJ CPU module     Remote I/O stations: 6 maximum (The total number of I/O points of remote I/O station is 192 or less.)     Total number of intelligent device stations - remote device stations: 8 maximum (The total number of I/O points of intelligent device stations - remote device stations)											
	occupied stations (at ntelligent device station)	1 to 4 stations	,		·		·						
Maximum number of link	CC-Link Ver. 1	Remote I/O (F     Remote regis     Remote regis     FX5U/FX5UC     Remote I/O (F	EFX5UJ CPU module Remote I/O (RX, RY): 448 points (remote I/O station: 192 points* <sup>3</sup> + remote device stations and intelligent device stations: 256 points) Remote register (RWv): 32 points EFX5U/FXSUC CPU module* <sup>2</sup> Remote I/O (RX, RY): 896 points (remote I/O station: 448 points* <sup>3</sup> + remote device stations and intelligent device stations: 448 points) Remote register (RWw): 56 points Remote register (RWw): 56 points										
points per system*2	CC-Link Ver. 2	Remote I/O (F     Remote regis     Remote regis     FX5U/FX5UC     Remote I/O (F	FX5UJ CPU module     Remote I/O (RX, RY): 448 points (remote I/O station: 192 points*3 + remote device stations and intelligent device stations: 256 points)     Remote register (RWw): 64 points     Remote register (RWw): 64 points     FX5UJ/FX5UC CPU module*2     Remote I/O (RX, RY): 896 points (remote I/O station: 448 points*3 + remote device stations and intelligent device stations: 448 points)     Remote I/O (RX, RY): 896 points (remote I/O station: 448 points*3 + remote device stations and intelligent device stations: 448 points)     Remote I/O (RX, RY): 896 points (remote I/O station: 448 points*3 + remote device stations and intelligent device stations: 448 points)										
			<u>· · · / / </u>				CC-Li	nk Ver. 2					
	Extended cyclic setting	CC-Link	Ver. 1	Sin	gle	Dou	ıble	Quad	druple	Octi	uple		
	Number of occupied stations	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register		
Number	1 station occupied	RX, RY: 32 points (16 points)*4	RWw: 4 points RWr: 4 points	RX, RY: 32 points (16 points)*4	RWw: 4 points RWr: 4 points	RX, RY: 32 points (16 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 64 points (48 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 128 points*5 (112 points)*4*5	RWw: 32 points*5 RWr: 32 points*5		
Number of link points*2	2 stations occupied	RX, RY: 64 points (48 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 64 points (48 points)*4	RWw: 8 points RWr: 8 points	RX, RY: 96 points (80 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 192 points (176 points)*4	RWw: 32 points RWr: 32 points	RX, RY: 384 points*5 (368 points)*4*5	RWw: 64 points*5 RWr: 64 points*5		
	3 stations occupied	RX, RY: 96 points (80 points)*4	RWw: 12 points RWr: 12 points	RX, RY: 96 points (80 points)*4	RWw: 12 points RWr: 12 points	RX, RY: 160 points (144 points)*4	RWw: 24 points RWr: 24 points	RX, RY: 320 points*5 (304 points)*4*5	RWw: 48 points*5 RWr: 48 points*5				
	4 stations occupied	RX, RY: 128 points (112 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 128 points (112 points)*4	RWw: 16 points RWr: 16 points	RX, RY: 224 points (208 points)*4	RWw: 32 points RWr: 32 points	RX, RY: 448 points*5 (-)*4*5	RWw, RWr: 64 points*5 (-)*4*5				
Transmissio	n cable	CC-Link Ver. 1.	10 compatible C	C-Link dedicated	d cable						-		



	Specifications						
Compatible CPU module	X5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).						
Applicable engineering tool	FX5UJ: GX Works3 Ver. 1.060N or later FX5U, FX5UC: GX Works3 Ver. 1.035M or later*1						
Communication method	Broadcast polling method						
Transmission format	HDLC compliant						
Error control system	CRC (X <sup>16</sup> + X <sup>12</sup> + X <sup>5</sup> + 1)						
Number of occupied I/O points	8 points (Either input or output is available for counting.)						
Number of connectable modules	Only 1 module can be connected to CPU module for each station type • Master station: 1 module* <sup>6</sup> • Intelligent device station: 1 module* <sup>7</sup>						
Power supply	24 V DC +20%, -15% 100 mA (external power supply)						
Accessories	FX2NC-100MPCB type power cable (1 m, 3-wire) Ver. 1.10 compatible CC-Link dedicated cable terminating resistor (2) 110 Ω 1/2 W (color code: brown, brown, brown) Dust proof protection sheet (1)						
External dimensions $W \times H \times D$ (mm)	50 × 90 × 83						
MASS (Weight): kg	Approx. 0.3						

★ 1: To set the parameters from the buffer memory via the program in the FX5U/FX5UC CPU module, GX Works3 of Ver. 1.065T or later is required.
 ★ 2: Number of links with FX5U/FX5UC CPU module Ver. 1.100 or later. GX Works3 Ver. 1.047Z or later required. For details on the number of links with FX5U/FX5UC CPU module ver. 1.100, refer to the following manual.
 → MELSEC IO-F FX5 User's Manual (CC-Link)
 ★ 3: The umber of links that here the reduction that are the under the the control of the set of

→ MELSED (a+F FX) User's Marida (CO-LINK)
 \* 3: The number of remote I/O points that can be used with the CPU module varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual.
 → MELSEC iQ-F FX5S/FX5U/FX5U/FX5U/EX5U User's Manual (Hardware)

\*4: The numbers in parentheses are the points that can be used when the module is an intelligent device station.
 \*5: Not applicable to the FX5UJ CPU module. For details, refer to the following manual.

→ MELSEC iQ-F FX5 User's Manual (CC-Link)
 \* 6: When using the FX5-CCL-MS as the master station, it cannot be used together with the FX3U-16CCL-M.
 \* 7: When using the FX5-CCL-MS as the intelligent device station, it cannot be used together with the FX3U-16CCL-M.

#### CC-Link master block FX3U-16CCL-M

#### ◇ Features



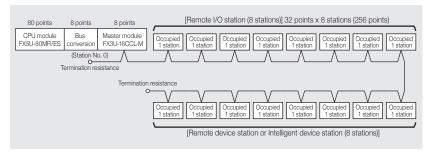
- 1) A master module setting MELSEC iQ-F Series as master station of CC-Link.
- 2) Up to 8 remote I/O stations and up to 8 remote device stations or intelligent device stations can be connected to a master station.

#### $\Diamond$ Specifications

	Items		Specifications								
Support	ed functions	Master statio	aster station function (No local station and standby master station functions)								
CC-Link	compatible version	Ver. 2.00 con	er. 2.00 compliance (Ver. 1.10 compatible at the time of setting extension cyclic to 1 time)								
Transmis	sion speed	156 kbps/62	56 kbps/625 kbps/2.5 Mbps/10 Mbps (setting by a rotary switch)								
Station N	No.	0 (setting by	a rotary switch	1)							
Connect	able station type	Remote I/O s	station, remote	device station	n, intelligent de	evice station (lo	ocal station and	d standby ma	ster station ca	nnot be conne	cted)
Max. cal	ole extension length	, (	ies depending		/						
Max. no.	of connection stations	Max. 16 static	ons • Remote I/ • Remote d				es 32 I/O point: maximum (The		of RX/RY points	is 256 or less.)	
Max. no system	of I/O points per	[FX5U/FX5U0		C actual I/O poi		cupied intelligen	12 or less. t function modul	e points) + (Occ	upied FX3U-160	CCL-M points: 8	points) ≤ 256
		CC-Link	Ver. 1.10				CC-Link	Ver. 2.00			
	Extension cyclic setting	-	-	Sin	gle	Dou	uble		Iruple		uple
	No. of occupied stations		Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register		Remote register
No.	One station occupied	RX: 32 points RY: 32 points	RWw: 4 points RWr: 4 points		RWw: 4 points RWr: 4 points		RWw: 8 points RWr: 8 points		RWr: 16 points	RX: 128 points RY: 128 points	
of link	Two stations occupied	RX: 64 points RY: 64 points	RWw: 8 points RWr: 8 points		RWw: 8 points RWr: 8 points		RWw: 16 points RWr: 16 points		RWw: 32 points RWr: 32 points		
	Three stations occupied		RWw: 12 points RWr: 12 points				RWw: 24 points RWr: 24 points				
	Four stations occupied		RWw: 16 points RWr: 16 points				RWw: 32 points RWr: 32 points				
Transmis	sion cable	CC-Link spe	cific cable, CC	-Link specific	high-performa	nce cable, Ver	: 1.10 compat	ible CC-Link s	pecific cable		
RAS fun	ction		turn function, o n refresh/Force							Consistency c	ontrol
Compati	ble CPU module	FX5U, FX5U Connection v	C: Compatible with FX5U/FX5	from initial pro UC CPU mod	duct ule requires bu	us conversion	module (FX5-C	NV-BUS or F	X5-CNV-BUSC	C).	
No. of c	occupied I/O points	8 points (Eith	er input or out	put is available	e for counting.	)					
Commu	nication with PLC	Done by FRC	DM/TO instruct	tion via buffer i	memory (buffe	r memory can	be directly spe	ecified)			
No.of co	nnectable modules	FX5U, FX5U	C: Max. 1 mod	ule*							
External power supply	Power supply voltage/ Current consumption	24 V DC +20	24 V DC +20%/ -15% ripple (p-p) within 5% (Electricity supplied from terminal block for power supply)/240 mA								
Accessories       Terminal resistors         • For standard cable:110 Ω 1/2 W (Color code, brown/brown/brown) 2 pcs.         • For high-performance cable:130 Ω 1/2 W (Color code, brown/orange/brown) 2 pcs.         • Special block No. label											
External c W × H ×	limensions D (mm)	55 × 90 × 87	,								
MASS (V	Veight): kg	Approx. 0.3									

\*: When using the FX3U-16CCL-M, it cannot be used together with the FX5-CCL-MS used as the master station.

#### ♦ Example of system configuration with FX5U



The maximum number of remote I/O stations to be connected is 8 when connecting 80-point type CPU module and FX3U-16CCL-M. The maximum number of remote I/O stations to be connected is less than 8 when the total number of points exceeds the maximum I/O points (512 points) due to the connection of I/O modules and intelligent function modules.

#### CC-Link interface block FX3U-64CCL

#### ◇ Features



MELSEC iQ-F Series can be connected as intelligent device stations of CC-Link.

#### **♦** Specifications

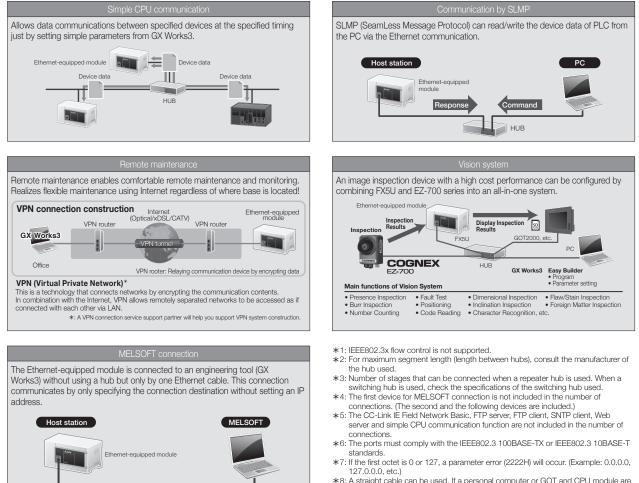
	Items	Specifications										
Isolation	n method	Photocoupler	notocoupler									
CC-Link	compatible version	Ver. 2.00 (Ver. 1.	er. 2.00 (Ver. 1.10 compliance at the time of setting extension cyclic to 1 time; Buffer memory FX2N-32CCL compatibility also selectable)									
Station	types	Intelligent device	telligent device station									
Station	No.	1 to 64 (setting b	to 64 (setting by a rotary switch)									
	ccupied stations/ on cyclic setting	Occupied 1 to 4 stations, set to 1 to 8 times (setting by a rotary switch). Refer to the table below for the details of allowable range.										
Transmi	ssion speed	156 kbps/625 k	bps/2.5 Mbps/5 N	lbps/10 Mbps (se	etting by a rotary s	witch)						
Transmi	ssion cable	Ver. 1.10 compa	tible CC-Link spe	cific cable, CC-Lii	nk specific high-pe	erformance cable						
		CC-Link	Ver. 1.10			CC-Link	Ver. 2.00					
	Extension cyclic setting	Sir	ngle	Do	uble	Quad	druple	Oct	uple			
	No. of occupied stations*1	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register			
No.	One station occupied	RX:32 points RY:32 points	RWw: 4 points RWr: 4 points	RX:32 points RY:32 points	RWw: 8 points RWr: 8 points	RX:64 points RY:64 points	RWw: 16 points RWr: 16 points	RX: 128 points RY: 128 points	RWw: 32 points RWr: 32 points			
of link points	Two stations occupied	RX:64 points RY:64 points	RWw: 8 points RWr: 8 points	RX:96 points RY:96 points	RWw: 16 points RWr: 16 points	RX: 192 points RY: 192 points	RWw: 32 points RWr: 32 points					
	Three stations occupied	RX:96 points RY:96 points	RWw: 12 points RWr: 12 points	RX: 160 points RY: 160 points	RWw: 24 points RWr: 24 points							
	Four stations occupied	RX: 128 points RY: 128 points	RWw: 16 points RWr: 16 points	RX:224 points RY:224 points	RWw: 32 points RWr: 32 points							
Compat	ible CPU module		Compatible from in FX5U/FX5UC CP		s bus conversion	module (FX5-CN\	-BUS or FX5-CN	V-BUSC).				
No. of o	ccupied I/O points	8 points (Either i	nput or output is a	available for count	ing.)							
Commu	nication with PLC	Done by FROM/	TO instruction via	buffer memory (b	uffer memory can	be directly specif	fied)					
No. of c	onnectable modules	FX5U, FX5UC: Max. 1 module*2										
External power supply	Power supply voltage/ Current consumption	24 V DC +20%/ -15% ripple (p-p) within 5% (Electricity supplied from terminal block for power supply)/220 mA										
	dimensions D (mm)	55 × 90 × 87										
MASS (	Weight): kg	Approx. 0.3										

\*1: RX/RY for a high-order word of the last station of "Remote I/O" points is occupied as a system area. \*2: When using the FX3U-64CCL, it cannot be used together with the FX5-CCL-MS used as the intelligent device station.

## Ethernet

Connecting FX5 to LAN (Local Area Network) via Ethernet enables various data communications and program maintenance.

#### Outline of Functions



\*8: A straight cable can be used. If a personal computer or GOT and CPU module are directly connected, a cross cable can be used.

#### **Built-in Ethernet communication**

#### ♦ Features

- The built-in Ethernet port can be used to connect to a PC or other device. In addition, the Ethernet communication port can handle seamless SLMP communication with the upper-level device.
- Monitors and diagnoses the CPU module using a Web browser via connected network. Connect not only from a general-purpose browser on an Ethernet-connected PC but also from any generalpurpose browser on a tablet or smartphone connected to an Ethernet network.

#### Communication Specifications

lten		Specifications			
ILEIT		FX5S/FX5UJ/FX5U/FX5UC CPU module			
Data transmission sp	eed	100/10 Mbps			
Communication mod	le	Full duplex/Half duplex*1			
Interface		RJ45 connector			
Transmission method	ł	Base band			
Maximum segment le	ength	100 m (length between hub and node)*2			
Cascade	100BASE-TX	Max. 2 stages*3			
connection	10BASE-T	Max. 4 stages*3			
Supported protocol		CC-Link IE Field Network Basic, MELSOFT connection, SLMP server (3E/1E frame), socket communications, communication protocol support, FTP server, FTP client, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function			
No. of connections		Total of 8 connections <sup>*4*5</sup> (Up to 8 external devices are accessible to one CPU module at a time.)			
Hub*1		A hub having 100BASE-TX or 10BASE-T port*6 can be used.			
IP address*7		Initial value: 192.168.3.250			
Circuit insulation		Pulse transformer insulation			
Cable used*8	When connecting 100BASE-TX	Ethernet cable of category 5 or higher (STP cable)			
Cable used	When connecting 10BASE-T	Ethernet cable of category 3 or higher (STP cable)			

#### **FX5-ENET Ethernet module**

#### 



- 1) Master module for using the MELSEC iQ-F Series as a CC-Link IE Field Network Basic master station. Co-existence with general-purpose Ethernet is also possible.
- 2) Up to 32 connectable remote stations for CC-Link IE Field Network Basic, with control for up to 2048 link points for RX/RY, and 1024 points for RWr/ RWw within the same network.
- 3) Grouping of remote stations for CC-Link IE Field Network Basic with configuration of a group number, with cyclic transmission possible for each group. Grouping stations according to the remote station standard response time makes it possible to suppress the influence of differences in the standard response times of each remote station.
- 4) This module is compatible with general-purpose Ethernet communication, such as SLMP communication and socket communication.

#### ♦ Specifications

Items			_	Specifications			
Station type				Master station			
	Maximum num	ber of connectable	stations*1	32			
	Number of stat	tions occupied by a	remote station	1 to 4			
	Number of rem	note station groups		2			
			RX	2048 points			
	Maximum num	ber of link points	RY	2048 points			
	per network		RWr	1024 points			
			RWw	1024 points			
			RX	2048 points			
			RY	2048 points			
	Maximum	Master station	RWr	1024 points			
	number of		RWw	1024 points			
	link points per		RX	64/128/192/256 points			
CC-Link IE Field	station	<b>D</b>	RY	64/128/192/256 points			
Network Basic		Remote station*2	RWr	32/64/96/128 points			
			RWw	32/64/96/128 points			
	UDP port num	ber used in the cycl	ic transmission	61450			
		ber used in automa		Master station: An unused port number is assigned automatically.			
	connected dev	rices		Remote station: 61451			
		Data transfer spee	d	100 Mbps			
		Interface		RJ45 connector			
	Transmission	Maximum station-to-station distance		100 m			
	specifications	Overall cable distance		Depends on the system configuration			
		Number of cascade		When using a switching hub, check the number of cascaded stages with the manufacturer of the			
		connections	100BASE-TX	hub to be used.			
	Network topology			Line topology, star topology (Coexistence of line topology and star topology is also possible.)			
	Hub*3			Hubs with 100BASE-TX ports*4 can be used.			
	Connection cable*5 100BASE-T		100BASE-TX	Ethernet cable of category 5 or higher (STP cable)			
	Data transfer speed		d	100/10 Mbps			
		Communication mode		Full-duplex or half-duplex*3			
	- · ·	Transmission meth	od	Base band			
	Transmission	Interface		RJ45 connector			
	specifications	Maximum segmen	t length	100 m (length between hub and node)*6			
<b>a</b> 1		Number of cascade		2 levels maximum*7			
General-		connections	10BASE-T	4 levels maximum*7			
purpose Ethernet communication		1 140		MELSOFT connection, SLMP server (3E/1E frame), Socket communication, simple CPU			
communication	Supported pro-	tocol		communication, BACnet/IP			
	Number of con	nantiana		Total of 32 connections*9			
		INECTIONS		(Up to 32 external devices can access one FX5-ENET module at the same time.)			
	Hub*3			Hubs with 100BASE-TX or 10BASE-T ports <sup>*10</sup> can be used.			
	Connection cal	blo*5	100BASE-TX	Ethernet cable of category 5 or higher (STP cable)			
	COnnection ca	DIE	10BASE-T	Ethernet cable of category 3 or higher (STP/UTP cable)			
Number of ports				2*11			
				FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.110 or later			
Compatible CPU module				Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or			
				extension power supply module (FX5-C1PS-5V).			
Applicable engineering tool				FX5UJ: GX Works3 Ver. 1.060N or later*12			
				EX5U, FX5UC: GX Works3 Ver. 1.050C or later*12			
Number of occupied I/O points				8 points (Either input or output is available for counting.)			
Number of connecta	able modules			FX5UJ, FX5U, FX5UC: Up to 1 module			
Power supply				24 V DC, 110 mA (internal power supply)			
External dimensions	$W \times H \times D (mm)$	)		40 × 90 × 83			
MASS (Weight): kg				Approx. 0.2			

- \*1 : Maximum number of connected remote stations that FX5-ENET (master station) can manage. However, the maximum number of connectable modules varies depending on the number of stations occupation, 2-station occupation, 3-station occupation, or 4-station occupation.
  \*2 : Value for 1-station occupation, 2-station occupation, 3-station occupation, or 4-station occupation.
  \*3 : IEEE802.3x flow control is not supported.
  \*4 : The ports must comply with the IEEE802.3 100BASE-TX standards.
  \*5 : A straight/cross cable can be used.
  \*6 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.
  \*7 : This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.
  \*8 : For a compatible version of each protocol, refer to the following manual.
  → MELSEC IQ-F FX5-ENET User's Manual
  \*9 : The first device for MELSOFT connection is not included in the number of connections.
  \*10: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.
  \*11: Because the IP address is shared by two ports, only one address can be set.
  \*12: To use the MELSOFT connection, SLMP communication, simple CPU communication, and BACnet/IP, GX Works3 of Ver. 1.075D or later is required.

## **EtherNet/IP**

EtherNet/IP is a network using Ethernet. Standard Ethernet is used, so general-purpose Ethernet can be used simultaneously.

#### FX5-ENET/IP Ethernet module

#### ◇ Features



- 1) MELSEC iQ-F series module can be connected to the EtherNet/IP network. Coexistence with general-purpose Ethernet is also possible.
- 2) The EtherNet/IP communication parameters can be set with the dedicated setting tool (EtherNet/IP Configuration Tool for FX5-ENET/IP). The tool can be used not only to set the EtherNet/IP communication conditions, but also to detect EtherNet/IP devices on the network and set the EtherNet/IP communication conditions online.
- 3) Up to 32 modules can be connected to each of EtherNet/IP communication and general Ethernet communication networks.
- 4) This module is compatible with general-purpose Ethernet communication, such as SLMP communication and socket communication.

#### ◇ Specifications

EtherNet/IP         Case 1 communication data size         Standard EtherNet/IP           Case 1 communication data size         1444 bytes (per connection)         Connection)           Communication data size         1444 bytes (per connection)         Connection)           PPI (communication data size         1444 bytes (per connection)         Connection)           Case 3 communication processing performance)         20 60000 ms         20 0000 ms           Case 3 communication format         Standard EtherNet/IP         Standard EtherNet/IP           Communication speed         Communication mode         Full-topoint           Communication mode         Full-topoint         Standard EtherNet/IP           Communication mode         Full-topoint         Standard EtherNet/IP           Communication mode         Full-topoint         Standard EtherNet/IP           Communication mode         Full-topint         Standard EtherNet/IP           Communication mode         Full-topinex <th colspan="3">Items</th> <th></th> <th>Specifications</th>	Items				Specifications			
EtherNet/IP         Class 1 communication space         32         32           Class 1 communication space         Aumber of connections         32           Pile communication space         Point-to-point, multicata           PPS (communication space         210 60000 ms           PPS (communication space         3000 pps (case of 128 bytes)           Connection type         Standard EtherNet/IP           Connection type         Standard EtherNet/IP           Communication format         Standard EtherNet/IP           Communication mode         Ful-types           Transmission speed         100 Mps           Communication mode         Ful-types           Point to-point         Idea transmission speed <td< td=""><td></td><td></td><td>Communication fo</td><td>rmat</td><td></td></td<>			Communication fo	rmat				
EtherNet/IP         Canse 1 PPS (communication cycle) PPS (commu			Number of connect	tions	32			
Communications         Connection type         Point-to-point, muticast           PPS (communication cycle)         2 to 6000 ms           PPS (communication cycle)         2 to 60000 ms           Qiass 3 communications***         Standard EtherNet/IP           Qiass 3 communications***         Onmetion type           Qiass 3 communications***         Onmetion type           Qiass 3 communications***         Point-to-point           Qiass 3 communications***         Standard EtherNet/IP           Number of connections fumber of simulaneous executions         Standard EtherNet/IP           Qiast 4         Number of connections fumber of simulaneous executions         Standard EtherNet/IP           Qiast 4         Dota transmission speed         100 Mogs           Communication mode         Ful-duplex         Ful-duplex           Transmission         Point to-point         Base band           Interface         Interface         Puble Sconnector           Interface         RPI Sconnector         Point Sconnector           Interface         Interface         Point Sconnector           Interface         Interface         Point Sconnector           Interface         Interface         Point Sconnector           Interface         Interface         Point Sconnector			Communication da	ata size	1444 bytes (per connection)			
EtherNet/IP         RPI (communication rocessing performance)         2:0 60000 ms           Class 3 communications***         Communication format         Standard EtherNet/IP           Class 3 communications***         Communication format         Standard EtherNet/IP           Class 3 communications***         Communication format         Standard EtherNet/IP           Communications***         Communication format         Standard EtherNet/IP           Communication         Communication format         Standard EtherNet/IP           Communication format         Standard EtherNet/IP         32*2           Communication comed         Communication format         Standard EtherNet/IP           Number of connections format         Standard EtherNet/IP         32*2           Communication code         Point-to-point         32*2           Communication mode         Ful-duplex         32*2           Communication mode         Ful-duplex         32*2           Transmission method         Base band         100 Mpps           Communication mode         Ful-duplex         R445 connector           Iterface         IP version         R445 connector           IP version         Iterface         R445 connector           Number of connections         2 levels maximum**			Connection type					
EtherNet/IP         Communication format         Standard EtherNet/IP           Communication format         Standard EtherNet/IP         Point-to-point           Communication format         Standard EtherNet/IP         Point-to-point           Communication format         Standard EtherNet/IP         Standard EtherNet/IP           Communication format         Standard EtherNet/IP         Standard EtherNet/IP           Communication format         Standard EtherNet/IP         Standard EtherNet/IP           Communication data size         1414 bytes*3         Standard EtherNet/IP           Communication data size         1414 bytes*3         Commetion type         Point-to-point           Communication mode         Full-duplex         Full-duplex         Full-duplex           Transmission method         Base band         Full-duplex         Full-duplex           Transmission specifications         100EASE-TX         2 levels maximum**         Full-duplex           Number of connections         100BASE-TX         2 levels maximum**         Full-duplex*           Retwork topology         Hub**         Hub supported.         Full-duplex or helf-duplex**         Full-duplex or helf-duplex**           Retwork topology         Hub supported.         Full-duplex or helf-duplex**         Ethernet cable of category 5 or higher (STP cable)		CONTINUITICATIONS	RPI (communicatio	on cycle)	2 to 60000 ms			
EtherNet/IP         Connection type         Point-to-point           UCMM communications         Mumber of connection s (number of simultaneous executions)         32*2           Communications         Connection type         Point-to-point           Communications         Connection type         Point-to-point           Communications         Connection type         Point-to-point           Communications         Connection type         Point-to-point           Connection type         Point-to-point           Connection type         Point-to-point           Connection type         Point-to-point           Data transmission speed         100 Mbps           Transmission method         Base band           Interface         R45 connector           IP version         IP version           Number of coscade         100BASE-TX           Verver topology         Number of           Hub**         1000BASE-TX           Connection cable***         100I Mbps           Connection cable***         100BASE-TX           Number of coscade         100BASE-TX           Connection cable***         100I Mbps           Connection cable***         100I Mbps           Connection cable***         100I Mbps				on processing	3000 pps (case of 128 bytes)			
communications**         Number of connection spe         92 <sup>12</sup> UCMM communications         Communication format         Standard EtherNet/IP           UCMM communication         Number of connections (number of mulinacous executions)         32 <sup>12</sup> Communication type         Point-to-point         32 <sup>12</sup> Communication mode         Full-duptes*         100 Mpps           Communication mode         Full-duptex         Full-duptex           Transmission specifications         Communication mode         Full-duptex           Transmission filterace         R445 connector         R445 connector           IP version         Interface         R445 connector         R445 connector           Number of connections         100 Mps         2 levels maximum*5         2 levels maximum*5           Number of connections         100BASE-TX         2 levels maximum*5         2 levels maximum*5           Connection cable**         100BASE-TX         2 levels maximum*5         2 levels maximum*5           Transmission specification         Data transfer speed         100/10 Mps </td <td></td> <td></td> <td>Communication fo</td> <td>rmat</td> <td>Standard EtherNet/IP</td>			Communication fo	rmat	Standard EtherNet/IP			
EtherNet/IP         Connection type         Point-to-point           Communications         Communications         32*2           Communications         Communications         32*2           Communications         Communication data size         1414 bytes*3           Communication mode         Full-duplex         Point-to-point           Data transmission speed         100 Mbps         Communication           Transmission         Full-duplex         R45 connector           Interface         Interface         R45 connector           IP version         IP version         IP version           Number of coscede         100BASE-TX         2 levels maximum*6           Connection cable***         100BASE-TX         2 levels maximum*6           Number of coscede         100DASE-TX         2 levels maximum*6           Connection cable***         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Connection cable**         100I Mbps         Ethernet cable of category 5 or higher (STP cable)           Communication <td></td> <td></td> <td>Number of connect</td> <td>tions</td> <td>32*2</td>			Number of connect	tions	32*2			
EtherNet/IP communications         Number of connections (number of simultaneous executions)         32*2           Communication tata size         1414 bytes*3           Connection type         Point-to-point           Transmission specifications         Data transmission specifications         100 Mbps           Interface         Full-duplex         Base band           Interface         Full-duplex         Full-duplex           Maximum segment length         100 MlpaSE-TX         2 levels maximum*5           Number of connections type         100BASE-TX         2 levels maximum*5           Network topology         100BASE-TX         2 levels maximum*5           Reference         Connection cable**         100BASE-TX           Version         Interface         Ful-duplex +           Reference         Data transfer specifications         Star topology (line topology           Hub*6         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Communication mode         Ful-duplex*6         Ful-duplex*6           Transmission         Interface         Rufs connector           Interface         100BASE-TX         2 levels maximum*5           Connection specifications         Interface         Ful-duplex or half-duplex*6           Transmission		communications	Connection type		Point-to-point			
ButterNet/IP         OCMM         of simultaneous executions)         32 <sup>-1</sup> Communications         of simultaneous executions)         32 <sup>-1</sup> Communication data size         1141 bytes*3           Connection type         Point-to-point           Data transmission speed         100 Mbps           Transmission         Educator           Interface         Full-duplex           Transmission         Interface           IP version         RJ45 connector           IP version         IP version           Number of cascade connections         100 Mbps           connections         100 Mbps           Vetwork topology         Vetwork topology           Hub*6         100BASE-TX           Communication mode         Full-duplex of cascade connections           Connection cable*6         100BASE-TX           Communication mode         Full-duplex of higher (STP cable)           Communication mode         Full-duplex or half-duplex*6           Transmission specifications         Data transfer speed         100/10 Mbps           Communication mode         Full-duplex or half-duplex*6         Ethemet cable of category 5 or higher (STP cable)           Transmission specifications         Data transfer speed         100/10 Mbps     <			Communication fo	rmat	Standard EtherNet/IP			
Communications         Connection type         Point-to-point           Connection type         Point-to-point           Data transmission speed         100 Mpgs           Communication mode         Full-duplex           Transmission speed         Communication mode           Interface         RJ45 connector           Interface         RJ45 connector           Inversion         Interface           Maximum segment length         100 m (length between hub and node)*4           Number of cascade connections         100BASE-TX           Network topology         Iube*s           Hub**         Star topology (length between hub and node)*4           Number of cascade connections         100BASE-TX           Connection cable**         100BASE-TX           Connection cable**         100BASE-TX           Hub**         Ethernet cable of category 5 or higher (STP cable)           Connection cable**         100BASE-TX           Transmission specifications         Data transfer speed           Transmission specifications         Data transfer speed           Transmission specification         Data transfer speed           Toom (length between hub and node)*4         Communication mode           Transmission specifications         Data transfer speed <td></td> <td></td> <td></td> <td></td> <td>32*2</td>					32*2			
Image: Connection type         Point-to-point           Data transmission speed         100 Mbps           Communication mode         Full-duplex           Transmission specifications         Interface           IP version         RJ45 connector           Maximum segment length         100 Mlogs           Number of cascade connection cole         100BASE-TX connector           Number of cascade connection cole         100BASE-TX connector           Network topology         100BASE-TX connector           Hub**         100BASE-TX connector           Network topology         Star topology, line topology           Hub**         100BASE-TX connector           Connection cable**         100BASE-TX connector           Connection cable**         100BASE-TX connector           Transmission method         Base band           Transmi		communications	Communication da	ata size	1414 bytes*3			
General-purpose Ethernet         Transmission         Data transfer speed         100BASE-TX 100BASE-TX         Ethernet 2 levels maximum*5           General-purpose Ethernet         Transmission         Data transfer speed         100BASE-TX         Ethernet 2 levels maximum*5           General-purpose Ethernet         Transmission         Total of 32 connections*10         Ruds SerTX         Ruds SerTX           Protocol type*9         Transmission         Total of 32 connections*10         Total of 32 connections*10	Communications		Connection type		Point-to-point			
Interface         Base band           Interface         RJ45 connector           IP version         IP version           IP version         IP version           Maximum segment length         100 m (length between hub and node)*4           Number of cacacde connections         100BASE-TX           Verwork topology         100BASE-TX           Hub*6         100BASE-TX           Connection cable*8         100BASE-TX           Connection cable*8         100BASE-TX           Transmission specifications         Data transfer speed           Transmission specifications         Data transfer speed           Transmission specifications         Data transfer speed           Transmission specifications         Transmission method           Base band         Transmission method           Base band         Transmission method           Base band         Transmission method           Interface         RJ45 connector           Base band         Transmission method           Interface         100BASE-TX           Interface         RJ45 connector           Base band         Interface           Interface         RJ45 connector           Base band         Interface           Interfa			Data transmission	speed	100 Mbps			
Interface         Interface         RJ45 connector           IP version         IP version         IP version           Maximum segment length         100 m (length between hub and node)*4           Number of cascade         100BASE-TX         2 levels maximum*5           Onnections         100BASE-TX         2 levels maximum*5           Network topology         Star topology.         Hubs with 100BASE-TX ports*7 can be used.           Hub*6         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Connection cable*6         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Transmission specifications         Data transfer speed         100/ Mps           Transmission specifications         Interface         Full-duplex or half-duplex*6           Maximum segment length         100 m (length between hub and node)*4         Base band           Interface         Transmission metrice         Full-duplex or half-duplex*6           Maximum segment length         100 m (length between hub and node)*4         100 m (length between hub and node)*4           Protocol type*9         Interface         Full-duplex or face face for connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP           Number of connections         10BASE-TX         Versis connection, SLMP server (3E/1E frame), s			Communication mode		Full-duplex			
Iransmission specifications     IP version     IP version     IP version       Maximum segment length     100 m (length between hub and node)*4       Number of cascade connections     100BASE-TX       Network topology     100BASE-TX       Hub*6     Star topology, line topology       Hub*6     100BASE-TX       Connection cable*8     100BASE-TX       Data transfer speed     100/10 Mbps       Communication mode     Full-duplex or half-duplex*6       Transmission specifications     Interface       Maximum segment length     100BASE-TX       Number of cascade connections     100BASE-TX       Version     Oversion       Version     Interface       Full-duplex or half-duplex*6       Transmission specifications     Interface       Maximum segment length     100 m (length between hub and node)*4       100 m (length between hub and node)*4     2 levels maximum*5       Connections     10BASE-TX			Transmission method		Base band			
specifications         IP version         IP version         IP version           Maximum segment length         100 m (length between hub and node)*4         100 m (length between hub and node)*4           Number of cascade connections         100BASE-TX         2 levels maximum*5           Network topology         Hub**5         100BASE-TX         Star topology, line topology           Hub**5         100BASE-TX         Star topology, line topology         Hubs with 100BASE-TX ports*7 can be used.           Connection cable**5         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Connection cable*5         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Communication specifications         Data transfer spect         Full-duplex or half-duplex**6           Transmission specifications         Interface         Full-duplex or half-duplex**6           Maximum segment length         100 m (length between hub and node)*4           Connections         100BASE-TX         2 levels maximum*5           Cascade connections         100BASE-TX         2 levels maximum*5           Communication specifications         100BASE-TX         2 levels maximum*5           Communication second         100BASE-TX         2 levels maximum*5           Communication, BACnet/IP         100BASE-TX         2 leve			Interface		RJ45 connector			
Maximum segment length         100 m (length between hub and node)*4           Number of cascade connections         100BASE-TX           Network topology         2 levels maximum*5           Hub*6         Star topology. line topology           Hub*6         Hubs with 100BASE-TX ports*7 can be used.           Connection cable*8         100BASE-TX           Connection cable*8         100BASE-TX           Data transfer speed         100/10 Mbps           Communication method         Full-duplex or half-duplex*6           Transmission specifications         Enterface           Number of cascade communication         Full-duplex or half-duplex*6           Maximum segment length         100 m (length between hub and node)*4           Specifications         Interface           Number of cascade connections         10BASE-TX           Verves maximum*5         2 levels maximum*5           Cascade connections         10BASE-TX           Protocol type*9         10BASE-TX           Protocol type*9         V= Setter terment           Number of connections         10BASE-TX           Verves maximum*5         2 levels maximum*5           Communication, BACnet/IP         Verves maximum*5			IP version		IPv4 is supported.			
Image: second connections         100BASE-TX         2 levels maximum*5           Network topology         Star topology, line topology         Star topology, line topology           Hub*6         100BASE-TX         Star topology, line topology           Hub*8         100BASE-TX         Hubs with 100BASE-TX ports*7 can be used.           Connection cable*8         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Connunication mole         Transmission met/topology         Full-duplex or half-duplex*6           Transmission specifications         Interface         RJ45 connector           Maximum segment length         100 MogasE-TX         100m (length between hub and node)*4           Number of cascade connections         100BASE-TX         2 levels maximum*5           connections         10BASE-TX			Maximum segment length		100 m (length between hub and node)*4			
Hub*6       Hubswith 100BASE-TX ports*7 can be used.         Connection cable*8       100BASE-TX         Connection cable*8       100BASE-TX         Ethernet cable of category 5 or higher (STP cable)         Communication mole       Full-duplex or half-duplex*6         Transmission specifications       Interface         RJ45 connector       Base band         Interface       RJ45 connector         Maximum segment length       100BASE-TX         100BASE-TX       2 levels maximum*5         communication       10BASE-T         Protocol type*9       10BASE-T         Number of connections       10BASE-T         Protocol type*9       MELSOFT connector, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP			cascade	100BASE-TX	2 levels maximum*5			
Connection cable**         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Image: Connection cable**         Data transfer spect         100/10 Mbps           Communication mode         Full-duplex or half-duplex*6           Transmission method         Base band           Interface         RJ45 connector           Maximum segment         100BASE-TX           Version exclusion         100BASE-TX           Version exclusion         100BASE-TX           Protocol type*9         10BASE-TX           Version exclusion         MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP		Network topology			Star topology, line topology			
Connection cable**         100BASE-TX         Ethernet cable of category 5 or higher (STP cable)           Image: Connection cable**         Data transfer spect         100/10 Mbps           Communication mode         Full-duplex or half-duplex*6           Transmission method         Base band           Interface         RJ45 connector           Maximum segment         100BASE-TX           Version exclusion         100BASE-TX           Version exclusion         100BASE-TX           Protocol type*9         10BASE-TX           Version exclusion         MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP		Hub*6						
General-purpose       Ethernet       Communication mode       Full-duplex or half-duplex*6         Base band       Interface       RJ45 connector         Maximum segment length       100 m (length between hub and node)*4       100 m (length between hub and node)*4         Communication       100BASE-TX       2 levels maximum*5         Protocol type*9       10BASE-T       4 levels maximum*5         Number of connections       10BASE-T       4 levels maximum*5         Number of connections       Total of 32 connections*10       Total of 32 connections*10		Connection cable*8		100BASE-TX				
General-purpose       Transmission specifications       Transmission method       Base band         Interface       RJ45 connector         Maximum segment length       100 m (length between hub and node)*4         Number of cascade connections       100BASE-TX       2 levels maximum*5         Protocol type*9       10BASE-T       4 levels maximum*5         Number of connections       MELSOFT connector, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP         Number of connections       Total of 32 connections*10			Data transfer spee	d	100/10 Mbps			
General-purpose Ethernet communication     Interface     RJ45 connector       9 Protocol type*9     100BASE-TX 10BASE-T     2 levels maximum*5       Protocol type*9     10BASE-T     4 levels maximum*5       Number of connections     10BASE-T     4 levels maximum*5       Number of connections     10BASE-T     4 levels maximum*5       Total of 32 connections*10     Total of 32 connections*10			Communication m	ode	Full-duplex or half-duplex*6			
General-purpose Ethernet communication         Maximum segment length         100 m (length between hub and node)*4           Number of cascade connections         100BASE-TX         2 levels maximum*5           Protocol type*9         10BASE-T         4 levels maximum*5           Number of connections         MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP           Number of connections         Total of 32 connections*10			Transmission meth	iod	Base band			
General-purpose Ethernet communication     Imbalanchi begindin begindibeginbegindin begindin begindin begindin begindin begindin b		Transmission	Interface		RJ45 connector			
General-purpose Ethernet communication     cascade connections     roose neumanner 10BASE-T     Loose neumanner 4 levels maximum*5       Protocol type*9     MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP       Number of connections     Total of 32 connections*10		specifications	Maximum segmen	t length	100 m (length between hub and node)*4			
Ethernet         connections         10BASE-T         4 levels maximum*5           Protocol type*9           MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP           Number of connections         Total of 32 connections*10	General-nurnose			100BASE-TX	2 levels maximum*5			
Protocol type*9 Protocol type*9 Number of connections Number of connections Number of connections	Ethernet			10BASE-T				
Number of connections	Communication	Protocol type*9			communication, BACnet/IP			
		Number of connect	ions					
Hub*6 Hubs with 100BASE-TX or 10BASE-T ports*11 can be used.		Hub*6			Hubs with 100BASE-TX or 10BASE-T ports*11 can be used.			
Connection cable*® 100BASE-TX Ethernet cable of category 5 or higher (STP cable)		Connection apple **		100BASE-TX	Ethernet cable of category 5 or higher (STP cable)			
Connection cable*8  Connection cable*8  Connection cable*8  Connection cable*8  Connection cable *8  Connection ca		Connection cable***		10BASE-T	Ethernet cable of category 3 or higher (STP/UTP cable)			

#### EtherNet/IP

ltems	Specifications
Number of ports	2*12
Compatible CPU module	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Applicable engineering tool	FX5UJ: GX Works3 Ver. 1.060N or later* <sup>13</sup> FX5U, FX5UC: GX Works3 Ver. 1.050C or later* <sup>13</sup> EtherNet/IP Configuration Tool for FX5-ENET/IP: Ver. 1.00A or later
Number of occupied I/O points	8 points (Either input or output is available for counting.)
Number of connectable modules	FX5UJ, FX5U, FX5UC: Up to 1 module
Power supply	24 V DC, 110 mA (internal power supply)
External dimensions W × H × D (mm)	40 × 90 × 83
MASS (Weight): kg	Approx. 0.2

\*1 : Class 3 communication supports the server functions.
 \*2 : The total number of connections for Class 3 communications and UCMM communications is 32.

\*2 : The total number of connections for Class 3 communications and UCMM communications is 32.
\*3 : This size is the maximum size which can be specified to 'Data length' of Class 1 communication input data area of the request command during the client operation. During the sever operation, since the FX5-ENET/IP automatically responds according to the request command received from the client, the maximum size is not prescribed.
\*4 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.
\*5 : This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.
\*6 : IEEE802.3x flow control is not supported.
\*7 : The ports must comply with the IEEE802.3 100BASE-TX standards.
\*8 : A straight/cross cable can be used.
\*9 : For a compatible version of each protocol, refer to the following manual.
→ MELSEC iQ-F FX5-ENET/IP User's Manual
\*10: The first device for MELSOFT connection is not included in the number of connections. (The second and the following devices are included.)
The occl- link [E field network Basic is not included in the number of connections.

The CC-Link IE field network Basic is not included in the number of connections. \*11: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.

\*12: Since the IP address is shared by two ports, only one address can be set.
 \*13: To use the MELSOFT connection, SLMP communication, simple CPU communication, and BACnet/IP, GX Works3 of Ver. 1.075D or later is required.

memo

## MODBUS

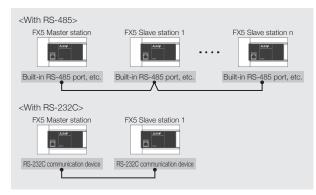
FX5 can be connected to various MODBUS communication devices as master station or slave station of the MODBUS communication.

#### **MODBUS RTU communication**

#### 

- Connection to 32 slave stations for RS-485 communication and one slave station for RS-232C communication is possible with a single master station.
- Master function and slave functions are supported, and the master and slave can be used simultaneously by a single FX5. (However, only 1 channel can be used for the master station.)
- 3) Up to 4 channels\*1 can be used for MODBUS serial communication function by one CPU module.

#### ♦ System configuration example

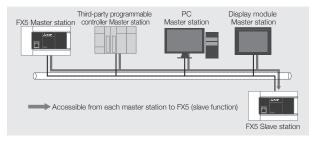


#### **MODBUS/TCP** communication

#### ◇ Features

- 1) Communication is possible, via Ethernet connection, with various MODBUS/TCP master devices connected to the FX5 set as the slave station.
- 2) Master function and slave functions are supported, and the master and slave can be used simultaneously by a single FX5.
- 3) Up to 8 connections can be used for MODBUS/TCP communication function by one CPU module.
- 4) The master uses a predefined protocol support function and controls the slave.

#### ♦ System configuration example



#### ♦ Specifications

		Specifications				
		FX5U/FX5UC CPU module Built-in RS-485 port FX5-485-BD FX5-485ADP	FX5-232-BD FX5-232ADP			
Numbe	r of connected modules	Up to 4 channels*1 (only 1 chann	nel for the master)			
S	Communication interface	RS-485	RS-232C			
cation	Baud rate	300/600/1200/2400/4800/9600 38400/57600/115200 bps	/19200/			
sciffi	Data length	8 bits				
Spe	Parity bit	None, odd or even				
ion	Stop bit	1 bit/2 bits				
Communication Specifications	Transmission distance*2	1200 m or less when configured with FX5-485ADP only 50 m or less when configured other than the above	15 m or less			
0	Communication protocol	RTU				
	Number of connectable slaves*3	32 stations	1 station			
ion	Number of functions	8 (without diagnostic function)				
Master function	Number of simultaneous transmission messages	1 message				
Maste	Maximum number of writes	123 words or 1968 coils				
	Maximum number of reads	125 words or 2000 coils				
u	Number of functions	8 (without diagnostic function)				
Slave function	Number of messages that can be received simultaneously	1 message				
Sa	Station number	1 to 247				
* 1: Avai	ilable by either master or sla	ave.				

Maximum number of channels differs depending on the CPU module. For details, refer to the following manual.

- → MELSEC iQ-F FX5 User's Manual (MODBUS Communication)
- \* 2: The transmission distance varies depending on the type of communications equipment.
  \* 3: The number of slaves varies depending on the type of communications equipment.

#### $\diamond$ Specifications

For communication specification other than the followings, refer to the MELSEC iQ-F FX5 User's Manual (Ethernet Communication).

Items		Specifications		
Supported protocol		MODBUS/TCP (Binary only supported)		
Number of connections		Total of 8 connections <sup>*1</sup> (Up to 8 external devices can access one CPU module at the same time.)		
Slave Number of functions		10		
	Port station No.	502*2		

★ 1: The number of available connections decreases when the other Ethernet communication function is used. However, the first MELSOFT connection, CC-Link IE Field Network Basic, FTP server, FTP client, SNTP client, and Web server are not included in the number of connections (The second and subsequent MELSOFT connections are included). For details on the Ethernet communication function, refer to the following manual. → MELSEC iQ-F FX5 User's Manual (Ethernet Communication)

\*2: The port station No. can be changed by the communication setting.

## **Sensor Solution**

Sensor wire-saving system of AnyWireASLINK is easily configurable.

#### FX5-ASL-M type AnyWireASLINK system master module

#### ◇ Features



- 1) The AnyWireASLINK system can centrally monitor the status of sensors from the PLC and perform disconnection/short-circuit detection, sensor sensitivity setting, status monitoring, etc. It has no restriction on minimum distance between terminals. Any wiring method, such as T-branch, multi-drop, and star, can be used, and it can be flexibly branched and connected.
- 2) Since the status of the sensor can be monitored from the PLC, it is possible to predict the occurrence of troubles such as a decrease in the amount of light received by the sensor and prevent the production line from stopping in advance.
- 3) ID (address) can be changed from the buffer memory for one remote module without using the address writer. A remote ID can be changed even from a remote location.\*
- \*: For the remote modules compatible with the remote address change function, contact Anywire Corporation.

#### ♦ Safety precautions

FX5-ASL-M is jointly developed and manufactured with Anywire Corporation. Note that the warranty for this product differs from the ones for other PLC products. For details of warranty and specifications, refer to the manual.

#### ♦ Specifications

	Specifications
Transmission clock	27.0 kHz
Maximum transmission distance (total extension distance)	200 m*1
Transmission system	DC power supply superimposed total frame/cyclic system
Connection type	Bus type (multi-drop method, T-branch method, tree branch method)
Transmission protocol	Dedicated protocol (AnyWireASLINK)
Error control	Checksum, double check method
Number of connected I/O points	<ul> <li>FX5UJ: Up to 216 points*2 (192 input points maximum/192 output points maximum)</li> <li>FX5U, FX5UC: Up to 448 points*2*3 (256 input points maximum/256 output points maximum)</li> </ul>
Number of connected modules	Up to 128 modules (the number varies depending on the current consumption of each remote module)
Maximum number of I/O points per system	Number of remote module input points + number of remote module output points $\leq$ 384 points
External interface	7-piece spring clamp terminal block push-in type
RAS function	<ul> <li>Transmission line disconnection position detection function</li> <li>Transmission line short-circuit detection function</li> <li>Transmission power drop detection function</li> </ul>
Transmission line (DP, DN)	UL compatible general-purpose 2-wire cable (VCTF, VCT 1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , temperature rating 70°C or higher) UL compatible general-purpose cable (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , temperature rating 70°C or higher) Dedicated flat cable (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , temperature rating 90°C)
Power cable (24 V, 0 V)	UL compatible general-purpose 2-wire cable (VCTF, VCT 0.75 to 2.0 mm <sup>2</sup> , temperature rating 70°C or higher) UL compatible general-purpose power cable (0.75 to 2.0 mm <sup>2</sup> , temperature rating 70°C or higher) Dedicated flat cable (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , temperature rating 90°C)
Memory	Built-in EEPROM (Number of times of overwrite : 100000 times)
Compatible CPU module	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Applicable engineering tool	FX5UJ: GX Works3 Ver. 1.060N or later FX5U, FX5UC,: GX Works3 Ver. 1.035M or later
Power supply	5 V DC, 200 mA (internal power supply) 24 V DC -10%, +15% 100 mA (external power supply)
Number of occupied I/O points	8 points (Either input or output is available for counting.)
Number of connectable modules	FX5UJ, FX5U, FX5UC: Max. 1 module*4
External dimensions $W \times H \times D$ (mm)	40 × 90 × 97.3
MASS (Weight): kg	Approx. 0.2

\* 1: For the remote module in which the transmission line (DP, DN) and module body are integrated, the length of the transmission line (DP, DN) is also included in the total extension. When laying a 4-wire (DP, DN, 24 V, 0 V) line for fifty meters or more, insert a power line noise filter between the

power supply and the line. For details, refer to the manual of ASLINK filter (ANF-01) made by Anywire Corporation.

\* 2: The number of remote I/O points that can be used CPU module varies depending on the number of input/ output points of the extension device. Output points of the extension revice.
For the limit of the number of I/O points, refer to the following manual.
→ MELSEC iQ-F FX5S/FX5UJ/FX5U/FX5UC User's Manual (Hardware)

\* 3: Supported by FX5U/FX5UC CPU module Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later. \* 4: Use together with the FX3U-128ASL-M is not possible.

#### FX3U-128ASL-M type AnyWireASLINK system master block

#### ◇ Characteristics



- A master module enables MELSEC iQ-F series to be connected to the AnyWireASLINK sensor wire-saving system of Anywire Corporation.
- 2) FX3U-128ASL-M type AnyWireASLINK system master module has a proprietary AnyWire transmission system including a power supply (equivalent to 24 V DC, MAX. 2 A) as a transmission signal, and thus realizes save wiring up to 200 m with a 4-core or 2-core cable.
- 3) When using ASLINKAMP or ASLINKSENSOR, settings can be changed by a ladder program, engineering tool or GOT. Set-up changes can be done remotely.

#### ○ Safety Precautions

FX3U-128ASL-M is jointly developed/ manufactured with Anywire Corporation. Guarantee details are different from other PLC products. Refer to manuals for guarantees/ specifications.

#### ♦ Specifications

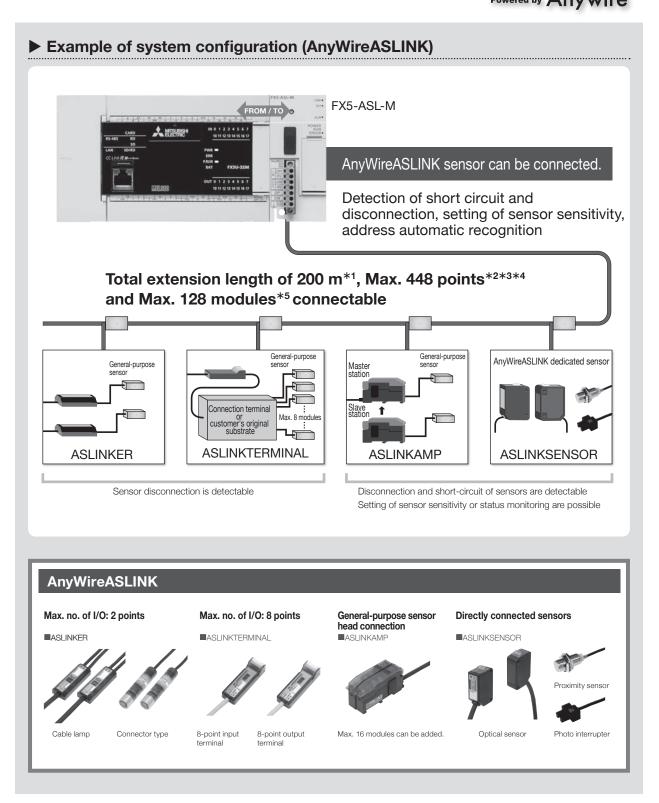
ltems	Specifications
Transmission clock	27.0 kHz
Max. transmission distance (total extension length)	200 m
Transmission method	DC power supply superimposing total frame/cyclic method
Connection configuration	Bus type (Multi-drop method, T-branch method, tree branch method)
Transmission protocol	Dedicated protocol (AnyWireASLINK)
Error control	Double verification method, checksum
No. of connection I/O points	Max. 128 points
No. of connection modules	Max. 128 modules (variable depending on current consumption)
Max. no of I/O points per system	No. of input points of remote module + No. of output points of remote module $\leq$ 128 points
RAS function	Transmission line disconnection position detection function     Transmission line short-circuit detection function     Transmission power drop detection function
AnyWireASLINK transmission line	UL supported general-use 2-line cable (VCTF, VCT 1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , rated temperature: 70°C or higher) UL supported general-use electric wire (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , rated temperature: 70°C or higher), dedicated flat cable (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , rated temperature: 90°C)
24 V DC power supply line	UL supported general-use 2-line cable (VCTF, VCT 0.75 to 2.0 mm <sup>2</sup> , rated temperature: 70°C or higher) UL supported general-use electric wire (0.75 to 2.0 mm <sup>2</sup> , rated temperature: 70°C or higher), dedicated flat cable (1.25 mm <sup>2</sup> , 0.75 mm <sup>2</sup> , rated temperature: 90°C)
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).
Power supply	5 V DC, 130 mA (internal power supply) 24 V DC -10% +15% 100 mA (AnyWireASLINK communication external power supply)
No. of occupied I/O points	8 points (Either input or output is available for counting.)
Communication with PLC	Done by FROM/TO instruction via buffer memory (buffer memory can be directly specified)
No.of connectable modules	FX5U, FX5UC: Max. 1 module*
External dimensions W x H x D (mm)	43 × 90 × 95.5
MASS (Weight): kg	Approx. 0.2
* I loo togother with the EVE ASI	

\*: Use together with the FX5-ASL-M is not possible.

7

Network/Communication/Information-sharing

Your requests for reduced wiring, detecting of disconnection/short circuit, setting of sensor sensitivity, and status monitoring can be satisfied by MELSEC iQ-F. Powered by Anywire



\* 1: Total extension distance including the portion of branch line.

- \* 2: The number of remote I/O points that can be used with the CPU module varies depending on the number of input/output points of the extension device.
   For the limit of the number of I/O points, refer to the following manual.
   → MELSEC iO-F FXSS/FXSU/FXSU/CXSUC User's Manual (Hardware)
- \* 3: Supported by FX5U/FX5UC CPU module Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.
   \* 4: FX5UJ CPU module: Up to 216 points.
   \* 5: Subject to change based upon current consumption of each remote module.

## **PROFIBUS-DP**

PROFIBUS is an industrial fieldbus developed and maintained by PROFIBUS & PROFINET International (PI). This protocol enables high-speed data transmission between field devices such as a remote I/O module or drive and a controller.

#### FX5-DP-M type PROFIBUS-DP master module

#### 



- This master module is necessary for using the MELSEC iQ-F Series as a PROFIBUS-DP master station. Using this product makes it possible to incorporate compatible slave devices into the system.
- Using the buffer memory makes it possible to obtain communications error information or extended communications error information generated by a slave station during I/O data transmission.
- 3) Settings can be configured with the following software:
  - GX Works3 (FX5UJ: Ver. 1.060N or later, FX5U/FX5UC: Ver. 1.050C or later)
  - PROFIBUS Configuration Tool (FX5UJ: Ver. 1.03D or later, FX5U/FX5UC: Ver. 1.02C or later)

#### ♦ Specifications

Items		Specifications			
PROFIBUS-DP station type		Class 1 master station			
Electrical standard and	characteristics	Compliant with EIA-RS485			
Medium		Shielded twisted pair cable			
Network configuration		Bus topology (or tree topology when repeaters are used)			
Data link method		Between DP-Masters: Token passing			
Data link method		Between DP-Master and DP-Slave: Polling			
Encoding method		NRZ			
Transmission speed*		9.6 kbps, 19.2 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps			
Transmission distance		Differs depending on transmission speed			
Maximum number of re (Between DP-Master a		3 repeaters			
Number of connectable modules (per segment)		32 per segment (including repeaters)			
Maximum number of D	P-Slaves	64 modules			
Number of connectable (number of repeaters)	e nodes	32, 62 (1), 92 (2), 122 (3), 126 (4)			
Transmittable data	Input data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)			
Iransmittable data	Output data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)			
Compatible CPU modu	ıle	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Applicable engineering tool		FX5UJ: GX Works3 Ver. 1.060N or later PROFIBUS Configuration Tool: Ver. 1.03D or later FX5U, FX5UC: GX Works3 Ver. 1.050C or later PROFIBUS Configuration Tool: Ver. 1.02C or later			
Number of occupied I/O points		8 points (Either input or output is available for counting.)			
Number of connectable	e modules	FX5UJ, FX5U, FX5UC: Up to 1 module			
Power supply		24 V DC, 150 mA (internal power supply)			
External dimensions W	$\times$ H $\times$ D (mm)	40 × 90 × 85.3			
MASS (Weight): kg		Approx. 0.2			

\*: Transmission speed accuracy is within ±0.2% (compliant with IEC61158-2).

#### FX3U-32DP PROFIBUS-DP interface block

#### 



Connectable as a MELSEC iQ-F Series slave station in PROFIBUS-DP systems.

#### ○ Specifications

Items	Specifications					
PROFIBUS-DP station type	PROFIBUS-DP slave station					
Transmission speed	9.6 kbps, 19.2 kbps, 45.45 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps					
	Transmission speed	9.6 kbps, 19.2 kbps, 45.45 kbps, 93.75 kbps	187.5 kbps	500 kbps	1.5 Mbps	3 Mbps, 6 Mbps, 12 Mbps
Transmission distance/segment	No repeaters	1,200 m	1,000 m	400 m	200 m	100 m
	1 repeater	2,400 m	2,000 m	800 m	400 m	200 m
	2 repeaters	3,600 m	3,000 m	1,200 m	600 m	300 m
	3 repeaters	4,800 m	4,000 m	1,600 m	800 m	400 m
Transmittable data	Up to 144 bytes					
Transmittable data	Default: 32 bytes (cyclic input / cyclic output)					
PROFIBUS module ID	F332h					
Global control	Supports SYNC, UNSYNC, FREEZE, and UNFREEZE modes					
Compatible CPU module	FX5U, FX5UC: Compatible from initial product Connection with FX5U/FX5UC CPU module requires bus conversion module (FX5-CNV-BUS or FX5-CNV-BUSC).					
Number of occupied I/O points	8 points (Either input or output is available for counting.)					
Number of connectable modules	FX5U: Up to 8 modules*, FX5UC: Up to 6 modules					
Power supply	24 V DC, 145 mA (internal power supply)					
External dimensions $W \times H \times D$ (mm)	n) 43 × 90 × 89					
MASS (Weight): kg	Approx. 0.2					

\*: When using FX3U-1PSU-5V. Up to 6 modules when not using FX3U-1PSU-5V.



## General-purpose Communication Devices

Various communication functions can be added easily using an expansion board or expansion adapter. Communications with data link or external serial interface device can be realized easily by adding an expansion board.

#### Expansion board (for communication)

#### ◇ Features

- 1) Communication expansion board can be added to FX5S/FX5UJ/FX5U CPU module.
- 2) Communication function can be added inexpensively.

Refer to the following items for usage method of expansion board.

- "N:N network" "Parallel link" "MC protocol"
- "Non-protocol communication"
- "Connection to peripheral device"
- "Inverter communication function"

#### ○ Specifications

Model/Characteristics	Items	Specifications		
FX5-232-BD	Transmission standard	Conforming to RS-232C standard		
RS-232C communication expansion board	Max. transmission distance	15 m		
	External device connection method	9-pin D-sub (male)		
	Insulation	Non-isolation (between communication line and CPU)		
Contraction of the local division of the	Communication method	Half-duplex bidirectional/Full-duplex bidirectional*1		
	Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS		
A MISURSA	Protocol type	RTU communication, predefined protocol support		
- LECTINC	Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1		
	Terminal resistors	-		
	Power supply	5 V DC, 20 mA (internal power supply)*2		
	Compatible CPU module	FX5S, FX5UJ, FX5U CPU module		
	No. of occupied I/O points	0 points (no occupied points)		
	External dimensions W × H × D (mm)	38 × 51.4 × 18.2		
	MASS (Weight): kg	Approx. 0.02		
Model/Characteristics	Items	Specifications		
FX5-485-BD	Transmission standard	Conforming to RS-485 and RS-422 standards		
RS-485 communication expansion board	Max. transmission distance	50 m		
	External device connection method	European-type terminal block		
	Insulation	Non-isolation (between communication line and CPU)		
	Communication method	Half-duplex bidirectional/Full-duplex bidirectional*1		
Lat.	Communication method	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS		
	Protocol type	RTU communication, inverter communication, N:N network, parallel link, predefined protocol		
A MIRARSH	r lotocol type	support		
THE OFFICE	Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1		
and the second se	Terminal resistors	Built in (OPEN/110 Ω/330 Ω)		
anna light	Power supply	5 V DC, 20 mA (internal power supply)*2		
	Compatible CPU module	FX5S, FX5UJ, FX5U CPU module		
	No. of occupied I/O points	0 points (no occupied points)		
	External dimensions $W \times H \times D$ (mm)	38 × 51.4 × 30.5		
	MASS (Weight): kg	Approx. 0.02		
Model/Characteristics	Items	Specifications		
FX5-422-BD-GOT	Transmission standard	Conforming to RS-422 standard		
RS-422 communication expansion board	Max. transmission distance	As per GOT specifications		
(GOT connection)	External device connection method	8-pin MINI-DIN (female)		
	Insulation	Non-isolation (between communication line and CPU)		
and the second se	Communication method	Half-duplex bidirectional		
	Communication speed	9600/19200/38400/57600/115200 (bps)		
	Terminal resistors	-		
	Power supply	5 V DC, 20 mA (internal power supply)*2*3		
	Compatible CPU module	FX5S, FX5UJ, FX5U CPU module		
	No. of occupied I/O points	0 points (no occupied points)		
	External dimensions W × H × D (mm)	38 × 51.4 × 15.4		
	MASS (Weight): kg	Approx. 0.02		

\*1: The communication method and communication speed vary depending upon the communication type. \*2: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

\*3: When the GOT 5V type is contracted with this product, the power consumption increases. For the current consumption, refer to the manual of the model to be connected.



#### FX5-232ADP communication adapter is an expansion adapter for RS-232C communication

#### ◇ Features



Insulation type RS-232C communication adapter Refer to the "MC protocol", "Non-protocol communication", "Connection to peripheral device" for more details of functions.

#### ♦ Specifications

Items	Specifications			
Transmission standard	Conforming to RS-232C standard			
Max. transmission distance	15 m			
Insulation	Photocoupler (between communication line and CPU)			
External device connection method: connector	9-pin D-sub (male)			
Communication method	Half-duplex bidirectional/Full-duplex bidirectional			
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support			
Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1			
No. of occupied I/O points	0 points (no occupied points)			
Current consumption (internal supply)	5 V DC 30 mA/24 V DC 30 mA			
Compatible CPU module	FX5S, FX5UJ, FX5U, FX5UC: Compatible from initial product			
Number of connectable modules	FX5S, FX5UJ, FX5U, FX5UC: Up to 2 communication adapters are provided on the left side of the CPU module.*2			
External dimensions W × H × D (mm)	17.6 × 106 × 82.8			
MASS (Weight): kg	Approx. 0.08			

\*1: The communication method and communication speed vary depending upon the communication type.
 \*2: For FX5S, FX5UJ CPU module, when the expansion board is connected, up to one communication adapter can be connected.

#### FX5-485ADP communication adapter is an expansion adapter for RS-485 communication

#### ◇ Features



Insulation type RS-485 communication adapter Refer to the "N:N network", "Parallel link", "MC Protocol", "Non-protocol communication", "Connection to peripheral device", "Inverter communication function" for more details of functions.

#### ♦ Specifications

ltems	Specifications		
Transmission standard	Conforming to RS-485 and RS-422 standards		
Max. transmission distance	1200 m		
Insulation	Photocoupler (between communication line and CPU)		
External device connection method	European-type terminal block		
Communication method	Half-duplex bidirectional/Full-duplex bidirectional		
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support		
Communication speed	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1		
Terminal resistors	Built in (OPEN/110 Ω/330 Ω)		
No. of occupied I/O points	0 points (no occupied points)		
Current consumption (internal supply)	5 V DC 20 mA/24 V DC 30 mA		
Compatible CPU module	FX5S, FX5UJ, FX5U, FX5UC: Compatible from initial product		
Number of connectable modules	FX5S, FX5UJ, FX5U, FX5UC: Up to 2 communication adapters are provided on the left side of the CPU module.*2		
External dimensions $W \times H \times D$ (mm)	17.6 × 106 × 89.1		
MASS (Weight): kg	Approx. 0.08		

\*1: The communication method and communication speed vary depending upon the communication type.

\*2: For FX5S, FX5UJ CPU module, when the expansion board is connected, up to one communication adapter can be connected.

0

FX3

RS-485 Function expansion board, Expansion adapter for communication

Termination resistance

## **N:N Network**

Data links can be easily configured among PLCs by using an RS-485 communication device.

#### **RS-485** communication device

Model	Turoco	Compatible CPU module				
INIOUEI	Types		FX5UJ	FX5U	FX5UC	
FX5-485-BD	Expansion board	0	0	0	×	
FX5-485ADP	Expansion adapter	0	0	0	0	
-	Built-in RS-485 port	×	×	0	0	

#### **N:N network function**

#### ◇ Features

- Data link can be realized by a simple program for connecting up to 8 modules of FX5 or FX3.
- 2) The bit device (0 to 64 points) and word device (4 to 8 points) are automatically linked between each station. The ON/OFF state of other stations and data register values can be obtained by the device allocated on the local station.

#### and FX5UJ/ FX5UJ/ FX5U/ FX5U/

FX5S/

O-Termination resistance

○ System configuration example

FX5S/FX5UJ/ FX5U/FX5UC

Max. 8 modules

.

#### ♦ Specifications of N:N network function

Items		Specifications
Transmission standard		Conforming to RS-485 standard
Total extension length		Configuration only using FX5-485ADP: 1200 m or less Configuration using FX5-485ADP, FX3U-485ADP(-MB): 500 m or less Configuration other than above: 50 m or less (at coexisting of built-in RS-485 port, FX5-485-BD and 485-BD for FX3: 50 m or less)
Communication metho speed	d/Transmission	Half-duplex bidirectional, 38400 bps
No.of connectable mod	dules	Max. 8 modules
	Pattern 0	Bit device: 0 points Word device: 4 points
No. of link points	Pattern 1	Bit device: 32 points Word device: 4 points
Pattern 2		Bit device: 64 points Word device: 8 points
	Pattern 0	Based on the no. of connection modules, 2 modules (20), 3 modules (29), 4 modules (37), 5 modules (46), 6 modules (54), 7 modules (63), 8 modules (72)
Link refresh time (ms)	Pattern 1	Based on the no. of connection modules, 2 modules (24), 3 modules (35), 4 modules (45), 5 modules (56), 6 modules (67), 7 modules (78), 8 modules (88)
	Pattern 2	Based on the no. of connection modules, 2 modules (37), 3 modules (52), 4 modules (70), 5 modules (87), 6 modules (105), 7 modules (122), 8 modules (139)
	FX5S	FX5-485ADP, FX5-485-BD
	FX5UJ	FX5-485ADP, FX5-485-BD
	FX5U	FX5-485ADP, FX5-485-BD
Connection device	FX5UC	FX5-485ADP
	FX3S	FX3G-485-BD(-RJ) or FX3S-CNV-ADP+FX3U-485ADP(-MB)
	FX3G	FX3G-485-BD(-RJ) or FX3G-CNV-ADP+FX3U-485ADP(-MB)
	FX3GC	FX3U-485ADP(-MB)
	FX3U, FX3UC*	FX3U-485-BD or Function expansion board+FX3U-485ADP(-MB)
Compatible CPU modu	le	FX5S, FX5UJ, FX5U, FX5UC, FX3S, FX3G, FX3GC, FX3U, FX3UC

\*: Function expansion board cannot be connected to FX3UC-DMT/D, FX3UC-DMT/DSS, and FX3UC-16MR/DD-T. A special adapter can be connected directly.

# Network/Communication/Information-sharing

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## **Parallel Link**

Devices can be mutually linked by connecting two FX5 CPU modules via an RS-485 communication device.

#### **RS-485** communication equipment

Model name	Classification	Compatible CPU module				
wodel name		FX5S	FX5UJ	FX5U	FX5UC	
FX5-485-BD	Expansion board	0	0	0	×	
FX5-485ADP	Expansion adapter	0	0	0	0	
-	Built-in RS-485 port	×	×	0	0	

#### **Parallel link function**

#### ◇ Features

- 1) With 2 modules of FX5 CPU module connected, devices can be linked to each other only by parameter setting.
- 2) 2 types of link modes, normal parallel link mode and high-speed parallel link mode, can be selected according to the number of points you want to link to and the link time, and the data link is automatically updated between the 2 modules of FX5 CPU module.

#### ○ System configuration example

Parallel link



#### ○ Parallel link specifications

Item	Specifications		
Number of connected modules	Up to 2 modules (1:1)		
Transmission standards	RS-485 standard compliant		
Maximum overall cable distance	1200 m or less when configured with FX5-485ADP only 50 m or less when configured other than the above		
Link time	Normal parallel link mode: 15 ms + master station operation cycle (ms) + slave station operation cycle (ms) High-speed parallel link mode: 5 ms + master station operation cycle (ms) + slave station operation cycle (ms)		

## MC Protocol

Data link of multiple PLCs can be realized by setting a CPU module or external device as a master station using MC protocol (serial communication).

Since data link is done by command from the external device, it is suitable for configuration of data management and control system by the external device as the main controller.

#### RS-232C, RS-485 communication device

Model	Types	Compatible CPU module					
		FX5S	FX5UJ	FX5U	FX5UC		
FX5-232-BD	Expansion board	0	0	0	×		
FX5-232ADP	Expansion adapter	0	0	0	0		
FX5-485-BD	Expansion board	0	0	0	×		
FX5-485ADP	Expansion adapter	0	0	0	0		
-	Built-in RS-485 port	×	×	0	0		

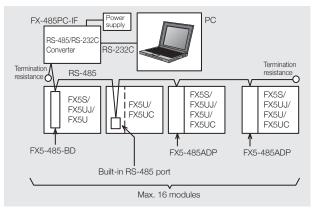
#### **MC** protocol function

#### ◇ Features

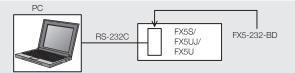
- 1) Using the RS-485 communication device enables connection of up to 16 modules of FX5 CPU module, and data can be transferred according to commands from the PC.
- 2) Using the RS-232C communication device enables 1 : 1 data transfer with the PC.
- 3) Communication by MC protocol A-compatible 1C frame and QnA-compatible-3C/4C frame is possible. (Type 1/Type 4/ Type 5)

#### ♦ System configuration example

1) 1 : n connection using RS-485 communication



2) 1:1 connection using RS-232C communication



#### ◇ MC protocol function specifications

Items		Specifications				
Transmission standard		Conforming to RS-485/RS-232C standard				
Total extension length	RS-485	When using FX5-485ADP: 1200 m or less When using the built-in RS-485 port or FX5-485-BD: 50 m or less				
	RS-232C	15 m or less				
Communication method		Half-duplex bidirectional				
Transmission speed		300/600/1200/2400/4800/9600/19200/38400/57600/ 115200 bps				
No.of connectable modules		Max. 16 modules				
Protocol types		MC protocol (dedicated protocol) 1C/3C Frame (Type1/Type4) / 4C Frame (Type1/Type4/Type5)				
	FX5S	FX5-485-BD or FX5-485ADP				
RS-485 connection	FX5UJ	FX5-485-BD or FX5-485ADP				
device	FX5U	Built-in RS-485 port, FX5-485-BD or FX5-485ADP				
Gence	FX5UC	Built-in RS-485 port or FX5-485ADP				
RS-232C connection device	FX5S	FX5-232-BD or FX5-232ADP				
	FX5UJ	FX5-232-BD or FX5-232ADP				
	FX5U	FX5-232-BD or FX5-232ADP				
	FX5UC	FX5-232ADP				
Compatible CPU module		FX5S, FX5UJ, FX5U, FX5UC				

## RS-232C/RS-485 Non-protocol Communication

MELSEC iQ-F Series modules can communicate with printers, code readers, measurement instruments, etc. having an interface in accordance with RS-232C/RS-485 (RS-422).

Communication is performed using sequence programs (RS2 instruction).

#### **RS-232C** communication

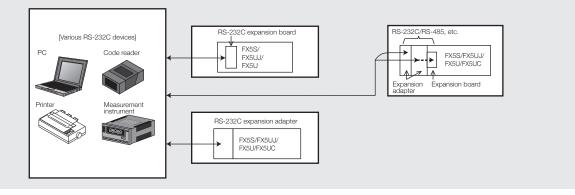
#### ◇ RS-232C communication device

Model (No. of channels)	Communication method	Insulation	Maximum transmission distance	Control instruction	Compatible CPU module			
					FX5S	FX5UJ	FX5U	FX5UC
FX5-232-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Non-isolation (between communication line and CPU)	15 m	RS2 instruction	O (Max. 1 module)	O (Max. 1 module)	O (Max. 1 module)	×
FX5-232ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler (between communication line and CPU)	15 m	RS2 instruction	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)

#### $\diamond$ Communication specification

Refer to the specifications of each communication device for the details of RS-232C device specifications.

#### ♦ System configuration



#### RS-485 (RS-422) communication

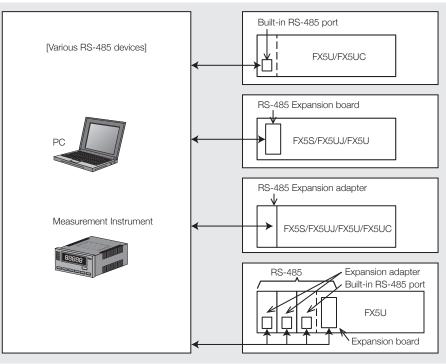
#### ○ RS-485 (RS-422) communication device

			Maximum	Control		Compatible	CPU module	
Model (No. of channels)	Communication method	Insulation	transmission distance	instruction	FX5S	FX5UJ	FX5U	FX5UC
FX5-485-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Non-isolation (between communication line and CPU)	50 m	RS2 instruction	O (Max. 1 module)	O (Max. 1 module)	O (Max. 1 module)	×
FX5-485ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler (between communication line and CPU)	1200 m	RS2 instruction	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)
Built-in RS-485 port (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Non-isolation (between communication line and CPU)	50 m	RS2 instruction	x	x	0	0

#### $\bigcirc$ Communication specification

Refer to the specifications of each communication device for the details of RS-485 device specifications.

#### $\diamond$ System configuration example



# **Connection to Peripheral Devices**

Installing RS-422/RS-232C communication devices enables addition of connection ports with peripheral devices. PLC programming devices such as PC and HMI (GOT) can be connected to the added ports.

#### **RS-232C** communication

#### ○ RS-232C communication device

			Maximum		Compatible	CPU module	
Model (No. of channels)	Communication method	Insulation	transmission distance		FX5UJ	FX5U	FX5UC
FX5-232-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Non-isolation (between communication line and CPU)	15 m	O (Max. 1 module)	O (Max. 1 module)	O (Max. 1 module)	×
FX5-232ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional	Photocoupler (between communication line and CPU)	15 m	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)

#### ♦ Communication specification

Refer to the specifications of each communication device for the detailed specifications of RS-232C peripheral devices (programming protocol).

#### ♦ Connection cable for RS-232C communication device and peripheral devices

The main connection cables are as follows:

Connection destination	Cable
DOS/V PC (9-pin D-SUB)	FX-232CAB-1
HMI (GOT)	Use the specific cable or wire for RS-232C connection of each HMI.

#### ○ Concurrent use of peripheral device

Connect an engineering tool such as PC software to either one of peripheral devices to avoid programs from being changed by multiple peripheral devices.

#### **RS-422 (GOT) communication**

#### ◇ RS-422 communication device

			Maximum	Compatible CPU module				
Model (No. of channels)	Communication method	Insulation	transmission distance	FX5S	FX5UJ	FX5U	FX5UC	
FX5-422-BD-GOT (1 ch)								
	Half-duplex bidirectional	Non-isolation (between communication line and CPU)	As per GOT specifications	O (Max. 1 module)	O (Max. 1 module)	O (Max. 1 module)	×	

#### ○ Communication specification

Refer to the manual of GOT.

#### ◇ Communication cable

Use a dedicated cable for GOT.

### Inverter Communication Function

Dedicated instructions for Mitsubishi Electric inverter protocol and communication control are built in FX5. Connecting an inverter enables simple control of inverter.

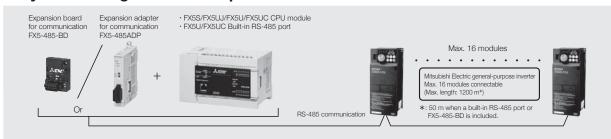
#### **RS-485** communication

			Maximum	Control		Compatible	CPU module	
Model (No. of channels)	Communication method	Insulation	transmission distance	instruction		FX5UJ	FX5U	FX5UC
FX5-485-BD (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	Non-isolation (between communication line and CPU)	50 m	Inverter instruction	O (Max. 1 module)	O (Max. 1 module)	O (Max. 1 module)	×
FX5-485ADP (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	Photocoupler (between communication line and CPU)	1200 m	Inverter instruction	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)	O (Max. 2 modules)
Built-in RS-485 port (1 ch)	Half-duplex bidirectional/ Full-duplex bidirectional*	Non-isolation (between communication line and CPU)	50 m	Inverter instruction	×	×	0	0

#### $\diamond$ RS-485 communication device

\*: Half-duplex bidirection in case of connecting to inverter.

#### ○ System configuration example



#### Connectable Mitsubishi Electric general-purpose inverter



#### Inverter

[Connectable Models]

A800/A800 Plus/F800/E800/F700PJ/E700/E700EX (sensorless servo)/D700

## **OPC UA**

By installing the OPC UA module (OPC UA server), OPC UA communication with the OPC UA client (an external application or device) can be performed. OPC UA communication is suitable for use in all networks including the Internet due to robust security.

#### FX5-OPC type OPC UA module

#### ♦ Features



- 1) The FX5U/FX5UC CPU module can be connected to the OPC UA network.
- 2) The OPC UA server can be mounted in the equipment, and a robust system can be configured as an alternative to a PC-based OPC UA server.
- 3) The OPC UA security functions, such as certificate, encryption, and signing, can be used.
- 4) The dedicated setting tool (OPC UA Module Configuration Tool) enables you to set the IP address and security parameters, control the server certificate, and check/change the server status. After the initial setting, GX Works3 is not required. The functions can be operated only via the OPC UA Module Configuration Tool.

#### ♦ Specifications

	lt	ems		Specifications	
	OPC UA versio	n		1.03	
	Profile			Micro Embedded Device Server Profile For details, refer to the manual.	
	Service Address space User authentication		For details, refer to the manual.		
				For details, refer to the manual.	
				User name and password	
OPC	Maximum num	ber of parallel se	essions	4	
UA server	Maximum num session	ber of subscript	ions per	2	
	Maximum num subscription	ber of monitored	d items per	500	
	Minimum samp item	bling interval of a	monitored	100 ms	
	Maximum num	ber of trusted of	ertificates	10	
	Time information	n		For details, refer to the manual.	
	Network topolo	ogy		Star topology	
		Data transmission speed		100/10 Mbps	
		Communication mode		Full-duplex or half-duplex*1	
		Transmission method		Base band	
	Transmission	Interface		RJ45 connector	
	specifications	Maximum segment length		100 m*2	
Ethernet		Number of	100BASE-TX	2 levels maximum*3	
		cascade connections	10BASE-T	4 levels maximum*3	
	Hub*1			Hubs with 100BASE-TX or 10BASE-T ports*4 can be used.	
	Connection cal	ole*5		100BASE-TX, 10BASE-T	
	Number of por	ts		2	
Compatible	Compatible CPU module			FX5U, FX5UC: Ver. 1.245 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).	
Applicable engineering tool			FX5U, FX5UC: GX Works3 Ver. 1.077F or later OPC UA Module Configuration Tool: Ver. 1.00A or later		
Number of occupied I/O points			8 points (Either input or output is available for counting.)		
Number of connectable modules			FX5U, FX5UC: Up to 1 module		
Power supp				24 V DC, 110 mA (internal power supply)	
External dir	nensions W × H >	< D (mm)		40 × 90 × 83	
MASS (Wei	ght): kg			Approx. 0.2	

\*1: IEEE802.3x flow control is not supported.
\*2: For maximum segment length (length between hubs), consult the manufacturer of the hub used.
\*3: This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.

41 The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.
\*5: A straight/cross cable can be used.

# **Engineering Tool**

Various types of engineering software are prepared to enable easy programming for the Mitsubishi Electric PLC and realize comfortable operation.

#### MELSOFT iQ Works FA Integrated Engineering Software

#### • iQ Works (English version) ...... Model: SW2DND-IQWK-E (DVD)

#### 

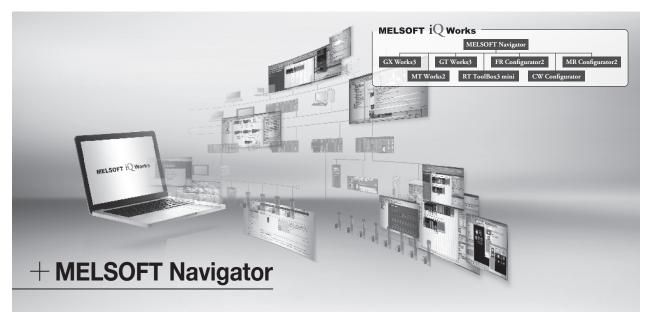
- By realization of a seamless integrated engineering environment, the total cost will be reduced.
- All the system labels can be checked on MELSOFT Navigator.
- Parameter settings for each project (GX Works3, GX Works2, MT Works2, and GT Works3) can be configured from MELSOFT Navigator.

This eliminates the need to launch various tools when configuring the parameter settings.

- System configuration can be managed graphically. Allows the user to manage the system configuration graphically, and the effort to search for an appropriate tool can be eliminated by linking the project.
- Double click the project from the system configuration figure and work space tree of MELSOFT Navigator to start the software for the device automatically.
- The data on whole system can be backed up in a batch by simple operation.

#### By realization of a seamless integrated engineering environment, the total cost will be reduced!

Sold as a set integrating various engineering software centered around MELSOFT Navigator, MELSOFT iQ Works eliminates the need to purchase software separately. The ability to share design information including system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system makes it possible to improve efficiency of system design and programming throughout the control system design and programm





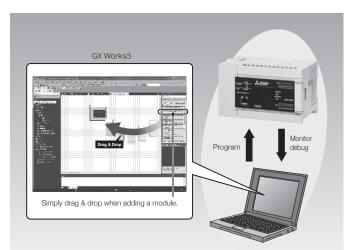
For details on MELSOFT iQ Works, refer to the following catalog:

#### MELSOFT GX Works3 PLC Engineering Software

GX Works3 ......
Model: SW1DND-GXW3-E (DVD)

#### ◇ Features

- Achieving an easy and intuitive programming by only making "selections" in a graphical environment with module configuration diagram and module label/ module FB.
- Supporting various applications (parameter settings) of simple motion module, creation of positioning data, parameter setting and servo adjustments of servo amplifier).
- · Complying with the international standard IEC 61131-3 for engineering software and supporting the modularized and structured programming. Programming languages such as ladder, ST, FBD/ LD, SFC\* are available.
- · Enabling transmitting/receiving of the data between an external device and the CPU module by matching the protocol of the external device. (Communication protocol support function)
- \*: Supported in the FX5U/FX5UC CPU module firmware version 1.220 or later. In addition, GX Works3 version 1.070Y or later is required.



For details on MELSOFT GX Works3, refer to the following catalog available on request



"MELSOFT GX Works3 catalog" L(NA)08334ENG

#### MELSOFT MX series Integrated Data Link Software

- MX Component (Communication ActiveX<sup>®</sup> Library) MX Component Ver. 4 Model: SW4DNC-ACT-E MX Component Ver. 5 Model: SW5DND-ACT-E
- MX Sheet (Microsoft<sup>®</sup> Excel<sup>®</sup> Communication Support Tool) MX Sheet Ver. 2 Model: SW2DNC-SHEET-E MX Sheet Ver. 3 Model: SW3DND-SHEET-E
- MX Works
  - A set product of MX Component Ver. 4 and MX Sheet Ver. 2 Model: SW2DNC-SHEETSET-E A set product of MX Component Ver. 5 and MX Sheet Ver. 3 Model: SW3DNC-SHEETSET-E

#### Features

- A group of middleware remarkably improving development efficiency in the system configuration.
- Familiar Microsoft<sup>®</sup> Excel<sup>®</sup> settings on the screen enables easy data access of the on-site PLC without any program.
- Enabling the system to be configurable without considering a communication protocol.
- Enabling monitoring of on-site system only by setting parameters on the screen.
- Available in the 64-bit application. (MX Component Ver. 5)
- Available in the 64-bit version of Microsoft® Excel®. (MX Sheet Ver. 3)

# **Operating Environment**

Engineering tool operating environment. For details, refer to catalogs and manuals.

### MELSOFT iQ Works and GX Works3 operating environment

	Items	Contents					
PC Module	OS English Version	Microsoft® Windows® 11 Home***2         Microsoft® Windows® 10 Education         Microsoft® Windows® 8 Enterpris           Microsoft® Windows® 11 Pro***2         Microsoft® Windows® 10 IoT Enterprise 2016 LTSB         Microsoft® Windows® 7 Starter           Microsoft® Windows® 11 Enterprise***2         Microsoft® Windows® 8.1         Microsoft® Windows® 7 Home Ba           Microsoft® Windows® 11 Education***2         Microsoft® Windows® 8.1 Pro         Microsoft® Windows® 7 Home Profession           Microsoft® Windows® 10 Home         Microsoft® Windows® 8.1 Enterprise         Microsoft® Windows® 7 Home Profession           Microsoft® Windows® 10 Pro         Microsoft® Windows® 8.1 Enterprise         Microsoft® Windows® 7 Home Profession           Microsoft® Windows® 10 Pro         Microsoft® Windows® 8.1 Pro         Microsoft® Windows® 7 Profession           Microsoft® Windows® 10 Pro         Microsoft® Windows® 8         Microsoft® Windows® 7 Profession           Microsoft® Windows® 10 Enterprise**3         Microsoft® Windows® 8 Pro         Microsoft® Windows® 7 Enterprise					
	CPU	Intel <sup>®</sup> Core <sup>™</sup> 2 Duo 2 GHz or more recomm	nended				
	Memory Requirements	For 32-bit version: 1 GB or more recommended For 64-bit version: 2 GB or more recommended (For Microsoft® Windows® 11, 4 GB or more recommended)					
Hard Disc	c Free Space	[Installation] 26 GB or more*4 free disk space, [Operation] 512 MB or more free virtual memory					
Disc Drive	e	DVD supported disc drive					
Display		Resolution 1024 × 768 pixels or more					
Connectio	on to PLC	<ul> <li>Optional connection cable and interface are necessary.</li> <li>[PC Communication Port]</li> <li>Connectable from Ethernet port, USB (Mini-B) port, or RS-232C port.</li> <li>FX5S, FX5UJ PLC : Directly connectable by Ethernet and USB, or connectable via an RS-232C communication expansion adapter or an RS-232C communication expansion board.</li> <li>FX5U PLC : Directly connectable by Ethernet, or connectable by RS-232C communication expansion adapter or RS-232C communication expansion board.</li> <li>FX5U PLC : Directly connectable by Ethernet, or connectable by RS-232C communication expansion adapter or RS-232C communication expansion board.</li> <li>FX5U PLC : Directly connectable by Ethernet or connectable by RS-232C communication expansion adapter.</li> <li>Refer to the "PC and PLC Connection Method and Required Equipment" for the details of connection method and required cable types.</li> </ul>					
Compatik	ole CPU module	FX5S, FX5UJ, FX5U, FX5UC (Refer to the s	specific catalog or manual for details on FX Series, L Seri	es, Q Series, and iQ-R Series modules.)			

\*1: Only 64-bit version is supported.

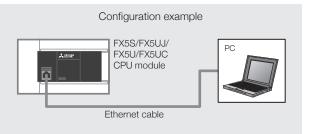
\*2: Only GX Works3 is supported.
 \*3: For Microsoft<sup>®</sup> Windows<sup>®</sup> 10 IoT Enterprise 2016 LTSB, only 64-bit version is supported.

\*4: 17 GB or more for installing only GX Works3

#### PC and PLC Connection Method and Required Equipment

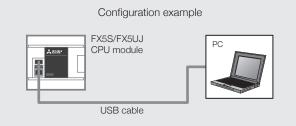
#### In case of connection between Ethernet port on the PC side

Connecting to the Ethernet port



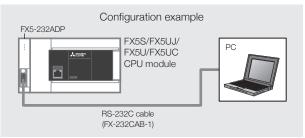
### $\diamond$ In case of connection between USB port on the PC side

Connecting to the USB (Mini-B) port

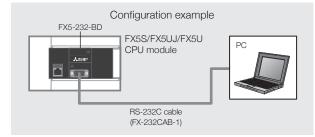


#### $\diamond$ In case of connection between RS-232C port on the PC side

(1) Connection with the RS-232C port attached to PLC (using FX5-232ADP)



(2) Connection with the RS-232C port attached to PLC (using FX5-232-BD)



# **Compatible Versions of Software**

The followings are compatible versions of each software.

New versions may be required due to addition of functions and products. Please refer to the manuals for more details.

Cotogon		Compatible version						
Category	Туре	FX5S	FX5UJ	FX5U	FX5UC	Precautions		
	iQ Works	Ver. 2.86Q or later	Ver. 2.62Q or later	Ver. 2.07H or later	Ver. 2.07H or later	Use the latest version		
Software for PLC	GX Works3	Ver. 1.080J or later	Ver. 1.060N or later	Ver. 1.007H or later	Ver. 1.007H or later	when new functions are added.		
Software for GOT (GOT1000 series, GOT2000 series)	GT Works3	Ver. 1.275M or later	Ver. 1.225K or later	Ver. 1.126G or later	Ver. 1.126G or later	Compatible to the device scope. Refer to the GOT manual for other compatible items.		

We are pleased to offer you a wide variety of our products including SD memory cards, batteries, connection cables for PLC as well as interfaces for signal exchange.

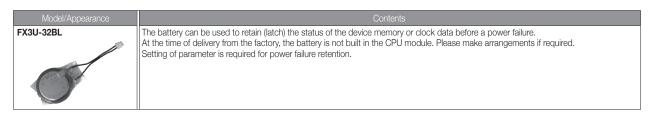
#### Expansion board (for SD memory card)

Model/feature	Item	Specifications
FX5-SDCD	SD memory card	NZ1MEM-2GBSD, NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD
Expansion board for SD memory card.	Compatible CPU module	FX5S CPU module
	No. of occupied I/O points	0 points (no occupied points)
それ思想	External dimensions $W \times H \times D$ (mm)	43.6 × 51.4 × 15.1
	MASS (Weight): kg	Approx. 16 g

#### **SD Memory Card**

Model/Appearance			Contents
NZ1MEM-2GBSD NZ1MEM-4GBSD	NZ1MEM-2GBSD	Туре	SD memory card
NZ1MEM-8GBSD NZ1MEM-16GBSD	INZ IIWIEWI-2003D	Capacity	2 GB
A MERSION	NZ1MEM-4GBSD	Туре	SDHC memory card
	INZ IIWIEWI-40030	Capacity	4 GB
	NZ1MEM-8GBSD	Туре	SDHC memory card
	INZ IIWIEIWI-00103D	Capacity	8 GB
	NZ1MEM-16GBSD	Туре	SDHC memory card
		Capacity	16 GB

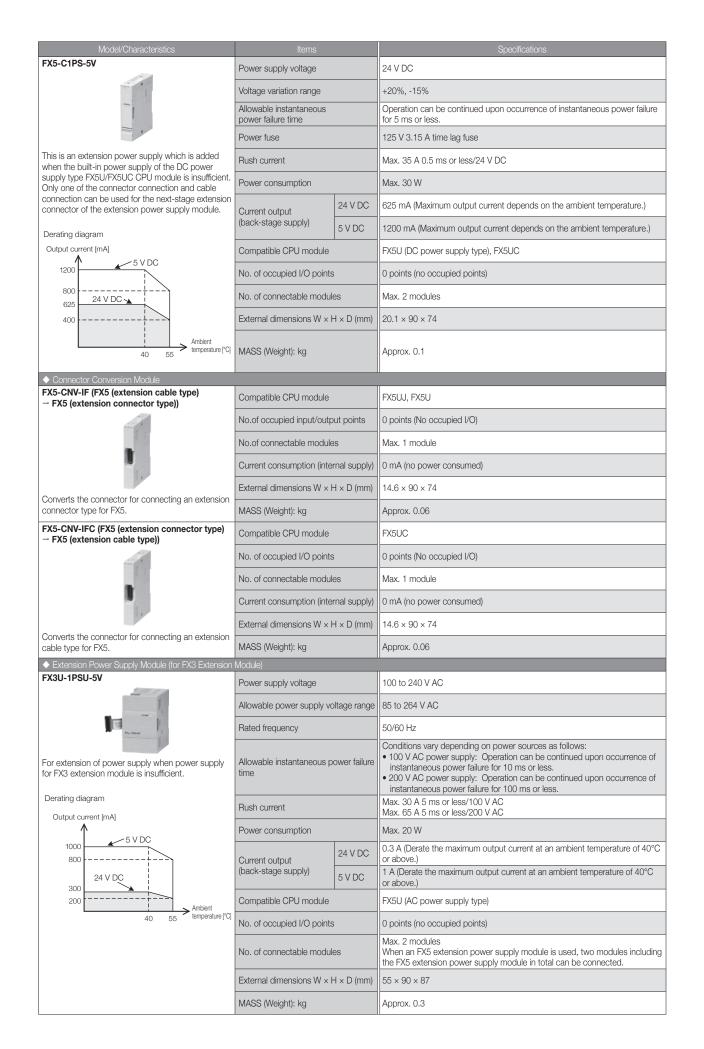
#### Battery



#### **Extension Device**

The extension cable for connecting to the right side of the front-stage device has been attached to the extension module (extension cable type).

XXX-CVV-BUS FX5 (pertension cable type)       Compatible CPU module       FX3U-CVC         FX3U-CVV-BUS FX5 (pertension cable type)       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         No. of occupied I/O points       8 points (Ether input or output is available for counting.)       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         Compatible to FXSU and FXSUC CPU modules.       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         Compatible to FXSU and FXSUC CPU modules.       MASS (Weight): kg       Approx 0.1         FXS-CNV-BUS FXSU and FXSUC CPU modules.       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         Compatible to FXSU and FXSUC CPU modules.       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         FXS-CNV-BUS FXSU and FXSUC CPU modules.       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         No. of occupied I/O points       8 points (Ether input or output is available for counting.)       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         Conversion module for councertup FX3 extension informal supply       No. of occupied I/O points       8 points (Ether input or output is available for counting.)         No. of occupied I/O points       Read power supply visi	Model/Characteristics	Items		Specifications		
- FX3 extension)       Compatible CPU module       Compatible CPU module       Compatible CPU module       Compatible CPU module (FX5 C1FP SU)         No. of occupied I/O points       8 points (Either input or output is available for counting)       No. of occupied I/O points       8 points (Either input or output is available for counting)         Conversion module to consenting FX3 extension modules to FXSUC CPU modules.       Max. 1 module       No. of occupied I/O points       8 points (Either input or output is available for counting)         FXS-CNV-BUSC (FX5 (extension connector type)       Compatible CPU modules.       Max. 1 module       FXSUC CPU modules.         FXS-CNV-BUSC (FX5 (extension connector type)       Compatible CPU module       FXSUC CPU modules.       8 points (Either input or output is available for counting.)         No. of occupied I/O points       No. of occupied I/O points       8 points (Either input or output is available for counting.)         No. of occupied I/O points       No. of occupied I/O points       8 points (Either input or output is available for counting.)         No. of occupied I/O points       No. of occupied I/O points       8 points (Either input or output is available for counting.)         No. of occupied I/O points       No. of occupied I/O points       8 points (Either input or output is available for counting.)         No. of occupied I/O points       No. of occupied I/O points       8 points (Either input or output is available for counting.)	◆ Bus Conversion Module					
No. of connectable modules     Max. 1 module       Carrent consumption (internal supply)     5 V DC 150 mA       External dimensions W + H x D (mm)     16 x 50 x 83       MASS (Weight): kg     Approx. 0.1       FXS-CNV-BUSC (FXS (extension connector type)     Compatible CPU module       Arrent consumption (internal supply)     5 V DC 150 mA       Extension     MASS (Weight): kg       Approx. 0.1     FXSU, FXSU CPU module requires connector conversion module       No. of cocupied I/O points     8 points (Effiner input or output is available for counting)       No. of cocupied I/O points     8 points (Effiner input or output is available for counting)       No. of connectable modules     Max. 1 module       Current consumption (internal supply)     5 V DC 150 mA       Extension Prover Strapty Mode     Extension range       PCRENT Prover Strapty Mode     Rated power supply voltage     100 to 240 V AC       Voltage variation range     -15%, +10%       Rated requency     5080 H2       Mode for extending power supply FXSUL, FXSUL     Power false       Power false     250 V 3.15 A time lag fuse       Power false     250 V 3.15 A time lag fuse       Power false     260 V 3.15 A time lag fuse       Power false     Max 20 W       Ourset consumption     Max. 20 W       Ourequire for log power supply fype)     No. of co	FX5-CNV-BUS (FX5 (extension cable type) → FX3 extension)	Compatible CPU module				
Current consumption (internal supply)       5 V DC 150 mA         Current consumption (internal supply)       16 × 90 × 83         MASS (Weight): kg       Approx. 0.1         FX5-CNV-BUSC (FX5 (extension connector type)       Compatible OPU module:       FX5U. FX5U C         Conversion module for connecting FX3 extension)       Compatible OPU module:       FX5U. FX5U C         Conversion module for connecting FX3 extension)       Compatible OPU module:       FX5U. FX5U C         Conversion module for connecting FX3 extension)       No. of connectable modules:       Max. 1 module         Conversion module for connecting FX3 extension       No. of connectable modules:       Max. 1 module         Conversion module for connecting FX3 extension       No. of connectable modules:       Max. 1 module         Conversion module for connecting FX3 extension       No. of connectable modules:       Max. 1 module         Conversion module for connecting FX3 extension       No. of connectable modules:       Max. 1 module         Conversion module for connecting FX3 extension       No. of connectable modules:       Max. 1 module         Conversion module for connectable FX3 extension cobies       MaxS: Weight): kg       Approx. 0.1         Conversion module for connectable for extending power supply internal supply       SV DC 150 mA       No. of to to 240 V AC         Votage variation range       -15%, +10%<		No. of occupied I/O points	3	8 points (Either input or output is available for counting.)		
Conversion module for connecting FX3 extension module to FXSU and FXSUC CPU modules.         Extension for connecting FX3 MASS (Weight): kg         To solution Approx. 0.1           FX5C-FXV-BUSC (FX5 (extension connector type) - FX3 extension)         Compatible CPU modules         FXSU, FXSU CPU module requires connector conversion module (FX5-CNV-BUSC (FX5 (extension connector type) - FX3 extension)           Conversion module for connecting FX3 extension         No. of coccupied I/O points         B points (Either input or output is available for counting.)           No. of concupied I/O points         B points (Either input or output is available for counting.)           No. of connectable modules         Max. 1 module           Current consumption (internal supply)         S VDC 150 mA           Extension Prover Supply Module         Extension range         105 x 90 x 83           Mass (Weight): kg         Approx. 0.1           Approx. 0.1         Extension range         -15%, +10%           Extension Prover Supply Module         FX5U PVD         FX5U PVD           Values variation range         -15%, +10%         FX5U PVD           Addle for extending power supply if PX5U, FX5U, AD power supply is publicent. Extension cable is enclosed.         Power ruse         250 V 3.15 A time lag fuse           Power fuse         Power fuse         250 V 0.15 A time lag fuse         Power fuse           Power output final         Max. 20 W		No.of connectable module	es	Max. 1 module		
Image: Second Secon		Current consumption (internal	l supply)	5 V DC 150 mA		
MASS (Weight): kg     Approx. 0.1       FXS-CNV-BUSC (FXS (extension connector type) - FX3 extension)     No. of occupied VO points     8 points (Either input or output is available for counting.)       No. of occupied VO points     8 points (Either input or output is available for counting.)       No. of connectable modules     Max. 1 module       Current consumption (internal supply)     5 V DC 150 mA       Extension Power Supply Module     External dimensions W × H × D (mm)     16 × 90 × 83       Approx. 0.1     MASS (Weight): kg     Approx. 0.1       Extension Power Supply iFXSUU, FXSU (Xeg)     Voltage variation range     100 to 240 V AC       Voltage variation range     105 kp 200 V AC       Voltage variation range     105 kp 200 V AC       No. of connectable instantaneous power failure for on an be continued upon cocurrence of instantaneous power failure for on sor itess.       Approx. 10.1     Max. 26 V MOC       Power fuse     Power fuse     260 V 3.15 A time lag fuse       Compatible CPU module     Max. 20 W       Content output     24 V DC     300 mA (Maximum output current depends on the ambient temperature.)       Disclosed     No. of occupied I/O points     0 points (no occupied points)       Approx occupied points)     No. of occupied I/O points     0 points (no occupied points)	Conversion module for connecting FX3 extension	External dimensions W × H	H × D (mm)	16 × 90 × 83		
- FX3 extension)       Compatible CPU module       Connection with FSU CPU module requires connector conversion module (FXS-CNV-IF).         No. of cocupied I/O points       8 points (Either input or output is available for counting.)         No. of cocupied I/O points       8 points (Either input or output is available for counting.)         No. of cocupied I/O points       8 points (Either input or output is available for counting.)         No. of connectable modules       Max. 1 module         Conversion module for connecting FX3 extension modules to FXGU and FXGUC CPU modules.       External dimensions W × H × D (mm)         Extension Exversion Rower Supply Module       External dimensions W × H × D (mm)         Extension Exversion Rower Supply Module       Rated power supply voltage       100 to 240 V AC         Voltage variation range       -15%, +10%.       Rated frequency         Allowable instantaneous power failure time       Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.         Power supply type) (PU module's internal specifies)       Power fuse       26 //00 //00 //00 //00 //00 //00 //00 //	module to FX5U and FX5UC CPU modules.	MASS (Weight): kg		Approx. 0.1		
Answer       Answer       Answer       Answer         Conversion module for connecting FX3 extension modules to FX5U and FX5UC CPU modules.       No. of connectable modules       5 V DC 150 mA         Extension Power Supply Module       Extension Rower Supply Module       Extension Rower Supply Module       No. 01 0 0 240 V AC         Extension Power Supply IFX5UU, FX5UU Act Prover Supply VipP (CPU modules in iternal extension cable is sinclosed.       Rated power supply voltage       100 to 240 V AC         Voltage variation range consumption (internal supply)       50/60 Hz       Aloreaction can be continued upon occurrence of instantaneous power failure for 10 ms or less.       Power fuse         Power supply type) CPU modules internal consumption       Max 25 A 5 ms or less/100 V DC       Max 25 A 5 ms or less/200 V DC         Power consumption       Max 20 W       Current output (back-stage supply)       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         Compatible CPU module       FX5UU, FX5U (AC power supply type)       Compatible CPU module       FX5UU, FX5U (AC power supply type)         No. of connectable modules       Max 2 modules       D points (no cocupied points)       D points (no cocupied points)         No. of connectable modules       Max 2 modules       Max 2 modules       Max 2 modules	FX5-CNV-BUSC (FX5 (extension connector type) FX3 extension)	Compatible CPU module		Connection with FX5U CPU module requires connector conversion module		
Current consumption (internal supply)       5 V DC 150 mA         Current consumption (internal supply)       16 × 90 × 83         MASS (Weight): kg       Approx. 0.1         Extension Power Supply Module       NASS (Weight): kg         TXS-TPSU-SV       Rated power supply voltage       100 to 240 V AC         Voltage variation range       -15%, +10%         Rated frequency       50/60 Hz         Allowable instantaneous power failure for extending power supply if FXSUL, FXSU Acp power supply if is insufficient. Extension cable is and cased.       Power fuse         Power fuse       250 V 3.15 A time lag fuse         Power fuse       250 V 3.15 A time lag fuse         Power consumption       Max. 20 W         Current output dack-stage supply)       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         Compatible CPU modules       FXSUL, FXSU (AC power supply type)       No. of occupied I/O points       0 points (no occupied points)         No. of occupied I/O points       0 points (no occupied points)       0 points (no occupied points)         No. of occupied I/O points       0 points (no occupied points)       0 points (no occupied points)         No. of occupied I/O points       0 points (no occupied points)       0 points (no occupied points)		No. of occupied I/O points	3	8 points (Either input or output is available for counting.)		
Conversion module for connecting FX3 extension modules to PX5U and PX5UC CPU modules.Internal dimensions W × H × D (mm)16 × 90 × 83Approx. 0.1Extension Power Supply ModuleToo to 240 V ACVoltage variation range100 to 240 V ACVoltage variation range15%, +10%Rated power supply voltageOperation can be continued upon occurrence of instantaneous power failure for 10 ms or less.Power fuse250 V 3.15 A time lag fusePower fuse250 V 3.15 A time lag fusePower consumptionMax. 20 WCurrent output to adv of occupied I/O pointsMax. 20 WCompatible CPU modulesPower consumptionMax. 20 WCurrent output to adv of occupied I/O points0 points (no occupied points)No. of concupied I/O pointsO points (no occupied points)No. of concupied I/O pointsMax. 2 modulesMax. 2 modules		No. of connectable module	es	Max. 1 module		
Adversion module for connecting FX3 extension modules to FX5U and FX5UC CPU modules.       MASS (Weight): kg       Approx. 0.1            Extension Power Supply Module           Rated power supply if FX5UJ, FX5U        100 to 240 V AC             Voltage variation range           Rated power supply if FX5UJ, FX5U        Rated frequency           50/60 Hz             Module for extending power supply if FX5UJ, FX5U         AC power supply is insufficient. Extension cable is         inclosed.           Power fuse           Operation can be continued upon occurrence of instantaneous power failure         for 10 ms or less.             Power supply is insufficient. Extension cable is         inclosed.           Power fuse           Z50 V 3.15 A time lag fuse             Dupt ourrent [mA]           Doug <u>au         </u> </u></u></u></u></u></u></u></u></u></u></u></u></u>	1.	Current consumption (internal	l supply)	5 V DC 150 mA		
modules to FX5U and FX5UC CPU modules.       MASS (Weight): kg       Approx. 0.1         Extension Power Supply Module       FX5-1PSU-5V       100 to 240 V AC         FX5-1PSU-5V       Voltage variation range       -15%, +10%         Rated power supply if FX5UL, FX5U       Rated power supply voltage       00 to 240 V AC         Voltage variation range       -15%, +10%         Rated frequency       50/60 Hz         Allowable instantaneous power failure time       Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.         Power supply type) CPU module's internal power supply is insufficient. Extension cable is anclosed.       Power fuse       250 V 3.15 A time lag fuse         Power consumption       Max. 25 A 5 ms or less/100 V DC       Max. 50 A 5 ms or less/200 V DC       Max. 20 W         Current output (back-stage supply)       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)       1200 mA (Maximum output current depends on the ambient temperature.)         Compatible CPU module       FX5UJ, FX5U (AC power supply type)       No. of concupied I/O points       0 points (no occupied points)       0 points (no occupied points)         No. of connectable modules       Max. 2 modules       Max. 2 modules       Max. 2 modules       Max. 2 modules	Conversion module for connecting FX3 extension	External dimensions $W \times H \times D$ (mm)		16 × 90 × 83		
FX5-1PSU-5V       Rated power supply voltage       100 to 240 V AC         Voltage variation range       -15%, +10%         Voltage variation range       50/60 Hz         Nodule for extending power supply if FX5UJ, FX5U       Allowable instantaneous power failure time       Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.         Nower supply is insufficient. Extension cable is anclosed.       Power fuse       250 V 3.15 A time lag fuse         Power fuse       Rush current       Max. 25 A 5 ms or less/100 V DC         Noutput current [mA]       Power consumption       Max. 20 W         Current output       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         Compatible CPU module       FX5UJ, FX5U (AC power supply type)         No. of occupied I/O points       0 points (no occupied points)         No. of connectable modules       Max. 2 modules         External dimensions W × H × D (mm)       50 × 90 × 83	modules to FX5U and FX5UC CPU modules.	MASS (Weight): kg		Approx. 0.1		
Module for extending power supply if FX5UJ, FX5U, FX5U, AC power supply tig insufficient. Extension cable is internal owner supply is insufficient. Extension cable is analysis of the supervision of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is analysis of the supervision cable is internal owner supply is insufficient. Extension cable is analysis of the supervision cable is a	<ul> <li>Extension Power Supply Module</li> </ul>					
SolutionSolutionSolutionSolutionSolutionSolutionSolutionSolutionSolutionSolutionMax. 25 A 5 ms or less/100 V DC Max. 50 A 5 ms or less/200 V DCPower fusePower consumptionMax. 25 A 5 ms or less/100 V DC Max. 50 A 5 ms or less/200 V DCPower consumptionMax. 25 A 5 ms or less/200 V DCPower consumptionMax. 20 WCurrent output (back-stage supply)24 V DC 5 V DC300 mA (Maximum output current depends on the ambient temperature.) (back-stage supply)Compatible CPU moduleFX5UJ, FX5U (AC power supply type)No. of occupied I/O points0 points (no occupied points)No. of occupied I/O pointsNo. of oconnectable mod	FX5-1PSU-5V	Rated power supply voltage		100 to 240 V AC		
Allowable instantaneous power failure Allowable instantaneous power failure for 10 ms or less. Power fuse Power fuse Powe	No. of the second se	Voltage variation range		-15%, +10%		
Module for extending power supply if FX5UJ, FX5U       time       for 10 ms or less.         AC power supply is insufficient. Extension cable is enclosed.       Power fuse       250 V 3.15 A time lag fuse         Derating diagram       Rush current       Max. 25 A 5 ms or less/100 V DC         Output current [mA]       Power consumption       Max. 20 W         Output current [mA]       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         Image: Supply is insufficient.       FX5UJ, FX5U (AC power supply type)       1200 mA (Maximum output current depends on the ambient temperature.)         Image: Supply is insufficient.       No. of connectable modules       FX5UJ, FX5U (AC power supply type)         No. of connectable modules       Max. 2 modules       Max. 2 modules         Internet dimensions W × H × D (mm)       50 × 90 × 83       FX5UJ, FX5U	E I	Rated frequency		50/60 Hz		
AC power supply type) CPU module's internal power supply is insufficient. Extension cable is enclosed. Derating diagram Output current [mA] $1200 - 5 \lor DC$ $1200 - 4 \lor DC$ $24 \lor DC$ $24 \lor DC$ $24 \lor DC$ $24 \lor DC$ $24 \lor DC$ $24 \lor DC$ 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200 mA (Maximum output current depends on the ambient temperature.) 1200						
Development supply is insufficient. Extension cable is enclosed.       Rush current       Max. 25 A 5 ms or less/100 V DC Max. 50 A 5 ms or less/200 V DC         Derating diagram       Output current [mA]       Power consumption       Max. 20 W         1200       5 V DC       300 mA (Maximum output current depends on the ambient temperature.)         1200       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         0       24 V DC       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         0       0 of occupied I/O points       0 points (no occupied points)       0 points (no occupied points)         No. of connectable modules       Max. 2 modules       Max. 2 modules       Max. 2 modules         External dimensions W × H × D (mm)       50 × 90 × 83       Max. 2 modules       Max. 2 modules	Module for extending power supply if FX5UJ, FX5U	Power fuse		250 V 3.15 A time lag fuse		
Derating diagram       Power consumption       Max. 20 W         Output current [mA]       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         1200       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         800       24 V DC       50 V DC         900       24 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         0       24 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         0       0       FX5UJ, FX5U (AC power supply type)         No. of cocupied I/O points       0 points (no occupied points)         No. of connectable modules       Max. 2 modules         External dimensions W × H × D (mm)       50 × 90 × 83	power supply is insufficient. Extension cable is enclosed.	Rush current				
Output current [mA]       Current output (back-stage supply)       24 V DC       300 mA (Maximum output current depends on the ambient temperature.)         1200       4 V DC       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         800       24 V DC       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         800       24 V DC       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         800       24 V DC       0 points (no occupied points)       0 points (no occupied points)         No. of connectable modules       Max. 2 modules       Max. 2 modules         External dimensions W × H × D (mm)       50 × 90 × 83       0 × 90 × 83		Power consumption		Max. 20 W		
1200       5 V DC       1200 mA (Maximum output current depends on the ambient temperature.)         800       24 V DC       Compatible CPU module       FX5UJ, FX5U (AC power supply type)         900       24 V DC       No. of occupied I/O points       0 points (no occupied points)         No. of connectable modules       Max. 2 modules       Max. 2 modules         External dimensions W × H × D (mm)       50 × 90 × 83	Output current [mA]	Current output	24 V DC	300 mA (Maximum output current depends on the ambient temperature.)		
300     24 V DC     No. of occupied I/O points     0 points (no occupied points)       40     55     Ambient temperature [°C]     No. of connectable modules     Max. 2 modules       External dimensions W × H × D (mm)     50 × 90 × 83			5 V DC	1200 mA (Maximum output current depends on the ambient temperature.)		
$\begin{array}{c} 300 \\ 200 \\ \hline \\ 40 \\ 55 \end{array} \begin{array}{c} \text{Ambient} \\ \text{temperature [°C]} \end{array} \end{array} \begin{array}{c} \text{No. of connectable modules} \\ \text{External dimensions W } \times \text{H} \times \text{D (mm)} \end{array} \begin{array}{c} \text{O points (no occupied points)} \\ \text{Max. 2 modules} \\ \text{Solution 1} \\ \text{Solution 2} \\ \text{Max. 2 modules} \\ \text{Solution 2} \\ \text{Max. 2 modules} \\ \text{Solution 2} \\ Solution $	24 V DC	Compatible CPU module		FX5UJ, FX5U (AC power supply type)		
200     Ambient temperature [°C]     No. of connectable modules     Max. 2 modules       External dimensions W × H × D (mm)     50 × 90 × 83		No. of occupied I/O points		0 points (no occupied points)		
External dimensions W × H × D (mm) 50 × 90 × 83		No. of connectable modules		Max. 2 modules		
	40 55 temperature [°C]	External dimensions W × H	H × D (mm)	50 × 90 × 83		
MASS (Weight): kg Approx. 0.3		MASS (Weight): kg		Approx. 0.3		

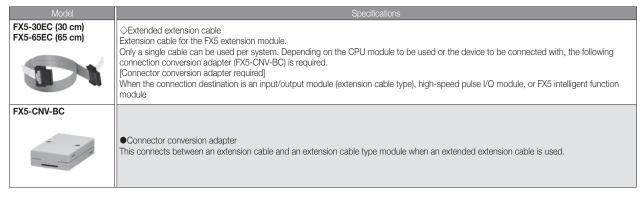


#### Extension Module Options (Extended Extension Cables/Connector Conversion Adapters)

FX5 extension modules (extension cable type) are equipped with the extension cable for connection to the right side of the front-stage device.

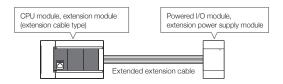
If intending extension of the connection distance or two-row placement of PLCs, an optional "Extended extension cable" is required. Only a single extended extension cable can be used per system.

#### ◇ Extended extension cable

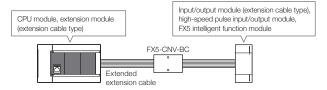


#### ◇ Main connection methods

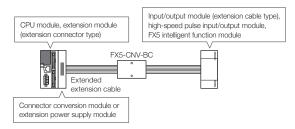
1) Connections with the Powered I/O module and FX5 extension power supply module (extension cable type)



2) Connections with the input/output module (extension cable type) and FX5 intelligent function module



3) Connections with the input/output module (extension cable type) and FX5 intelligent function module



#### **Terminal Block**

This allows conversion of the connector of the FX5UC CPU module or the I/O module (extension connector type) to the screw terminal block, resulting in the reduced number of man-hours for I/O wiring.

Using an internal type of I/O element enables driving of a heavy load by a relay or a transistor.



♦ List of Terminal Blocks (Refer to the next page for the details of connection cables and optional connectors.)

Model	No. of input points	No. of output points	Function
FX-16E-TB	Input 16 points or output 16 points		Directly connected to the I/O terminal of PLC.
FX-32E-TB	Input 32 points or output 32 points (Division p	oossible: input 16 points and output 16 points)	Using this module instead of the PLC terminals or relaying
FX-16E-TB/UL	Input 16 points or output 16 points		a wiring of I/O device located remotely from PLC enables
FX-32E-TB/UL	Input 32 points or output 32 points (Division p	oossible: input 16 points and output 16 points)	reducing of the I/O wiring man-hours.
FX-16EYR-TB	_	16	Relay Output Type
FX-16EYS-TB	-	16	Triac Output Type
FX-16EYT-TB	-	16	Transistor Output Type (Sink output)
FX-16EYR-ES-TB/UL	-	16	Relay Output Type
FX-16EYS-ES-TB/UL	_	16	Triac Output Type
FX-16EYT-ESS-TB/UL	-	16	Transistor Output Type (Source output)

### Specifications 1. PLC Direct Connection (FX-16E-TB, FX-32E-TB)

Since it is for direct connection of PLC I/O terminal, no electrical components are built in.

Electrical specifications are equivalent to that of the connected CPU module or connector type I/O module. A drawing on the right shows the internal connection of FX-16E-TB. In the case of FX-32E-TB, it is connected to CN2 in the same manner.

#### CN1 FX-16E-TB • (10)(9) COM COM (19) 6 7 ▲▲ 0 1 2 3 **AA** 4 5 ▲▲7 (18) (8) 007 ▲▲6 (17) (7) 006 (16) (6) ▲▲4 (15) (5) 004 ▲▲3 (14) ▲▲2 (13) (4) ▲▲1 (2) ▲▲0 (11)COM FX5UC A Example of input connection → DC24+

### 2. Output (FX-16EY -TB)

	Model	Relay output FX-16EYR-TB	Triac output FX-16EYS-TB	Transistor output (Sink output) FX-16EYT-TB				
I/O circuit d	configuration	CN1 connector side Load side	3.3 kΩ     24 V DC     36 Ω       7 mA     7 mA       LED     COMn       Photothyristor     0.015 μF       CN1 connector side     Load side	3.3 kΩ     Photocoupler       LED     24 V DC       Y     CN1 connector side   Load side				
Load voltag	ge	250 V AC 30 V DC or less	85 V to 242 V AC	5 V to 30 V DC				
Circuit insu	ulation	Mechanical insulation	Photocoupler	Photocoupler				
Operation	display	An LED is turned on when applying an electrical current to a relay coil	An LED is turned on when applying an electrical current to a photothyristor	An LED is turned on when applying an electrical current to a photocoupler				
Max la al	Resistance load	2 A/1 point 8 A/4 points	0.3 A/1 point 0.8 A/4 points	0.5 A/1 point 0.8 A/4 points				
Max. load	Inductive load	80 VA	15 VA/100 V AC, 36VA/240 V AC	12 W/24 V DC				
Open circu	iit leakage current	-	1 mA/A100 V AC, 2 mA/200 V AC	0.1 mA/30 V DC				
Min. load		5 V DC, 2 mA (reference value)	0.4 VA/100 V AC, 1.6 VA/200 V AC	-				
Response	OFF → ON	Approx. 10 ms	2 ms or less	0.2 ms or less				
time	ON → OFF	Approx. 10 ms	12 ms or less	1.5 ms or less				
Input signa	al current	5 mA/24 V DC for each point (current consumption)	7 mA/24 V DC for each point (current consumption)	7 mA/24 V DC for each point (current consumption)				

#### I/O Cable

Model/Appearance	Contents
FX-16E-500CAB-S (5 m)	● General-purpose I/O cable
	A 20-pin connector attached to one end of bulk wire
FX-16E-150CAB (1.5 m)	● I/O cable for Terminal block
FX-16E-300CAB (3 m) FX-16E-500CAB (5 m)	A 20-pin connector attached to both ends of a flat cable (with tube)
FX-16E-150CAB-R (1.5 m)	● I/O cable for Terminal block
FX-16E-300CAB-R (3 m) FX-16E-500CAB-R (5 m)	A 20-pin connector attached to both ends of round multi core cable

#### I/O Connector

Model/Appearance	Contents	Model/Appearance	Contents					
<ul> <li>Connector for self-manufacture is not enclosed.)</li> </ul>	d I/O cable 20-pin type (electric wire or crimp tool	<ul> <li>Connector for self-manufactured I/O cable: 40-pin type (electric wire or crimp tool is not enclosed.)</li> </ul>						
FX2C-I/O-CON	<ul> <li>Flat cable connector</li> <li>AWG28 (0.1 mm<sup>2</sup>): A set of 10 pcs</li> <li>Crimp connector: FRC2-A020-3OS</li> <li>1.27-pitch 20 cores</li> </ul>	(1) A6CON1* (2) A6CON2 (3) A6CON4*	(1) Soldered type connector (straight protrusion) Twist wire 0.088 to 0.3 mm <sup>2</sup> (AWG28 to 22)					
	Crimp tool: Separately arrange the tool manufactured by DDK Ltd. 357J-4674D Main Module 357J-4664N Attachment		(2) Crimped type connector (straight protrusion) Twist wire 0.088 to 0.24 mm <sup>2</sup> (AWG28 to 24)					
(1) FX2C-I/O-CON-S	(1) Connector for single wires	For FX5-20PG-P, FX5-20PG-D	(3) Soldered type connector (both straight/inclined protrusion type) Twist wire 0.088 to 0.3 mm <sup>2</sup> (AWG28 to 22)					
(2) FX2C-I/O-CON-SA	AWG22 (0.3 mm <sup>2</sup> ): 5 sets + Housing: HU-200S2-001 • Crimp contact: HU-411S • Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-5538 (2) Connector for single wires AWG20 (0.5 mm <sup>2</sup> ): 5 sets	(1) FX-I/O-CON2-S (2) FX-I/O-CON2-SA	<ul> <li>(1) Connector for single wires AWG22 (0.3 mm<sup>2</sup>): 2 sets</li> <li>Housing: HU-400S2-001</li> <li>Crimp contact: HU-411S</li> <li>Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-5538</li> </ul>					
ALL AND ALL AN	<ul> <li>Housing: HU-20052-001</li> <li>Crimp contact: HU-411SA</li> <li>Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-13963</li> </ul>	(For FX3U-2HC)	<ul> <li>(2) Connector for single wires AWG20 (0.5 mm<sup>2</sup>): 2 sets</li> <li>Housing: HU-400S2-001</li> <li>Crimp contact: HU-411SA</li> <li>Crimp tool: A product manufactured by DDK Ltd. is separately required. 357J-13963</li> </ul>					

\*: Select wires with a sheath outside diameter of 1.3 mm or less when using 40 wires. Select wires suitable to the current value used.

#### **Power Cable**

Model/Appearance	Contents
FX2NC-100MPCB (1 m)	●CPU module power cable
	Cable for providing 24 V DC power supply to the FX5UC CPU module. Comes with the FX5UC CPU modules and intelligent function modules*.
FX2NC-100BPCB (1 m)	Power cable
	Cable for supplying 24 V DC input power supply to an extension connector type input module or input/output module. Offered as an accessory of FX5UC-IIMT/D. It is necessary to purchase this cable separately when using an extension connector type input module or input/output module in the FX5U system.
FX2NC-10BPCB1 (0.1 m)	Power supply transition cable
	Cable for crossover wiring of 24 V DC input power supply to two or more extension connector type input modules or input/output modules. Offered as an accessory of FX5-C□EX/D and FX5-C32ET/D.

\*: There are some exception models. For details, refer to the manual.

#### **Communication cable**

Model/Appearance	Contents
FX-232CAB-1 (3 m)	RS-232C connection cable for personal computer
	Cable for connecting between FX5 PLC and personal computer through RS-232C communication D-sub 9-pin (female) ⇔ D-sub 9-pin (female) (for DOS/V, etc.)
MR-J3USBCBL3M (3 m)	Personal computer communication cable (USB cable)
	Cable for connecting between FX5S/FX5UJ CPU module and personal computer through USB communication CPU module (built-in connector for USB communication) ⇔ personal computer
GT09-C30USB-5P (3 m)	Data transfer cable
	Cable for connecting between FX5S/FX5UJ CPU module and personal computer through USB communication CPU module (built-in connector for USB communication) ⇔ personal computer Made by Mitsubishi Electric System & Service Co., Ltd.

### Related products Reduced wiring and man-hour saving machines for programmable controllers (FA goods) [manufactured by Mitsubishi Electric Engineering Co., Ltd.]

Model/external appearance	Description
FA-CBLQ75PM2J3 (2 m)	Connection cable
FA-CBLQ75M2J3 (-P) (2 m)	Mitsubishi Electric MR-J3-A/J4-A series
	Connectable models
	FA-CBLQ75PM2J3: FX5-20PG-P FA-CBLQ75M2J3 (-P): FX5-20PG-D
FA-CBLQ75G2 (-P) (2 m)	●Connection cable
	General-purpose stepping motor, discrete wire cable for servo amplifier
	Connectable models
	FX5-20PG-P, FX5-20PG-D
FA-LTBQ75DP	Positioning signal conversion module
	Converts the external device connection signal of the positioning module to the terminal block and converts the signal between
	the servo amplifiers to the connect.
FA-CBL05Q7 (0.5 m) FA-CBL10Q7 (1 m)	Connection cable
	Positioning module ⇔ Connection cable between positioning signal conversion modules
FA-CBLQ7PM1J3 (1 m)	Connection cable
FA-CBLQ7DM1J3 (1 m)	Positioning signal conversion module ⇔ Connection cable between servo amplifiers (for Mitsubishi Electric MR-J3-A/J4-A series)
FA-CBLQ7DG1 (1 m)	Connection cable
	Positioning signal conversion module ⇔ Connection cable between servo amplifiers (for general-purpose stepping motor and servo amplifier)

### **Technical information**

#### **Function Block library**

The FB library is a set of program parts for PLC.

For Function Block library , please consult your local Mitsubishi representative.

For the specifications and functions of the FB, refer to the attached reference manual and the reference manual for each module.

#### ◇ Function Block list

O and inc	Compatible CPU module						
Uverview	FX5S	FX5UJ		FX5UC			
Module FB (for GX Works3) for using the input/output, positioning, serial communication, high-speed counter, and temperature control of the CPU module.	0	0	0	0			
The module Function Blocks (for GX Works3) to use the multiple input module (FX5-8AD).	—	0	0	0			
The module Function Blocks (for GX Works3) to use the analog input module (FX5-4AD).	—	0	0	0			
The module Function Blocks (for GX Works3) to use the analog output module (FX5-4DA).	-	0	0	0			
The module Function Blocks (for GX Works3) to use the FX5 Ethernet-equipped module.	0	0	0	0			
The module Function Blocks (for GX Works3) to use the FX5 Ethernet module.	-	0	0	0			
The module Function Blocks (for GX Works3) to use the FX5 EtherNet/IP module.	—	0	0	0			
The module Function Blocks (for GX Works3) to use the CC-Link IE TSN module.	-	-	0	0			
The module Function Blocks (for GX Works3) to use the CC-Link IE Field Network module.	-	0	0	0			
The module Function Blocks (for GX Works3) to use the positioning module.	-	0	0	0			
The module Function Blocks (for GX Works3) to use the simple motion module.	-	0	0	0			
FB library for using the functions of FX2N-20GM using the positioning function module (FX5-20PG-□).	-	0	0	0			
FB library for statistical analysis using the CPU module.	0	0	0	0			
FB library for using the cam output control functions using the CPU module.	_	-	0	0			
FB library for using the inverter compatible with CC-Link IE Field Network Basic through the built-in Ethernet in the CPU module.	0	0	0	0			
FB library for using the servo amplifier compatible with CC-Link IE Field Network Basic through the Ethernet of the Ethernet-equipped module.	0	0	0	0			
Sample program for displaying overall equipment effectiveness, availability, performance rate, finished good ratio, ratio of non-operating time to operating time of equipment, and production information, and for collectively monitoring the equipment operation condition.	_	_	0	0			
Sample program for measuring and monitoring the cylinder operating time and equipment cycle time.	-	-	0	0			
A sample program that gives priorities to alarms generated by equipment and shows it in a Pareto chart, to make it easier to find the trouble factors which reduce production efficiency.	_	-	0	0			
FB library for connecting and using the CPU module and IAI's Robo Cylinder via MODBUS RTU communication.	_	-	0	0			
FB library for connecting and using the CPU module and SMC's electric actuator via MODBUS RTU communication.	_	_	0	0			
FB library for connecting and using the CPU module and ORIENTAL MOTOR's electric actuator via MODBUS RTU communication.	_	_	0	0			
	high-speed counter, and temperature control of the CPU module. The module Function Blocks (for GX Works3) to use the multiple input module (FX5-8AD). The module Function Blocks (for GX Works3) to use the analog output module (FX5-4AD). The module Function Blocks (for GX Works3) to use the analog output module (FX5-4DA). The module Function Blocks (for GX Works3) to use the FX5 Ethernet-equipped module. The module Function Blocks (for GX Works3) to use the FX5 Ethernet module. The module Function Blocks (for GX Works3) to use the FX5 Ethernet module. The module Function Blocks (for GX Works3) to use the FX5 Ethernet/IP module. The module Function Blocks (for GX Works3) to use the CC-Link IE TSN module. The module Function Blocks (for GX Works3) to use the CC-Link IE Field Network module. The module Function Blocks (for GX Works3) to use the positioning module. The module Function Blocks (for GX Works3) to use the positioning module. The module Function Blocks (for GX Works3) to use the positioning function module (FX5-20PG-CD). FB library for using the functions of FX2N-20GM using the positioning function module (FX5-20PG-CD). FB library for using the carn output control functions using the CPU module. FB library for using the carn output control functions using the CPU module. FB library for using the servo amplifier compatible with CC-Link IE Field Network Basic through the built-in Ethernet of the Ethernet-equipped module. Sample program for displaying overall equipment effectiveness, availability, performance rate, finished good ratio, ratio of non-operating time to operating time of equipment, and production information, and for collectively monitoring the equipment operation condition. Sample program for measuring and monitoring the cylinder operating time and equipment cycle time. A sample program that gives priorities to alarms generated by equipment and shows it in a Pareto chart, to make it easier to find the trouble factors which reduce production efficiency. FB library f	Overview         FXSS           Module FB (for GX Works3) for using the input/output, positioning, serial communication, high-speed counter, and temperature control of the CPU module. <ul> <li>The module Function Blocks (for GX Works3) to use the multiple input module (FX5-8AD).</li></ul>	Overview         PXS         PXSUJ           Module FB (for GX Works3) for using the input/output, positioning, serial communication, high-speed counter, and temperature control of the CPU module.         O         O           The module Function Blocks (for GX Works3) to use the analog input module (FX5-8AD).         -         O           The module Function Blocks (for GX Works3) to use the analog input module (FX5-4AD).         -         O           The module Function Blocks (for GX Works3) to use the PX5 Ethernet-equipped module.         O         O           The module Function Blocks (for GX Works3) to use the FX5 Ethernet module.         -         O           The module Function Blocks (for GX Works3) to use the FX5 Ethernet-equipped module.         -         O           The module Function Blocks (for GX Works3) to use the CC-Link IE TSN module.         -         O           The module Function Blocks (for GX Works3) to use the CC-Link IE Field Network         -         O           The module Function Blocks (for GX Works3) to use the positioning module.         -         O           The module Function Blocks (for GX Works3) to use the positioning function module.         -         O           The module Function Blocks (for GX Works3) to use the simple motion module.         -         O           The module Function Blocks (for GX Works3) to use the simple motion module.         -         O           The module Funct	Overview         FXSI         FXSU         FXSU           Module FB (for GX Works3) for using the input/output, positioning, serial communication, high-speed counter, and temperature control of the CPU module.         O         O         O           The module Function Blocks (for GX Works3) to use the multiple input module (FX5-8AD).         -         O         O           The module Function Blocks (for GX Works3) to use the analog output module (FX5-4DA).         -         O         O           The module Function Blocks (for GX Works3) to use the FX5 Ethernet-equipped module.         O         O         O           The module Function Blocks (for GX Works3) to use the FX5 Ethernet-equipped module.         -         O         O           The module Function Blocks (for GX Works3) to use the FX5 Ethernet-requipped module.         -         O         O           The module Function Blocks (for GX Works3) to use the CC-Link IE Field Network module.         -         O         O           The module Function Blocks (for GX Works3) to use the positioning module.         -         O         O           The module Function Blocks (for GX Works3) to use the positioning function module.         -         O         O           The module Function Blocks (for GX Works3) to use the CPL ink IE Field Network Basic Through the function Blocks (for GX Works3) to use the positioning function module.         -         O         O         O			

\*: Please consult your local Mitsubishi representative.

**Technical information** 

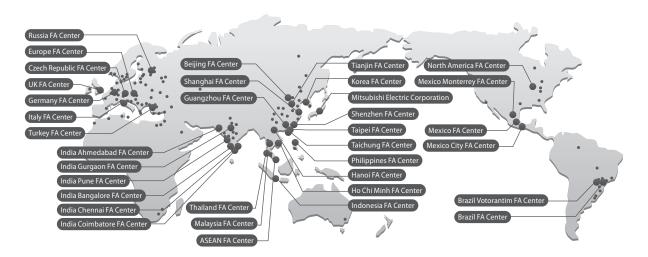
memo

### **Overseas Service System**

Mitsubishi Electric's Micro PLC Series is a worldwide programmable controller that is used in more than 50 countries all over the world.

For local after-sales services in the overseas countries, "Mitsubishi Electric Global FA Centers" timely provide the best possible products, high technology and reliability services to our customers.

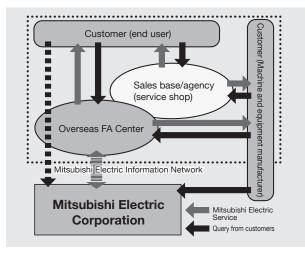
#### **Global FA Center**



### FA Global Service Network "Place contact our FA Center first."

For consultation and questions, please contact our FA centers in each country.

With our FA centers in each region of the world as key stations, we provide various services to customers while working closely with local sales offices, branches and agencies.



#### Detailed information on overseas service

"FA global service" (KK001-EN)

Service contents and contact information of our FA centers are detailed.

For more information on overseas support, please request this document.



### Certifications

MELSEC iQ-F Series conforms to European Standards (EN) and North American Standards (UL/cUL). Using MELSEC iQ-F Series can reduce the workload to make machines/equipment conform to EN and UL/cUL standards.

#### ○ Compatible with international standards

The MELSEC iQ-F series conforms to CE marking (Europe) and UL/cUL standard (USA. Canada) and therefore can be used for overseas facilities.



#### ♦ EN standards: Compliance with EC Directives/CE marking

EC directives are issued by the European Council of Ministers for the purpose of unifying European national regulations and smoothing distribution of safe guaranteed products. Approximately 20 types of major EC directives concerning product safety have been issued.

The EMC Directive (Electromagnetic Compatibility Directive), LVD Directive (Low Voltage Directive), RoHS Directive (Restriction of Hazardous Substances Directive), and MD Directive (Machinery Directive) are applied to the programmable controller, which is labeled as an electrical part of a machine product under the EC Directives.

1) EMC Directive

The EMC Directive is a directive that requires products to have "Capacity to prevent output of obstructive noise that adversely affects external devices: Emission damage" and "Capacity to not malfunction due to obstructive noise from external source: Immunity".

2) LVD (Low Voltage Directive)

The LVD Directive is enforced to distribute safe products that will not harm or damage people, objects or assets, etc. With the programmable controller, this means a product that does not pose a risk of electric shock, fire or injury, etc.

3) RoHS Directive

The RoHS Directive is issued by the European Parliament and Council on the restriction of the use of the certain hazardous substances in electrical and electronic equipment. Electrical and electronic equipment products must not include the certain hazardous substances.

4) MD (Machinery Directive)

The MD Directive is for machines and machine parts that may cause injury to the operator due to mechanical moving parts. Safety control equipment must be certified by a recognized body.



#### ○ UL/cUL Standards

UL is the United State's main private safety testing and certification agency for ensuring public safety.

UL sets the safety standards for a variety of fields. Strict reviews and testing are performed following the standards set forth by UL. Only products which pass these tests are allowed to carry the UL Mark.

As opposed to the EN Standards, the UL Standards do not have a legally binding effect. However, they are broadly used as the U.S. safety standards, and are an essential condition for selling products into the U.S.

UL is recognized as a certifying and testing agency by the Canadian Standards Association (CSA). Products evaluated and certified by UL in accordance with Canadian standards are permitted to carry the cUL Mark.

[Precautions on the use in UL/cUL Class I, Division 2 environment]

Products<sup>\*</sup> marking Cl. I, DIV.2 indicating that they can be used in the Class I, Division 2 (filling in a flammable environment in case of abnormalities) on the rating plate can be used in Class I, Division 2 Group A, B, C, and D only. They can be used regardless of the display as long as they do not reach the danger.

Note that when using a product in Class I, Division 2 environment, the following measures need to be taken for the risk of explosion.

- As this product is an open-type device, attach it to the control board suitable for the installation environment and, for opening, to the control board which requires a tool or key.
- Substitution of products other than Class I, Division 2 compatible may result in degradation of Class I, Division 2 compliance. Therefore, do not substitute products other than compatible products.
- Do not disconnect/connect the device or disconnect the external connection terminal except when the power is turned off or where there is no danger.
- Do not open the battery except where it is out of reach of danger.



- \*: UL explosion-proof standard compliant products are as follows. (Manufactured in October 2017 and after)
   FX5U CPU module
- FX5UC-32MT/D, FX5UC-32MT/DSS, FX5UC-64MT/D, FX5UC-64MT/DSS, FX5UC-96MT/D, and FX5UC-96MT/DSS
   FX5 extension module

FX5-C16EX/D, FX5-C16EX/DS, FX5-C16EYT/D, FX5-C16EYT/DSS, FX5-C32EX/D, FX5-C32EX/DS, FX5-C32EYT/D, FX5-C32EYT/DSS, FX5-C32ET/D, FX5-C32ET/DSS, FX5-C32ET/DSS,

#### $\diamond$ Ship standards

The MELSEC iQ-F series complies with the shipping standards of each country.

It can be used for ship-related machinery and equipment.

Standard abbreviation	Standard name	Target country			
DNV	DNV AS	Norway/Germany			
RINA	REGISTRO ITALIANO NAVALE	Italy			
ABS	American Bureau of Shipping	U.S.A.			
LR	Lloyd's Register of Shipping	U.K.			
BV	Bureau Veritas	France			
NK	Nippon Kaiji Kyokai	Japan			
KR	Korea Ship Association	Korea			

#### ♦ Korean Certification Mark (KC Mark)

- The KC mark, which is a safety certification mark required to be affixed to the specified products distributed in Korea (products required to be legally certificated for safety, quality, environment, etc.), indicates compliance with various requirements.
- KC mark is indicated on FA products, which conform to the Radio Act. Note that other standards are not applicable.

#### List of compatible products

Model		CE		UL	KC				appro				Model		CE		UL	КС				o appro	_		
	EMC	LVD	RoHS	cUL		ABS	DNV	LR	BV	RINA	NK	KR		EMC	LVD	RoHS	cUL		ABS	DNV	LR	BV	RINA	NK	K
FX5S CPU modules	0					1							◆FX5 I/O modules (co		1	i i									
FX5S-30MR/ES	0	0	0	0	0	-	—	-	-	-	_	-	FX5-C16EX/D	0		0	0	0	0	0	0	0	0	0	(
FX5S-30MT/ES	0	0	0	0	0	-	—	-	-	—	-	-	FX5-C16EX/DS	0		0	0	0	0	0	0	0	0	0	(
FX5S-30MT/ESS	0	0	0	0	0	-	_	-	-	-	-	-	FX5-C16EYT/D	0		0	0	0	0	0	0	0	0	0	(
FX5S-40MR/ES	0	0	0	0	0	-	—	—	_	-	-	-	FX5-C16EYT/DSS	0		0	0	0	0	0	0	0	0	0	(
FX5S-40MT/ES	0	0	0	0	0	-	-	-	-	-	-	-	FX5-C16EYR/D-TS	0	0	0	0	0	0	0	0	0	_	0	•
FX5S-40MT/ESS	0	0	0	0	0	-	—	-	-	—	—	-	FX5-C32EX/D	0		0	0	0	0	0	0	0	0	0	(
FX5S-60MR/ES	0	0	0	0	0	-	_	-	-	-	-	_	FX5-C32EX/DS	0		0	0	0	0	0	0	0	0	0	(
FX5S-60MT/ES	0	0	0	0	0	-	—	—	—	-	—	-	FX5-C32EX/DS-TS	0		0	0	0	0	0	0	0	0	0	(
FX5S-60MT/ESS	0	0	0	0	0		-	_	—	-	-	-	FX5-C32EYT/D	0		0	0	0	0	0	0	0	0	0	(
FX5UJ CPU modules	_				1	1		_					FX5-C32EYT/D-TS	0		0	0	0	0	0	0	0	0	0	1
FX5UJ-24MR/ES	0	0	0	0	0	0	0	0	0	-	0	_	FX5-C32EYT/DSS	0		0	0	0	0	0	0	0	0	0	L
FX5UJ-24MT/ES	0	0	0	0	0	0	0	0	0	—	0	-	FX5-C32EYT/DSS-TS	0		0	0	0	0	0	0	0	0	0	
FX5UJ-24MT/ESS	0	0	0	0	0	0	0	0	0	-	0	-	FX5-C32ET/D	0		0	0	0	0	0	0	0	0	0	
FX5UJ-40MR/ES	0	0	0	0	0	0	0	0	0	_	0	_	FX5-C32ET/DS-TS	0		0	0	0	0	0	0	0	0	0	
FX5UJ-40MT/ES	0	0	0	0	0	0	0	0	0	_	0	_	FX5-C32ET/DSS	0		0	0	0	0	0	0	0	0	0	
FX5UJ-40MT/ESS	0	0	0	0	0	0	0	0	0	—	0	—	FX5-C32ET/DSS-TS	0		0	0	0	0	0	0	0	0	0	
FX5UJ-60MR/ES	0	0	0	0	0	0	0	0	0	_	0	_	FX5 intelligent function	on mo	dule										
FX5UJ-60MT/ES	0	0	0	0	0	0	0	0	0	—	0	—	FX5-4AD	0		0	0	0	0	0	0	0	—	0	·
FX5UJ-60MT/ESS	0	0	0	0	0	0	0	0	0	-	0	—	FX5-4DA	0		0	0	0	0	0	0	0	—	0	
FX5U CPU modules													FX5-8AD	0		0	0	0	0	0	0	0	0	0	
FX5U-32MR/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-4LC	0		0	0	0	-	-	-	_	—	-	
FX5U-32MT/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-20PG-P	0		0	0	0	-	_	_	-	—	-	
FX5U-32MT/ESS	0	0	0	0	0	0	0	0	0	0	0	0	FX5-20PG-D	0		0	0	0	—	—	_	—	—	_	
FX5U-32MR/DS	0	0	0	0	0	0	0	0	0	0	0	0	FX5-40SSC-S	0		0	0	0	_	_	_	-	—	_	Ĺ
FX5U-32MT/DS	0		0	0	0	0	0	0	0	0	0	0	FX5-80SSC-S	0		0	0	0	—	—	-	-	—	—	
FX5U-32MT/DSS	0		0	0	0	0	0	0	0	0	0	0	FX5-40SSC-G	0		0	0	0	—	—	-	-	—	_	
FX5U-64MR/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-80SSC-G	0		0	0	0	-	-	_	-	_	_	Τ
FX5U-64MT/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-ENET	0		0	0	0	0	0	0	0	_	0	
FX5U-64MT/ESS	0	0	0	0	0	0	0	0	0	0	0	0	FX5-ENET/IP	0		0	0	0	0	0	0	0	—	0	t
FX5U-64MR/DS	0	0	0	0	0	0	0	0	0	0	0	0	FX5-CCLGN-MS	0		0	0	0	-	_	_	_	_	_	T
FX5U-64MT/DS	0		0	0	0	0	0	0	0	0	0	0	FX5-CCL-MS	0		0	O*1	0	0	0	0	0	_	0	t
FX5U-64MT/DSS	0		0	0	0	0	0	0	0	0	0	0	FX5-CCLIEF	0		0	0	0	-	-	_	-	-	_	T
FX5U-80MR/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-ASL-M	0		0	0	0	_	—	_	_	_	_	t
FX5U-80MT/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-DP-M	0		0	0	0	0	0	0	0	_	0	T
FX5U-80MT/ESS	0	0	0	0	0	0	0	0	0	0	0	0	FX5-OPC	0		0	0	0	_	_	_	_	_	_	t
FX5U-80MR/DS	0	0	0	0	0	0	0	0	0	0	0	0	◆FX5 extension powe			-									-
FX5U-80MT/DS	Õ		0	0	0	0	0	0	0	0	0	0	FX5-1PSU-5V	0	0	0	0	0	0	0	0	0	0	0	Г
FX5U-80MT/DSS	0		0	0	0	0	0	0	0	0	0	0	FX5-C1PS-5V	0		0	0	0	0	0	0	0	0	0	t
FX5UC CPU module	s -		-	-		-		-			-	-	◆FX5 bus conversion	L		-		-	-	-	-	-		-	-
FX5UC-32MR/DS-TS	0	0	0	0	0	0	0	0	0	_	0		FX5-CNV-BUS	0		0	0	0	0	0	0	0	0	0	Г
FX5UC-32MT/D	0		0	0	Ō	Ō	0	Õ	Õ	0	0	0	FX5-CNV-BUSC	Õ		0	0	0	0	0	0	0	Õ	0	t
FX5UC-32MT/DS-TS	0		0	0	0	0	0	0	0	0	0	0	◆FX5 connector conv	L											-
FX5UC-32MT/DSS	0		0	0	0	0	0	0	0	0	0	0	FX5-CNV-IF	0		0	0	0	0	0	0	0	0	0	Г
FX5UC-32MT/DSS-TS	0		0	0	0	0	0	0	0	0	0	0	FX5-CNV-IFC	0		0	0	0	0	0	0	0	0	0	t
FX5UC-64MT/D	0		0	0	0	0	0	0	0	0	0	0	◆FX5 connector conv	-							0			0	1
FX5UC-64MT/DSS	0		0	0	0	0	0	0	0	0	0	0	FX5-CNV-BC	O		1			0	0	0	0	0	0	Т
FX5UC-84MT/DS5 FX5UC-96MT/D						<u> </u>										0	-	0			0		0	0	—
	0		0	0	0	0	0	0	0	0	0	0	◆FX5 extended extens	1	T				1			1			-
FX5UC-96MT/DSS	0			0	10	0		0	0	0	0		FX5-30EC			0	-		-	-	-	-	-	-	
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FX5-8EX/ES	0		0	0	0	0	0	0	0	0	0	0	◆FX5 expansion adap	-						0	6			0	f
FX5-8EYR/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-232ADP	0		0	0	0	0	0	0	0	0	0	_
FX5-8EYT/ES	0		0	0	0	0	0	0	0	0	0	0	FX5-485ADP	0		0	0	0	0	0	0	0	0	0	
FX5-8EYT/ESS	0		0	0	0	0	0	0	0	0	0	0	FX5-4A-ADP	0		0	0	0	-	-	-	-	-	-	
FX5-16EX/ES	0		0	0	0	0	0	0	0	0	0	0	FX5-4AD-ADP	0		0	0	0	0	0	0	0	0	0	+
FX5-16EYR/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-4AD-PT-ADP	0		0	0	0	0	0	0	0	0	0	
FX5-16EYT/ES	0		0	0	0	0	0	0	0	0	0	0	FX5-4AD-TC-ADP	0		0	0	0	0	0	0	0	0	0	
FX5-16EYT/ESS	0		0	0	0	0	0	0	0	0	0	0	FX5-4DA-ADP	0		0	O*2	0	0	0	0	0	0	0	
FX5-16ET/ES-H	0		0	0	0	0	0	0	0	0	0	0	◆FX5U expansion boa												Ĺ
FX5-16ET/ESS-H	0		0	0	0	0	0	0	0	0	0	0	FX5-232-BD	0		0	-	0	0	0	0	0	0	0	
FX5-16ER/ES	0	0	0	0	0	0	0	0	0	0	0	0	FX5-485-BD	0		0	—	0	0	0	0	0	0	0	
FX5-16ET/ES	0		0	0	0	0	0	0	0	0	0	0	FX5-422-BD-GOT	0		0	-	0	0	0	0	0	0	0	
-X5-16ET/ESS	0		0	0	0	0	0	0	0	0	0	0	FX5-SDCD	0		0	—	0	—	—	_	—	—	_	
X5-32ER/ES	0	0	0	0	0	0	0	0	0	0	0	0	O : Compliant with st	andar	ds or	self-d	eclara	ation [	]: No	need	to co	mply			
-X5-32ET/ES	0	0	0	0	0	0	0	0	0	0	0	0	*1: The products (pr	oduct	t num	ber: 17	76000	)1) ma					7 and	after	
-X5-32ET/ESS	0	0	0	0	0	0	0	0	0	0	0	0	complies with the							ta ser a d	in 1		C -	°.4	
X5-32ER/DS	0	0	0	0	0	0	0	0	0	0	0	0	*2: The products (pr complies with the						unutac	ured	in Jur	ie 201	o and	arter	
	0		0	0	0	0	0	0	0	0	0	0	★3: Complies with th						D).						
FX5-32ET/DS			0	0	0	0	0	0	0	0	0	0				, -									
	0										·														
FX5-32ET/DS FX5-32ET/DSS	-																								
X5-32ET/DS	-		0	0	0	-	-	_	-	_	-	_													



### **Performance Specifications**

#### ◇ FX5S CPU module performance specifications



		Specification						
Control system		Stored-program repetitive operation						
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])						
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD)						
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)						
	Constant scan	0.5 to 2000 ms (can be set in 0.1 ms increments)						
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)						
	Timer performance specifications	100 ms, 10 ms, 1 ms						
	No. of program executions	32						
	No. of FB files	16 (Up to 15 for user)						
	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type						
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt						
Command avecagaing time	LD X0	84 ns						
Command processing time	MOV D0 D1	100 ns						
	Program capacity	48 k steps (96 kbytes, flash memory)						
Mamoniananiku	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)						
Memory capacity	Device/label memory	120 kbytes						
	Data memory/standard ROM	5 Mbytes						
Flash memory (Flash ROM) wr	ite count	Maximum 20000 times						
	Device/label memory	1						
File storage capacity	Data memory P: No. of program files FB: FB: No. of FB files	P: 32, FB: 16						
	00	NZ1MEM-2GBSD: 511*1						
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*1						
Ole als formations	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)						
Clock function	Precision	Differences per month ±45 sec./25°C (TYP)						
No. of input/output points		60 points or less						
Power failure retention (clock	Retention method	Large-capacity capacitor						
data*2)	Retention time	15 days (Ambient temperature: 25°C)						
Power failure retention (device)	Power failure retention capacity	Maximum 5k words						

\*1: The value listed above indicates the number of files stored in the root folder.

\*2: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 15 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

#### ◇ Number of device points

	Item		Base		Max. number of points				
	Input relay (X)		8	1024 points or less	The total number of X and Y assigned to input/output points is up to				
	Output relay (Y)		8	1024 points or less	60 points.				
	Internal relay (M)		10	32768 points (can be cl	hanged with a parameter)*1				
	Latch relay (L)		10	32768 points (can be cl	hanged with a parameter)*1				
	Link relay (B)		16	32768 points (can be cl	hanged with a parameter)*1				
	Annunciator (F)		10	32768 points (can be cl	hanged with a parameter)*1				
	Link special relay (SB)		16	32768 points (can be cl	hanged with a parameter)*1				
No. of user device points	Step relay (S)		10	4096 points (fixed)					
	Timer system	Timer (T)	10	1024 points (can be cha	anged with a parameter)*1				
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be cha	anged with a parameter)*1				
	Counter system	Counter (C)	10	1024 points (can be cha	anged with a parameter)*1				
	Counter system	Long counter (LC)	10	1024 points (can be cha	anged with a parameter)*1				
	Data register (D)		10	8000 points (can be changed with a parameter)*1					
	Link register (W)		16	32768 points (can be changed with a parameter)*1					
	Link special register (SW)		16	32768 points (can be changed with a parameter)*1					
No. of system device points	Special relay (SM)		10	10000 points (fixed)					
No. of system device points	Special register (SD)		10	12000 points (fixed)					
No. of index register points	Index register (Z)*2		10	24 points					
No. of index register points	Long index register (LZ)*2		10	12 points					
No. of file register points	File register (R)		10	32768 points (can be cl	hanged with a parameter)*1				
No. of the register points	Extended file register (ER)		10	32768 points (are stored in SD memory card)					
No. of nesting points	Nesting (N)		10	15 points (fixed)					
No. of pointer points	Pointer (P)		10	4096 points					
	Interrupt pointer (I)		10	32 points					
	Decimal constant (K)	Signed	-	16 bits: -32768 to +327	67, 32 bits: -2147483648 to +2147483647				
		Unsigned	-	16 bits: 0 to 65535, 32	bits: 0 to 4294967295				
Others	Hexadecimal constant (H)		-	16 bits: 0 to FFFF, 32 bi	ts: 0 to FFFFFFF				
Outoro	Real constant (E)	Single precision	-	E-3.40282347+38 to E-	1.17549435-38, 0, E1.17549435-38 to E3.40282347+38				
	Character string	Character string			5 single-byte characters (256 including NULL) acters (256 including NULL)				

\*1: Can be changed with parameters within the capacity range of the CPU built-in memory. \*2: The sum of index register (Z) and long index register (LZ) is 24 words.



#### ◇ FX5UJ CPU module performance specifications

	Items	Specifications						
Control system		Stored-program repetitive operation						
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])						
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD)						
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)						
	Constant scan	0.5 to 2000 ms (can be set in 0.1 ms increments)						
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)						
	Timer performance specifications	100 ms, 10 ms, 1 ms						
	No. of program executions	32						
	No. of FB files	16 (Up to 15 for user)						
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, event execution type						
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt by modules*1						
Commond ano cooping time	LD X0	34 ns						
Command processing time	MOV D0 D1	34 ns						
	Program capacity	48 k steps (96 kbytes, flash memory)						
Memory capacity	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)						
iviemory capacity	Device/label memory	120 kbytes						
	Data memory/standard ROM	5 Mbytes						
Flash memory (Flash ROM) w	rrite count	Maximum 20000 times						
	Device/label memory	1						
	Data memory P: No. of program files	P: 32, FB: 16						
File storage capacity	FB: No. of FB files							
	OD an and	NZ1MEM-2GBSD: 511*2						
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*2						
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)						
GIOCK TURCLION	Precision	Differences per month ±45 sec./25°C (TYP)						
	(1) No. of input/output points	256 points or less						
No. of input/output points	(2) No. of remote I/O points	256 points or less						
	Total No. of points of (1) and (2)	256 points or less						
Power failure retention	Retention method	Large-capacity capacitor						
(clock data*3)	Retention time	15 days (Ambient temperature: 25°C)						
Power failure retention (device)	Power failure retention capacity	Maximum 12 k word						

\*1: Interrupt from the indigent function module and high-speed pulse input/output module.
\*2: The value listed above indicates the number of files stored in the root folder.
\*3: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 15 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.

#### ◇ Number of device points

	Items				Max. number of points*1
	Input relay (X)		8	1024 points	The total number of X and Y assigned to input/output points is up to 256 points.
	Output relay (Y)		8	1024 points	The total humber of A and Y assigned to input/output points is up to 250 points.
	Internal relay (M)		10	7680 points	
	Latch relay (L)		10	7680 points	
	Link relay (B)		16	2048 points	
	Annunciator (F)	Annunciator (F)		128 points	
	Link special relay (SB)		16	2048 points	
No. of user device points	Step relay (S)		10	4096 points	
No. of user device points	Timer system	Timer (T)	10	512 points	
	Accumulation timer system	Accumulation timer (ST)	10	16 points	
	Counter system	Counter (C)	10	256 points	
	Counter system	Long counter (LC)	10	64 points	
	Data register (D)		10	8000 points	
	Link register (W)		16	1024 points	
	Link special regis	ter (SW)	16	1024 points	
No. of system device points	Special relay (SN		10	10000 points	
· · ·	Special register (		10	12000 points	
Module access device	Intelligent functio	n module device	10		elligent function module.
No. of index register points	Index register (Z)		10	20 points	
	Long index regist	er (LZ)	10	2 points	
No. of file register points	File register (R)		10	32768 points	
	Extended file reg	ister (ER)	10		tored in SD memory card)
No. of nesting points	Nesting (N)		10	15 points	
No. of pointer points	Pointer (P)		10	2048 points	
	Interrupt pointer	(1)	10	178 points	
	Decimal	Signed	-	16 bits: -32768 to + 32 bits: -21474836	48 to +2147483647
	constant (K)	Unsigned	-	16 bits: 0 to 65535 32 bits: 0 to 42949	
Others		Hexadecimal constant (H)		16 bits: 0 to FFFF, 32 bits: 0 to FFFFF	FFF
	Real constant (E)	Single precision	_		o E-1.17549435-38, 0, E1.17549435-38 to E3.40282347+38
	Character string		-		. 255 single-byte characters (256 including NULL) characters (256 including NULL)*2

\*1: Maximum number of points cannot be changed. (fixed)
 \*2: Supported in the FX5UJ CPU module firmware version 1.030 or later. In addition, GX Works3 version 1.085P or later is required.

#### Performance Specifications



#### ◇ FX5U/FX5UC CPU module performance specifications

Items		Specifications					
Control system		Stored-program repetitive operation					
Input/output control system		Refresh system (Direct access input/output allowed by specification of direct access input/output [DX, DY])					
	Programming language	Ladder diagram (LD), structured text (ST), function block diagram/ladder diagram (FBD/LD), sequential function chart (SFC)*1					
	Programming expansion function	Function block (FB), function (FUN), label programming (local/global)					
	Constant scan	0.2 to 2000 ms (can be set in 0.1 ms increments)					
Programming specifications	Fixed cycle interrupt	1 to 60000 ms (can be set in 1 ms increments)					
	Timer performance specifications	100 ms, 10 ms, 1 ms					
	No. of program executions	32					
	No. of FB files	16 (Up to 15 for user)					
Operation specifications	Execution type	Standby type, initial execution type, scan execution type, fixed-cycle execution type, event execution type					
Operation specifications	Interrupt type	Internal timer interrupt, input interruption, high-speed comparison match interrupt, interrupt by module*2					
Command processing time	LD X0	34 ns*3					
Command processing time	MOV D0 D1	34 ns*3					
	Program capacity	64 k/128 k steps*4 (128 kbytes/256 kbytes, flash memory)					
Memory capacity	SD memory card	Memory card capacity (SD/SDHC memory card: Max. 16 Gbytes)					
Wernory capacity	Device/label memory	150 kbytes*5					
	Data memory/standard ROM	5 Mbytes					
Flash memory (Flash ROM) w		Maximum 20000 times					
	Device/label memory	1					
File storage capacity	Data memory P: No. of program files FB: No. of FB files	P: 32, FB: 16					
	SD memory card	NZ1MEM-2GBSD: 511*6					
	SD memory card	NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD: 65534*6					
Clock function	Display data	Year, month, day, hour, minute, second, day of week (leap year automatic detection)					
CIOCK TURICION	Precision	Differences per month ±45 sec./25°C (TYP)					
	(1) No. of input/output points	256 points or less/384 points or less*4					
No. of input/output points	(2) No. of remote I/O points	384 points or less/512 points or less*4					
	Total No. of points of (1) and (2)	512 points or less					
Power failure retention	Retention method	Large-capacity capacitor					
(clock data*7)	Retention time	10 days (Ambient temperature: 25°C)					
Power failure retention (device)	Power failure retention capacity	Maximum 12 k word**					

\*1: Supported in the PK5U/FX5UC CPU module firmware version 1.220 or later. In addition, GX Works3 version 1.070Y or later is required.
\*2: Interrupt from the intelligent function module and high-speed pulse input/output module.
\*3: When the program capacity is 64 k steps.
\*4: Supported in the FX5U/FX5UC CPU module firmware version 1.100 or later. In addition, GX Works3 version 1.047Z or later is required.
\*5: Supported in the FX5U/FX5UC CPU module firmware version 1.210 or later. In addition, GX Works3 version 1.047Z or later is required.
\*6: The value listed above indicates the number of files stored in the root folder.
\*7: Clock data is retained using the power accumulated in a large-capacity capacitor incorporated into the PLC. When voltage of the large-capacity capacitor drops, clock data is no longer accurately retained. The retention period of a fully charged capacitor (electricity is conducted across the PLC for at least 30 minutes) is 10 days (ambient temperature: 25°C). How long the capacitor can hold the data depends on the operating ambient temperature. When the operating ambient temperature is high, the holding period is short.
\*8: All devices in the device (high-speed) area can be held against power failure. Devices in the device (standard) area can be held also when the optional battery is mounted.

#### ◇ Number of device points

	Items							
	Input relay (X)		8	1024 points	The total number of X and Y assigned to input/output points is up to 256 points/			
	Output relay (Y)		8	1024 points	384 points*1.			
	Internal relay (M)		10	32768 points (can be chan	ged with parameter)*2			
	Latch relay (L)		10	32768 points (can be chan	ged with parameter)*2			
	Link relay (B)		16	32768 points (can be changed with parameter)*2				
	Annunciator (F)		10	32768 points (can be chan	ged with parameter)*2			
	Link special relay (SB)		16	32768 points (can be chan	ged with parameter)*2			
No. of user device points	Step relay (S)		10	4096 points (fixed)				
No. of user device points	Timer system	Timer (T)	10	1024 points (can be chang	ed with parameter)*2			
	Accumulation timer system	Accumulation timer (ST)	10	1024 points (can be chang	ed with parameter)*2			
	Counter ouetons	Counter (C)	10	1024 points (can be chang	ed with parameter)*2			
	Counter system	Long counter (LC)	10	1024 points (can be chang	ed with parameter)*2			
	Data register (D)		10	8000 points (can be chang	ed with parameter)*2			
	Link register (W)			32768 points (can be chan	ged with parameter)*2			
	Link special register (SW)		16	32768 points (can be chan	ged with parameter)*2			
No. of system device points	Special relay (SN	1)	10	10000 points (fixed)				
No. of system device points	Special register	(SD)	10	12000 points (fixed)				
Module access device	Intelligent function	n module device	10	65536 points (designated b	by U□\G□)			
No. of index register points	Index register (Z	*3	10	24 points				
No. of index register points	Long index regis	ter (LZ)*3	10	12 points				
No. of file register points	File register (R)		10	32768 points (can be chan	ged with parameter)*2			
No. of the register points	Extended file reg	ister (ER)	10	32768 points (are stored in	SD memory card)			
No. of nesting points	Nesting (N)		10	15 points (fixed)				
No. of pointer points	Pointer (P)		10	4096 points				
No. of pointer points	Interrupt pointer	(I)	10	178 points (fixed)				
No. of SFC points	SFC block devic	e (BL)	10	32 points				
No. of SFC points	SFC transition de	evice (TR)	10	0 points (Used only as dev	ice comments.)			
	Decimal	Signed	-	16 bits: -32768 to +32767, 32 bits: -2147483648 to +2				
	constant (K)	Unsigned	-	16 bits: 0 to 65535, 32 bits: 0 to 4294967295				
Others	Hexadecimal constant (H)		-	16 bits: 0 to FFFF, 32 bits: 0 to FFFFFFFF				
	Real constant (E)	Single precision	-	E-3.40282347+38 to E-1.1	7549435-38, 0, E1.17549435-38 to E3.40282347+38			
	Character string		-	Shift-JIS code max. 255 si Unicode max. 255 charact	ngle-byte characters (256 including NULL) ers (256 including NULL)*4			

\*1: Supported in the FX5U/FX5UC CPU module firmware version 1.100 or later. In addition, GX Works3 version 1.047Z or later is required.
\*2: Can be changed with parameters within the capacity range of the CPU built-in memory.
\*3: The sum of index register (2) and long index register (LZ) is 24 words.
\*4: Supported in the FX5U/FX5UC CPU module firmware version 1.240 or later. In addition, GX Works3 version 1.075D or later is required.

### **List of Instructions**

#### $\bigcirc$ CPU module application instruction

Classification	Instruction symbol	Function		Compatible CPU module		
	Symbol		FX5S	FX5UJ	FX5U	FX5U0
	ROR(P)	16-bit data right rotation	0	0	0	0
	RCR(P)	Right rotation with 16-bit data carry	0	0	0	0
	ROL(P)	16-bit data left rotation	0	0	0	0
Rotation	RCL(P)	Left rotation with 16-bit data carry	0	0	0	0
	DROR(P)	32-bit data right rotation	0	0	0	0
	DRCR(P)	Right rotation with 32-bit data carry	0	0	0	0
	DROL(P)	32-bit data left rotation	0	0	0	0
	DRCL(P)	Left rotation with 32-bit data carry	0	0	0	0
Program branch	CJ(P)	Pointer branch	0	0	0	0
UTATION	GOEND	Jump to END	0	0	0	0
	EI	Interrupt disable	0	0	0	0
	EI	Interrupt enable Interrupt disable when lower than specified	0	0	0	0
Program	DI	priority	0	0	0	0
execution	IMASK	Interrupt program mask	0	0	0	0
control	SIMASK	Specified interrupt pointer disable/enable	0	0	0	0
	IRET	Return from interrupt program	0	0	0	0
	WDT(P)	WDT reset	0	0	0	0
	FOR	Executed (n) times between ROM instruction	0	0	0	0
		and				
	NEXT	NEXT instruction	0	0	0	0
Structured	BREAK(P)	FOR to NEXT forced end	0	0	0	0
instruction	CALL(P)	Subroutine program call	0	0	0	0
	RET		0	0	0	0
	SRET	Return from subroutine program	0	0	0	0
	XCALL	Subroutine program call	0	0	0	0
	SFRD(P)	First-in data read from data table	0	0	0	0
	POP(P)	Last-in data read from data table	0	0	0	0
Data table	SFWR(P)	Data write to data table	0	0	0	0
operation	FINS(P)	Data insertion to data table	0	0	0	0
	FDEL(P)	Data delete from data table	0	0	0	0
Reading/			-			
writing	S(P).DEVLD	Reading data from the data memory	-	0	0	0
data	SP.DEVST	Writing data to the data memory	-	0	0	0
	SP.FREAD	Reading data from the specified file	0	0	0	0
	SP.FWRITE	Writing data to the specified file	0	0	0	0
File	SP.FDELETE	Deleting the specified file	0	0	0	0
operation	SP.FCOPY	Copying the specified file	0	0	0	0
instructions	SP.FMOVE	Moving the specified file	0	0	0	0
	SP.FRENAME	Renaming the specified file	0	0	0	0
	SP.FSTATUS	Acquiring the status of the specified file	0	0	0	0
	ERREAD	Reading extended file register	0	0	0	0
Extended		· ·				
file register operation	ERWRITE	Writing extended file register	0	0	0	0
instruction	ERINIT	Batch initialization function of extended file	0	0	0	0
		register				
	LD\$=	Character string comparison LD (S1) = (S2)	0	0	0	0
	LD\$<>	Character string comparison LD (S1) <> (S2)	0	0	0	0
	LD\$>	Character string comparison LD $(S1) > (S2)$	0	0	0	0
	LD\$<=	Character string comparison LD (S1) <= (S2)	0	0	0	0
	LD\$<	Character string comparison LD (S1) < (S2)	0	0	0	0
	LD\$>=	Character string comparison LD (S1) >= (S2)	0	0	0	0
	AND\$=	Character string comparison AND (S1) = (S2)	0	0	0	0
	AND\$<>	Character string comparison AND (S1) <> (S2)	0	0	0	0
	AND\$>	Character string comparison AND (S1) > (S2)	0	0	0	0
	AND\$<=	Character string comparison AND (S1) <= (S2)	0	0	0	0
	AND\$<	Character string comparison AND (S1) < (S2)	0	0	0	0
	AND\$>=	Character string comparison AND (S1) >= (S2)	0	0	0	0
	OR\$=	Character string comparison OR (S1) = (S2)	0	0	0	0
	OR\$<>	Character string comparison OR (S1) <> (S2)	0	0	0	0
Character	OR\$>	Character string comparison OR (S1) > (S2)	0	0	0	0
string	OR\$<=	Character string comparison OR (S1) <= (S2)	0	0	0	0
processing	OR\$<	Character string comparison OR (S1) < (S2)	0	0	0	0
	OR\$>=	Character string comparison OR (S1) >= (S2)	0	0	0	0
	\$+(P)	Combination of character strings	0	0	0	0
	\$MOV(P)	Transfer of character string	0	0	0	0
	\$MOV(P)_	Transferring Unicode string data	0	0	0	0
	WS					
	BINDA(P)(_U)	BIN 16-bit data → Decimal ASCII conversion	0	0	0	0
	DBINDA(P)(_U)	BIN 32-bit data → Decimal ASCII conversion	0	0	0	0
	ASCI(P)	HEX code data → ASCII conversion	0	0	0	0
	STR(P)(_U)	BIN 16-bit data → Character string conversion	0	0	0	0
		1		0	0	0
	DSTR(P)(_U)	BIN 32-bit data → Character string conversion	0		-	
		Single precision actual number →	0	0	0	0
	DSTR(P)(_U)	· · · · · · · · · · · · · · · · · · ·				0
	DSTR(P)(_U) ESTR(P)	Single precision actual number →	0	0	0	

Classification	Instruction symbol	Function	FX5S		atible nodule FX5U	FX5UC
	SJIS2WS(P)	Converting shift JIS character string to Unicode character string (without byte order mark)	0	0	0	0
	SJIS2WSB(P)	Converting shift JIS character string to Unicode (with byte order mark)	0	0	0	0
	LEN(P)	Detection of character string length	0	0	0	0
	RIGHT(P)	Extraction from right side of character string	0	0	0	0
Character	LEFT(P)	Extraction from left side of character string	0	0	0	0
string		Extraction of any part from the middle of				
processing	MIDR(P)	character string Replacement of any part in the middle of	0	0	0	0
	MIDW(P)	character string	0	0	0	0
	INSTR(P)	Character string search	0	0	0	0
	STRINS(P)	Character string insertion	0	0	0	0
	STRDEL(P)	Character string deletion	0	0	0	0
	LDE\$=	Single precision actual number comparison LDE (S1) = (S2)	0	0	0	0
	LDE\$<>	Single precision actual number comparison LDE (S1) <> (S2)	0	0	0	0
	LDE\$>	Single precision actual number comparison LDE (S1) > (S2)	0	0	0	0
	LDE\$<=	Single precision actual number comparison LDE (S1)	0	0	0	0
	LDE\$<	<= (S2) Single precision actual number comparison LDE (S1)	0	0	0	0
		> (S2) Single precision actual number comparison LDE (S1)				
	LDE\$>=	>= (S2) Single precision actual number comparison ANDE	0	0	0	0
	ANDE\$=	(S1) = (S2)	0	0	0	0
	ANDE\$<>	Single precision actual number comparison ANDE (S1) <> (S2)	0	0	0	0
	ANDE\$>	Single precision actual number comparison ANDE (S1) > (S2)	0	0	0	0
	ANDE\$<=	Single precision actual number comparison ANDE (S1) <= (S2)	0	0	0	0
	ANDE\$<	Single precision actual number comparison ANDE (S1) < (S2)	0	0	0	0
	ANDE\$>=	Single precision actual number comparison ANDE (S1)	0	0	0	0
		>= (S2) Single precision actual number comparison ORE (S1)	0		0	
	ORE\$=	= (S2) Single precision actual number comparison ORE (S1)		0		0
	ORE\$<>	<> (S2)	0	0	0	0
	ORE\$>	Single precision actual number comparison ORE (S1) > (S2)	0	0	0	0
	ORE\$<=	Single precision actual number comparison ORE (S1) <= (S2)	0	0	0	0
	ORE\$<	Single precision actual number comparison ORE (S1) < (S2)	0	0	0	0
Actual number	ORE\$>=	Single precision actual number comparison ORE (S1) >= (S2)	0	0	0	0
Thai Tho Gi	DECMP(P)	Single precision actual number comparison	0	0	0	0
	DEZCP(P)	Binary floating point bandwidth comparison	0	0	0	0
	E+(P)	Single precision actual number addition	0	0	0	0
	E-(P)	Single precision actual number subtraction	0	0	0	0
	DEADD(P)	Single precision actual number addition	0	0	0	0
	DESUB(P)	Single precision actual number subtraction	0	0	0	0
	E*(P)	Single precision actual number multiplication	0	0	0	0
	E/(P)	Single precision actual number division	0	0	0	0
	DEMUL(P)	Single precision actual number multiplication	0	0	0	0
	DEDIV(P)	Single precision actual number division	0	0	0	0
	INT2FLT(P)	Signed BIN 16-bit data → Single precision actual number conversion	0	0	0	0
	UINT2FLT(P)	Unsigned BIN 16-bit data → Single precision actual number conversion	0	0	0	0
	DINT2FLT(P)	Signed BIN 32-bit data → Single-precision real number conversion	0	0	0	0
				i		
	UDINT2FLT(P)	Unsigned BIN 32-bit data →	0	0	0	0
	UDINT2FLT(P)	Unsigned BIN 32-bit data → Single precision actual number conversion				
	UDINT2FLT(P) EVAL(P)	Unsigned BIN 32-bit data →	0	0	0	0
	UDINT2FLT(P)	Unsigned BIN 32-bit data — Single precision actual number conversion Character string — Single precision actual number conversion Binary floating point — Decimal floating point				
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point	0	0	0	0
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion	0 0 0	0 0 0	000000000000000000000000000000000000000	0 0 0
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point	0 0 0 0	0 0 0 0	0 0 0 0	0000000
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P) DENEG(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point conversion	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P) DENEG(P) EMOV(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point conversion				
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P) DENEG(P) EMOV(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point conversion Reverse of single precision actual number sign				
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P) DENEG(P) EMOV(P) DEMOV(P) SIN(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point conversion Reverse of single precision actual number sign				
	UDINT2FLT(P) EVAL(P) DEVAL(P) DEBCD(P) DEBIN(P) ENEG(P) DENEG(P) EMOV(P)	Unsigned BIN 32-bit data → Single precision actual number conversion Character string → Single precision actual number conversion Binary floating point → Decimal floating point conversion Decimal floating point → Binary floating point conversion Reverse of single precision actual number sign Transfer of single precision actual number data				



#### List of Instructions

	Instruction symbol	Function	FX5S	Comp CPU r FX5UJ	oatible nodule FX5U	FX5l
	TAN(P)	Cingle precision estual sumber TAN	0	0	0	С
	DTAN(P)	Single precision actual number TAN operation	0	0	0	С
	ASIN(P)	Cingle president actual pumpler CIN-1 exercision	0	0	0	С
	DASIN(P)	Single precision actual number SIN-1 operation	0	0	0	С
	ACOS(P)	Single precision actual number COS-1 Operation	0	0	0	С
	DACOS(P)	Single precision actual number COS <sup>-1</sup> Operation	0	0	0	С
	ATAN(P)	Single precision accuracy TAN-1 operation	0	0	0	С
	DATAN(P)	Single precision accuracy TAN Operation	0	0	0	С
	RAD(P)	Single precision actual number angle →	0	0	0	С
	DRAD(P)	Radian conversion	0	0	0	С
	DEG(P)	Single precision actual number radian →	0	0	0	С
	DDEG(P)	Angle conversion	0	0	0	С
Actual	DESQR(P)	Paulara root of single presision actual number	0	0	0	С
number	ESQRT(P)	Square root of single precision actual number	0	0	0	С
	EXP(P)	Index operation of single precision actual	0	0	0	С
	DEXP(P)	number	0	0	0	С
	LOG(P)	Inferior logarithm operation of single precision actual	0	0	0	С
	DLOGE(P)	number	0	0	0	С
		Exponentiation operation of single precision actual				
	POW(P)	number	0	0	0	C
	LOG10(P)	Common logarithm operation of single precision actual	0	0	0	С
	DLOG10(P)	number	0	0	0	С
		Search for maximum value of single precision actual	0	0	0	
	EMAX(P)	number		0		С
	EMIN(P)	Search for minimum value of single precision actual	0	0	0	С
	(i )	number	0			
Random	RND(P)	Random number generation	0	0	0	c
number		-		-	-	_
	ZPUSH(P)	Collective saving of index register	0	0	0	C
Index	ZPOP(P)	Corrective return of index register	0	0	0	С
register	ZPUSH(P)	Selection and saving of index register/long index	0	0	0	С
operation		register		-		
	ZPOP(P)	Selection and return of index register/long index	0	0	0	lс
		register				
	LIMIT(P)(_U)	BIN 16-bit data upper-/lower-limit control	0	0	0	C
	DLIMIT(P)(_U)	BIN 32-bit data upper-/lower-limit control	0	0	0	C
	BAND(P)(_U)	BIN 16-bit data dead band control	0	0	0	C
Data	DBAND(P)(_U)	BIN 32-bit data dead band control	0	0	0	C
	ZONE(P)(_U)	BIN 16-bit data zone control	0	0	0	С
	DZONE(P)(_U)	BIN 32-bit data zone control	0	0	0	C
	SCL(P)(_U)	BIN 16-bit unit scaling (point-specific coordinate	0	0	0	
control	000000	data)				
	DSCL(P)(_U)	BIN 32-bit unit scaling (point-specific coordinate	0	0	0	C
	00000(1)(_0)	data)		Ŭ		
	SCL2(P)(_U)	BIN 16-bit unit scaling (X-/Y-specific coordinate	0	0	0	С
		data)				
	DSCL2(P)(_U)	BIN 32-bit unit scaling (X-/Y-specific coordinate	0	0	0	C
0	TTMD	data)	0	0	0	С
Special timer	TTMR	Teaching timer	-	-	-	-
	STMR	Special function timer	0	0	0	C
Special	UDCNTF	Signed 32-bit up/down counter	0	0	0	C
counter						
Shortcut control	ROTC	Rotary table shortcut control	0	0	0	C
Inclination						
signal	RAMPF	Control inclination signal	0	0	0	C
orgi idi	SPD	Measurement of BIN 16-bit pulse density	0	0	0	C
	DSPD	Measurement of BIN 32-bit pulse density	0	-	0	
Dular	PLSY	BIN 16-bit pulse output		0	-	C
Pulse system	DPLSY	BIN 16-bit pulse output BIN 32-bit pulse output	0	0	0	C
Gyotom	PWM	BIN 32-bit pulse output BIN 16 pulse width modulation		0	0	C
	DPWM	BIN 16 pulse width modulation BIN 32-bit pulse width modulation	0	0	0	C
Motrix		Dirv 32-bit puise width modulation	0	0	0	C
Matrix input	MTR	Matrix input	0	0	0	C
Initial						
state	IST	Initial state	0	0	0	0
	ABSD	BIN 16-bit data absolute method	0	0	0	C
Drum	DABSD	BIN 32-bit data absolute method	0	0	0	
sequence	INCD	Relative method	0	0	0	
Check						
	CCD(P)	Check code	0	0	0	C
code	SERMM(P)	Data processing instruction	0	0	0	С
code		32-bit data search	0	0	0	C
code	DSFRMM/P)	or out out out of		0	0	
code	DSERMM(P)	16-hit data hit check	0	-		0
code	SUM(P)	16-bit data bit check	0	0		· · · · ·
code	SUM(P) DSUM(P)	32-bit data bit check	0	0	0	-
code	SUM(P) DSUM(P) BON(P)	32-bit data bit check Bit detection of 16-bit data	0	0	0	C
	SUM(P) DSUM(P) BON(P) DBON(P)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data	0	0	0	C
Data	SUM(P) DSUM(P) BON(P) DBON(P) MAX(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data	0 0 0	0 0 0	0 0 0	
Data	SUM(P) DSUM(P) BON(P) DBON(P) MAX(P)(_U) DMAX(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for maximum value of 32-bit data	0 0 0 0	0 0 0	0 0 0	
Data	SUM(P) DSUM(P) BON(P) DBON(P) MAX(P)(_U) DMAX(P)(_U) MIN(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for maximum value of 32-bit data Search for minimum value of 16-bit data	0 0 0	0 0 0	0 0 0	
Data	SUM(P) DSUM(P) BON(P) MAX(P)(_U) DMAX(P)(_U) MIN(P)(_U) DMIN(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for maximum value of 32-bit data	0 0 0 0	0 0 0	0 0 0	
Data	SUM(P) DSUM(P) BON(P) DBON(P) MAX(P)(_U) DMAX(P)(_U) MIN(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for maximum value of 32-bit data Search for minimum value of 16-bit data	0 0 0 0 0	0 0 0 0	0 0 0 0	
Data processing instruction	SUM(P) DSUM(P) BON(P) MAX(P)(_U) DMAX(P)(_U) MIN(P)(_U) DMIN(P)(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for minimum value of 32-bit data Search for minimum value of 16-bit data	0 0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	
Data	SUM(P) DSUM(P) DBON(P) DBON(P) MAX(P)(_U) DMAX(P)(_U) MIN(P)(_U) DMIN(P)(_U) SORTTBL(_U)	32-bit data bit check Bit detection of 16-bit data Bit detection of 32-bit data Search for maximum value of 16-bit data Search for minimum value of 32-bit data Search for minimum value of 32-bit data 16-bit data sort 16-bit data alignment 2	0 0 0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0	

Oleani feantion	Instruction	Function		Comp	batible nodule	
Classification	symbol		FX5S	FX5UJ	FX5U	FX5UC
	DWSUM(P)(_U)	32-bit data total value calculation	0	0	0	0
	MEAN(P)(_U)	16-bit data average value calculation	0	0	0	0
Data processing	DMEAN(P)(_U)	32-bit data average value calculation	0	0	0	0
instruction	SQRT(P)	Calculation of 16-bit square root	0	0	0	0
	DSQRT(P)	Calculation of 32-bit square root	0	0	0	0
Indirect address	CRC(P) ADRSET(P)	CRC calculation Indirect address read	0	0	0	0
read	TDD (D)		-			
	TRD(P)	Clock data read	0	0	0	0
	TWR(P) TADD(P)	Clock data write Addition of clock data	0	0	0	0
	TSUB(P)	Subtraction of clock data	0	0	0	0
	HTOS(P)	16-bit data conversion of time data	0	0	0	0
	11100(1)	(hour/minute/second → second)				
	DHTOS(P)	32-bit data conversion of time data (hour/minute/second → second) 16-bit data conversion of time data	0	0	0	0
	STOH(P)	(second → hour/minute/second) 32-bit data conversion of time data	0	0	0	0
	DSTOH(P)	(second → hour/minute/second)	0	0	0	0
	LDDT\$=	Date comparison LDDT (S1) = (S2)	0	0	0	0
	LDDT\$<>	Date comparison LDDT (S1) <> (S2)	0	0	0	0
	LDDT\$>	Date comparison LDDT (S1) > (S2)	0	0	0	0
	LDDT\$<=	Date comparison LDDT (S1) <= (S2)	0	0	0	0
	LDDT\$<	Date comparison LDDT (S1) < (S2)	0	0	0	0
	LDDT\$>=	Date comparison LDDT (S1) $>=$ (S2)	0	0	0	0
	ANDDT\$=	Date comparison ANDDT (S1) = (S2)	0	0	0	0
	ANDDT\$<>	Date comparison ANDDT (S1) <> (S2)	0	0	0	0
	ANDDT\$>	Date comparison ANDDT (S1) > (S2)	0	0	0	0
	ANDDT\$<= ANDDT\$<	Date comparison ANDDT (S1) <= (S2)	0	0	0	0
		Date comparison ANDDT (S1) < (S2)	0	0	0	
	ANDDT\$>= ORDT\$=	Date comparison ANDDT (S1) >= (S2)	0	0	0	0
For clock	ORDT\$=	Date comparison ORDT (S1) = (S2) Date comparison ORDT (S1) <> (S2)	0	0	0	0
	ORDT\$<>	Date comparison ORDT (S1) <> (S2)	0	0	0	0
	ORDT\$>	Date comparison ORDT (S1) > (S2)	0	0	0	0
	ORDT\$<=	Date comparison ORDT (S1) $\leq (S2)$	0	0	0	0
	ORDT\$<	Date comparison ORDT (S1) $<$ (S2)	0	0	0	0
	LDTM\$=	Time comparison LDTM $(S1) = (S2)$	0	0	0	0
	LDTM\$<>	Time comparison LDTM (S1) $>$ (S2)	0	0	0	0
	LDTM\$>	Time comparison LDTM (S1) $>$ (S2)	0	0	0	0
	LDTM\$>	Time comparison LDTM (S1) > (S2)	0	0	0	0
	LDTM\$<	Time comparison LDTM (S1) $<$ (S2)	0	0	0	0
	LDTM\$>=	Time comparison LDTM (S1) >= (S2)	0	0	0	0
	ANDTM\$=	Time comparison ANDTM (S1) = (S2)	0	0	0	0
	ANDTM\$<>	Time comparison ANDTM (S1) <> (S2)	0	0	0	0
	ANDTM\$>	Time comparison ANDTM (S1) > (S2)	0	0	0	0
	ANDTM\$<=	Time comparison ANDTM (S1) <= (S2)	0	0	0	0
	ANDTM\$<	Time comparison ANDTM (S1) < (S2)	0	0	0	0
	ANDTM\$>=	Time comparison ANDTM (S1) >= (S2)	0	0	0	0
	ORTM\$=	Time comparison ORTM (S1) = (S2)	0	0	0	0
	ORTM\$<>	Time comparison ORTM (S1) <> (S2)	0	0	0	0
	ORTM\$>	Time comparison ORTM (S1) > (S2)	0	0	0	0
	ORTM\$<=	Time comparison ORTM (S1) <= (S2)	0	0	0	0
	ORTM\$<	Time comparison ORTM (S1) < (S2)	0	0	0	0
	ORTM\$>=	Time comparison ORTM (S1) >= (S2)	0	0	0	0
	TCMP(P)	Clock data comparison	0	0	0	0
	TZCP(P)	Clock data bandwidth comparison	0	0	0	0
Timina	DUTY	Timing pulse generation	0	0	0	0
measurement	HOURM	Hour meter (BIN 16-bit data)	0	0	0	0
	DHOURM	Hour meter (BIN 32-bit data)	0	0	0	0
	REF(P) RFS(P)	I/O refresh	0	0	0	0
	FROM(P)	Read of 1-word data from other module (16-bit specified)	-	0	0	0
	DFROM(P)	Read of 2-word data from other module (16-bit specified) Write of 1-word data from other module	-	0	0	0
Module	TO(P)	Write of 1-word data from other module (16-bit specified) Write of 2-word data from other module	-	0	0	0
access	DTO(P)	(16-bit specified) Read of 1-word data from other module	-	0	0	0
	FROMD(P)	(32-bit specified) Read of 2-word data from other module	_	0	0	0
	TOD(P)	(32-bit specified) Write of 1-word data from other module	_	0	0	0
	DTOD(P)	(32-bit specified) Write of 2-word data from other module	-	0	0	0
		(32-bit specified)	0			0
Logging	LOGTRG LOGTRGR	Setting trigger logging Resetting trigger logging	0	0	0	0
LUGGING		n cocurry urgger rogging	0	0	0	0
Logging Real-time	Loaman					

12 Specifications

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For sequence instructions and basic instructions, refer to manuals.

#### $\Diamond$ Step ladder instruction

Classification	Instruction symbol	Function	Compatible CPU module				
	Symbol			FX5UJ	FX5U	FX5UC	
Ohara la alalara	STL	Start of step ladder	0	0	0	0	
Step ladder	RETSTL	End of step ladder	0	0	0	0	

#### $\diamond$ Ethernet instruction

Classification	Instruction symbol Function		Compatible CPU module					
	Symbol		FX5S	FX5UJ	FX5U	FX5UC		
Built-in Ethernet	SP.SOCOPEN	Connection establishment	0	0	0	0		
function instruction	SP.SOCCLOSE	Connection disconnection	0	0	0	0		
	SP.SOCRCV	Read of received data during END processing	0	0	0	0		
Socket Communication	SP.SOCSND	Data transmission	0	0	0	0		
function	SP.SOCCINF	Read of connection information	0	0	0	0		
in our of the second se	S(P).SOCRDATA	Read of received data of socket communication	0	0	0	0		
Communication protocol support function	SP.ECPRTCL	Execution of registration protocol of communication protocol support function	0	0	0	0		
SLMP frame transmission	SP.SLMPSND	SLMP message transmission to SLMP- compatible device	0	0	0	0		
File transfer	SP.FTPPUT	Sending FTP client files	0	0	0	0		
function	SP.FTPGET	Retrieving FTP client files	0	0	0	0		
	GP.OPEN	Connection establishment	-	0	0	0		
Ethernet module	GP.CLOSE	Connection disconnection	-	0	0	0		
Linemermoulle	GP.SOCRCV	Read of received data	-	0	0	0		
	GP.SOCSND	Data transmission	-	0	0	0		

#### ◇ PID control instruction

	ication Instruction		Compatible CPU module				
	Symbol		FX5S			FX5UC	
PID control	PID	PID operation	0	0	0	0	

#### $\diamond$ SFC program instructions

Classification	Instruction	Instruction symbol		Compatible CPU module					
			FX5S	FX5UJ	FX5U	FX5UC			
	LD[S¤/ BL¤\S¤]		_	-	0	0			
	LDI[S¤/ BL¤\S¤]		_	-	0	0			
	AND[S□/ BL□\S□]	Checking the status of a step	_	-	0	0			
	ANI[S□/ BL□\S□]	Checking the status of a step	_	-	0	0			
	OR[S□/ BL□\S□]		-	-	0	0			
	ORI[S□/ BL□\S□]			-	0	0			
			-	-	0	0			
			_	_	0	0			
	AND[BLD]		-	-	0	0			
		Checking the status of a block	_	_	0	0			
			-	-	0	-			
050 0 1 1			-	-	0	0			
SFC Control Instructions	MOV(P) [KnS□/ BL□\KnS□]		-	-	0	0			
	DMOV(P) [KnS□/ BL□\KnS□]	Batch-reading the status of steps	-	-	0	0			
	BMOV(P) [KnS□/ BL□\KnS□]		-	-	0	0			
	SET[BLD]	Starting a block	-	-	0	0			
	RST[BLD]	Ending a block	-	-	0	0			
	SET[S□/ BL□\S□]	Activating a step	-	-	0	0			
	RST[S□/ BL□\S□]	Deactivating a step	-	-	0	0			
	OUT[S□/ BL□\S□]	Activating/deactivating a step	-	-	0	0			
	ZRST(P)[SD/ BLD\SD]	Batch-deactivating a step	-	-	0	0			
SFC Dedicated Instruction	TRAN	Creating a dummy transition condition	-	-	0	0			

#### $\diamond$ List of module dedicated instructions

			อน	uu		
Classification	Instruction symbol			CPU n	batible nodule	
	GP.READ	Reading data from the PLC of another	FX5S	FX5UJ	FX5U	FX5UC
	GF.NEAD	station	_	0	0	0
	GP.SREAD	Reading data from the PLC of another station (A read notice is issued.)	-	0	0	0
Network	GP.WRITE	Writing data to the PLC of another station	-	0	0	0
Common	GP.SWRITE	Writing data to the PLC of another station (A write notice is issued.)	_	0	0	0
	GP.SEND	Transmission of data to the PLC of another station	-	0	0	0
	GP.RECV	Reception of data from the PLC of another station	-	0	0	0
	G(P).UINI	Own station number/IP address setting	-	-	0	0
CC-Link IE TSN	G(P). SLMPSND	Sending an SLMP message	-	-	0	0
CC-Link IE Field	G(P). CCPASET	Setting parameters	-	0	0	0
Network	G(P).UINI	Setting the station number to own station	-	0	0	0
	DHSCS	32-bit data comparison set	0	0	0	0
	DHSCR	32-bit comparison reset	0	0	0	0
High-speed	DHSZ	32-bit data bandwidth comparison	0	0	0	0
counter	HIOEN(P)	Start and stop of 16-bit data high-speed input/output function	0	0	0	0
	DHIOEN(P)	Start and stop of 32-bit data high-speed input/output function	0	0	0	0
High-speed transfer of	HCMOV(P)	High-speed transfer of 16-bit data current value	0	0	0	0
current value	DHCMOV(P)	High-speed transfer of 32-bit data current value	0	0	0	0
External device communication	RS2	Serial data transfer 2	0	0	0	0
	IVCK	Inverter operation monitor	0	0	0	0
	IVDR	Inverter operation control	0	0	0	0
Inverter	IVRD	Inverter parameter read	0	0	0	0
communication	IVWR	Inverter parameter write	0	0	0	0
	IVBWR	Inverter parameter batch write	0	0	0	0
	IVMC	Multiple commands of inverter	0	0	0	0
MODBUS	ADPRW	MODBUS data read/write	0	0	0	0
Communication protocol support function	S(P).CPRTCL	Execution of communication protocol registered by engineering tool	0	0	0	0
	DSZR	Home position return with 16-bit data dog search	0	0	0	0
	DDSZR	Home position return with 32-bit data dog search	0	0	0	0
	DVIT	16-bit data interrupt positioning	0	0	0	0
	DDVIT	32-bit data interrupt positioning	0	0	0	0
	TBL	Positioning by 1-table operation	0	0	0	0
	DRVTBL	Positioning by multiple-table operation	0	0	0	0
	DRVMUL	Multiple axis simultaneous drive positioning	0	0	0	0
	DABS	32-bit data ABS current value read	0	0	0	0
	PLSV	16-bit data variable speed pulse	0	0	0	0
Positioning	DPLSV	32-bit data variable speed pulse	0	0	0	0
	DRVI	16-bit data relative positioning	0	0	0	0
	DDRVI	32-bit data relative positioning	0	0	0	0
	DRVA	16-bit data absolute positioning	0	0	0	0
	DDRVA G.ABRST1	32-bit data absolute positioning Absolute position restoration of specified	0	0	0	0
	G.ABRST2 GP.PSTRT1	axis Starting the positioning of specified axis	_	0	0	0
	GP.PSTRT2 GP.TEACH1	Teaching of specified axis	_	0	0	0
	GP.TEACH2					
	GP.PFWRT	Backing up the module	-	0	0	0
DEM and	GP.PINIT	Module initialization	-	0	0	0
BFM split read/ write	RBFM	BFM split read	_	-	0	0
WILLE	WBFM	BFM split write	_		0	0

 $\bigcirc$ : Supported, -: Not supported

For sequence instructions and basic instructions, refer to manuals.



# **Special Devices**

Typical special relays and special registers are described below. For details, refer to manual.

#### List of special relays

#### ◇ Diagnostic information

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SM0	Latest self diagnosis error (including annunciator ON)	0	0	0	0
SM1	Latest self diagnosis error (not including annunciator ON)	0	0	0	0
SM50	Error reset	0	0	0	0
SM51	Battery low latch	-	-	0	0
SM52	Battery low	-	-	0	0
SM53	AC/DC DOWN	-	0	0	0
SM56	Operation error	0	0	0	0
SM61	I/O module verify error	-	0	0	0
SM62	Annunciator	0	0	0	0

#### ♦ System information

No.	Name				FX5UC
SM203	STOP contact	0	0	0	0
SM204	PAUSE contact	0	0	0	0
SM210	Clock data set request	0	0	0	0
SM211	Clock data set error	0	0	0	0
SM213	Clock data read request	0	0	0	0

#### $\odot\,\text{SFC}$ information

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SM320	Presence/absence of SFC program	-	-	0	0
SM321	Start/stop SFC program	-	-	0	0
SM322	SFC program startup status	-	-	0	0
SM323	Presence/absence of continuous transition for entire block	-	-	0	0
SM324	Continuous transition prevention flag	-	-	0	0
SM325	Output mode at block stop	-	-	0	0
SM327	Output mode at execution of the END step	-	-	0	0
SM328	Clear processing mode when the sequence reaches the END step	-	-	0	0
SM4301	FX3 compatible transition operation mode setting status	-	-	0	0

#### ♦ System clock

	Name	FX5S	FX5UJ	FX5U	FX5UC
SM400	Always ON	0	0	0	0
SM401	Always OFF	0	0	0	0
SM402	After RUN, ON for one scan only	0	0	0	0
SM403	After RUN, OFF for one scan only	0	0	0	0
SM409	0.01 sec. clock	0	0	0	0
SM410	0.1 sec. clock	0	0	0	0
SM411	0.2 sec. clock	0	0	0	0
SM412	1 sec. clock	0	0	0	0
SM413	2 sec. clock	0	0	0	0
SM414	2n sec. clock	0	0	0	0
SM415	2n millisecond clock	0	0	0	0

#### **♦** Scan information

No.	Name				
SM522	Scan time clear request	-	0	0	0

#### $\Diamond$ Instruction related

No.	Name		FX5UJ		FX5UC
SM699	Dedicated instruction skip flag	0	0	0	0
SM700	Carry flag	0	0	0	0
SM701	Output character count switching	0	0	0	0
SM703	Sort order	0	0	0	0
SM704	Block comparison	0	0	0	0
SM709	DT/TM instruction improper data detection	0	0	0	0
SM753	File being accessed	0	0	0	0

#### ◇ For serial communication

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SM8500	Serial communication error (ch1)	-	-	0	0
SM8560	Data transfer delayed (ch1)	-	-	0	0
SM8561	Data transfer flag (ch1)	-	-	0	0
SM8562	Receive completion flag (ch1)	-	-	0	0
SM8563	Carrier detection flag (ch1)	-	-	0	0
SM8564	Data set ready flag (ch1)	-	-	0	0
SM8565	Time-out check flag (ch1)	-	-	0	0
SM8740	Station No. setting SD latch enabled (ch1)	-	-	0	0
SM8800	MODBUS RTU communication (ch1)	-	-	0	0
SM8801	Retry (ch1)	-	-	0	0
SM8802	Timeout (ch1)	-	-	0	0
SM8861	Host station No. setting SD latch enabled (ch1)	-	-	0	0
SM8920	Inverter communication (ch1)	-	-	0	0
SM8921	IVBWR instruction error (ch1)	-	-	0	0
SM9040	Data communication error (Master station)	0	0	0	0
SM9041	Data communication error (Slave station No.1)	0	0	0	0

#### ◇ FX compatible area

	Name		FX5UJ	FX5U	FX5UC
SM8000	RUN monitor NO contact	0	0	0	0
SM8001	RUN monitor NC contact	0	0	0	0
SM8002	Initial pulse NO contact	0	0	0	0
SM8003	Initial pulse NC contact	0	0	0	0
SM8004	Error occurrence	0	0	0	0
SM8005	Battery voltage low	-	-	0	0
SM8006	Battery error latch	-	-	0	0
SM8007	Momentary power failure	-	0	0	0
SM8008	Power failure detected	-	0	0	0
SM8011	10 msec clock pulse	0	0	0	0
SM8012	100 msec clock pulse	0	0	0	0
SM8013	1 sec clock pulse	0	0	0	0
SM8014	1 min clock pulse	0	0	0	0
SM8015	Clock stop and preset	0	0	0	0
SM8016	Time read display is stopped	0	0	0	0
SM8017	±30 seconds correction	0	0	0	0
SM8019	Real time clock error	0	0	0	0
SM8020	Zero	0	0	0	0
SM8021	Borrow	0	0	0	0
SM8022	Carry	0	0	0	0
SM8023	Real time clock access error	0	0	0	0
SM8026	Operation stop mode with one ramp output instruction	0	0	0	0
SM8029	Completion of instruction execution	0	0	0	0
SM8031	Non-latch memory all clear	0	0	0	0
SM8032	Latch memory all clear	0	0	0	0
SM8033	Memory hold function when RUN → STOP	0	0	0	0
SM8034	All outputs prohibited	0	0	0	0
SM8039	Constant scan mode	0	0	0	0
SM8040	For STL: Transition prohibited	0	0	0	0
SM8041	For STL: Start of operation during automatic operation	0	0	0	0
SM8042	For STL: Start pulse	0	0	0	0
SM8043	For STL: Completion of home position return	0	0	0	0
SM8044	For STL: Home position condition	0	0	0	0
SM8045	For STL: All output reset prohibited during mode switch	0	0	0	0
SM8046	For STL: With STL state ON	0	0	0	0
SM8047	For STL: STL monitor (SD8040 to SD8047) enabled	0	0	0	0
SM8048	Annunciator operation	0	0	0	0
SM8049	ON annunciator minimum number enabled	0	0	0	0
SM8063	Serial communication error1 (ch1)	0	0	0	0
0140007	Operation error	0	0	0	0
SM8067					

12 Specifications



○: Supported, -: Not supported

#### List of special registers

#### $\Diamond$ Diagnostic information

No.	Name	FX5S	FX5UJ		FX5UC
SD0	Latest self diagnosis error code	0	0	0	0
SD1	Clock time for self diagnosis error occurrence (Year)	0	0	0	0
SD2	Clock time for self diagnosis error occurrence (Month)	0	0	0	0
SD3	Clock time for self diagnosis error occurrence (Day)	0	0	0	0
SD4	Clock time for self diagnosis error occurrence (Hour)	0	0	0	0
SD5	Clock time for self diagnosis error occurrence (Minute)	0	0	0	0
SD6	Clock time for self diagnosis error occurrence (Second)	0	0	0	0
SD7	Clock time for self diagnosis error occurrence (Day Week)	0	0	0	0

#### $\Diamond$ System information

No.	Name		FX5UJ		FX5UC
SD203	CPU Status	0	0	0	0
SD210	Clock Data (Year)	0	0	0	0
SD211	Clock Data (Month)	0	0	0	0
SD212	Clock Data (Day)	0	0	0	0
SD213	Clock Data (Hour)	0	0	0	0
SD214	Clock Data (Minute)	0	0	0	0
SD215	Clock Data (Second)	0	0	0	0
SD216	Clock Data (Day Week)	0	0	0	0

#### $\diamond$ System clock

No.	Name		FX5UJ		
SD412	One second counter	0	0	0	0
SD414	2n second clock setting	0	0	0	0
SD415	2n ms second clock setting	0	0	0	0
SD420	Scan counter	0	0	0	0

#### $\Diamond$ Scan information

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SD518	Initial scan time (ms)	0	0	0	0
SD519	Initial scan time (µs)	0	0	0	0
SD520	Current scan time (ms)	0	0	0	0
SD521	Current scan time (µs)	0	0	0	0
SD522	Minimum scan time (ms)	0	0	0	0
SD523	Minimum scan time (µs)	0	0	0	0
SD524	Maximum scan time (ms)	0	0	0	0
SD525	Maximum scan time (µs)	0	0	0	0
SD526	END processing time (ms)	0	0	0	0
SD527	END processing time (µs)	0	0	0	0
SD528	Constant scan waiting time (ms)	0	0	0	0
SD529	Constant scan waiting time (µs)	0	0	0	0
SD530	Scan program execution time (ms)	0	0	0	0
SD531	Scan program execution time (µs)	0	0	0	0

#### $\diamond$ For serial communication

No.	Name		FX5UJ		FX5UC
SD8500	Serial communication error code (ch1) O		0	0	
SD8501	Serial communication error details (ch1)		0	0	
SD8502	Serial communication setting (ch1)	-	-	0	0
SD8503	Serial communication operational mode (ch1)	-	-	0	0

#### $\Diamond$ For built-in Ethernet

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SD10050	Local node IP address [low-order]	0	0	0	0
SD10051	Local node IP address [high-order]	0	0	0	0
SD10060	Subnet mask [low-order]	0	0	0	0
SD10061	Subnet mask [high-order]	0	0	0	0
SD10064	Default gateway IP address [low-order]	0	0	0	0
SD10065	Default gateway IP address [high-order]	0	0	0	0
SD10074	SD10074 Local node MAC address		0	0	0
SD10075	SD10075 Local node MAC address		0	0	0
SD10076	Local node MAC address	0	0	0	0
SD10082	Communication speed setting	0	0	0	0
SD10084	MELSOFT connection TCP port No.	0	0	0	0
SD10086	MELSOFT direct connection port No.	0	0	0	0

#### $\Diamond$ FX compatible area

No.	Name	FX5S	FX5UJ	FX5U	FX5UC
SD8000	Watch dog timer	0	0	0	0
SD8001	PLC type and system version	0	0	0	0
SD8005	Battery voltage	-	-	0	0
SD8006	Low battery voltage	-	-	0	0
SD8007	Power failure count	-	0	0	0
SD8008	Power failure detection period	-	0	0	0
SD8010	Current scan time	0	0	0	0
SD8011	Minimum scan time	0	0	0	0
SD8012	Maximum scan time	0	0	0	0
SD8013	RTC: Seconds	0	0	0	0
SD8014	RTC: Minute data	0	0	0	0
SD8015	RTC: Hour data	0	0	0	0
SD8016	RTC: Day data	0	0	0	0
SD8017	RTC: Month data	0	0	0	0
SD8018	RTC: Year data	0	0	0	0
SD8019	RTC: Day of week data	0	0	0	0
SD8039	Constant scan duration	0	0	0	0
SD8040	ON state number 1	0	0	0	0
SD8041	ON state number 2	0	0	0	0
SD8042	ON state number 3	0	0	0	0
SD8043	ON state number 4	0	0	0	0
SD8044	ON state number 5	0	0	0	0
SD8045	ON state number 6	0	0	0	0
SD8046	ON state number 7	0	0	0	0
SD8047	ON state number 8	0	0	0	0
SD8049	Lowest active Annunciator	0	0	0	0
SD8063	Serial communication error code (ch1)	0	0	0	0
SD8067	Operation error	0	0	0	0



### General, Power Supply, Input/ **Output Specifications**

#### General specifications

liene		Specifications			
Item	FX5S/FX5UJ		FX5U/FX5UC		
Operating ambient temperature*1	0 to 55°C (32 to 131°F), non-freezing -2		-20 to 55°C (-4 to 131°F), non-freezing*2*3*4		
Storage ambient temperature	-25 to 75°C (-13 to 16	7°F), non-freezing			
Operating ambient humidity	5 to 95%RH, non-con	densation*5			
Storage ambient humidity	5 to 95%RH, non-con	densation			
		Frequency	Acceleration	Half amplitude	Sweep count
	Installed on DIN rail	5 to 8.4 Hz	-	1.75 mm	
Vibration resistance*6*7	Installed on Din rail	8.4 to 150 Hz	4.9 m/s <sup>2</sup>	-	10 times each in X, Y, Z directions
	D:	5 to 8.4 Hz	-	3.5 mm	(80 min in each direction)
	Direct installing*8	8.4 to 150 Hz	9.8 m/s <sup>2</sup>	-	
Shock resistance*6	147 m/s², Action time:	11 ms, 3 times by half-sine p	oulse in each direction X, Y, and Z	7	
Noise durability*9	By noise simulator at r	noise voltage of 1000 Vp-p, n	oise width of 1 ms and period of	f 30 to 100 Hz	
Grounding	Class D grounding (gro	bunding resistance: 100 $\Omega$ or	less) <common grounding="" td="" with<=""><td>a heavy electrical system is</td><td>not allowed.&gt; *10</td></common>	a heavy electrical system is	not allowed.> *10
Working atmosphere	Free from corrosive or flammable gas and excessive conductive dust				
Operating altitude*11	0 to 2000 m				
Installation location	Inside a control panel <sup>#12</sup>				
Overvoltage category*13	I or less				
Pollution degree*14	2 or less	2 or less			

\*1 : The simultaneous ON ratio of available PLC inputs or outputs changes with respect to the ambient temperature. For details, refer to the manual.
\*2 : 0 to 55°C for products manufactured before June 2016. For intelligent function modules, refer to the manual of each product.

The following products cannot be used when the ambient temperature is less than 0°C: FX5-40SSC-S, FX5-80SSC-S, FX5-CNV-BUS, FX5-CNV-BUSC, battery (FX3U-32BL), SD memory cards (NZ1MEM-2GBSD, NZ1MEM-4GBSD, NZ1MEM-8GBSD,

- NZ1MEM-16GBSD, L1MEM-2GBSD and L1MEM-4GBSD), FX3 extension modules, terminal blocks and I/O cables (FX-16E-500CAB-S, FX-16E-□CAB and FX-16E-□CAB-R) \*3 : The specifications are different in the use at less than 0°C. For details, refer to the manual.
- \*4 : When using the FX5-CCLGN-MS manufactured in December 2020 or earlier, the operating ambient temperature is -20 to 50°C.
- \*5 : When used in a low-temperature environment, use in an environment with no sudden temperature changes. If there are sudden temperature changes because of opening/ closing of the control panel or other reasons, condensation may occur, which may cause a fire, fault, or malfunction. Furthermore, use an air conditioner in dehumidifier mode to prevent condensation.

\*6 : The criterion is shown in IEC61131-2. \*7 : When the system has equipment which specification values are lower than above mentioned vibration resistance specification values, the vibration resistance specification of the whole system is corresponding to the lower specification. \*8 : Direct installation of FX5UC is not possible.

\*9 : When using the FX5 safety extension modules under the severe noise environment, implement external noise countermeasures with a surge absorber and ferrite core.

\*10: For grounding, refer to manuals of each product.

\*11: The PLC cannot be used at a pressure higher than the atmospheric pressure to avoid damage \*12: The programmable controller is assumed to be installed in an environment equivalent to indoor.

\*13: This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300 V is 2500 V

\*14: This index indicates the degree to which conductive material is generated in the environment in which the equipment is used. Pollution level 2 is when only non-conductive pollution occurs. Temporary conductivity caused by condensation must be expected occasionally

#### Or Power supply specifications

#### Power supply specifications (FX5S CPU module)

Item		Specifications				
		FX5S-30M□	FX5S-40M□	FX5S-60M□		
Rated voltage		100 to 240 V AC				
Voltage fluctua	ation range	-15%, +10%				
Frequency rati	ing	50/60 Hz				
Allowable insta	antaneous power failure time	Operation can be continued upon occurrence of	f instantaneous power failure for 10 ms or less.			
Power fuse		250 V, 3.15 A Time-lag fuse				
Rush current		Max. 30 A 5 ms or less/100 V AC Max. 50 A 5 ms or less/200 V AC				
Power consumption*1		28 W	30 W	33 W		
24 V DC service	Supply capacity when 24 V DC service power supply is used for input circuit of the CPU module	400 mA				
power supply capacity*2	Supply capacity when external power supply is used for input circuit of the CPU module	400 MA				

\*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. number of connections provided to CPU module. (Including the current in the input circuit)

\*2: Use as power supply for input devices. (Cannot be used as an external power supply for expansion adapters.)

#### Power supply specifications (FX5UJ CPU module)

		FX5UJ-24M□	FX5UJ-40M□	FX5UJ-60M□	
Rated voltag	je	100 to 240 V AC			
Voltage fluct	tuation range	-15%, +10%			
Frequency ra	ating	50/60 Hz			
Allowable instantaneous power failure time*1		Operation can be continued upon occurrence of When the supply voltage is 200 V AC or higher, the supply voltage is 200 V AC or higher.	instantaneous power failure for 10 ms or less. he time can be change to 10 to 100 ms by editing t	he user program.	
Power fuse		250 V, 3.15 A Time-lag fuse			
Rush current		25 A max. 5 ms or less/100 V AC 50 A max. 5 ms or less/200 V AC	30 A max. 5 ms or less/100 V AC 50 A max. 5 ms or less/200 V AC		
Power consu	umption*2	30 W	32 W	35 W	
24 V DC service	Supply capacity when 24 V DC service power supply is used for input circuit of the CPU module	400 mA	400 mA	400 mA	
power supply capacity*3*4	Supply capacity when external power supply is used for input circuit of the CPU module	460 mA	500 mA	550 mA	

\*1: The allowable instantaneous power failure time does not apply to the FX5 safety extension module.

\*2: This item shows value when all 24 V DC service power supplies are used in the maximum configuration connectable to the CPU module. (The current of the input circuit is included.)

\*3: When I/O modules are connected, they consume current from the 24 V DC service power supply.

For details about the service power supply, refer to the manual.  $\pm4$ : The FX5 safety extension module cannot use a 24 V DC service power supply.

#### • Power supply specifications (FX5U CPU module, AC power supply type)

Item		Opecifications				
		FX5U-32M□/E□	FX5U-64M□/E□	FX5U-80M□/E□		
Rated voltage		100 to 240 V AC				
Voltage fluctua	ation range	-15%, +10%				
Frequency rati	ing	50/60 Hz				
Allowable instantaneous power failure time		Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less. If the supply voltage is 200 V AC system, change in the range from 10 to 100 ms can be made by the user program.				
Power fuse		250 V 3.15 A Time-lag Fuse	250 V 5 A Time-lag Fuse			
Rush current		25 A max. 5 ms or less/100 V AC 50 A max. 5 ms or less/200 V AC	30 A max. 5 ms or less/100 V AC 60 A max. 5 ms or less/200 V AC			
Power consun	nption*1	30 W	40 W	45 W		
5 V DC interna	al power supply capacity	900 mA	1100 mA	1100 mA		
24 V DC service power supply capacity*2	Supply capacity when 24 V DC service power supply is used for input circuit of the CPU module* <sup>3</sup>	400 mA (300 mA)	600 mA (300 mA)	600 mA (300 mA)		
	Supply capacity when external power supply is used for input circuit of the CPU module*3	480 mA (380 mA)	740 mA (440 mA)	770 mA (470 mA)		

\*1: The values show the state where the service power of 24 V DC is consumed to the maximum level in case that its configuration has the max. no. of connections provided to CPU module. (Including the current in an input circuit)

\*2: When I/O modules are connected, they consume current from the 24 V DC service power supply, resulting in decrease of usable current. For details about the service power supply, refer to the manual

\*3: The value in () is capacity of 24 V DC service power supply in the case where operating ambient temperature is lower than 0°C.

#### • Power supply specifications (FX5U CPU module, DC power supply type)

Specifications				
FX5U-32M□/D□	FX5U-64M□/D□	FX5U-80M□/D□		
24 V DC				
-30%, +20%				
Imperation can be continued upon occurrence of instantaneous power failure for 5 ms or less.				
250 V 3.15 A Time-lag Fuse	250 V 5 A Time-lag Fuse			
50 A max. 0.5 ms or less/24 V DC	65 A max. 2.0 ms or less/24 V DC			
30 W	40 W	45 W		
900 mA (775 mA)	1100 mA (975 mA)*2	1100 mA (975 mA)*2		
480 mA (360 mA)	740 mA (530 mA)*2	770 mA (560 mA)*2		
	24 V DC -30%, +20% Operation can be continued upon occurrence of ins 250 V 3.15 A Time-lag Fuse 50 A max. 0.5 ms or less/24 V DC 30 W 900 mA (775 mA)	24 V DC           -30%, +20%           Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.           250 V 3.15 A Time-lag Fuse         250 V 5 A Time-lag Fuse           50 A max. 0.5 ms or less/24 V DC         65 A max. 2.0 ms or less/24 V DC           30 W         40 W           900 mA (775 mA)         1100 mA (975 mA)*2		

\*1: The values show the state where power is consumed to the maximum level in case that the configuration has the max. no. of connections provided to CPU module.

#### \*2: The values in the parentheses () indicate the power supply capacity to be resulted when the power supply voltage falls in the range from 16.8 to 19.2 V DC.

#### Power supply specifications (FX5UC CPU module)

	Specifications				
Item	FX5UC-32M□/□	FX5UC-64MT/□	FX5UC-96MT/		
Rated voltage	24 V DC				
Voltage fluctuation range	+20%, -15%				
Allowable instantaneous power failure time	Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.				
Power fuse	125 V 3.15 A Time-lag Fuse				
Rush current	35 A max. 0.5 ms or less/24 V DC	40 A max. 0.5 ms or less/24 V DC			
Power consumption*	5 W/24 V DC (30 W/24 V DC +20%, -15%)	8 W/24 V DC (33 W/24 V DC +20%, -15%)	11 W/24 V DC (36 W/24 V DC +20%, -15%)		
5 V DC internal power supply capacity	acity 720 mA				
24 V DC internal power supply capacity	500 mA				

\*: The value results when the CPU module is used alone. The values in the parentheses () result when the maximum no. of connections have been made to the CPU module. (External DC 24 V power supplies of extension modules are not included.)

#### General, Power Supply, Input/Output Specifications

#### Power supply specifications (FX5-4A-ADP)

Item	Specifications
External electric supply (Analog conversion circuit)	24 V DC +20%, -15% 100 mA External electric supply is carried out from the power supply connector of an adapter.
	5 V DC 10 mA Internal electric supply is carried out from 5 V DC power supply of a CPU module

#### Power supply specifications (FX5-4DA-ADP)

	Specifications
External power feed (D/A conversion circuit)	24 V DC +20%, -15% 160 mA Power is externally fed from the power supply connector of the adapter.
Internal power feed (interface)	5 V DC 10 mA Power is internally fed from the 5 V DC power supply of the CPU module.

#### Power Supply Specifications (FX5-4AD-TC-ADP)

Item	Specifications
Internal power feed (A/D conversion circuit)	24 V DC 20 mA Power is internally fed from 24 V DC power supply of the CPU module.
Internal power feed (interface)	5 V DC 10 mA Power is internally fed from 5 V DC power supply of the CPU module.

#### Power supply specifications (FX5-4AD-ADP)

Item	Specifications		
Internal power feed (A/D conversion circuit)	24 V DC 20 mA Power is internally fed from the 24 V DC power supply of the CPU module.		
Internal power feed (interface)	5 V DC 10 mA Power is internally fed from the 5 V DC power supply of the CPU module.		

#### • Power Supply Specifications (FX5-4AD-PT-ADP)

		Specifications		
	Internal power feed (A/D conversion circuit)	24 V DC 20 mA Power is internally fed from 24 V DC power supply of the CPU module.		
(internal power feed		5 V DC 10 mA Power is internally fed from 5 V DC power supply of the CPU module.		

### ◇ Input specifications ● Input specifications (FX5S CPU module)

• input specini	cations (FX5S CP		Specificat	tions		
		FX5S-30M	FX5S-40		FX5S-60M□	
Number of input poin	ts	16 points	24 points		36 points	
Connection type		Non-removable terminal bloc	k (M3 screws)			
Input type		Sink/source				
Input signal voltage		24 V DC +20%, -15%				
law data and a model	X0 to X7	5.1 mA/24 V DC				
Input signal current	X10 and subsequent	4.0 mA/24 V DC				
Input impedance	X0 to X7	4.3 kΩ				
input impedance	X10 and subsequent	5.6 kΩ				
ON input	X0 to X7	3.5 mA or more				
sensitivity current	X10 and subsequent	3.0 mA or more				
OFF input sensitivity	current	1.5 mA or less				
Input response	X0, X1, X3, X4	100 kHz When capturing pulses of a response frequency of 50 to 100 kHz, refer to the manual.				
frequency	VO VE VG V7		esponse frequency of 5	U 10 100 KHZ,	Teler to the manual.	
	X2, X5, X6, X7	10 kHz				
	Waveform		T1 (pulse v	vidth)		
	X0, X1, X3, X4	5 µs or more				
Pulse waveform	X2, X5, X6, X7	50 µs or more				
	Waveform		L <sup>12</sup> T2 (rise/fal	L time)		
	X0, X1, X3, X4	2.5 µs or less				
	X2, X5, X6, X7	25 µs or less				
	X0, X1, X3, X4	ON: 5 µs or less OFF: 5 µs or less				
Input response time	X2, X5, X6, X7	ON: 30 µs or less OFF: 50 µs or less				
(H/W filter delay)	X10 to X17	ON: 50 µs or less OFF: 150 µs or less				
	X20 and subsequent	ON: Approx. 10 ms OFF: Approx. 10 ms				
Input response time (Digital filter setting value)	X0 to X17	None, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms (initial values), 20 ms, 70 ms When using this product in an environment with much noise, set the digital filter.				
Input signal format		No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor				
Input circuit insulation	1	Photocoupler				
Indication of input op	eration	LED is lit when input is on				
Input circuit configuration	AC power supply type	When the 24 V DC service. Sink input wirin The service of the service	ig L L L L L L L L L L L L L	Source inp		

#### • Input specifications (FX5UJ CPU module)

e input opeenin	cations (FX5UJ C		Specifical	tiono		
		FX5UJ-24M	FX5UJ-40		FX5UJ-60M	
No. of input points		14 points (16 points)*	24 points		36 points (40 points)*	
Connection type		Removable terminal block (M3			36 points (40 points)	
Input type		Sink/source	5016W3)			
		24 V DC +20 %, -15%				
Input signal voltage		5.3 mA/24 V DC				
Input signal current X0 to X7 X10 and subsequent		5.3 mA/24 V DC 4.0 mA/24 V DC				
	X0 to X7	4.0 ΠΑ/24 V DO 4.3 KΩ				
Input impedance X10 and subsequent		4.5 κΩ				
ON input sensitivity	X0 to X7	3.5 mA or more				
current	X10 and subsequent	3.0 mA or more				
OFF input sensitivity of	· · · · · · · · · · · · · · · · · · ·	1.5 mA or less				
		100 kHz				
Input response	X0, X1, X3, X4	When capturing pulses of a re-	) to 100 kHz, i	refer to the manual.		
frequency	X2, X5, X6, X7	10 kHz	<u> </u>			
Waveform			T1 (pulse v	vidth)		
	X0, X1, X3, X4	5 µs or more				
Pulse waveform	X2, X5, X6, X7	50 µs or more				
ruise waveloitti	Waveform	T2 (rise/fall time)				
	X0, X1, X3, X4	2.5 µs or less				
	X2, X5, X6, X7	25 µs or less				
	X0, X1, X3, X4	ON: 5 µs or less OFF: 5 µs or less				
Input response time	X2, X5, X6, X7	ON: 30 μs or less OFF: 50 μs or less				
(H/W filter delay)	X10 to X17	ON: 50 µs or less OFF: 150 µs or less				
	X20 and subsequent	ON: Approx. 10 ms OFF: Approx. 10 ms				
Input response time (Digital filter setting value)	X0 to X17	None, 10 µs, 50 µs, 0.1 ms, 0.2 When using this product in an			ms (initial values), 20 ms, 70 ms e digital filter.	
Input signal format		No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor				
Input circuit insulation	1	Photocoupler				
Indication of input ope	eration	LED is lit when input is on				
Input circuit configuration	AC power supply type	- When using 24 V DC service Sink input wiring	Supply	Source input Input ingu	L Fuse 24V 100 to 240 V AC 24V 100 to 240 V AC 0V 9/ 9/ 9/ 9/ 9/ 9/ 9/ 9/ 9/ 9/	

\*: The number in parentheses represents occupied points.

#### • Input specifications (FX5U CPU module)

Input specifications (FX5U CPU module)     Specifications					
		FX5U-32M	FX5U-64M□	FX5U-80M	
No. of input points		16 points	32 points	40 points	
Connection type		Removable terminal block (M3 s	crews)		
Input type		Sink/source 24 V DC +20%, -15%			
Input signal voltage	X0 to X17	5.3 mA/24 V DC			
Input signal current	X20 and subsequent	4.0 mA/24 V DC			
	X0 to X17	4.3 kΩ			
Input impedance	X20 and subsequent				
ON input	X0 to X17	3.5 mA or more			
sensitive current	X20 and subsequent	3.0 mA or more			
OFF input sensitivity of	1	1.5 mA or less	1		
	X0 to X5	200 kHz	-		
Input response frequency	X0 to X7 X6 to X17	— 10 kHz	200 kHz		
lioquonoy	X10 to X17		10 kHz		
	Waveform	T1 (pulse width)	-	(rise/fall time)	
Pulse waveform	X0 to X5	T1: 2.5 μs or more, T2: 1.25 μs or less	-		
	X0 to X7	- T1 50 up or more	T1: 2.5 µs or more, T2: 1.25	µs or less	
	X6 to X17 X10 to X17	T1: 50 μs or more, T2: 25 μs or less	— T1: 50 µs or more, T2: 25 µs	orless	
		ON: 2.5 μs or less,	. π. σο μο σι πιστο, τ2, 20 μο	0.1000	
	X0 to X5	OFF: 2.5 µs or less	-		
Input response time	X0 to X7	-	ON: 2.5 µs or less, OFF: 2.5	µs or less	
(H/W filter delay)	X6 to X17	ON: 30 μs or less, OFF: 50 μs or less	-		
	X10 to X17	-	ON: 30 µs or less, OFF: 50 µ		
Input response time	X20 and subsequent		ON: 50 µs or less, OFF: 150	, 10 ms (initial values), 20 ms, 70 ms	
(Digital filter setting value) Input signal format		When using this product in an environment with much noise, set the digital filter. No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor			
Input circuit insulation		Photocoupler			
Indication of input op	eration	LED is lit when input is on - When using 24 V DC service po	ower supply		
	AC power supply type	Sink input wiring			
Input circuit configuration			Source i	input wiring	
	DC power supply type	Sink input wiring	Source i	input wiring	

#### • Input specifications (FX5UC CPU module)

	tem		Specifications		
1	tem	FX5UC-32M□/□	FX5UC-64MT/	FX5UC-96MT/	
No. of input points		16 points	32 points	48 points	
Connection type		Connector (FX5UC-□MT/D(SS)) Spring clamp terminal block (FX5UC-32M□/□-TS)			
Input type		Sink (FX5UC-IIMT/D) Sink/source (FX5UC-IIMT/DSS, FX5UC-32MT/DS(S)-TS)			
Input signal voltage		24 V DC +20%, -15%			
Input signal current	X0 to X17	5.3 mA/24 V DC			
· · ·	X20 and subsequent	4.0 mA/24 V DC			
Input impedance	X0 to X17	4.3 kΩ			
ON line of a second to the	X20 and subsequent X0 to X17	5.6 kΩ 3.5 mA or more			
ON input sensitivity current	X20 and subsequent	3.0 mA or more			
OFF input sensitivity of		1.5 mA or less			
Of Filipat Scholawry C	X0 to X5	200 kHz	_		
Input response	X0 to X7	-	200 kHz		
frequency	X6 to X17	10 kHz	-		
	X10 to X17	-	10 kHz		
	Waveform	T1 (pulse width)	L <sup>12</sup> , T2 (rise	,T2, /fall time)	
Pulse waveform	X0 to X5	T1: 2.5 μs or more, T2: 1.25 μs or less	-		
	X0 to X7	-	T1: 2.5 µs or more, T2: 1.25 µs o	r less	
	X6 to X17	T1: 50 μs or more, T2: 25 μs or less	-		
	X10 to X17	-	T1: 50 µs or more, T2: 25 µs or le	ess	
	X0 to X5	ON: 2.5 μs or less, OFF: 2.5 μs or less	-		
Incust recording a time	X0 to X7	-	ON: 2.5 µs or less, OFF: 2.5 µs or less		
Input response time (H/W filter delay)	X6 to X17	ON: 30 µs or less, OFF: 50 µs or less	-		
	X10 to X17	-	ON: 30 µs or less, OFF: 50 µs or	less	
	X20 and subsequent	-	ON: 50 µs or less, OFF: 150 µs or less		
Input response time (E	Digital filter setting value)	None, 10 µs, 50 µs, 0.1 ms, 0.2 ms, 0.4 ms, 0.6 ms, 1 ms, 5 ms, 10 ms (initial values), 20 ms, 70 ms When using this product in an environment with much noise, set the digital filter.			
Input signal format (Input sensor form)		FX5UC-CIMT/D No-voltage contact input NPN open collector transistor FX5UC-CIMT/DSS, FX5UC-32MI No-voltage contact input Sink: NPN open collector transis Source: PNP open collector trans	tor		
Input circuit insulation		Photocoupler	0000		
Indication of input ope	eration	LED is lit when input is on (DISP	switch: IN)		
Input circuit configuration		FX5UC-□MT/D Sin	k input wiring Photocoupler COM Fuse COM Input Input impedance	VDC	
		FX5UC-CIMT/DSS, FX5UC-32MCI/CI-TS Sink input wiring Photocoupler H H Input impedance	Fuse 24 V DC		

 $\star:$  Spring clamp terminal block type: The [COM0] terminal is the [S/S] terminal.

#### Safety inputs specifications (safety main module)

Item		Specifications		
lle		FX5-SF-MU4T5*7		
Connection type		Spring clamp terminal block		
Number of inputs		4 points		
Input voltage (ON)		13 V DC or more (13 V DC to 30 V DC)		
Input voltage (OFF)		5 V DC or less (-5 V DC to 5 V DC)		
Input current (ON)		3 mA (2.4 mA to 3.8 mA)		
Input current (OFF)		2.1 mA or less (-2.5 mA to 2.1 mA)		
Input response time (filter dela	ay)	2 ms		
Indication of input operation		LED lights when an input is ON.		
Minimum switch-off time*1*2	Program 1, 2, 4, 5, 6, and 9	24 ms		
(IO/I1)	Program 3.1, 7, and 8	4 ms		
(10/11)	Program 3.2	76 ms/24 ms		
Minimum switch-off time*1*2	Program 4, 5, and 6	24 ms		
(12/13)	Program 1, 2, 3, 7, 8, and 9	4 ms		
Power-up time		70 ms		
Synchronous time	Program 1 and 2	1500 ms		
monitoring	Program 4 and 5	500 ms		
Muting ON*3	Program 3	61 ms		
Muting OFF	Program 3	61 ms (165 ms*4)		
Muting gap suppression*5 Program 3		94 ms to 100 ms		
Reset time		106 ms		
Maximum teach-in time of the	ENTER button*6	3 s		
Duration of actuation of a reset button (X0 and X1)		50 ms to 5 s		
Number of occupied input/ou	tput points	8 points (Either input or output is available for counting.)		

\*1: The minimum switch-off time is the minimum time takes until a switch-off condition is detected after a module is switched off.
\*2: A response time without any sensors. When sensors are connected, the data of the connected sensors is applied and the minimum switch-off time is extended.
\*3: The time from when a muting condition is enabled (I2/I3 are turned ON) until a muting function is activated.

\*4: Indicates the maximum switch-off time when a muting error occurs.
\*5: A muting input (I2 or I3) keeps OFF for the specified period of time.
\*6: A time from when an ERROR LED starts flashing.
\*7: For details regarding the general inputs, refer to the manual.

#### • Safety inputs specifications (safety input expansion module)

		Specifications		
		FX5-SF-8DI4		
Connection type		Spring clamp terminal block		
Number of inputs		8 points		
Input voltage (ON)		13 V DC or more (13 V DC to 30 V DC)		
Input voltage (OFF)		5 V DC or less (-5 V DC to 5 V DC)		
Input current (ON)		3 mA (2.4 mA to 3.8 mA)		
Input current (OFF)		2.1 mA or less (-2.5 mA to 2.1 mA)		
Indication of input operation		LED lights when an input is ON.		
Minimum switch-off time	Program 1, 2, 3, 4, 5, and 8	24 ms		
	Program 6 and 7	4 ms		
Synchronous time monitoring Program 3 and 5		1500 ms		
Power-up time		70 ms		
Number of occupied input/c	output points	0 points (no occupied points)		

	Specifications							
ltem		FX5-C16EX/D	FX5-C32EX/D	FX5-C32ET/D	FX5-C16EX/DS	FX5-C32EX/DS	FX5-C32ET/DSS	FX5-C32EX/DS-TS, FX5-C32ET/DS(S)-TS
Connection typ	e	Connector						Spring clamp terminal block
Input type		Sink			Sink/source			
Input signal volt	tage	24 V DC +20%, -159	6					
Input signal cur	rent	4.0 mA/24 V DC						
Input impedance	e	5.6 kΩ						
Input sensitivity	ON	3.0 mA or more						
current	OFF							
Input response	time	ON: 50 µs or less OFF: 150 µs or less						
Input signal forr	format No-voltage contact input Sink: NPN open collector transistor Source: PNP open collector transistor							
Input circuit insu	ulation	Photocoupler						
Indication of inp operation	out	LED is lit when input is on	LED is lit when input is on (F/L of DISP switch is used to change between lower and higher numbers.)	LED is lit when input is on (DISP switch: IN)	LED is lit when input is on	LED is lit when input is on (F/L of DISP switch is used to change between lower and higher numbers.)	LED is lit when input is on (DISP switch: IN)	LED is lit when input is on
Input circuit configuration			Sink input wiring Photocoupler Photocoupler Source input wiring Source input wiring Photocoupler Source input wiring Photocoupler Source input wiring Photocoupler Source input wiring Photocoupler Source input wiring Photocoupler Source input wiring			Photocoupler S/S + + + + + + + + + + + + + + + + + +		

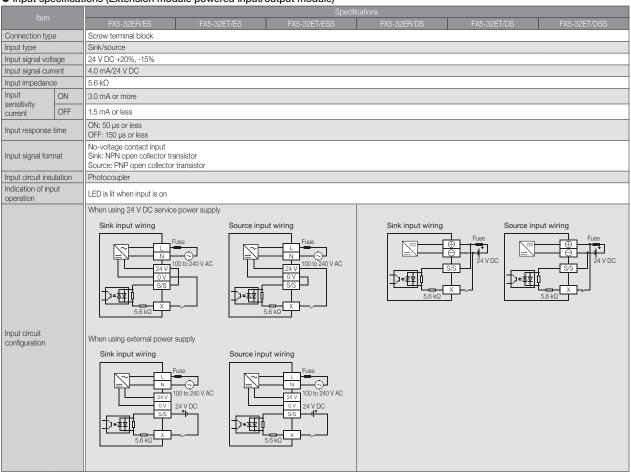
#### • Input specifications (Extension module (extension connector type), input, input/output module)

#### • Input specifications (Extension module (extension cable type), input, input/output module)

		Specifications							
		FX5-8EX/ES				FX5-16ET/ESS	FX5-16ET/ES-H		
Connection type	э	Screw terminal block							
Input type		Sink/source						·	
Input signal volt	age	24 V DC +20%, -15%							
Input signal curr	rent	4.0 mA/24 V DC					5.3 mA/24 V DC		
Input impedanc	е	5.6 kΩ					4.3 kΩ		
Input sensitivity	ON	3.0 mA or more					3.5 mA or more		
current	OFF	1.5 mA or less							
Input response	time	ON: 50 µs or less OFF: 150 µs or less					X0 to 5 ON: 2.5 µs or less OFF: 2.5 µs or less X6, 7 ON: 30 µs or less OFF: 50 µs or less		
Input signal form	nat	No-voltage contact input Sink: NPN open collector Source: PNP open collector	r transistor						
Input circuit insu	lation	Photocoupler							
Indication of inp operation	ut	LED is lit when input is or	ı						
Input circuit configuration			When using 24 V DC Sink input wiring CPU module	Service power supply		Sir	en using external power su ik input wiring hotocoupler SS 全社	v pc t	
			Source input wirin CPU module			_	urce input wiring hotocoupler S/S + X X		

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For the general specifications for each model, refer to each manual.



#### Input specifications (Extension module powered input/output module)

# Output specifications Relay output (FX5S CPU module)

Item			Specifications			
		FX5S-30MR/ES	FX5S-40MR/ES	FX5S-60MR/ES		
No. of outp	out points	14 points	16 points	24 points		
Connectio	n type	Non-removable terminal bloc	k (M3 screws)			
Output typ	е	Relay				
External po	ower supply	30 V DC or less 240 V AC or less ("250 V AC	or less" if not a CE, UL, cUL co	ompliant item)		
Max. load		• 3 output points/common te	2 A/point     The total load current per common terminal should be the following value.     • 3 output points/common terminal: 6 A or less     • 4 output points/common terminal: 8 A or less			
Min. load		5 V DC, 2 mA (reference valu	es)			
Open circu current	it leakage	-				
Response	OFF→ON	Approx. 10 ms				
time	ON→OFF	Approx. 10 ms				
Circuit insu	ilation	Mechanical insulation				
Indication operation	of output	LED is lit when output is on				
Output circuit configuration		A number is entered in the	Load DC pover suppy Fuse Load AC pover suppy Fuse CONIL AC pover suppy Fuse CONIL C			

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For the general specifications for each model, refer to each manual.

#### • Relay output (FX5UJ CPU module)

ltem		Specifications					
		FX5U-24MR/ES	FX5UJ-40MR/ES	FX5UJ-60MR/ES			
No. of outp	out points	10 points (16 points)*	16 points	24 points			
Connection	n type	Removable terminal block (N	13 screws)				
Output typ	e	Relay					
External po	ower supply	30 V DC or less 240 V AC or less ("250 V AC	or less" if not a CE, UL, cUL co	ompliant item)			
Max. load		2 A/point     The total load current per common terminal should be the following value.     • 3 output points/common terminal: 6 A or less     • 4 output points/common terminal: 8 A or less					
Min. load		5 V DC, 2 mA (reference valu	5 V DC, 2 mA (reference values)				
Open circu current	it leakage	-					
Response	OFF→ON	Approx. 10 ms					
time	ON→OFF	Approx. 10 ms					
Circuit insu	lation	Mechanical insulation					
Indication operation	of output	LED is lit when output is on					
Output circuit configuration			Load C power suppy Fuse AC power suppy Fuse C C MIL Fuse C C MIL				
		A number is entered in the	□ of [COM□].				

\*: The number in parentheses represents occupied points.

#### Relay output (FX5U CPU module)

Item		Specifications				
		FX5U-32MR/	FX5U-64MR/□	FX5U-80MR/		
No. of outp	out points	16 points	32 points	40 points		
Connection	n type	Removable terminal block (N	//3 screws)			
Output typ	е	Relay				
External po	ower supply	30 V DC or less 240 V AC or less ("250 V AC	or less" if not a CE, UL, cUL	compliant item)		
Max. load		A/point     The total load current per common terminal should be the following value.     4 output points/common terminal: 8 A or less     8 output points/common terminal: 8 A or less				
Min. load		5 V DC, 2 mA (reference val	ues)			
Open circu current	it leakage	-				
Response	OFF→ON	Approx. 10 ms				
time	ON→OFF	Approx. 10 ms				
Circuit insu	Ilation	Mechanical insulation				
Indication of operation	of output	LED is lit when output is on				
Output circuit configuration		A number is entered in the D	Load DC power supply Fuse Load AC power supply Fuse CCML Fuse CCML I.			

#### • Relay output (FX5UC CPU module)

		Specifications		
		FX5UC-32MR/DS-TS		
No. of outp	out points	16 points		
Connection	n type	Spring clamp terminal block		
Output typ	e	Relay		
External po	ower supply	30 V DC or less 240 V AC or less ("250 V AC or less" if not a CE, UL, cUL compliant item)		
Max. load		<ul> <li>2 A/point</li> <li>The total load current per common terminal should be the following value.</li> <li>8 output points/common terminal: 4 A* or less</li> </ul>		
Min. load		5 V DC, 2 mA (reference values)		
Open circu current	it leakage	-		
Response	OFF→ON	Approx. 10 ms		
time	ON→OFF	Approx. 10 ms		
Circuit insu	lation	Mechanical insulation		
Indication operation	of output	LED is lit when output is on		
Output circuit configuration		Load DC power supply Fuse AC power supply Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIII Fuse CovIIIII Fuse CovIIIII Fuse CovIIIII Fuse CovIIIIIIII Fuse CovIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII		
		A number is entered in the $\Box$ of [COM $\Box$ ].		

\*: 8 A or less when two common terminals are connected to the external part.

#### • Transistor output (FX5S CPU module)

Item		Specifications				
		FX5S-30MT/	FX5S-40MT/	FX5S-60MT/		
No. of output points		14 points	16 points	24 points		
Connection ty	ре	Non-removable terminal blo	ck (M3 screws)			
Output type		Transistor/sink output (FX59 Transistor/source output (FX				
External powe	er supply	5 to 30 V DC				
Max. load		0.5 A/point The total load current per common terminal should be the following value. • 3 output points/common terminal: 0.6 A or less • 4 output points/common terminal: 0.8 A or less				
Open circuit le	akage current	0.1 mA or less/30 V DC				
Voltage drop	Y0 to Y3	1.0 V or less				
when ON	Y4 and subsequent	1.5 V or less				
Response	Y0 to Y3	5 µs or less/10 mA or more (5 to 24 V DC)				
time	Y4 and subsequent	0.2 ms or less/200 mA or more (24 V DC)				
Circuit insulati	on	Photocoupler				
Indication of o	utput operation	LED is lit when output is on				
Output circuit configuration		Sink output wiring	Source output w			

#### • Transistor output (FX5UJ CPU module)

Item       FX5UJ-24MT/□       FX5UJ-40MT/□       FX5UJ-60MT/□         No. of output points       10 points (16 points)*       16 points       24 points         Connection type       Removable terminal block (M3 screws)       Transistor/sink output (FX5UJ-DMT/ES)       Transistor/sink output (FX5UJ-DMT/ES)         Output type       Transistor/sink output (FX5UJ-DMT/ES)       Transistor/sink output (FX5UJ-DMT/ES)         External power supply       5-30 V DC       0.5 A/point         Max. load       0.5 A/point       The total load current per common terminal should be the following value.         ·3 output points/common terminal: 0.6 A or less       ·4 output points/common terminal: 0.8 A or less         Open circuit leakage current       0.1 mA or less/30 V DC       10 V or less         Voltage drop when ON       Y3 and subsequent       1.5 V or less         Response       Y0 to Y2       2.5 µs or less/200 mA or more (5-24 V DC)         Circuit insulation       Photocoupler       0.2 ms or less/200 mA or more (24 V DC)         Output circuit configuration       LED is lit when output is on       Source output wiring         Output circuit configuration       Leo is entered in the □ of [COM⊡]. A number is entered in the □ of [+V□].	Item		Specifications				
Connection type       Removable terminal block (M3 screws)         Output type       Transistor/sink output (FXSUJ-CIMT/ES)         External power supply       5-30 V DC         0.5 A/point       The total load current per common terminal should be the following value.         • 3 output points/common terminal: 0.6 A or less       • 4 output points/common terminal: 0.8 A or less         Open circuit leakage current       0.1 mA or less/30 V DC         Voltage drop when ON       Y3 and subsequent         Response       Y0 to Y2         time       Y3 and subsequent         Indication of output operation       LED is lit when output is on         Sink output wiring       Source output wiring         Output circuit configuration       Sink output wiring			FX5UJ-24MT/	FX5UJ-40MT/	FX5UJ-60MT/		
Output type       Transistor/sink output (FX5UJ-EIMT/ES) Transistor/source output (FX5UJ-EIMT/ES)         External power supply       5-30 V DC         Max. load       0.5 A/point         Max. load       The total load current per common terminal should be the following value.         • 3 output points/common terminal: 0.6 A or less       • 4 output points/common terminal: 0.8 A or less         Open circuit leakage current       0.1 mA or less/30 V DC         Voltage drop when ON       Y3 and subsequent         I.5 V or less       1.5 V or less         If me issuition       1.5 V or less         Response       Y0 to Y2         Y3 and subsequent       0.2 ms or less/200 mA or more (5-24 V DC)         Occur insulation       Photocoupler         Indication of output operation       LED is lit when output is on         Sink output wiring       Source output wiring         Output circuit configuration       Sink output wiring         Output circuit configuration       Lead	No. of output points		10 points (16 points)*	16 points	24 points		
Output type       Transistor/source output (FX5UJ-CIMT/ESS)         External power supply       5-30 V DC         Max. load       0.5 A/point         Max. load       The total load current per common terminal should be the following value.         • 3 output points/common terminal: 0.6 A or less       • 4 output points/common terminal: 0.8 A or less         Open circuit leakage current       0.1 mA or less/30 V DC         Voltage drop       Y0 to Y2         1.0 V or less       0.1 mA or less/200 V DC         Voltage drop       Y3 and subsequent         Response       Y0 to Y2         time       Y3 and subsequent         Circuit insulation       Photoccupler         Indication of output operation       LED is it when output is on         Sink output wiring       Source output wiring         Output circuit configuration       Sink output wiring         Output circuit configuration       Fuse	Connection type		Removable terminal block	(M3 screws)			
Max. load     0.5 A/point The total load current per common terminal should be the following value. • 3 output points/common terminal: 0.6 A or less       Open circuit leakage current     0.1 mA or less/30 V DC       Voltage drop when ON     Y0 to Y2       1.5 V or less     1.5 V or less       Y0 to Y2     1.0 V or less       Y3 and subsequent     1.5 V or less       Y3 and subsequent     2.5 µs or less/10 mA or more (5-24 V DC)       Circuit insulation     Photocoupler       Indication of output operation     LED is lit when output is on       Sink output wiring     Source output wiring       Output circuit configuration     Upprover supply Fuse	Output type						
Max. load     The total load current per common terminal should be the following value.       • 3 output points/common terminal: 0.6 A or less       • 4 output points/common terminal: 0.8 A or less       Open circuit leakage current     0.1 mA or less/30 V DC       Voltage drop when ON     Y0 to Y2       1.5 V or less       Response time     Y0 to Y2       Y3 and subsequent     1.5 V or less       Circuit insulation     Photocoupler       Indication of output operation     LED is lit when output is on       Sink output wiring     Source output wiring       Output circuit configuration     Upprovemappy Fuse	External power supply		5-30 V DC				
Protection     Y0 to Y2     1.0 V or less       When ON     Y3 and subsequent     1.5 V or less       Response     Y0 to Y2     1.5 V or less       time     Y3 and subsequent     1.5 V or less       Circuit insulation     Y3 and subsequent     0.2 ms or less/200 mA or more (5-24 V DC)       Circuit insulation     Photocoupler       Indication of output operation     LED is lit when output is on       Sink output wiring     Source output wiring       Output circuit configuration     Use power supply fuse fuse fuse fuse fuse fuse fuse fuse	Max. load		The total load current per c • 3 output points/common	terminal: 0.6 A or less	e following value.		
Output circuit configuration     15 Vortess       Output circuit configuration     15 Vortess       15 Vortess     2.5 µs or less/10 mA or more (5-24 V DC)       0.2 ms or less/200 mA or more (24 V DC)	Open circuit leakage cu	urrent	0.1 mA or less/30 V DC				
Instruction     Instruction       Response     Y0 to Y2       Y2 to Y2     2.5 µs or less/10 mA or more (5-24 V DC)       Oricuit insulation     Photocoupler       Indication of output operation     LED is lit when output is on       Sink output wiring     Source output wiring       Output circuit configuration     Circuit configuration	Voltage drop Y0 to Y	2	1.0 V or less				
Output circuit configuration     D.2 ms or less/200 mA or more (24 V DC)       Output circuit configuration     0.2 ms or less/200 mA or more (24 V DC)       Photocoupler     Photocoupler       LED is lit when output is on     Sink output wiring       Output circuit configuration     Dr power supply	when ON Y3 and	subsequent	1.5 V or less				
Circuit insulation     Output operation       Indication of output operation     Photocoupler       LED is lit when output is on     Sink output wiring       Output circuit configuration     Contract on the circuit configuration	Response Y0 to Y	2	2.5 µs or less/10 mA or more (5-24 V DC)				
Indication of output operation     LED is lift when output is on       Sink output wiring     Source output wiring       Output circuit configuration     Image: Configuration	time Y3 and	subsequent	0.2 ms or less/200 mA or more (24 V DC)				
Output circuit configuration	Circuit insulation		Photocoupler				
Output circuit configuration	Indication of output ope	eration	LED is lit when output is on				
	Output circuit configuration		Load DC pover supply A Fuse COM	Load DC pover supply Fuse			

 $\star$  : The number in parentheses represents occupied points.

#### • Transistor output (FX5U CPU module)

ltem		Specifications			
		FX5U-32MT/□	FX5U-64MT/	FX5U-80MT/	
No. of output	points	16 points	32 points	40 points	
Connection t	ype	Screw terminal block			
Output type		Transistor/sink output (FX5L Transistor/source output (FX	J-□MT/ES, FX5U-□MT/DS) K5U-□MT/ESS, FX5U-□MT/E	DSS)	
External pow	er supply	5-30 V DC			
Max. load		0.5 A/point The total load current per common terminal should be the following value. • 4 output points/common terminal: 0.8 A or less • 8 output points/common terminal: 1.6 A or less			
Open circuit I	eakage current	0.1 mA or less/30 V DC			
Voltage drop	Y0 to Y3	1.0 V or less			
when ON	Y4 and subsequent	1.5 V or less			
Response	Y0 to Y3	2.5 µs or less/10 mA or more (5-24 V DC)			
time	Y4 and subsequent	0.2 ms or less/200 mA or more (24 V DC)			
Circuit insulat	tion	Photocoupler			
Indication of o	output operation	LED is lit when output is on			
		Sink output wiring	Source output v	viring	
Output circuit configuration		A number is entered in the D	- Load Y Fuse ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	ntered in the $\square$ of [+V $\square$ ].	

## • Transistor output (FX5UC CPU module)

Item		Specifications				
		FX5UC-32MT/	FX5UC-64MT/	FX5UC-96MT/		
No. of output	points	16 points	32 points	48 points		
Connection t	уре	Connector (FX5UC-□MT/D Spring clamp terminal block				
Output type		Transistor/sink output (FX50 Transistor/source output (FX				
External pow	er supply	5-30 V DC				
Max. load		Y0 to Y3: 0.3 A/1 point Y4 and subsequent: 0.1 A/1 point The total load current per common terminal should be the following value. • 8 output points/common terminal: 0.8 A or less*				
Open circuit I	eakage current	0.1 mA or less/30 V DC				
Voltage drop	Y0 to Y3	1.0 V or less				
when ON	Y4 and subsequent	1.5 V or less				
Response	Y0 to Y3	2.5 µs or less/10 mA or more (5-24 V DC)				
time	Y4 and subsequent	0.2 ms or less/100 mA (24 V DC)				
Circuit insulat	tion	Photocoupler				
Indication of	output operation	LED is lit when output is on (DISP switch: OUT) (FX5UC-□MT/D(SS)) LED is lit when output is on (FX5UC-32MT/DS(S)-TS)				
Output circuit configuration		Sink output wiring	Source of COMIL. A number is et			

 $\star$ : 1.6 A or less when two common terminals are connected outside.

		Specifications		
		FX5-SF-MU4T5*3		
Connection type		Spring clamp terminal block		
Number of outputs		4 points		
Output method		Source output, short-circuit protection, cross-circuit detection*1		
Output voltage		18.4 V DC to 30.0 V DC		
Output current		2.0 A (@Ta≤45°C) 1.5 A (@Ta≤55°C)		
Total current Isum		4.0 A (@Ta≤45°C) 3.0 A (@Ta≤55°C)		
Leak current (in the switch (	OFF status)	1 mA or less		
Indication of output operation	on	LED lights when an output is ON.		
	Program 1, 2, 4, 5, 6, and 9	29 ms		
Response time*2 (I0/I1)	Program 3.1, 7, and 8	9 ms		
	Program 3.2	81 ms/29 ms		
Program 4, 5, and 6		29 ms		
Response time*2 (I2/I3) Program 1, 2, 3, 7, 8, and 9		9 ms		
Response time (XS0)		9 ms		
Off delay time		0 / 0.5 / 1 /1.5 / 2 / 2.5 / 3 / 3.5 / 4 / 5 s		
Number of occupied input/o	output points	8 points (Either input or output is available for counting.)		

\*1: A cross-circuit detection is performed only in the module.
\*2: A response time without any sensors. When sensors are connected, the data of the connected sensors is applied and the minimum switch-off time is extended.
\*3: For details regarding the test outputs, refer to the manual.

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For the general specifications for each model, refer to each manual.

#### • Transistor output (sink output, extension module)

		-					Specifications			•		
		FX5- C16EYT/D	FX5- C32EYT/D	FX5-C32ET/D	FX5-C32EYT/ D-TS	FX5-C32ET/ DS-TS	FX5-8EYT/ ES	FX5-16EYT/ ES	FX5-16ET/ ES	FX5-32ET/ ES	FX5-32ET/ DS	FX5-16ET/ ES-H
Connection	type	Connector			Spring clamp t	terminal block	Screw termina	al block				
Output type	)	Transistor out	put/sink output									
External pov	wer supply	5 to 30 V DC										
Max. load		0.1 A/1 point       0.5 A/1 point         The total load current per common terminal should be the following value.       0.5 A/1 point         • 8 output points/common terminal: 0.8 A or less       0.4 output points/common terminal: 0.8 A or less										
Open circuit	t leakage current	0.1 mA/30 V [	C									
Voltage drop	p when ON	1.5 V or less										
Response	OFF-ON	0.2 ms or less/100 mA (at 24 V DC)				2.5 µs less/11 0.2 ms or less/200 mA (at 24 V DC) Y2, Y3 Y7: 0.2 ms 200 m			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)			
ume	ON→OFF	0.2 ms or less/100 mA (at 24 V DC)				0.2 ms or less	/200 mA (at 24	V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)	
Circuit insula	ation	Photocoupler										
Indication of	f output operation	ation key set of the s		LED is lit when output is on								
Output circuit configuration					Load DC power supply Fuse							

#### • Transistor output (source output, extension module)

							Specifications					
		FX5-C16EYT/ DSS	FX5-C32EYT/ DSS	FX5-C32ET/ DSS	FX5-C32EYT/ DSS-TS	FX5-C32ET/ DSS-TS	FX5-8EYT/ ESS	FX5-16EYT/ ESS	FX5-16ET/ ESS	FX5-32ET/ ESS	FX5-32ET/ DSS	FX5-16ET/ ESS-H
Connection	type	Connector			Spring clamp	terminal block	Screw termina	al block				
Output type	)	Transistor out	put/sink output									
External pov	wer supply	5 to 30 V DC										
Max. load			current per cor ints/common te		should be the fo less	llowing value.	0.5 A/1 point The total load current per common terminal should be the following value. • 4 output points/common terminal: 0.8 A or less • 8 output points/common terminal: 1.6 A or less					
Open circuit	t leakage current	0.1 mA/30 V [	C									
Voltage drop	p when ON	1.5 V or less										
Response	OFF→ON	0.2 ms or less/100 mA (at 24 V DC)				2.5 µs or less/10 r 0.2 ms or less/200 mA (at 24 V DC) 0.2 ms or less/200 mA (at 24 V DC) 2.0 ms or 2.5 µs or less/10 r (at 5 to 2 V2, Y3, 0.2 ms or 200 mA				(at 24 V DC)		
time	ONOFF	0.2 ms or less/100 mA (at 24 V DC)					0.2 ms or less	/200 mA (at 24 \	V DC)			Y0, Y1, Y4, Y5: 2.5 µs or less/10 mA (at 5 to 24 V DC) Y2, Y3, Y6, Y7: 0.2 ms or less/ 200 mA (at 24 V DC)
Circuit insula	ation	Photocoupler										
Indication of	f output operation	LED is lit when output is on (F/L of DISP text of DISP when output is on is on change lower and higher numbers.) LED is lit when output is on LED is lit when output is on LED is lit used to change lower and higher			n LED is lit when output is on							
Output circuit configuration						Load DC power supply Fuse DC power supply DC power supply Fuse						

#### Relay output (extension module)

		Specifications							
		FX5-8EYR/ES FX5-16EYR/ES FX5-16ER/ES FX5-32ER/ES FX5-32ER/DS							
Connection	i type	Screw terminal block Spring clamp terminal block							
Output type	9	Relay							
External po	wer supply	30 V DC or less 240 V AC or less ("250 V AC or less" if not							
Max. load       The total load current per common terminal should be the following value.       terminal should be the value.         • 4 output points/common terminal: 8 A or less       • 8 output points/common terminal: 8 A or less       • 8 output points/common terminal: 9 A or less						The total load current per common terminal should be the following			
Min. load		5 V DC, 2 mA (reference	values)						
Response	OFF→ON	Approx. 10 ms							
time	ON→OFF	Approx. 10 ms							
Circuit insula	ation	Mechanical insulation							
Indication of	f output operation	LED is lit when output is	on						
Output circuit configuration				COMP Fuse Fuse COM COM COM COM COM COM COM COM					

 $\star$ : When two common terminals are connected outside the CPU module, resistance load is 8 A or less.

#### Built-in analog input

		Specifications		
		FX5U CPU module		
Analog input points		2 points (2 channels)		
Analog input	Voltage	0 to 10 V DC (input resistance 115.7 kΩ)		
Digital output		Unsigned 12-bit binary		
Device allocation		SD6020 (ch1 A/D converted input data) SD6060 (ch2 A/D converted input data)		
Input characteristics,	Digital output value	0 to 4000		
maximum resolution	Maximum resolution	2.5 mV		
Precision	Ambient temperature 25±5°C	Within ±0.5% (±20 digit*2)		
(Accuracy in respect to	Ambient temperature 0 to 55°C	Within ±1.0% (±40 digit*2)		
full-scale digital output value)	Ambient temperature -20 to 0°C*1	Within ±1.5% (±60 digit*2)		
Conversion speed		30 µs/channels (data refreshed every operation cycle)		
Absolute maximum input		-0.5 V, +15 V		
Isolation method		Non-isolation from the CPU module internal circuit, Non-isolation between the input terminals (channels)		
Number of occupied input/ou	itput points	0 points (does not pertain to the max. No. of input/output points of the CPU module.)		
Terminal block used		European-type terminal block		

\*1: Products manufactured earlier than June 2016 do not support this specification.
 \*2: The term "digit" refers to "digital value".

#### Built-in analog output

		Specifications		
		FX5U CPU module		
Analog output points		1 point (1 channel)		
Digital input		Unsigned 12-bit binary		
Analog output	Voltage	0 to 10 V DC (external load resistance 2 k $\Omega$ to 1 M $\Omega$ )		
Device allocation		SD6180 (Output setting data)		
Output characteristics,	Digital input value	0 to 4000		
maximum resolution*1	Maximum resolution	2.5 mV		
Accuracy*2	Ambient temperature 25±5°C	Within ±0.5% (±20 digit*4)		
(Accuracy in respect to	Ambient temperature 0 to 55°C	Within ±1.0% (±40 digit*4)		
full-scale analog output value) Ambient temperature -20 to 0°C*3		Within ±1.5% (±60 digit*4)		
Conversion speed		30 µs (data refreshed every operation cycle)		
Isolation method		Non-isolation from the CPU module internal circuit		
Number of occupied input/output points		0 points (does not pertain to the max. No. of input/output points of the CPU module.)		
Terminal block used		European-type terminal block		

\*1: There is a dead band near 0 V output, which is an area where some analog output values do not reflect digital input values.
\*2: External load resistance is set to 2 kΩ when shipped from the factory. Thus, output voltage will increase somewhat if the resistance is set higher than 2 kΩ. When the resistance is 1 MΩ, output voltage increases maximum 2%.
\*3: Products manufactured earlier than June 2016 do not support this specification.
\*4: The term "digit" refers to "digital value".

#### Built-in RS-485 communication

ltem	Specifications
item	FX5U/FX5UC CPU module
Transmission standards	Conforms to RS-485/RS-422 specifications
Data transmission speed	Max. 115.2 kbps
Communication method	Full-duplex (FDX) / Half-duplex (HDX)
Maximum transmission distance	50 m
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frames), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, communication protocol support
Circuit insulation	Non-isolation
Terminal resistors	Built-in (OPEN/110 Ω/330 Ω)
Terminal block used	European-type terminal block

#### Built-in Ethernet communication

Item		Specifications			
		FX5S/FX5UJ/FX5U/FX5UC CPU module			
Data transmiss	ion speed	100/10 Mbps			
Communicatio	n method	Full-duplex (FDX) / Half-duplex (HDX)*1			
Interface		RJ45 connector			
Transmission n	nethod	Base band			
Maximum segr	nent length	100 m (The distance between hub and node)*2			
Cascade	100BASE-TX	Max. 2 stages*3			
connection	10BASE-T	Max. 4 stages*3			
Protocol type		CC-Link IE Field Network Basic, MELSOFT connection, SLMP server (3E/1E frame), socket communication, communication protocol support, FTP server, FTP client, MODBUS/TCP communication, SNTP client, Web server (HTTP), simple CPU communication function			
Number of cor	nections	Total 8 connections <sup>*4 *5</sup> (Up to 8 external devices can access one CPU module at the same time.)			
Hub*1		Hubs with 100BASE-TX or 10BASE-T ports*6 are available.			
IP address*7		Initial value: 192.168.3.250			
Circuit insulation	n	Pulse transformer insulation			
Cable used*8	For 100BASE-TX connection	Ethernet cable of category 5 or higher (STP cable)			
Cable used	For 10BASE-T connection	Ethernet cable of category 3 or higher (STP cable)			

\*1: IEEE802.3x flow control is not supported.
 \*2: For maximum segment length (length between hubs), consult the manufacturer of the hub used.

\*3: Number of stages that can be connected when a repeater hub is used. When a switching hub is used, check the specifications of the switching hub used.
\*4: One device connected to MELSOFT is not included in the number of connections. (The second and subsequent devices are included.)
\*5: The CC-Link IE Field Network Basic, FTP server, FTP client, SNTP client, Web server and simple CPU communication function are not included in the number of connections.
\*6: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 100BASE-T standards.

\*7: If the 1st octet is 0 or 127, a parameter error (2222H) will result. (Example: 0.0.00, 127.0.0.0 etc.)
 \*8: A straight cable can be used. If a personal computer or GOT and CPU module are directly connected a cross cable can be used.

#### Built-in USB communication

Item	Specifications		
Item	FX5S/FX5UJ CPU module		
Data transmission speed	Full Speed (Max. 12 Mbps)		
Interface	Mini-B		

#### Built-in positioning function

Item	Specifications			
Item	FX5UJ CPU module	FX5S/FX5U/FX5UC CPU module		
Number of control axes	3 axes	4 axes* (Simple linear interpolation by 2-axis simultaneous start)		
	FX5S: 100kpps (100 kpps in pulses) FX5UJ, FX5U, FX5UC: 200kpps (200 kpps in pulses)			
Positioning program	Sequence program, Table operation			
Pulse output instruction	PLSY and DPLSY instructions			
Positioning instruction	/MUL, DABS, PLSV, DPLSV, DRVI, DDRVI, DRVA,			

\*: The number of control axes is 2 when the pulse output mode is CW/CCW mode.

#### Built-in high-speed counter function

	Specifications			
Item	Input specifications	Fequency		
	Input specifications	FX5S/FX5UJ CPU module	FX5U/FX5UC CPU module	
	1-phase, 1-input counter (S/W)	100 kHz*1	200 kHz	
	1-phase, 1-input counter (H/W)	100 kHz*1	200 kHz	
	1-phase, 2-input counter	100 kHz	200 kHz	
Types of high-speed counters	2-phase, 2-input counter [1 edge count]	100 kHz	200 kHz	
	2-phase, 2-input counter [2 edge count]	50 kHz	100 kHz	
	2-phase, 2-input counter [4 edge count]	25 kHz	50 kHz	
Input allocation	Parameter setup*2			
High-speed counter instruction	High-speed processing instruction]         - Setting 32-bit data comparison (DHSCS)         - Resetting 32-bit data comparison (DHSCR)         - Comparison of 32-bit data band (DHSZ)         - Start/stop of the 16-bit data high-speed I/O function (HIOEN)         - Start/stop of the 32-bit data high-speed I/O function (DHIOEN)         - High-speed transfer instruction of current value]         - High-speed current value transfer of 16-bit data (HCMOV)         - High-speed current value transfer of 132-bit data (DHCMOV)			

\*1: 1-phase, 1-input 100 kHz: 4 ch, 10 kHz: 4 ch\*2: For details, refer to the manual.

# Extension device specifications I/O modules

#### Powered input/output modules

Model Total No.			No. of input/output po	Connection type		
IVIOUEI	of points	Input		Output		Connection type
FX5-32ER/ES					Relay	
FX5-32ET/ES		16 points	24 V DC (Sink/source)	16 points	Transistor (Sink)	
FX5-32ET/ESS					Transistor (Source)	Screw terminal block
FX5-32ER/DS	32 points				Relay	Screw terminal block
FX5-32ET/DS					Transistor (Sink)	
FX5-32ET/DSS					Transistor (Source)	

#### Input module

Model	Total No.	Total No. of input/output points, Input/output type				Connection type
of points		Input		Output		
FX5-8EX/ES	8 points	8 points	24 V DC (Sink/source)			Screw terminal block
FX5-16EX/ES			24 V DG (SINK/SOURCE)		_	Screw terminal block
FX5-C16EX/D	16 points		24 V DC (Sink)			Connector
FX5-C16EX/DS	1		24 V DC (Sink/source)			
FX5-C32EX/D			24 V DC (Sink)	]		
FX5-C32EX/DS	32 points	32 points		]		
FX5-C32EX/DS-TS	1		24 V DC (Sink/source)			Spring clamp terminal block

#### Output module

Model	Total No.	No. of input/output points, Input/output type				Connection type
Model	of points		Input		Output	Connection type
FX5-8EYR/ES					Relay	
FX5-8EYT/ES	8 points			8 points	Transistor (Sink)	
FX5-8EYT/ESS					Transistor (Source)	Screw terminal block
FX5-16EYR/ES		]	_	16 points	Relay	Screw terminal block
FX5-16EYT/ES					Transistor (Sink)	
FX5-16EYT/ESS	10 pointo				Transistor (Source)	
FX5-C16EYT/D	16 points				Transistor (Sink)	Connector
FX5-C16EYT/DSS					Transistor (Source)	Connector
FX5-C16EYR/D-TS					Relay	Spring clamp terminal block
FX5-C32EYT/D				Transister (Cipl.)	Connector	
FX5-C32EYT/D-TS	32 points			00 mainta	Transistor (Sink)	Spring clamp terminal block
FX5-C32EYT/DSS				32 points	Transistor (Source)	Connector
FX5-C32EYT/DSS-TS	[]				Transistor (Source)	Spring clamp terminal block

#### • I/O module

Model Total No.			No. of input/output po	Connection type		
IVIOUEI	of points	Input		Output		Connection type
FX5-16ER/ES					Relay	
FX5-16ET/ES	16 points	8 points	24 V DC (Sink/source)	8 points	Transistor (Sink)	Screw terminal block
FX5-16ET/ESS					Transistor (Source)	
FX5-C32ET/D			24 V DC (Sink)		Transister (Ciald)	Connector
FX5-C32ET/DS-TS	00 mainta	10 pointo			Transistor (Sink)	Spring clamp terminal block
FX5-C32ET/DSS	32 points	s 16 points	24 V DC (Sink/source)	16 points	Transister (Cauras)	Connector
FX5-C32ET/DSS-TS					Transistor (Source)	Spring clamp terminal block

#### • High-speed pulse input/output module

Model	Total No.					
of points			Input Output		Connection type	
FX5-16ET/ES-H*	1C pointo	0 pointo	24 V DC (Sink/source)	0 pointo	Transistor (Sink)	
FX5-16ET/ESS-H*	16 points 8 points		24 V DG (Sink/source)	8 points	Transistor (Source)	Screw terminal block

 $\star:$  Supported by FX5UJ/FX5U/FX5UC CPU module Ver. 1.030 or later.

# ◇ Expansion adapter ● FX5-232ADP

	Specifications
Transmission standard/ Maximum transmission distance/insulation	Conforming to RS-232C/15 m/Photocoupler (Between communication line and CPU module)
External device connection method	9-pin D-sub, male
Communication method	Half-duplex bidirectional/Full-duplex bidirectional
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support
Baud rate	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1
Compatible CPU module	FX5S, FX5UJ, FX5U, FX5UC
Number of occupied input/output points	0 points (no occupied points)
Control power (supplied from CPU module)	5 V DC, 30 mA /24 V DC, 30 mA*2

\*1: The communication method and baud rate vary depending on the type of communication. \*2: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### FX5-485ADP

Item	Specifications
Transmission standard/ Maximum transmission distance/insulation	Conforming to RS-485, RS-422/1200 m/Photocoupler (Between communication line and CPU module)
External device connection method	European-type terminal block
Communication method	Half-duplex bidirectional/Full-duplex bidirectional
Protocol type	MELSOFT connection, MC protocol (1C/3C/4C frame), non-protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support
Baud rate	300/600/1200/2400/4800/9600/19200/38400/57600/115200 (bps)*1
Terminal resistors	Built-in (OPEN/110 Ω/330 Ω)
Compatible CPU module	FX5S, FX5UJ, FX5U, FX5UC
Number of occupied input/output points	0 points (no occupied points)
Control power (supplied from CPU module)	5 V DC, 20 mA /24 V DC, 30 mA*2

\*1: The communication method and baud rate vary depending on the type of communication.
 \*2: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### • FX5-4A-ADP

	Analog input points	2 points (2	channels)						
	Analog input voltage	-10 to +10	-10 to +10 V DC (input resistance 1 MΩ)						
	Analog input current	-20 to +20 mA DC (input resistance 250 Ω)							
	Digital output value	14-bit binary value							
			Analog input range Digital output value Resolution						
≥			0 to 10 V	0 to 16000	625 µV				
nalo		Valtage	0 to 5 V	0 to 16000	312.5 µV				
Analog input	logist above atoviation, see al diap \$1	Voltage	1 to 5 V	0 to 12800	312.5 µV				
hdt	Input characteristics, resolution*1		-10 to +10 V	-8000 to +8000	1250 μV				
7			0 to 20 mA	0 to 16000	1.25 μA				
		Current	4 to 20 mA	0 to 12800	1.25 µA				
			-20 to +20 mA	-8000 to +8000	2.5 µA				
	Accuracy (Accuracy in respect to full- scale digital output value)	Ambient te Ambient te	Ambient temperature 25±5°C: within ±0.1% (±16 digits**) Ambient temperature 0 to 55°C: within ±0.2% (±32 digits**) Ambient temperature -20 to 0°C: within ±0.3% (±48 digits**)						
	Analog output points	2 points (2	channels)						
	Digital input	14-bit binary value							
	Analog output voltage	-10 to +10 V DC (external load resistance value 1 k $\Omega$ to 1 M $\Omega$ )							
	Analog output current	0 to 20 mA DC (external load resistance value 0 to 500 Ω)							
⊳			Analog output range	Digital value	Resolution				
Analog output		Voltage	0 to 10 V	0 to 16000	625 µV				
BC			0 to 5 V	0 to 16000	312.5 µV				
outp	Output characteristics, resolution*1		1 to 5 V	0 to 16000	250 µV				
out			-10 to +10 V	-8000 to +8000	1250 µV				
		Current	0 to 20 mA	0 to 16000	1.25 µA				
			4 to 20 mA	0 to 16000	1 µA				
	Accuracy (Accuracy in respect to full- scale analog output value)	Ambient te	mperature 25±5°C: ±0.1 % (Voltage = mperature 0 to 55°C: ±0.2 % (Voltage mperature -20 to 0°C: ±0.3 % (Voltage	e ±40 mV, Current ±40 µA)					
Exte	rnal device connection method	European-	type terminal block						
Abso	lute maximum input	Voltage: ±	15 V, Current: ±30 mA						
Conversion speed FXSDU/FXSU/FXSUC CPU module: Maximum 2.2 ms (The data will be updated at every scan time of the PLC.) FXSDU/FXSU/FXSUC CPU module: Maximum 2.0 ms (The data will be updated at every scan time of the PLC.)									
0011	version speed								
	rersion speed	FX5UJ/FX8 Between ir Between ir	5U/FX5UC CPU module: Maximum 2. nput terminal and PLC: Photocoupler nput channels: Non-isolation	0 ms (The data will be update					
Isola	· · ·	FX5UJ/FX5 Between ir Between ir 24 V DC +	5U/FX5UC CPU module: Maximum 2. nput terminal and PLC: Photocoupler	0 ms (The data will be update					
lsola Pow	tion method	FX5UJ/FX5 Between ir Between ir 24 V DC + 5 V DC, 10	5U/FX5UC CPU module: Maximum 2. aput terminal and PLC: Photocoupler aput channels: Non-isolation 20%, -15% 100 mA (external power s mA (internal power supply)*3	0 ms (The data will be update upply)*3					
Isola Pow Com	tion method er supply	FX5UJ/FX5 Between ir Between ir 24 V DC + 5 V DC, 10 FX5S: Con	5U/FX5UC CPU module: Maximum 2. put terminal and PLC: Photocoupler put channels: Non-isolation 20%, -15% 100 mA (external power s mA (internal power supply)*3	0 ms (The data will be update upply)*3	d at every scan time of the PLC.)				

\*1: For details on the input conversion and output conversion characteristics, refer to the manual.
\*2: Digit refers to digital values.
\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

FX5-4AD-PT-ADP

#### FX5-4AD-ADP

Item	Specifications					
Analog input points	4 points (4 channels)					
External device connection method	European-type terminal block					
Analog input voltage	-10 to +10 V DC (input resistance 1 MΩ)					
Analog input current	-20 to +20 r	nA DC (input resi	stance 250 Ω)			
Digital output value	14-bit binar	y value				
	Analog	input range	Digital output value	Resolution		
		0 to 10 V	0 to 16000	625 µV		
		0 to 5 V	0 to 16000	312.5 µV		
Input characteristics, resolution*1	Voltage	1 to 5 V	0 to 12800	312.5 µV		
		-10 to +10 V	-8000 to +8000	1250 µV		
		0 to 20 mA	0 to 16000	1.25 µA		
	Current	4 to 20 mA	0 to 12800	1.25 µA		
	Ourrent	-20 to +20 mA	-8000 to +8000	2.5 µA		
Accuracy (Accuracy in respect to full-scale digital output value)	Ambient ter	nperature 0 to 55	2: within ±0.1% (± °C: within ±0.2% 2°C*3: within ±0.3	(±32 digit*2)		
Absolute maximum input	Voltage: ±18	5 V, Current: ±30	mA			
Conversion speed	updated at FX5UJ/FX50	every scan time o J/FX5UC CPU m	n 500 µs (The dat of the PLC.) odule: Maximum scan time of the	450 µs (The		
Isolation method			PLC: Photocouple nels: Non-isolatio			
Power supply		) mA (internal pov mA (internal powe				
Compatible CPU module	FX5S, FX5U	IJ, FX5U, FX5UC				
Number of occupied input/ output points	0 points (no	occupied points)				

\*1: For the input conversion characteristic, refer to manuals of each product.

 \*3: Products manufactured earlier than June 2016 do not support this specification. \*4: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

4 points (4 channels) Analog input points External device connection European-type terminal block method Usable resistance temperature detector\*1 Pt100 Ni100 (DIN 43760 1987) Pt100 -200 to 850°C (-328 to 1562°F) Temperature measuring range Ni100 -60 to 250°C (-76 to 482°F) 16-bit signed binary value Digital output value Pt100 -2000 to 8500 (-3280 to 1562) Ni100 -600 to 2500 (760 to 4820) Ambient Pt100 ±0.8°C temperature Ni100 ±0.4°C Accuracy 25±5°C Ambient temperature -20 to 55°C Pt100 ±2.4°C Ni100 ±1.2°C 0.1°C (0.1 to 0.2°F) Resolution Conversion speed\* About 85 ms/channel Between input terminal and CPU module: Photocoupler Isolation method Between input terminal channels: Non-isolation 24 V DC, 20 mA (internal power supply)\*3 Power supply 5 V DC, 10 mA (internal power supply)\* FX5S, FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.040 or later Compatible CPU module Number of occupied I/O points 0 points (no occupied points)

\*1: Only 3-wire type resistance temperature detectors can be used. \*2: For details of conversion speeds, refer to the manual.

\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### FX5-4AD-TC-ADP

	ltem		Speci	fications			
Analog input points			4 points (4 channels)				
Extern	al device connec	ction					
metho	method		European-type terminal block				
Usable	thermocouple		K, J , T, B, R, S				
		K	-200 to 1200°C (-328 to 2192°F)				
		J	-40 to 750°C (-40 to 1382°F)				
Tempe	rature	Т	-200 to 350°C (-328 to 662°F)				
measu	ring range	В	600 to 1700°C (1112 to 3092°F)				
		R	0 to 1600°C (32 to 2912°F)				
		S	0 to 1600°C (32 to 2912°F)				
			16-bit signed binary value				
		K	-2000 to 12000 (-3280 to 21920)				
		J	-400 to 7500 (-400 to 13820)				
Digital	output value	Т	-2000 to 3500 (-3280 to 6620)				
		В	6000 to 17000 (11120 to 30920)				
		R	0 to 16000 (320 to 29120)				
		S	0 to 16000 (320 to 29120)				
		к	±3.7°C (-100 to 1200°C)*2	±4.9°C (-150 to -100°C)*2			
			±7.2°C (-200 to -150°C)*2				
		J	±2.8°C				
	Ambient temperature		±3.1°C (0 to 350°C)*2	±4.1°C (-100 to 0°C)*2			
	25±5°C		±5.0°C (-150 to -100°C)*2	±6.7°C (-200 to -150°C)*2			
		В	±3.5°C				
*1		R	±3.7°C				
Accuracy*1		S	±3.7°C				
Souri		к	±6.5°C (-100 to 1200°C)*2	±7.5°C (-150 to -100°C)*2			
Ă			±8.5°C (-200 to -150°C)*2				
	Ambient	J	±4.5°C				
	temperature	Т	±4.1°C (0 to 350°C)*2	±5.1°C (-100 to 0°C)*2			
	-20 to 55°C	·	±6.0°C (-150 to -100°C)*2	±7.7°C (-200 to -150°C)*2			
		В	±6.5°C				
		R	±6.5°C				
		S	±6.5°C				
Resolu	tion	K, J, T	0.1°C (0.1 to 0.2°F)				
10300		B, R, S	0.1 to 0.3°C (0.1 to 0.6°F)				
Conve	rsion speed*3		About 85 ms/channel				
Isolatic	on method		Between input terminal and CPU module: Photocoupler Between input terminal channels: Non-isolation				
Power	supply		24 V DC, 20 mA (internal power supply)*4 5 V DC, 10 mA (internal power supply)*4 5 V DC, 10 mA (internal power supply)*4				
Compa	atible CPU modu	ule	FX5S, FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.040 or later				
Numbe	er of occupied I/	O points	0 points (no occupied points)				
			I A A A A A A A A A A A A A A A A A A A				

\*1: Obtaining sufficient accuracy requires a warm-up of 45 minutes (energization).

\*2: Accuracy varies depending on the measured temperature range in (). \*3: For details of conversion speeds, refer to the manual.

\*4: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### FX5-4DA-ADP

Item		Specifications				
Analog output points	4 points (4	4 points (4 channels)				
External device connection method	European-	type terminal block				
Analog output voltage	-10 to +10	V DC (external load resistance value 1 kΩ to	1 MΩ)			
Analog output current	0 to 20 m/	A DC (external load resistance value 0 to 500	Ω)			
Digital input	14-bit bina	ry value				
		Analog output range	Digital input value	Resolution		
		0 to 10 V	0 to 16000	625 µV		
	Vellerer	0 to 5 V	0 to 16000	312.5 µV		
Output characteristics, resolution*1	Voltage	1 to 5 V	0 to 16000	250 µV		
		-10 to +10 V	-8000 to +8000	1250 µV		
	Current	0 to 20 mA	0 to 16000	1.25 µA		
		4 to 20 mA	0 to 16000	1 μA		
Accuracy (Accuracy in respect to full-scale analog output value)		emperature 25 $\pm$ 5°C: within $\pm$ 0.1% (Voltage $\pm$ 2 emperature -20 to 55°C <sup>*2</sup> : within $\pm$ 0.2% (Volta				
Conversion speed		I module: Maximum 1100 μs (The data will be 5U/FX5UC CPU module: Maximum 950 μs (Th		the PLC.)		
Isolation method		output terminal and PLC: Photocoupler output terminal channels: Non-isolation				
Power supply	24 V DC +20%, -15% 160 mA (external power supply) 5 V DC, 10 mA (internal power supply)*3					
Compatible CPU module	FX5S, FX5	UJ, FX5U, FX5UC				
Number of occupied input/output points	0 points (r	o occupied points)				

\*1: For details on the output conversion characteristic, refer to manuals of each product.
\*2: The ambient temperature specification is 0 to 55°C for products manufactured earlier than June 2016.
\*3: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.

#### ◇ Expansion board

Item	Specifications				
ltein	FX5-232-BD	FX5-485-BD	FX5-422-BD-GOT	FX5-SDCD	
Transmission standards	Conforming to RS-232C	Conforming to RS-485, RS-422	Conforming to RS-422	-	
Maximum transmission distance	15 m	50 m	According to the specification of the GOT	-	
External device connection method	9-pin D-sub, male	European-type terminal block	8-pin MINI-DIN, female	-	
Insulation	Non-isolation (between communication line and CPU)	Non-isolation (between communication line and CPU)	Non-isolation (between communication line and CPU)	-	
Communication method	Half-duplex bidirectional/full duplex bidirectional*1	Half-duplex bidirectional/full duplex bidirectional*1	Half-duplex bidirectional	-	
Protocol type	MELSOFT connection, MC protocol (10/3C/4C frame), non-protocol communication, MODBUS RTU communication, predefined protocol support	MELSOFT connection, MC protocol (1C/3C/4C frame), non- protocol communication, MODBUS RTU communication, inverter communication, N:N network, parallel link, predefined protocol support	-	-	
Baud rate	300/600/1200/2400/4800/9600/ 19200/38400/57600/115200 (bps)*1	300/600/1200/2400/4800/9600/ 19200/38400/57600/115200 (bps)*1	9600/19200/38400/57600/115200 (bps)	-	
Terminal resistors	-	Built-in (OPEN/110 Ω/330 Ω)	-	-	
SD memory card	-	-	-	NZ1MEM-2GBSD, NZ1MEM-4GBSD, NZ1MEM-8GBSD, NZ1MEM-16GBSD	
Power supply	5 V DC, 20 mA (internal power supply)*2	5 V DC, 20 mA (internal power supply)*2	5 V DC, 20 mA (internal power supply)*2*3	-	
Compatible CPU module	FX5S, FX5UJ, FX5U	FX5S, FX5UJ, FX5U	FX5S, FX5UJ, FX5U	FX5S	
Number of occupied input/output points	0 points (no occupied points)	0 points (no occupied points)	0 points (no occupied points)	0 points (no occupied points)	

\*1: The communication method and baud rate vary depending on the type of communication.
 \*2: Current consumption calculation is not required for the FX5S/FX5UJ CPU module.
 \*3: When the GOT 5 V type is connected with this product, the power consumption increases. For the current consumption, refer to the manual of the model to be connected.

#### ○ Extension power supply module

#### • FX5-1PSU-5V

Item		Specifications
Rated supply voltage		100 to 240 V AC
Voltage fluctuation range		-15%, +10%
Frequency rating		50/60 Hz
Allowable instantaneous power f	ailure time	Operation can be continued upon occurrence of instantaneous power failure for 10 ms or less.
Power fuse		250 V, 3.15 A time-lag fuse
Rush current		25 A Max. 5 ms or less/100 V AC 50 A Max. 5 ms or less/200 V AC
Power consumption		20 W Max.
Output current*	24 V DC	300 mA (Maximum output current depends on the ambient temperature.)
(For power supply to rear stage)	5 V DC	1200 mA (Maximum output current depends on the ambient temperature.)
Compatible CPU module		FX5UJ, FX5U (AC power supply type)
Number of occupied input/output points		0 points (no occupied points)

\*: For details on the current conversion characteristic, refer to manuals of each product.

#### ● FX5-C1PS-5V

Item		Specifications	
Supply voltage		24 V DC	
Voltage fluctuation range		+20%, -15%	
Allowable instantaneous power fa	ailure time	Operation can be continued upon occurrence of instantaneous power failure for 5 ms or less.	
Power fuse		125 V, 3.15 A time-lag fuse	
Rush current		35 A Max. 0.5 ms or less/24 V DC	
Power consumption		30 W Max.	
Output current*	24 V DC	625 mA (Maximum output current depends on the ambient temperature.)	
(For power supply to rear stage)	5 V DC	1200 mA (Maximum output current depends on the ambient temperature.)	
Compatible CPU module		FX5U (DC power supply type), FX5UC	
Number of occupied input/output points		0 points (no occupied points)	

 $\star$ : For details on the current conversion characteristic, refer to manuals of each product.



#### ◇ Bus conversion module

● FX5-CNV-BUS (FX5 (extension cable type)→FX3 extension)

Item	Specifications	
Compatible CPU module	FX5U, FX5UC	
Number of occupied input/output points	8 points (Either input or output is available for counting.)	
Control power (supplied from PLC)	5 V DC 150 mA	

#### ♦ Connector conversion module

● FX5-CNV-IF (FX5 (extension cable type)→ FX5 (extension connector type) extension)

Item	Specifications	
Compatible CPU module	FX5UJ, FX5U	
Number of occupied input/output points	0 points (no occupied points)	
Control power (supplied from PLC)	0 mA (no power consumed)	

# $\diamond$ Intelligent function module

#### • FX5-4AD

Analog input points		4 points (4 channels)		
External device conne	ection method	Spring clamp terminal block	<u>.</u>	
Analog input voltage		-10 to +10 V DC (Input resis	tance 400 kΩ or more)	
Analog input current		-20 to +20 mA DC (Input res	sistance 250 Ω)	
Absolute maximum in	put	Voltage: ±15 V, Current: ±30	) mA	
		Analog input range	Digital output value	Resolution
		0 to 10 V	0 to 32000	312.5 µV
	) (alta a a	0 to 5 V	0 to 32000	156.25 µV
	Voltage	1 to 5 V	0 to 32000	125 µV
Input characteristics,		-10 to +10 V	-32000 to +32000	312.5 µV
resolution*1		User range setting	-32000 to +32000	125 µV*2
		0 to 20 mA	0 to 32000	625 nA
	Current	4 to 20 mA	0 to 32000	500 nA
		-20 to +20 mA	-32000 to +32000	625 nA
		User range setting	-32000 to +32000	500 nA*2
Digital output value	Voltage/ Current	16-bit signed binary (-32768 to +32767)		
Accuracy (accuracy		Ambient temperature 25±5°C: within ±0.1% (±64 digits*3)		
for the full scale			3)	
digital output value)	Current	Ambient temperature -20 to 0°C: within ±0.3% (±192 digits*3)		
Conversion speed		80 µs/ch		
Isolation method		Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation		
Power supply		24 V DC, 40 mA (internal power supply) 5 V DC, 100 mA (internal power supply)		
Compatible CPU module		FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later		
		Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).		
Number of occupied I/O points		8 points (Either input or output is available for counting.)		

\*1: For details on the input conversion characteristics, refer to the manual.
\*2: Maximum resolution in the user range setting.
\*3: Digit refers to digital values.

#### • FX5-4DA

Items		Specifications			
Analog output points		4 points (4 channels)			
External device conne	ection method	Spring clamp terminal block			
Analog output voltage	)	-10 to +10 V DC (External load	d resistance 1 kΩ to 1 MΩ)		
Analog output current	t	0 to 20 mA DC (External load	resistance 0 to 500 Ω)		
		Analog output range	Digital value	Resolution	
		0 to 10 V	0 to 32000	312.5 μV	
	Voltage	0 to 5 V	0 to 32000	156.3 µV	
Output	vollage	1 to 5 V	0 to 32000	125 µV	
characteristics,		-10 to +10 V	-32000 to +32000	312.5 μV	
resolution*1		User range setting	-32000 to +32000	312.5 µV*2	
		0 to 20 mA	0 to 32000	625 nA	
	Current	4 to 20 mA	0 to 32000	500 nA	
		User range setting	-32000 to +32000	500 nA*2	
Digital input	Voltage/ Current	16-bit signed binary (-32768 t	o +32767)		
Accuracy (accuracy	) (alta and (	Ambient temperature 25±5°C: within ±0.1% (Voltage ±20 mV, Current ±20 µA)			
for the full scale	Voltage/ Current	Ambient temperature 0 to 55°C: within ±0.2% (Voltage ±40 mV, Current ±40 µA)			
analog output value)	Guiterit	Ambient temperature -20 to 0°C: within ±0.3% (Voltage ±60 mV, Current ±60 µA)			
Conversion speed		80 µs/ch			
Isolation method		Between output terminal and PLC: Photocoupler			
13012110111101		Between output channels: Non-isolation			
Power supply		5 V DC, 100 mA (internal power supply) 24 V DC, +20%, -15% 150 mA (external power supply)			
Compatible CPU module		FX5UJ: Compatible from initial product FX5UJ, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Number of occupied I	/O points	8 points (Either input or output is available for counting.)			

\*1: For details on the output conversion characteristics, refer to the manual.
 \*2: Maximum resolution in the user range setting.

#### ● FX5-CNV-BUSC (FX5 (extension connector type)→FX3 extension)

Item	Specifications	
Compatible CPU module	FX5U, FX5UC	
Number of occupied input/output points	8 points (Either input or output is available for counting.)	
Control power (supplied from PLC)	5 V DC 150 mA	

#### ● FX5-CNV-IFC (FX5 (extension connector type)→ FX5 (extension cable type) extension)

Item	Specifications	
Compatible CPU module	FX5UC	
Number of occupied input/output points	0 points (no occupied points)	
Control power (supplied from PLC)	0 mA (no power consumed)	

For the general specifications for each model, refer to each manual.

## • FX5-8AD

Compatible CPU module FX5UU: Compatible from initial product FX5UU: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).	lte	m		Specifications	
Areleging not current:     100 - 100 V CO (provi resistance 20.0)       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Vehige: 10 V Convert: 30 mA     0 to 3000       Absolute maxmum inpl     Vehige: 10 V Convert: 30 mA       Vehige: 10 V Convert: 30 mA     0 to 3000       Vehige: 10 V Convert: 30 mA     0 to 3000       10 V Con	Analog input points		8 points (8 channels)		
Analog producement Abachale monormany Abachale monormany Abach	External device connection method		Spring clamp terminal block		
Absolute maxmum nut         Velogies 16 V Cumert 30 mA           Memotional Register	Analog input voltage		-10 to +10 V DC (input resistance 1 MΩ)		
International Internatinterenational International International Internationa	Analog input curr	rent	-20 to +20 mA DC (input resistance 250 Ω)		
Thermacounce         K + 10 101 (10 10 027) (10 027)         K + 10 101 (10 027) (10 027)           International characteristics characte					
Instruction         B.R.S. 0.110.03/C.0.110.03/C         Heading input range         Digital output value         Mean People           Interpretative resolution***         10.10 (0.27)         0 to 32000         312.5 µ/           Interpretative resolution***         0 to 10 V         0 to 32000         312.5 µ/           Interpretative resolution***         0 to 32000         312.5 µ/           Interpretative resolution************************************					
Induce Induced the second of the		Thermocouple			
Notage         Orbit         Orbit <t< td=""><td></td><td>temperature</td><td>0.1°C (0.2°F)</td><td></td><td></td></t<>		temperature	0.1°C (0.2°F)		
ehinancested in the second of	n n u t		Analog input range	Digital output value	Resolution
Notice for the second of the second			0 to 10 V	0 to 32000	312.5 µV
Interface         105 SV         0 to 32000         125 JV           Interface         0 to 20 mA         0 to 32000         312 SJV           Interface         0 to 20 mA         0 to 32000         625 nA           Interface         4 to 20 mA         0 to 32000         625 nA           Interface         4 to 20 mA         0 to 32000         625 nA           Interface         K         200 to 4 300 (3280 to 42020)         4           Interface         K         2000 to 4300 (3280 to 42020)         4           Interface         K         2000 to 4300 (3280 to 42020)         4           Interface         K         2000 to 4300 (3280 to 42020)         5           Interface         Resistance         P100: 4000 (320 to 42020)         5           Interface         Resistance         Antient temperature 25.5°C         P100: 40.8°C           Note         1.405 (400 to 1500)         K         4.200 (100 to 1000)         1.412 C           Antient temperature 25.5°C         N100: 4.207 (100 to 4100)         1.427 (100 to 4100)         1.427 (100 to 4100)           Antient temperature 25.5°C         K         4.457 (100 to 1400)         1.427 (100 to 4100)         1.457 (100 to 1400)           Antisert temperature 25.5°C         K		Voltage	0 to 5 V	0 to 32000	156.25 µV
Ourset         10:2 0 mA         10:3 2000         425 nA           4 10:2 0 mA         0 10:32000         500 nA         200         40:2 0 mA         200         520 nA		-	1 to 5 V	0 to 32000	125 µV
Ourset         10:2 0 mA         10:3 2000         425 nA           4 10:2 0 mA         0 10:32000         500 nA         200         40:2 0 mA         200         520 nA					
Current         4 to 20 mA         0 to 32000         500 nA           20 to 420 mA         -20 to 42					
Value         20 to +20 mA         -32000 to +2000         625 mA           Digital output         Hemooude         K - 3000 to 1000 (3280 to +21820) T - 3000 to 3000 (3280 to +21820) T - 3000 to 3000 (3280 to ±21820) T - 3000 to 3000 (3280 to ±21820) T - 3000 to 3000 (3280 to ±21820) T - 3000 to 4500 (3280 to ±21820) T - 400 to 4500 (3280 to ±21820) T - 400 to -3000 to ±2500 (700 to ±4500) T - 450 (700 to ±45		Current			
Digital output Wale (16-bit spinod binary value)         Fermiocopple E- 2000 to 17000 (320 to 29120) T - 2000 to 7300 (320 to 29120) Fe 0 to 17000 (320 to 29120) Fe 0 to 12000 (120 to 29120) Fe 100 to -2500 (120 to 15000) Fe 100 to -2500 (120 to 15000) Fe 100 to -2500 (120 to 12000) Fe 100 to -2500 (120 to -10000) Fe 100 to -2500 (120 to -10000) Fe 100 to -2500 (120 to -10000) Fe 100 to -200 to					
binary value) Hessiance detector Voltage/ Current *  Not0 + 600 to +2600 (+280 to +4820)  16-bit signed binary (-32000 to +4820)  16-bit signed binary (-32000 to +38200)  16-bit signed binary (-32000 to +38200)  16-bit signed binary (-32000 to +38200)  Ambient temperature 25±5°C N100: ±0.4°C  Ambient temperature 25±5°C N100: ±0.4°C  Ambient temperature 20 to 55°C N100: ±0.4°C  Ambient temperature 25±5°C N100: ±0.4°C N100: ±0.4°C  Ambient temperature 25±5°C N100: ±0.4°C N1	/alue	Thermocouple	J: -400 to +7500 (-400 to +13820) T: -2000 to +3500 (-3280 to +6620) B: 6000 to 17000 (11120 to 30920) R: 0 to 16000 (320 to 29120)		
Current         Information (Section 0)           Resistance temperature detector         Ambient temperature 25±5°C         PH00: ±0.8°C NH00: ±0.4°C           Ancient temperature 20 to 55°C         PH00: ±0.4°C           Ancient temperature 20 to 55°C         PH00: ±0.4°C           Ambient temperature 25±5°C         PH00: ±0.4°C           Themocouple         Ambient temperature 25±5°C           Ambient temperature 25±5°C         PH00: ±0.4°C           The temperature 20 to 55°C         PH00: ±0.4°C           The temperature 20 to 55°C         PH00: ±0.4°C           PH00: ±0.4°C         PH00: ±0.4°C           Ambient temperature 20 to 55°C         PH00: ±0.4°C           PH00: ±0.4°C         PH00: ±0.4°C           Ambient temperature 20 to 55°C         PH00: ±0.4°C           PH00: ±0.4°C         PH00: ±0.4°C           PH00: ±0.4°C         PH00: ±0.4°C           PH00: ±0.4°C         PH00: ±0.4°C           Ambient temperature 20 to 55°C         Withi ±0.3% (±120 digit		temperature			
kemperature delector         Ambient temperature 25±5°C         PriOU: ±0.4°C           Accuracy*2         Ambient temperature -20 to 55°C         PriOU: ±2.4°C           NiOU: ±1.2°C         Ambient temperature -20 to 55°C         PriOU: ±2.4°C           NiOU: ±1.2°C         Ambient temperature -20 to 55°C         PriOU: ±2.4°C           NiOU: ±1.2°C         Ambient temperature -20 to 55°C         Fits5°C (-100 to 150°C)         K: ±2.5°C (-150 to -100°C)           Ambient temperature -20 to 55°C         Fits5°C (-100 to 150°C)         K: ±2.5°C (-150 to -100°C)         K: ±2.5°C           Ambient temperature -20 to 55°C         Fits5°C (-100 to 150°C)         K: ±2.5°C (-150 to -100°C)         K: ±2.5°C           Ambient temperature -20 to 55°C         Fit ±4.5°C (-100 to 150°C)         K: ±2.5°C (-150 to -100°C)         K: ±2.5°C           Ambient temperature -20 to 55°C         Fit ±4.5°C (-200 to -150°C)         K: ±2.5°C (-150 to -100°C)         K: ±2.5°C           Ambient temperature -20 to 55°C         Fit ±4.5°C (-200 to -150°C)         H: ±2.5°C (-150 to -100°C)         K: ±2.5°C (-150 to -100°C)           K: ±4.5°C (-200 to -150°C)         K: ±4.5°C (-200 to -150°C)         H: ±4.5°C (-100 to -150°C)         K: ±2.5°C (-150 to -100°C)           K: ±4.5°C (-200 to -150°C)         H: ±4.5°C (-200 to -150°C)         H: ±4.5°C (-100 to -100°C)         H: ±4.5°C (-100 to -100°C)           K: ±4			16-bit signed binary (-32000 to +32000)		
Accuracy**Ambient temperature 20 to 55°CNitio: $\pm 1.2°C$ Accuracy***Ambient temperature 25±5°CK: $\pm 3.5°C (-200 to -150°C)$ K: $\pm 2.5°C (-150 to -100°C)$ K: $\pm 1.2°C$ T: $\pm 3.5°C (-100 to 320°C)$ J: $\pm 1.2°C$ Ambient temperature 25±5°CK: $\pm 3.5°C (-100 to 320°C)$ B: $\pm 2.5°C$ K: $\pm 2.5°C (-50 to -100°C)$ K: $\pm 2.5°C$ Ambient temperature -20 to 55°CK: $\pm 3.5°C (-100 to 150°C)$ K: $\pm 2.5°C$ Ambient temperature -20 to 55°CK: $\pm 3.5°C (-100 to 150°C)$ K: $\pm 2.5°C$ Ambient temperature -20 to 55°CK: $\pm 3.5°C (-100 to 150°C)$ K: $\pm 3.5°C (-150 to -100°C)$ K: $\pm 3.5°C (-100 to 350°C)$ B: $\pm 4.5°C$ Ambient temperature 25±5°CAmbient temperature -20 to 55°CWithin -0.35% (±132 digits*)Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CWithin $\pm 0.5\% (\pm 320 digits*)$ Ambient temperature -20 to 55°CBetween input temperature -20 to 55°CAmbient temperature -20 to 55°CSeconde Seconde Seconde Seconde Seconde Seconde Seconde Seconde Seconde Second		temperature	Ambient temperature 25±5°C		
Accuracy**     Ambient temperature 25±5°C     K: ±1.5°C (100 to 1200°C)     J: ±1.2°C       Accuracy**     Ambient temperature 25±5°C     F: ±2.5°C (200 to 150°C)     F: ±2.3°C       R: ±2.5°C     S: ±2.5°C     S: ±2.5°C       Ambient temperature -20 to 55°C     F: ±5.2°C (100 to 1200°C)     J: ±3.5°C       Voltage/     Ambient temperature 25±5°C     K: ±6.5°C (200 to -150°C)     K: ±7.5°C (-150 to -00°C)       Voltage/     Ambient temperature 25±5°C     K: ±6.5°C (100 to 1200°C)     J: ±4.2°C (-150 to -100°C)       Voltage/     Ambient temperature 25±5°C     Within ±0.3% (±192 digits**)       Ambient temperature 25±5°C     Within ±0.5% (±320 digits**)       Corrent**     Ambient temperature 25±5°C     Within ±0.5% (±320 digits**)       Yoltage/     Ims/ch       Corrent**     Ambient temperature 25±5°C     Within ±0.5% (±320 digits**)       Koulage/     Ims/ch       Corrent**     Ambient temperature 25±5°C     Within ±0.5% (±320 digits**)       Yoltage/     Ims/ch       Station method     Between input terminal and PLC: Photocoupler       Between input terminal and PLC: Photocoupler       Between input terminal channels: Non-isolation       Power supply       24 V DC, 40 mA (internal power supply)       24 V DC, 40 mA (internal power supply)       24 V DC, 40 mA (internal power supply)		Thermocouple	Ambient temperature -20 to 55°C		
k       ±6.5°C (-100 to 1200°C)       J: ±3.5°C         T: ±5.2°C (-200 to -150°C)       T: ±4.2°C (-150 to -100°C)         Voltage/ Current*3       Ambient temperature 25±5°C       Within ±0.3% (±192 digits*)         Ambient temperature 25±5°C       Within ±0.3% (±192 digits*)         Ambient temperature 25±5°C       Within ±0.3% (±192 digits*)         Ambient temperature 25±5°C       Within ±0.5% (±320 digits*)         Ambient temperature 20 to 55°C       Within ±0.5% (±320 digits*)         Conversion       Thermocouple/ Resistance temperature       1 ms/ch         Thermocouple/ speed       An model temperature 25±5°C       Within ±0.5% (±320 digits*)         Isolation method       Thermocouple/ Resistance temperature       40 ms/ch         Solation method       Setween input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation       Setween input terminal and PLC: Photocoupler Between upput terminal channels: Non-isolation         Power supply       24 V DC, 40 mA (internal power supply) 24 V DC 20%, -15% 100 mA (external power supply)       YSUU: Compatible from initial product SSUU: Compatible from initial product SSUU: Compatible from initial product Connection with FXSUC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).	Accuracy*2		Ambient temperature 25±5°C	K:         ±1.5°C (-100 to 1200°C)         J:         ±1.2°C           T:         ±3.5°C (-200 to -150°C)         T:         ±2.5°C (-150 to           T:         ±1.5°C (-100 to 350°C)         B:         ±2.3°C	
Current*3         Ambient temperature -20 to 55°C         Within ±0.5% (±320 digits*4)           Conversion         Voltage/ Current         1 ms/ch           Thermocouple/ Resistance temperature detector         40 ms/ch           Isolation method         Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation           Power supply         24 V DC, 40 mA (internal power supply) 24 V DC 420%, -15% 100 mA (external power supply)           Compatible CPU module         FX5UJ: Compatible from initial product FX5UJ: Compatible connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			Ambient temperature -20 to 55°C	K:         ±6.5°C (-100 to 1200°C)         J:         ±3.5°C           T:         ±5.2°C (-200 to -150°C)         T:         ±4.2°C (-150 to 150°C)           T:         ±3.1°C (-100 to 350°C)         B:         ±6.5°C	
Voltage/ Current         1 ms/ch           Thermocouple/ speed         1 ms/ch           Thermocouple/ detector         40 ms/ch           Isolation method         Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation           Power supply         24 V DC, 40 mA (internal power supply) 24 V DC 420%, -15% 100 mA (external power supply)           Compatible CPU module         FX5UJ: Compatible rom initial product FX5UJ: Compatible connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			Ambient temperature 25±5°C	Within ±0.3% (±192 digits*4)	
Current         Current         Fins Cli           Conversion         Thermocouple Resistance         Ao ms/ch           Isolation method         Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation           Power supply         Setween input terminal channels: Non-isolation           Compatible CPU module         XV DC, 40 mA (internal power supply) 24 V DC 2096, -15% 100 mA (external power supply)           Compatible CPU module         FX5U: Compatible from initial product Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).		Current*3	Ambient temperature -20 to 55°C	Within ±0.5% (±320 digits*4)	
speed     Resistance temperature detector     40 ms/ch       Isolation methodet     Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation       Power supply     24 V DC, 40 mA (internal power supply) 24 V DC -20%, -15% 100 mA (external power supply)       Compatible CPU module     FX5U; Compatible from initial product FX5U; CSU; Ceri 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			1 ms/ch		
Isolation method         Between input terminal and PLC: Photocoupler Between input terminal channels: Non-isolation           Power supply         24 V DC, 40 mA (internal power supply) 24 V DC +20%, -15% 100 mA (external power supply)           Compatible CPU module         PXSUU: Compatible from initial product FXSU: CSU, FXSUC: Ver. 1.050 or later Connection with FXSUC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).		Resistance temperature	40 ms/ch		
Power subply         24 V DC +20%, -15% 100 mA (external power supply)           Compatible CPU module         FX5UU: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).					
Compatible CPU module FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).	Power supply			)	
Number of occupied I/O points 8 points (Either input or output is available for counting.)	Compatible CPU	l module	FX5U, FX5UC: Ver. 1.050 or later		
	Number of occup	oied I/O points	8 points (Either input or output is available for countin	g.)	

\*1: For details on the input conversion characteristics, refer to the manual.
\*2: To stabilize the accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.
\*3: Accuracy for the full scale digital output value.
\*4: Digit refers to digital values.

#### • FX5-4LC

	ltem		Specifications		
Control system		Two-position cont	rol, standard PID control, heating/cooling PID control, cascade control		
External device connection method		Spring clamp terminal block			
	peration cycle	250 ms/4 ch			
Temperature measuring range		Thermocouple	K:       -200 to +1300°C (-100 to +2400°F)         J:       -200 to +1200°C (-100 to +2100°F)         S:       0to 1700°C (0 to 3200°F)         S:       0to 1700°C (0 to 3200°F)         E:       -200 to +1000°C (0 to 3200°F)         B:       0to 1700°C (0 to 3200°F)         B:       0to 1700°C (0 to 3200°F)         N:       0to 1800°C (0 to 3000°F)         N:       0to 1800°C (0 to 3300°F)         PUI:       0to 1800°C (0 to 3300°F)         U:       -200 to +600°C (-300 to +700°F)         U:       -200 to +600°C (0 to 3000°F)         U:       -200 to +600°C (0 to 1600°F)		
		Resistance temperature detector	Pt100 (3-wire type): -200 to +600°C (-300 to +1100°F) JPt100 (3-wire type): -200 to +500°C (-300 to +900°F) Pt1000 (2-wire/3-wire type): -200.0 to +650.0°C (-328 to +1184°F)		
		Micro voltage input	0 to 10 mV DC, 0 to 100 mV DC		
Heater di	isconnection detection	Alarm detection			
	Number of input points	4 points			
		Thermocouple	K, J, R, S, E, T, B, N, PLII, W5Re/W26Re, U, L		
	Input type	Resistance temperature detector	3-wire type Pt100 3-wire type JPt100 2-wire/3-wire type Pt1000		
		Micro voltage input			
	Measurement accuracy*		EC iQ-F FX5 User's Manual (Temperature Control).		
S	Cold junction temperature compensation error	Ambient temperature 0 to 55°C	Within ±1.0°C. When the input value is -150 to -100°C: Within ±2.0°C When the input value is -200 to -150°C: Within ±3.0°C		
Input specifications		Ambient temperature -20 to 0°C	Within ±1.8°C. When the input value is -150 to -100°C: Within ±3.6°C When the input value is -200 to -150°C: Within ±5.4°C		
spe	Resolution	0.1°C (0.1°F), 1.0°C	C (1.0°F), 0.5 µV, or 5.0 µV (depends on the input range of the sensor used)		
ont	Sampling cycle	250 ms/4 ch			
<u>d</u>	Influence of input conductor resistance	3-wire type	About 0.03%/ $\Omega$ for full scale, and 10 $\Omega$ or less per line		
	(for resistance temperature detector input)	2-wire type	About 0.04%/ $\Omega$ for full scale, and 7.5 $\Omega$ or less per line		
Influence of external resistance (for thermocouple input)		About 0.125 μV/Ω			
	Input impedance	1 MΩ or more			
	Sensor current	About 0.2 mA (for	resistance temperature detector input)		
Operation at input disconnection/short circuit		Upscale/downscale (for resistance temperature detector input)			
Output specifications		Number of points: 4 Type: NPN open collector transistor output, Rated load voltage: 5 to 24 V DC Maximum load current: 100 mA, Control output cycle: 0.5 to 100.0 seconds			
Power supply		5 V DC, 140 mA (internal power supply) 24 V DC +20%, -15% 25 mA (external power supply)			
Isolation method			t part and between the transistor output part and PLC are insulated by the photocoupler. t part and between the transistor output part and power supply are insulated by the DC-DC converter. en channels		
	ble CPU module	FX5U, FX5UC: Ver	e from initial product : 1.050 or later X5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).		

 $\star$ : To stabilize the accuracy, warm-up (supply power) the system for 30 minutes or more after power-on.

#### • FX5-20PG-P, FX5-20PG-D

Item	Specifications			
Item	FX5-20PG-P	FX5-20PG-D		
Number of control axes	2 axes			
Command Speed	200 kpps	5 Mpps		
Pulse Output	Output signal: PULSE/SIGN mode, CW/CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Transistor 5 to 24 V DC 50 mA or less	Output signal: PULSE/SIGN mode, CW/CCW mode, phase A/B (4 multiplication), phase A/B (1 multiplication) Output terminal: Differential driver equivalent to AM26C31		
External I/O specifications	Input: READY/STOP/FLS/RLS/PG024/DOG/CHG terminals: 24 V DC 5 mA, PULSER A/PULSER B terminals: 5 V DC 14 mA Zero point signal PG05 terminal: 5 V DC 5 mA Output: CLEAR (deviation counter): 5 to 24 V DC 100 mA or less Circuit insulation: Photocoupler			
Power supply	24 V DC +20%, -15% 120 mA (external power supply) 24 V DC +20%, -15% 165 mA (external power supply)			
Compatible CPU module	FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.050 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Number of occupied I/O points	8 points (Either input or output is available for counting.)			

#### • FX5-ENET

		Items			Specifications
	Station typ	e			Master station
	Maximum	number of connectabl	e stations*1		32
	Number of	stations occupied by	a remote statio	า	1 to 4
				RX	2048 points
				RY	2048 points
	Maximum	number of link points p	ber network	RWr	1024 points
					1024 points
				RX	2048 points
			Master	RY	2048 points
			station	RWr	1024 points
	Maximum	number of link points		RWw	1024 points
	per station			RX	64/128/192/256 points
CC-Link IE Field			Remote	RY	64/128/192/256 points
Network Basic			station*2	RWr	32/64/96/128 points
				RWw	32/64/96/128 points
	UDP port r	number used in the cy	clic transmissior	1	61450
	UDP port r connected	number used in autom devices	atic detection o	f	Master station: An unused port number is assigned automatically. Remote station: 61451
		Data transfer speed			100 Mbps
		Maximum station-to-station distance			100 m
	Transmission specifications	Overall cable distance			Depends on the system configuration
		Number of cascade	100BASE-TX		When using a switching hub, check the number of cascaded stages with the manufacturer of the hub
		connections			to be used.
	Network to	pology			Line topology, star topology (Coexistence of line topology and star topology is also possible.)
	Hub*3				Hubs with 100BASE-TX ports*4 can be used.
	Connection		100BASE-TX		Ethernet cable of category 5 or higher (STP cable)
		Data transfer speed			100/10 Mbps
		Communication mode			Full-duplex or half-duplex*3
		Transmission method			Base band
	Transmission	Interface			RJ45 connector
	specifications	Maximum segment length (Maximum distance between hub and node)		id node)	100 m*6
General-purpose		Number of cascade	100BASE-TX		2 levels maximum*7
Ethernet communication		connections	10BASE-T		4 levels maximum*7
	Protocol ty	rpe*8			MELSOFT connection, SLMP server (3E/1E frame), Socket communication, simple CPU communication, BACnet/IP
	Number of	connections			Total of 32 connections*9 (Up to 32 external devices can access one FX5-ENET module at the same time.)
	Hub*3				Hubs with 100BASE-TX or 10BASE-T ports*10 can be used.
	Connectio	n cabla*5	100BASE-TX		Ethernet cable of category 5 or higher (STP cable)
	0011100101	T GADIC	10BASE-T		Ethernet cable of category 3 or higher (STP/UTP cable)
Number of ports				2*11	
Power supply					24 V DC, 110 mA (internal power supply)
Compatible CPU module					FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Number of occupied I/O p	oints				8 points (Either input or output is available for counting.)

\*1 : Maximum number of connected remote stations that FX5-ENET (master station) can manage.
 \*2 : Value for 1-station occupation, 2-station occupation, 3-station occupation, or 4-station occupation.

\*2 : Value for 1-station occupation, 2-station occupation, 3-station occupation, or 4-station occupation.
\*3 : IEEE802.3x flow control is not supported.
\*4 : The ports must comply with the IEEE802.3 100BASE-TX standards.
\*5 : A straight/cross cable can be used.
\*6 : For maximum segment length (length between hubs), consult the manufacturer of the hub used.
\*7 : This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used.
\*8 : For a compatible version of each protocol, refer to the following manual.
→ MELSEC (Q-F FX6-ENET User's Manual
\*9 : The first device for MELSOFT connection is not included in the number of connections.
\*10: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards.
\*11: Since the IP address is shared by two ports, only one address can be set.

#### FX5-ENET/IP

				Specifications
		Communication form	at	Standard EtherNet/IP
		Number of connection	ins	32
	Class 1	Communication data	size	1444 bytes (per connection)
	communications	Connection type		Point-to-point, multicast
	continuations	RPI (communication	cycle)	2 to 60000 ms
		PPS (communication performance)	processing	3000 pps (case of 128 bytes)
	01	Communication form	at	Standard EtherNet/IP
	Class 3 communications*1	Number of connection	ins	32*2
	Communications	Connection type		Point-to-point
		Communication form	at	Standard EtherNet/IP
EtherNet/IP	UCMM communications	Number of connection (number of simultane		32*2
communications	communications	Communication data	size	1414 bytes*3
		Connection type		Point-to-point
		Data transmission sp	eed	100 Mbps
		Communication mod	e	Full-duplex
		Transmission method		Base band
	Transmission	Interface		RJ45 connector
	specifications	IP version		IPv4 is supported.
		Maximum segment length		100 m (length between hub and node)*4
		Number of cascade connections	100BASE-TX	2 levels maximum* <sup>s</sup>
	Network topology			Star topology, line pology
	Hub*6			Hubs with 100BASE-TX ports*7 can be used.
	Connection cable*8	1	100BASE-TX	Ethernet cable of category 5 or higher (STP cable)
		Data transfer speed		100/10 Mbps
		Communication mode		Full-duplex or half-duplex*6
		Transmission method		Base band
	Transmission	Interface		RJ45 connector
	specifications	Maximum segment length		100 m (length between hub and node)*4
		Number of	100BASE-TX	2 levels maximum*5
General-purpose Ethernet		cascade connections	10BASE-T	4 levels maximum*5
communication	Protocol type*9			MELSOFT connection, SLMP server (3E/1E frame), socket communication, simple CPU communication, BACnet/IP
	Number of connect	ions		Total of 32 connections* <sup>10</sup> (Up to 32 external devices can access one FX5-ENET/IP module at the same time.)
	Hub*6			Hubs with 100BASE-TX or 10BASE-T ports*11 can be used.
	Connection cable*8		100BASE-TX	Ethernet cable of category 5 or higher (STP cable)
	Connection cable		10BASE-T	Ethernet cable of category 3 or higher (STP/UTP cable)
Number of ports	orts			2*12
Power supply				24 V DC, 110 mA (internal power supply)
Compatible CPU mo	dule			FX5UJ: Compatible from initial product FX5U, FX5UC: Ver. 1.110 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-CIPS-5V).
Number of occupied	I/O points			8 points (Either input or output is available for counting.)

\*1 : Class 3 communication supports the server functions.
 \*2 : The total number of connections for Class 3 communications and UCMM communications is 32.

\*\*2 This is taken and the second secon

→ MELSEC IO-FX5-ENET User's Manual
 ★ 10: The first device for MELSOFT connection is not included in the number of connections. (The second and the following devices are included.)

The first downed for Michael Dear to enhanced in the indicated in the number of connections. \*11: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards. \*12: Since the IP address is shared by two ports, only one address can be set.

#### FX5-CCL-MS

lem         Specifications           Weiter station or intelligent device station:         Ver. 2.00 and Ver. 1.0           C2-Link supprists wranin         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Tarismission Specific         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Extension surface         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Extension Specific         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Extension Specific         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Extension Specific         Ver. 2.00 and Ver. 1.0         Ver. 2.00 and Ver. 1.0           Extension Specific         Persons U.0 station, remode dows station as intelligent dows station as inteligent dows station as intelige	FAS-COL-I											
Cicl in segnetic version         Ver. 2.02 and Ver. 1.01           Transmission Speed							Specif	ications				
Transmission Speed <ul> <li>Asster stature 18 kpck/55 kpcs/55 kpcs/</li></ul>				~	ce station							
Hindlight device station: 150 kpc 25 kpc 25 kpc 10 kpc 3 kpc 3 kpc 3 kpc 10 kpc 3 kpc 10 kpc 3	CC-Link supported	d version			-					-		
Station number Interfact Row 2 station 1: bit Appeties Addres 2: bit Appeties Might P Might Addres Station Interfact Interfact Row 2: bit Appeties Addres 2: bit Appeties Addres 2: bit Appeties Addres Addr	Transmission Spee	ed										
Connectade station pipe infer find rest station         Perrole 10 database station and intelligent device stations and station and station method becomes using stations (at the time of neater station station is at station method becomes using)         Perrole 10 database station station as station method becomes using stations (at the time of neater station station is at station method becomes using)         Perrole 10 database station = remote device station is 26 or less.)           Meanum number of connected stations (at the time of neater station is at the time of neater station is at the time of neating method becomes using)         Perrole 10 database is the number of 10 points of remote I/O points of intelligent device station = remote device station is 46 or less.)           Number of connected stations         If each times of neating method is the station is the number of 10 points of intelligent device stations = device station is 46 or less.)           If the time of neating method is station is the time of neating method is station station is 46 or less.)         If each times of neating method is station is the time of neating method is the time of neating method is station is the time of neating method is the time of neating method is station is the time of neating method is the t					· · ·		/10 Mbps/auto-ti	racking				
laf he fund on master intakion local station and standy mater station cannot be connected) Meximum overal cable length local station and standy mater station cannot be connected) Meximum overal cable length local stations is denoted in the station seed POSUL OP Uncodus POSUL POS												
Meximum overall cable length  CC-Link Ver.2							station					
Percent OP unclus     Percent OP UNP UNP UNP unclus	· · · · · · · · · · · · · · · · · · ·		-	-								
Maximum number of connected assistences of the total number of U/D points of memore U/D points of memore U/D points of intelligent device station + remote device stations 1820 cr U/D points of intelligent device station + remote device stations 1420 cr U/D points of intelligent device station + remote device stations 1420 cr U/D points of intelligent device station + remote device stations 1420 cr U/D points of intelligent device station + remote device stations 1440 cr U/D points of intelligent device station + remote device stations 1440 cr U/D points of intelligent device station + remote device stations 1440 cr U/D points of intelligent device stations + remote device stations + remote device stations = 1440 cr U/D points of intelligent device stations = 256 points)         Number of notapied stationg up to the total number of U/D points of intelligent device stations = 256 points) <ul> <li>P = Coll L/D + Coll L = Coll L/D + Coll L = C</li></ul>	Iviaximum overall c	able length	· · · · · · · · · · · · · · · · · · ·		Institussion speed	<i>(</i> L						
(at the time of intelligent device stations       10.4 statubus         Maximum number of ink ponts per system <sup>12</sup> CC-Link Ver.1       Image: CC-Link Ver.2         CC-Link Ver.1       CC-Link Ver.2       CC-Link Ver.1         Maximum number of ink ponts per system <sup>12</sup> CC-Link Ver.1       Sponts (remote I/O station: 132 points <sup>++</sup> + remote device stations and intelligent device stations: 448 points)         VERUE FXQUE CPU module <sup>14</sup> Remote register (RWV): 56 points       Second Particle (CPU module <sup>14</sup> )         Nemote register (RWV): 56 points       Second Particle (CPU module <sup>14</sup> )       Remote register (RWV): 56 points         VERUE FXQUE CPU module <sup>14</sup> Remote I/O (RX, RY: 480 points (remote I/O station: 132 points <sup>++</sup> + remote device stations and intelligent device stations: 448 points)       Remote I/O (RX, RY: 480 points (remote I/O station: 132 points <sup>++</sup> + remote device stations and intelligent device stations: 448 points)         Number of ink ponts per system <sup>15</sup> Remote I/O RX, RY: 860 points (remote I/O station: 448 points <sup>++</sup> + remote device stations and intelligent device stations: 448 points)       Remote I/O RX, RY: 860 points (remote I/O station: 448 points <sup>++</sup> + remote device stations and intelligent device stations: 448 points (RX, RY: 800 points)         Number of ink points per system <sup>15</sup> Remote I/O Remote negister			Remote I/O s     The total num station is 256     FX5U/FX5UC     Remote I/O s     The total num	tations: 6 maxim lober of intelligent or less.) CPU module* <sup>3</sup> tations: 14 maxim lober of remote de	device stations	+ remote device umber of I/O poir	stations: 8 maxir	num (The total nu station is 448 or l	imber of I/O point	0		
Parate IC/R, RYP, 448 points (emote VO station: 192 points** + remote device stations and intelligent device stations: 256 points)     Perrote IC/R, RYP, 448 points     Pe			1 to 4 stations				-					
system*** CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 1 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver. 2 CC-Link Ver. 1 CC-Link Ver	Maximum number		Remote I/O (F     Remote regis     Remote regis     FX5U/FX5UC     Remote I/O (F     Remote regis	RX, RY): 448 poir ter (RWw): 32 poir ter (RWr): 32 poir CPU module* <sup>3</sup> RX, RY): 896 poir ter (RWw): 56 poir	ints nts (remote I/O s pints				-			
Extended cyclic setting         Extended cyclic setting         CC-Link Ver. 1		CC-Link Ver. 2	Remote I/O (F     Remote regis     Remote regis     FX5U/FX5UC     Remote I/O (F     Remote regis	<ul> <li>Remote I/O (RX, RY): 448 points (remote I/O station: 192 points*1 + remote device stations and intelligent device stations: 256 points)</li> <li>Remote register (RWn): 64 points</li> <li>FX5U/FX5UC CPU module*3</li> <li>Remote I/O (RX, RY): 896 points (remote I/O station: 448 points*1 + remote device stations and intelligent device stations: 448 points)</li> <li>Remote I/O (RX, RY): 112 points</li> </ul>								
Extended cyclic setting         CC-Link Ver. 1         Single         Double         Quadruple         Octuple           Number of occupied stations         Remote I/O								CC-Lir	ik Ver. 2			
Number of occupied stations         Remote VO (coupied stations)         Remote VO (coupied stations)         Remote register         Remot			CC-Link Ver. 1		Single		Do		-	druple	Oct	uple
Number of link points *3       I station occupied       RX, RY: 32 points (16 points)*2       RWw: 4 points (16 points)*2       RWw: 4 points (16 points)*2       RWw: 8 points (112 points)*2       RWw: 18 points (112 points)*2       RWW: 12 points (112 points)*2       RWW: 18 points (112 points)*2       RWW: 12 points (112 points)*2		Number of	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote register	Remote I/O	Remote registe
points*3       2 station occupied       RX, RY: 64 points       RX, RY: 64												
3 Staticti Occupied       (80 points)*2       RW: 12 points       (80 points)*2       RW: 12 points       (144 points)*2       RW: 24 points       (304 points)*2       RW: 48 points*4         4 station occupied       RV. PY: 128 points		2 station occupied										
4 station occupied       HX, HY: 128 points (112 points)**       HXW: 15 points RW: 16 points (112 points)**       HXW: 128 points RW: 16 points (208 points)**       HXW: 32 points (208 points)**       HXW: 32 points (208 points)**       HXW: 32 points (198 points)**       64 points**       64 points**       64 points**         Transmission cable       CC-Link Ver. 1.0 compatible CC-Link dedicated cable       FXSU: Compatible CC-Link dedicated cable       FXSU: Compatible from initial product FXSU, FXSUC: Ver. 1.050 or later Connection with FXSUC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).         Communication method       Broadcast polling method       FX=       FX=       FX=         Fransmission format       HDLC compliant       FX=       FX=       FX=         Power supply       24 V DC +20%, -15% 100 mA (external power supply)       FX=       FX=       FX=         Number of occupied I/O points       8 points (Either input or output is available for counting.)       FX       FX=       FX=		3 station occupied							(304 points)*2*4	RWr: 48 points*4		
Transmission cable       CC-Link Ver. 1.10 compatible CC-Link dedicated cable         Compatible CPU module       FX5U.: Compatible from initial product         FX5U.: FX5U:: Ver. 1.050 or later       Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).         Communication method       Broadcast polling method         Transmission format       HDLC compliant         Error control system       CRC (X <sup>ris</sup> + X <sup>ris</sup> + X <sup>s</sup> + 1)         Power supply       24 V DC +20%, -15% 100 mA (external power supply)         Number of occupied I/O points       8 points (Either input or output is available for counting.)		4 station occupied							448 points*4	64 points*4		
FX5UU: Compatible from initial product           Compatible CPU module         FX5U, FX5UC: Ver. 1.050 or later           Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).           Communication method         Broadcast polling method           Irransmission format         HDLC compliant           Error control system         CRC (X <sup>16</sup> + X <sup>12</sup> + X <sup>6</sup> + 1)           Power supply         24 V DC +20%, -15% 100 mA (external power supply)           Number of occupied I/O points         8 points (Either input or output is available for counting.)	Transmission cable	e	CC-Link Ver. 1.	10 compatible C0	C-Link dedicated	l cable		1	1.17		V	
Transmission format         HDLC compliant           Error control system         CRC (X <sup>16</sup> + X <sup>12</sup> + X <sup>6</sup> + 1)           Power supply         24 V DC +20%, -15% 100 mA (external power supply)           Number of occupied I/O points         8 points (Either input or output is available for counting.)	Compatible CPU module FX5U; Compatible from initial product FX5U, FX5UC; Ver. 1.050 or later											
Error control system         CRC (X <sup>16</sup> + X <sup>12</sup> + X <sup>6</sup> + 1)           Power supply         24 V DC +20%, -15% 100 mA (external power supply)           Number of occupied I/O points         8 points (Either input or output is available for counting.)	Communication m	ethod	Broadcast polli	ng method								
Power supply         24 V DC +20%, -15% 100 mA (external power supply)           Number of occupied I/O points         8 points (Either input or output is available for counting.)	Transmission form	at	HDLC compliar	nt								
Power supply         24 V DC +20%, -15% 100 mA (external power supply)           Number of occupied I/O points         8 points (Either input or output is available for counting.)	Error control syste	m	CRC (X16 + X12 -	+ X <sup>5</sup> + 1)								
Number of occupied I/O points 8 points (Either input or output is available for counting.)			24 V DC +20%	, -15% 100 mA (e	external power su	upply)						
		ed I/O points										
	1: The number	of remote I/O points	that can be us	ed CPU module	e varies depend	ding on the nun	nber of input/ou	utput points of t	he extension de	evice.		

\* 1: The number of remote I/O points that can be used CPU module varies depending on the number of input/output points of the extension device. For the limit of the number of I/O points, refer to the following manual.
→ MELSEC IQ-F FX5/FX5U/FX5U/C CPU module Varies Manual (Hardware)
\* 2: The numbers in parentheses are the points that can be used when the module is an intelligent device station.
\* 3: Number of links with FX5U/FX5UC CPU module Ver. 1.100 or later. GX Works3 Ver. 1.047Z or later required. For details on the number of links with FX5U/FX5UC CPU module earlier than Ver. 1.100, refer to the following manual.
→ MELSEC IQ-F FX5 User's Manual (CC-Link)
\* 4: Not applicable to the FX5UJ CPU module. For details, refer to the following manual.
→ MELSEC IQ-F FX5 User's Manual (CC-Link)

#### • FX5-CCLIEF

Item		Specifications			
Station type		Intelligent device station			
Station number		1 to 120 (sets by parameter or program)			
Communication speed		1 Gbps			
Network topology		Line topology, star topology (coexistence of line topology and star topology is also possible), and ring topology			
Maximum station-to-station	distance	Max. 100 m (Conforming to ANSI/TIA/EIA-568-B (Category 5e))			
Cascade connection		Max. 20 stages			
Communication method		Token passing			
	RX	384 points, 48 bytes			
Maximum number of link	RY	384 points, 48 bytes			
points*1	RWr	1024 points, 2048 bytes*2			
	RWw	1024 points, 2048 bytes*2			
Compatible CPU module		FX5UJ: Compatible from initial product FX5U, FX5UC Ver. 1.030 or later. Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).			
Power supply		5 V DC, 10 mA (internal power supply) 24 V DC, 230 mA (external power supply)			
Number of occupied I/O poi	nts	8 points (Either input or output is available for counting.)			

\* 1: The maximum number of link points that a master station can assign to one FX5-CCLIEF module. \* 2: 256 points (512 bytes) when the mode of the master station is online (High-Speed Mode).

For the general specifications for each model, refer to each manual.

#### • FX5-CCLGN-MS

		Specifications	
		Master or local station	
		Master station: 0     Local station: 1 to 120	
	RX	16 K points (16384 points, 2 K bytes)	
cieto e or e otruculo	RY	16 K points (16384 points, 2 K bytes)	
Maximum number of link points per network		8 K points (8192 points, 16 K bytes)	
	RWw	8 K points (8192 points, 16 K bytes)	
	RX	8 K points (8192 points, 1 K bytes)	
Mostor station	RY	8 K points (8192 points, 1 K bytes)	
Waster station	RWr	4 K points (4096 points, 8 K bytes)	
	RWw	4 K points (4096 points, 8 K bytes)	
	RX	16 K points (16384 points, 2 K bytes)	
L a cal atalian	RY	16 K points (16384 points, 2 K bytes)	
Local station	RWr	8 K points (8192 points, 16 K bytes)	
	RWw	8 K points (8192 points, 16 K bytes)	
	· ·	1 Gbps, 100Mbps*2	
cycle		250.00 µs	
		Authentication Class B device	
When used as a	master station	61*3	
When used as a	local station	121	
When used as a	master station	61*3	
When used as a	local station	121	
		For details, refer to MELSEC iQ-F FX5 User's Manual (CC-Link IE TSN).	
Line topology		12000 m (when 121 stations are connected)	
Others		Depends on the system configuration.	
n distance		100 m	
nge		1 to 239	
		Line topology, star topology (coexistence of line topology and star topology is also possible)	
		Time sharing method	
acity		1920 bytes	
		FX5UJ: Ver. 1.040 or later FX5U, FX5UC: Ver. 1.210 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-SV).	
		24 V DC 220 mA (external power supply)	
pints		8 (Either input or output is available for counting.)	
	oints per network Master station Local station Uccal station When used as a When used as a When used as a a Une topology Others n distance ange acity	Noints per network     RX       RWr     RWr       RWw     RX       Master station     RY       RWr     RWr       RWw     RX       RY     RWr       RWw     RX       RY     RWw       RY     RWw       RWr     RWw       Cycle     When used as a master station       When used as a local station     When used as a local station       When used as a local station     When used as a local station       Note that the topology     Others       In distance     ange	

\*1: The maximum number of points for all link devices may not be used simultaneously depending on the number of device stations, or the number of points and assignments of the link devices that are set in the "Network Configuration Settings" of the "Basic Settings".

\*2: Supported by the FX5-CCLGN-MS Ver. 1.010 or later.

\*3: The maximum number of connectable stations (61) includes the master station. When connecting multiple master stations, such as the FX5-CCLGN-M and the FX5-40/80SSC-G, which use device station parameters for the CPU module, the total number of device stations must be less than or equal to the number of device station parameter files that can be saved in the CPU module. For details about the number of device station parameter files that can be saved in the CPU module, refer to the following manual. → MELSEC iQ-F FX5 User's Manual (Application)

#### • FX5-ASL-M

	Specifications
Transmission clock	27.0 kHz
Maximum transmission distance (total extension distance)	200 m*1
Transmission system	DC power supply superimposed total frame/cyclic system
Connection type	Bus type (multi-drop method, T-branch method, tree branch method)
Transmission protocol	Dedicated protocol (AnyWireASLINK)
Error control	Checksum, double check method
Number of connected I/O points	<ul> <li>FX5UJ: Up to 216 points*<sup>2</sup> (192 input points maximum/192 output points maximum)</li> <li>FX5U, FX5UC: Up to 448 points*<sup>2+3</sup> (256 input points maximum/256 output points maximum)</li> </ul>
Number of connected remote modules	Up to 128 modules (the number varies depending on the current consumption of each remote module)
External interface	7-piece spring clamp terminal block push-in type
RAS function	Transmission line disconnection position detection function     Transmission line short-circuit detection function     Transmission power drop detection function
Transmission line (DP, DN)	UL-compliant general-purpose 2-wire cable
Power cable (24 V, 0 V)	UL-compliant general-purpose cable     For dedicated flat cables
Memory	Built-in memory EEPROM (rewrite endurance: 100 thousand times)
Compatible CPU module	FX5UJ: Compatible from initial product         FX5UJ: NSUC: Ver. 1.050 or later         Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Power supply	5 V DC, 200 mA (internal power supply) 24 V DC +15%, -10% 100 mA (external power supply)
Number of occupied I/O points	8 (Either input or output is available for counting.)

\*1: For the remote module in which the transmission line (DP, DN) and module body are integrated, the length of the transmission line (DP, DN) is also included in the total extension.
When laying a 4-wire (DP, DN, 24 V, 0 V) line for fifty meters or more, insert a power line noise filter between the power supply and the line .
For details, refer to the manual of ASLINK filter (ANF-01) made by Anywire Corporation.
\*2: The number of remote I/O points that can be used CPU module varies depending on the number of input/output points of the extension device.

For the limit of the number of I/O points, refer to the following manual. → MELSEC iQ-F FX5S/FX5UJ/FX5U/FX5UC User's Manual (Hardware)

\*3: Supported by FX5U/FX5UC CPU module Ver. 1.100 or later and by GX Works3 Ver. 1.047Z or later.

#### • FX5-DP-M

Items			Specifications
PROFIBUS-DP station type			Class 1 master station
	Electrical standard and characteristics		Compliant with EIA-RS485
	Medium		Shielded twisted pair cable
	Network configuration		Bus topology (or tree topology when repeaters are used)
	Data link method		Between DP-Masters: Token passing Between DP-Master and DP-Slave: Polling
	Encoding method		NRZ
	Transmission speed*1		9.6 kbps, 19.2 kbps, 93.75 kbps, 187.5 kbps, 500 kbps, 1.5 Mbps, 3 Mbps, 6 Mbps, 12 Mbps
Transmission	Transmission distance		Differs depending on transmission speed*2
specifications	Maximum number of repeaters (Between DP-Master and DP-S		3 repeaters
	Number of connectable module (per segment)	es	32 per segment (including repeaters)
	Maximum number of DP-Slaves	s	64 modules*3
	Number of connectable nodes (number of repeaters)		32, 62 (1), 92 (2), 122 (3), 126 (4)
	Transmittable data	Input data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)
	Transmittable data	Output data	Max. of 2048 bytes (Max. of 244 bytes per DP-Slave)
Power supply			24 V DC, 150 mA (internal power supply)
Compatible C	Compatible CPU module		FX5UJ: Compatible from initial product FX5UJ, FX5UC: Ver. 1.110 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
Number of oc	cupied I/O points		8 points (Either input or output is available for counting.)

\*1: Transmission speed accuracy is within ±0.2% (compliant with IEC61158-2).
\*2: For details on the transmission distance, refer to the manual.
\*3: For details on the PROFIBUS-DP network configuration, refer to the manual.

#### • FX5-OPC

		Items		Specifications		
	OPC UA versio	n		1.03		
	Profile			Micro Embedded Device Server Profile For details, refer to the manual.		
	Service			For details, refer to the manual.		
	Address space			For details, refer to the manual.		
	User authentica	ation		User name and password		
OPC UA	Maximum num	per of parallel sess	ions	4		
server	Maximum num	per of subscription	s per session	2		
	Maximum numl subscription	per of monitored it	ems per	500		
	Minimum samp	ling interval of a m	onitored item	100 ms		
	Maximum num	per of trusted certi	ficates	10		
	Time informatio	n		For details, refer to the manual.		
	Network topolo	gy		Star topology		
		Data transmissio	n speed	100/10 Mbps		
		Communication mode		Full-duplex or half-duplex*1		
		Transmission me	thod	Base band		
	Transmission	Interface		RJ45 connector		
	specifications	Maximum segme	ent length	100 m*2		
Ethernet		Number of	100BASE-TX	2 levels maximum <sup>*3</sup>		
		cascade connections	10BASE-T	4 levels maximum*3		
	Hub*1			Hubs with 100BASE-TX or 10BASE-T ports*4 can be used.		
	Connection cat	ole*5		100BASE-TX, 10BASE-T		
	Number of ports			2		
Number of	Number of occupied I/O points			8 points		
Power sup	Power supply			24 V DC, 110 mA (internal power supply)		
Compatible	e CPU module			FX5U, FX5UC: Ver. 1.245 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).		

1: IEEE802.3x flow control is not supported. 2: For maximum segment length (length between hubs), consult the manufacturer of the hub used. 3: This number applies when a repeater hub is used. When using a switching hub, check the number of cascaded stages with the manufacturer of the hub to be used. 4: The ports must comply with the IEEE802.3 100BASE-TX or IEEE802.3 10BASE-T standards. 5: A straight/cross cable can be used.

# Simple motion module FX5-40SSC-S FX5-80SSC-S

Control specification

			Specifications			
			FX5-40SSC-S	FX5-80SSC-S		
Number of c (Virtual serve		ixes ier axis included)	Max. 4 axes	Max. 8 axes		
Operation cy (Operation c		tings) [ms]	0.888/1.777			
Interpolation	n functio	on	Linear interpolation (up t interpolation)	to 4-axis, 2-axis circular		
Control syst	em		linear and arc), Speed co control, Position-speed torque control	ntrol, Trajectory control (both ontrol, Speed-position switching switching control, Speed-		
Acceleration	v/decele	ration process	Trapezoidal acceleration S-curve acceleration/de			
Compensati	on func	tion	Backlash compensation function	n, Electronic gear, Near pass		
Synchronou	s	Input axis	Servo input axis, synchr generation axis	onous encoder axis, command		
control		Output axis	Cam shaft			
		Number of registered cams*1	Up to 64 cams	Up to 128 cams		
Cam control		Cam data format	Stroke ratio data format	, coordinate data format		
		Automatic generation of cam	Automatic generation of cam for rotary cutter			
Control unit			mm, inch, degree, pulse			
Number of p	ositioni	ng data	600 data (positioning data No. 1 to 600)/axis (Can be set with MELSOFT GX Works3 or a sequence program.)			
Backup			Parameters, positioning data, and block start data can be saved on flash ROM (battery-less backup)			
Home	Home metho	position return d	Proximity dog method, Count method 1, Count method 2, Data set method, Scale home position signal detection method, Driver home position return method			
position return	Fast h contro	ome position return I	Provided			
	Auxilia	ary functions	Home position return retry, Home position shift			
	Linear	control	Linear interpolation control (Up to 4 axes)*2 (Vector speed, Reference axis speed)			
	Fixed-	pitch feed control	Fixed-pitch feed control (Up to 4 axes)			
	2-axis	circular interpolation	Auxiliary point-specified circular interpolation, Central point-specified circular interpolation			
	Speed	l control	Speed control (Up to 4 axes)			
Positioning	Speed contro	I-position switching I	INC mode, ABS mode			
		on-speed switching I	INC mode			
	Currer	nt value change	Positioning data, Start N	lo. for a current value changing		
	NOP ir	nstruction	Provided			
	JUMP	instruction	Unconditional JUMP, Co	onditional JUMP		
	LOOP,	LEND	Provided			
	High-le contro	evel positioning I	Block start, Condition start, Wait start, Simultaneous start, Repeated start			
	JOG c	peration	Provided			
Manual	Inching	g operation	Provided			
control	Manua	al pulse generator	Possible to connect 1 m Unit magnification (1 to 1			

	llene	Specifications			
		FX5-40SSC-S	FX5-80SSC-S		
Expansion control	Speed-torque control	Speed control without positioning loops, Torque control Tightening & press-fit control			
Absolute pos	sition system	Provided			
Synchronou	s encoder interface	Up to 4 channels (Total of the CPU interface, and servo a	he internal interface, via PLC mplifier interface)		
Internal interface		1 ch (Incremental)			
	Speed limit function	Speed limit value, JOG spe	ed limit value		
	Torque limit function	Torque limit value same set individual setting	ting, torque limit value		
Functions that limit	Forced stop	Valid/Invalid setting			
control	Software stroke limit function	Movable range check with movable range check with			
	Hardware stroke limit function	Provided			
	Speed change function	Provided			
	Override function	1 to 300 [%]			
Functions that change control	Acceleration/deceleration time change function	Provided			
details	Torque change function	Provided			
	Target position change function	Target position address and speed are changeable			
	M-code output function	Provided			
Other	Step function	Deceleration unit step, Data No. unit step			
functions	Skip function	Via PLC CPU, Via external command signal			
	Teaching function	Provided			
Parameter in	itialization function	Provided			
External inpu	ut signal setting function	Via CPU, Via servo amplifier			
Amplifier-less	s operation function	Provided			
Mark		Continuous Detection mode			
function	Mark detection signal	Up to 4 points			
Mark detection setting		16 settings			
Optional dat	a monitor function	Up to 4 points/axis			
Driver comm	nunication function	Provided			
		Provided			
Digital oscilloscope	Bit data	16 ch			
function*3	Word data	16 ch			

\*1: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
\*2: 4-axis linear interpolation control is enabled only at the reference axis speed.
\*3: 8 ch word data and 8 ch bit data can be displayed in real time.

#### Module specification

Item		Specif	ications		
		FX5-40SSC-S	FX5-80SSC-S		
Number of co	ntrol axes	Max. 4 axes	Max. 8 axes		
Servo amplifie	er connection method	SSCNET III/H			
Maximum ove	erall cable distance [m]	400	800		
Maximum dist	tance between stations [m]	100			
Peripheral I/F		Via CPU module (Ethernet)			
Manual pulse function	generator operation	Possible to connect 1 modu	ıle		
Synchronous function	encoder operation	Possible to connect 4 modul interface, via PLC CPU inter interface)			
	No. of input points	4 points			
	Input method	Positive common/Negative (Photocoupler)	common shared		
	Rated input voltage/ current	24 V DC/Approx. 5 mA			
Input signals	Operating voltage range	19.2 to 26.4 V DC (24 V DC or less)	+10%/-20%, ripple ratio 5%		
(DI)	ON voltage/current	17.5 V DC or more/3.5 mA	or more		
	OFF voltage/current	7 V DC or less/1.0 mA or les	SS		
	Input resistance	Approx. 6.8 kΩ			
	Response time	1 ms or less (OFF→ON, ON	→OFF)		
	Recommended wire size				
	No. of input points	1 point			
	Input method	Positive common/Negative common shared (Photocoupler)			
	Rated input voltage/ current	24 V DC/Approx. 5 mA			
Forced stop input signal (EMI)	Operating voltage range	19.2 to 26.4 V DC (24 V DC +10%/-20%, ripple ratio 5% or less)			
	ON voltage/current	17.5 V DC or more/3.5 mA or more			
	OFF voltage/current	7 V DC or less/1.0 mA or less			
	Input resistance	Approx. 6.8 kΩ			
	Response time	4 ms or less (OFF→ON, ON	→OFF)		
	Recommended wire size	AWG24 (0.2 mm <sup>2</sup> )			

			Specifications
			FX5-40SSC-S FX5-80SSC-S
ignal	Signal input fo	rm	Phase A/Phase B (magnification by 4/magnification by 2/magnification by 1), PULSE/SIGN
Manual pulse generator / Incremental synchronous encoder signal		Input pulse frequency	Max. 1 Mpulse/s (After magnification by 4, up to 4 Mpulse/s)
noc		Pulse width	1 µs or more
o snou	Differential output type	Leading edge/ trailing edge time	0.25 µs or less
lror	(26LS31 or	Phase difference	0.25 µs or more
/nct	equivalent)	Rated input voltage	5.5 V DC or less
al sy		High/Low-voltage	2.0 to 5.25 V DC/0 to 0.8 V DC
ente		Differential voltage	±0.2 V
eme		Cable length	Up to 30 m
/ Incr		Input pulse frequency	Max. 200 kpulse/s (After magnification by 4, up to 800 kpulse/s)
tor		Pulse width	5 µs or more
genera	Voltageoutput/	Leading edge/ trailing edge time	1.2 µs or less
se	Opencollector type (5 V DC)	Phase difference	1.2 µs or more
bul	type (3 v DO)	Rated input voltage	5.5 V DC or less
lanual		High/Low-voltage	3.0 to 5.25 V DC/2 mA or less, 0 to 1.0 V DC/5 mA or more
2		Cable length	Up to 10 m
Compatible CPU module			FX5UJ, FX5U, FX5UC: Compatible from initial product Only 1 module may be connected per system. Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-5V).
	Imber of occup Itput points	ied input/	8 points (Either input or output is available for counting.)
Pc	wer supply		24 V DC +20%/-15% (external power supply)

#### ◇ Motion module

FX5-40SSC-G
FX5-80SSC-G

Control specification

INTHEP of Control axes (Mirtual serve amplifier axis included)         Max. 4 axes         Max. 8 axes           Operation cycle (Operation cycle settings) (ms)         05001.000/2.000/4.000         Interpolation           Interpolation function         Interpolation (pt 0 4 - axis, 2-axis cir interpolation)         PTP (Point To Point) control, Trajectory con interpolation)           Control system         Trapezoidal acceleration/deceleration, Synchronous control         Backlash compensation, Electronic gear, N interpolation/deceleration, Synchronous control         Synchronous control, Synchronous encoder input, command ge com, phase compensation, comfant gear, phase compensation, condition (and interpolation)           Synchronous control         Can data format Automatic         Synchronous encoder input, command ge com, phase compensation, coordinate data for induction           Synchronous encoder input, command gear, phase compensation, coordinate data format Automatic         Synchronous encoder input, command ge command gear, phase compensation, coordinate data for induction           Synchronous encoder input, command gear and backlash compensation of cam generation of cam         Synchronous encoder input, command gear and backlash command gear and to tage and to tage and back stat be saved on flash	Item		Specifications			
Max. 4 axes         Max. 8 axes           Operation cycle (Operation cycle (Operation cycle)         Max. 4 axes         Max. 8 axes           Interpolation cycle (Operation cycle)         0.500/1.000/2.000/4.000         Linear interpolation (up to 4-axis, 2-axis circ interpolation)           Control system         TPP (Point To Point) control, Trajectory con linear and arc), Speed control, Speed-position (Compensation function         Recklash compensation, Electronic gear, N function           Compensation function         Backlash compensation, Electronic gear, N function         Synchronous control           Cam control vit         Number of registered cams**         Up to 128 cams           Cantrol unit         Automatic generation of cam         Automatic generation of cam           Number of positioning data         Stroke ratio data format, coordinate data for ma, inch, degree, pulse           Rokup         Exect-pitch feed control         Fixed-pitch feed control (Can be set with MELSOFT GX Works3 or program.)           Backup         Linear control         Fixed-pitch feed control (Up to 4 axes)           Speed control         Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)         Speed-position writching (Can be set writching pros-speed switching control         Nor mode           Control         Speed control         Fixed-pitch feed control (Up to 4 axes)				FX5-40SSC-G	FX5-80SSC-G	
(Operation cycle settings) [ms]         USUD 100020004.000           Interpolation function         Linear interpolation (up to 4-axis, 2-axis circle therpolation)           Control system         PTP (Point To Point) control, Trajectory concol control, Position-speed switching control, Scare and arc), Speed control, Speed-position-speed switching control, Scare accoleration/deceleration           Acceleration/deceleration process         Trapezoidal acceleration/deceleration           Synchronous control         Synchronous encoder input, command ger control           Synchronous control         Eard ata format           Number of postioning data         Stroke ratio data format           Number of postioning data         Stroke ratio data format           Number of postioning data         Stroke ratio data format           Request         Parameters, positioning data, No. 1 to 6000/a (positioning data) (positioning data, No. 1 to 6000/a (positioning data) (positionin				Max. 4 axes	Max. 8 axes	
Interpolation         Interpolation           Control system         PTP (Point To Point) control, Trajectory control, Position-speed switching control, Score acceleration/deceleration           Acceleration/deceleration process         Trapezoidal acceleration/deceleration, S-curve acceleration/deceleration, S-curve acceleration/deceleration           Compensation function         Backlash compensation, Electronic gear, N function           Synchronous control         Eacklash compensation, cam auto-gene cam, phase compensation, gata No. 1 to 600/A camp came camp camp camp camp camp camp camp camp						
Control system         Inear and arc), Speed control, Speed-poils control, Position-speed switching control, Speed-poils (Compensation function           Acceleration/deceleration process         Surve acceleration/deceleration, Speed-poils           Synchronous control         Backlash compensation, Electronic gear, N function           Synchronous control         Immet of registered cams**         Up to 128 cams           Cam control unit         Stroke ratio data format Automatic generation of cam         Up to 128 cams           Number of positioning data         Stroke ratio data format, coordinate data for Automatic generation of cam for rotary cu control unit           Number of positioning data         Automatic generation of cam         Parameters, positioning data, No. 1 to 600/so program.)           Backup         Driver home position return         Driver home position return method           Inear control         Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           Speed control         Speed control         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)         Speed cont	Interpolation function			-axis, 2-axis circular		
Acceleration/deceleration process Compensation function Compensation function Synchronous control Carn control Carn control Carn cata format Automatic generation of carn Generation of carn Control unit Carn data format Control unit Carn data format Control unit Control Control unit Control Control unit Control Co	Control syste	em		linear and arc), Speed contr control, Position-speed swit torque control	ol, Speed-position switching tching control, Speed-	
Control ended of the control         function         function         Synchronous encoder input, command ger synchronous encoder input, command ger and data format.           Cam can to read Automatic generation of cam         Stroke ratio data format, coordinate data for Automatic generation of cam for rotary or mm, inch, degree, pulse           Control unit         Mumber of positioning data         Automatic generation of cam for rotary or mm, inch, degree, pulse           Backup         Parameters, positioning data, and block st be saved on flash ROM (battery-less back).           Position return         Driver home position return method           Fixed-pitch feed control         Fixed-pitch feed control           Speed control         Speed control           Speed control         Speed control           Speed control         Speed control           Positioning control         NC mode, ABS mode           MoP instruction         Unconditional JUMP, Conditional JUMP           UOP justruction         Provided           Manual control         Provided           Manual pulse generator         Provided           Manual pulse generator         Speed control without positioning loops, Tc rightening & press-fit control           Speed limit function	Acceleration	v/deceler	ration process	S-curve acceleration/decele	eration	
Synchronous control Cam contro	Compensati	on funct	ion	function		
Cam control         registered cams**i Cam data format Automatic generation of cam         Stroke ratio data format, coordinate data for Automatic generation of cam for rotary co mm, inch, degree, pulse           Number of positioning data         Broke ratio data format, coordinate data for Automatic generation of cam for rotary co Control unit         Broke ratio data format, coordinate data for mm, inch, degree, pulse           Backup         Parameters, positioning data, and block sts be saved on flash FDOM (batter)-less backu.           Home position return         Driver home position return method           Linear control         Fixed-pitch feed control           Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           Speed control         Speed control           Speed-position switching control         INC mode           Position-speed switching control         INC mode           MOP instruction         Provided           MUMP instruction         Provided           Manual control         GoG operation           Manual control         Speed-torque control           Speed control         Speed control           Manual control         Provided           Manual control         GoG operation           Manual position system         Made conpatible by setting a battry to se speed control without positioning loops, Tc Tghtening & press-fit control           S	Synchronous	s contro				
Automatic generation of cam         Automatic generation of cam for rotary or mm, inch, degree, pulse           Number of positioning data         mm, inch, degree, pulse         600 data (positioning data No. 1 to 600//a (Can be set with MELSOFT GX Works3 or program.)           Backup         Parameters, positioning data, and block st be saved on flash ROM (battery-less backu Home position return         Driver home position return method           Linear control         Fixed-pitch feed control         Fixed-pitch feed control         Speed control           Speed control         Speed control         Speed control         Speed control           Speed-position switching control         NC mode         NC mode           NOP instruction         Provided         NC mode           Manual control         Control unit value change         Provided           MoP instruction         Provided         NOP instruction           Manual control         Inching operation         Provided           Manual control         Speed-torque control         Speed control without positioning a batery to se start, Repeated start           Manual control         Speed init function         Speed control without positioning batery to se se synchronous           Speed init function         Speed control without positioning batery to se se serve amplification (ft to 10000 times)           Speed linit function         Speed linit value, JOG spee				Up to 128 cams		
Upsile         Upsile         Upsile         Mail           Number of positioning data         mm, inch, degree, pulse         600 data (positioning data No. 1 to 600/a (Can be set with MELSOFT GX Works3 or program.)           Backup         Parameters, positioning data, and block st be saved on flash ROM (battery-less back)           Home position return         Driver home position return method           Linear control         Exed-pitch feed control         Exed-pitch feed control           2-axis circular interpolation control         Exed-pitch feed control         Speed control           2-axis circular interpolation control         Speed control         Speed control         Speed control           2-axis circular interpolation control         Current value change         Positioning data, Start No. for a current value control           MOP instruction         Provided         INC mode         INC mode           Manual control         Inching operation         Provided         INMP           Manual control         Speed-torque control         Speed control         Speed control           Kapansion control         Speed-torque control         Provided           Manual pulse generator         Provided         Speed control           Kapansion control         Speed-torque control         Speed control of the via PLC CPL and serva ampifier interface)	Cam control					
Number of positioning data         BOO data (positioning data No. 1 to 600/a (Can be set with MELSOFT GX Works3 or program.)           Backup         Parameters, positioning data, and block st be saved on flash ROM (battery-less back).           Home position return         Driver home position return method Linear interpolation control (Up to 4 axes) (Vector speed, Reference axis speed)           Positioning control         Fixed-pitch feed control         Fixed-pitch feed control           Speed control         Speed control         Speed control           Speed-position switching control         NC mode, ABS mode           Positioning data, Start No. for a current value notrol         NC mode           NOP instruction         Provided           JUMP instruction         Provided           JUMP instruction         Provided           Manual         Inching operation           Manual         Speed-torque control           Speed-torque control         Speed control of Naual pulse generator           Manual pulse generator         Provided           Manual pulse generator         Made compatible by setting a battery to set up to 4 channes (Total of the, via PLC CPL and servo amplifier interface)           Speed imit function         Speed imit value, JOG speed imit value           Torque limit function         Speed imit value, JOG speed imit value           Functions that imit control	Control unit		generation of cam		am for rotary cutter	
Number of positioning data         ICan be set with MELSOFT GX Works3 or program.)           Backup         Parameters, positioning data, and block sti be saved on flash ROM (battery-less backu be saved on flash ROM (battery-less backu be saved on flash ROM (battery-less backu be saved on flash ROM (battery-less backu linear interpolation control (Up to 4 axes)           Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)           Speed control         Speed control (Up to 4 axes)           Positioning control         Speed control (Up to 4 axes)           Position-speed switching control         NC mode, ABS mode           Position-speed switching control         NC mode           Positioning data, Start No. for a current vali NOP instruction         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided           Manual control         Speed-torque control         Speed control without positioning loops, Tc Tghtening & press-fit control           Manual pulse generator         Nade compatible by setting a battery to set Speed initi function         Speed limit value           Torque limit function         Torque limit value, JOG speed limit value         Torque limit ndividual setting           Speed insystem         Made compatible	Control unit				No. 1 to 600)/avia	
Backdup         be saved on flash ROM (battery-less backd)           Home position return         Driver home position return method           Linear control         Linear interpolation control (Up to 4 axes)           Fixed-pitch feed control         Fixed-pitch feed control           2-axis circular interpolation         Auxiliary point-specified circular interpolati           Speed control         Speed control           Position-speed switching control         NC mode, ABS mode           Position-speed switching control         NC mode           Qurrent value change         Positioning data, Start No. for a current value nortol           VDP instruction         Provided           JOG operation         Provided           Manual control         Inching operation           Provided         Provided           Manual control         Speed-torque control           Speed-torque control         Speed control           Manual control         Speed-torque control           Manual control         Speed-torque control           Speed-torque control         Speed control without positioning loops, Tc Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to see           Synchronous         Speed limit function           Torque limit function	Number of p	ositionir	ng data	(Can be set with MELSOFT		
Linear control         Linear interpolation control (Up to 4 axes) (Vector speed, Reference axis speed)           Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           2-axis circular interpolation         Central point-specified circular interpolation Central point-specified circular interpolation           Speed control         Speed control           Positioning control         Speed-position switching control         INC mode           Position-speed switching control         INC mode         INC mode           Quirent value change         Positioning data, Start No. for a current value control         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP         INC mode           Manual control         JOG operation         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           Manual control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Manual control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Masolute position system         Made compatible by setting a battery to se synchronous         Speed limit function           Torque limit function         Torque limit value, JOG speed limit value         Torque limit value Torque limit value, JOG speed limit value           Forced stop         Via bu	Backup					
Enter control         [Vector speed, Reference axis speed]           Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           2-axis circular interpolation         Central point-specified circular interpolation           Speed control         Speed control           Speed-position switching control         NC mode, ABS mode           Position-speed switching control         NC mode           Querent value change         Positioning data, Start No. for a current value control           NOP instruction         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided           Manual control         Inching operation           Anal pulse generator         Provided           Manual control         Speed-torque control           Manual pulse generator         Speed control without positioning loops, To Tightening & press-fit control           Masolute position system         Made compatible by setting a battery to se           Synchronous         Speed limit function         Speed limit value           Torque limit function         Torque limit value ange check with current feed value movable range check with machine feed value function           Forced stop         Via buffer memory, Valid/Invalid setting           Speed change function         1 to 300 [%] <td>Home positi</td> <td>ion retur</td> <td>'n</td> <td></td> <td></td>	Home positi	ion retur	'n			
Fixed-pitch feed control         Fixed-pitch feed control (Up to 4 axes)           2-axis circular interpolation         Auxiliary point-specified circular interpolation Central point-specified circular interpolation           Speed control         Speed control (Up to 4 axes)           Speed-position switching control         Speed control (Up to 4 axes)           Position-speed switching control         INC mode, ABS mode           Outron         Position-speed switching control         INC mode           Current value change         Positioning data, Start No. for a current value change           NOP instruction         Provided           JOG operation         Provided           Manual control         Inching operation           Control         Provided           Manual control         Speed-torque control           Speed-torque control         Speed control without positioning loops, To trightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Speed limit function           Speed init function         Torque limit function         Torque limit value           Torque limit function         Torque limit value, JOG speed limit value         Torque limit function           Speed dimit start function         Provided         Made compatible by setting a battery to set Vickurd functin           Synchronouse		Linear	control			
Positioning control         2-axis circular interpolation         Auxiliary point-specified circular interpolation Central point-specified circular interpolation Speed control           Positioning control         Speed control (Up to 4 axes)         INC mode, ABS mode           Position-speed switching control         INC mode, ABS mode         INC mode           Position-speed switching control         Positioning data, Start No. for a current valie         Position-speed switching control           NOP instruction         Provided         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           JOG operation         Provided         Provided           Manual control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to see Up to 4 channels (Total of the, via PLC CPU and servo amplifier interface)           Speed limit function         Torque limit function         Speed limit value movable range check with current feed vali movable range check with machine feed vali mo		<u> </u>				
Speed control         Speed control (Up to 4 axes)           Positioning control         Speed-position switching control         INC mode, ABS mode           Position-speed switching control         INC mode         INC mode           Quirent value change         Positioning data, Start No. for a current value NOP instruction         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP         INC mode           Manual control         JOG operation         Provided           Manual control         Inching operation         Provided           Manual control         Speed-torque control         Speed control without positioning ing the ing speed for the ing speed limit value           Speed limit function         Speed limit function         Speed limit value, JOG speed limit value Torque limit value series speed limit value for ced stop         Speed limit value, JOG speed limit value for ced stop         Speed limit value individual setting           Functions that limit control         Speed change function         Novable range check with machine feed value movable range check with machine feed value individual setting           Functions that change thar change function         Provided         Provided           Acceleration/				Auxiliary point-specified circular interpolation,		
Speed-position switching control         INC mode, ABS mode           Position-speed switching control         INC mode, ABS mode           Position-speed switching control         INC mode           Via Department         Positioning data, Start No. for a current valid Positioning data, Start No. for a current valid Provided           NOP instruction         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided           Manual control         JOG operation         Provided           Manual control         Inching operation         Provided           Manual pulse generator control         Speed-torque control         Speed control without positioning loops, To rightening & press-fit control           Absolute position system         Made compatible by setting a battery to se synchronous         Speed limit function           Functions that limit control         Torque limit function         Torque limit value, JOG speed limit value Torque limit value, JOG speed limit value           Functions that limit control         Speed change function         Provided           Functions that limit control         Speed change function         Provided           Functions that change function         Provided         Provided           Acceleration/deceleration that change function         Provided         Provided						
Control         Position-speed switching control         INC mode           Qurrent value change         Positioning data, Start No. for a current value Positioning data, Start No. for a current value NOP instruction         Provided           JUMP instruction         Provided         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           JOG operation         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           JOG operation         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           JOG operation         Provided         Block start, Condition start, Wait start, Sim start, Repeated start           Control         Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to see           Synchronous         Speed limit function         Torque limit value, JOG speed limit value           Torque limit function         Torque limit value, JOG speed limit value         Torque limit function           Forced stop         Via buffer memory, Valid/Invalid setting         Movable range check with machine feed value	Positioning	Speed-position switching				
NOP instruction         Provided           JUMP instruction         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided           High-level positioning control         Block start, Condition start, Wait start, Sim start, Repeated start           Manual control         JOG operation         Provided           Manual control         Inching operation         Provided           Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times))           Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to see Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Speed limit function         Torque limit value, JOG speed limit value           Torque climit function         Torque limit value, and Speed limit value           Forced stop         Via buffer memory, Valid/Invalid setting           Functions that limit control         Speed change function         Provided           Acceleration/deceleration tranction         Provided         Provided           Acceleration/deceleration tranction         Provided         Provided           Torque change function         Target position address and speed are cha morable range to cCPU, Via external command signa				INC mode		
JUMP instruction         Unconditional JUMP, Conditional JUMP           LOOP, LEND         Provided           High-level positioning control         Block start, Condition start, Wait start, Sim start, Repeated start           Manual control         Inching operation         Provided           Manual control         Inching operation         Provided           Manual control         Inching operation         Provided           Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, Tc Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to see           Synchronous         Speed limit function         Torque limit value, JOG speed limit value           Torque limit function         Torque limit individual setting         Movable range check with current feed vali movable range check with machine feed vali movable range c		Current value change		Positioning data, Start No. f	for a current value changing	
LOOP, LEND         Provided           High-level positioning control         Block start, Condition start, Wait start, Sim start, Repeated start           JOG operation         Provided           Manual control         Inching operation         Provided           Manual control         Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Synchronous         Speed limit function         Torque limit value, JOG speed limit value           Torque limit function         Torque limit value, JOG speed limit value           Torque limit function         Torque limit individual setting           Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Provided           Acceleration/deceleration details         Speed change function           Torque change function         Torque change function           Torque change function         Provided           Torque change function         Target position address and speed are change function           Torque change function         Target pos						
High-level positioning control         Block start, Condition start, Wait start, Sim start, Repeated start           Manual control         JOG operation         Provided           Manual control         Inching operation         Provided           Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Synchronous         Speed limit function         Torque limit value, JOG speed limit value           Torque limit function         Torque limit value same setting, torque limit individual setting           Functions that limit control         Speed limit function         Movable range check with current feed vali movable range check with machine feed vali movable range check with machine feed vali movable range check with machine feed vali movable range check with current feed vali movable range					tional JUMP	
control         start, Repeated start           Manual control         JOG operation         Provided           Manual control         Inching operation         Provided           Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Synchronous         Speed limit function         Speed limit value, JOG speed limit value           Torque limit function         Speed limit value, JOG speed limit value           Forced stop         Via buffer memory, Valid/Invalid setting           Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Movable range check with machine feed val movable range check with machine feed val movable range check with machine feed val movable range check with current feed val movable range check with machine feed val movable range check with machine feed val movable range check with current feed val movable range check with current feed val movable range check with machine feed val movable range check with machine feed val movable range check with current feed val movable range check with curent f						
Manual control         Inching operation         Provided           Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times))         Speed-torque control         Speed control without positioning loops, Tc Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Synchronous         Speed limit function         Speed limit value, JOG speed limit value           Torque limit function         Torque limit value, and servo amplifier interface)           Software stroke limit function         Torque limit value same setting, torque limit individual setting           Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Provided           Hardware stroke limit function         Provided           Acceleration/deceleration (details)         Acceleration/deceleration time change function           Torque change function         Provided           Target position change function         Target position address and speed are change function           M-code output function         Provided           Other function         Step function           Keep function         Provided           Target position change function         Provided           Other function	control			start, Repeated start	Wait start, Simultaneous	
Control         Manual pulse generator         Possible to connect 1 module (Incremental Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Speed limit function         Torque limit function         Speed limit value, JOG speed limit value           Torque limit function         Torque limit value, and servo amplifier interface)         Speed limit value, JOG speed limit value           Forced stop         Via buffer memory, Valid/Invalid setting         Torque limit function         Movable range check with current feed vali movable range check with machine feed vali movable range to the function           Functions that change control details         Speed change function         Provided           Target position change function         Provided         Target position address and speed are cha movable mange function           M-code output function         Provided         Target position address and speed are cha movable	Monual	<u> </u>				
Imanual pulse generator         Unit magnification (1 to 10000 times)           Expansion control         Speed-torque control         Speed control without positioning loops, To Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Functions that limit control         Speed limit function         Speed limit value, JOG speed limit value           Functions that limit control         Forced stop         Via buffer memory, Valid/Invalid setting           Functions that limit control         Speed limit function         Movable range check with current feed vali movable range check with machine feed vali movable range check with machine feed vali movable range check with current feed vali movable rang					ile (Incremental)	
Control         Speed-longle control         Tightening & press-fit control           Absolute position system         Made compatible by setting a battery to set Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Synchronous encoder interface         Up to 4 channels (Total of the, via PLC CPL and servo amplifier interface)           Functions that limit control         Speed limit function         Speed limit value, JOG speed limit value           Forced stop         Via buffer memory, Valid/Invalid setting         Torque limit individual setting           Software stroke limit function         Movable range check with current feed vali movable range check with machine feed vali function         Provided           Speed change function         1 to 300 [%]         Provided           Override function         1 to 300 [%]         Provided           Torque change function         Provided         Provided           Torque change function         Target position change function         Provided           Target position change function         Provided         Target position address and speed are change function           M-code output function         Provided         Provided           Other function         Step function         Provided           M-code output function         Provided         Via PLC CPU, Via external command signal	Expansion			Unit magnification (1 to 100	00 times)	
Synchronous encoder interface         Up to 4 channels (Total of the, via PLC CPU and servo amplifier interface)           Functions that limit control         Speed limit function         Speed limit value, JOG speed limit value           Functions that limit control         Forced stop         Via buffer memory, Valid/Invalid setting           Functions that limit control         Forced stop         Via buffer memory, Valid/Invalid setting           Functions that change control         Software stroke limit function         Movable range check with current feed val movable range check with machine feed val provided           Functions that change tontrol         Override function Target position change function         Provided           Target position change function         Provided         Target position address and speed are chan there to ange function           Other functions         Step function         Provided           Skip function         Via PLC CPU, Via external command signal		Speed	-torque control			
Synchronous encoder interface         and servo amplifier interface)           Speed limit function         Speed limit value, JOG speed limit value           Torque limit function         Torque limit value same setting, torque limit individual setting           Functions         Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Movable range check with current feed vali movable range check with machine feed vali toncition           Function	Absolute pos	sition sy	stem			
Speed limit function         Speed limit value, JOG speed limit value           Functions that limit control         Torque limit function         Torque limit value same setting, torque limit individual setting           Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Movable range check with current feed valit movable range check with machine feed valit movable range check with machine feed valit function           Functions that charge control         Speed change function         Provided           Override function         1 to 300 [%]         Provided           Torque change function         Provided         Provided           Torque change function         Provided         Target position address and speed are cha           M-code output function         Provided         Target position address and speed are cha           M-code output function         Provided         Provided           Other functions         Skip function         Via PLC CPU, Via external command signal	Synchronous	s encod	er interface			
Functions that limit control         Torque limit function         Torque limit value same setting, torque limit individual setting           Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Movable range check with current feed vali movable range check with machine feed vali movable range check with machine feed vali movable range check with machine feed vali function           Functions that change that change that change function         Provided           Override function details         Coeleration/deceleration time change function         Provided           Torque change function time change function         Provided         Provided           Target position change function         Provided         Target position address and speed are change torque change function           Other functions         Step function         Provided           M-code output function function         Provided           Other function         Step function         Provided           Skip function         Via PLC CPU, Via external command signal		Speed	limit function	· · · · · · · · · · · · · · · · · · ·		
Functions that limit control         Forced stop         Via buffer memory, Valid/Invalid setting           Software stroke limit function         Movable range check with current feed val movable range check with machine feed val provided           Functions function         Speed change function         Provided           Override function         1 to 300 [%]         Provided           Acceleration/deceleration time change function         Provided         Provided           Target position change function         Provided         Target position address and speed are cha marget position unit step, Data No. unit step           Other functions         Skip function         Via PLC CPU, Via external command signal				Torque limit value same set		
Maximum         Software stroke limit function         Movable range check with current feed val movable range check with machine feed val provided           Functions         Speed change function         Provided           Override function         1 to 300 [%]         Provided           Acceleration/deceleration time change function         Provided         Provided           Target position change function         Provided         Target position address and speed are cha Target position unit step, Data No. unit step           Other functions         Step function         Provided		Forced	stop		valid setting	
function         movable range check with machine feed value           Hardware stroke limit function         Provided           Provided         Provided           Override function         1 to 300 [%]           Acceleration/deceleration time change function         Provided           Torque change function         Provided           Torque change function         Provided           Torque change function         Provided           Target position change function         Provided           Mc-code output function         Provided           Other functions         Step function           Skip function         Via PLC CPU, Via external command signal			· · · · · · · · · · · · · · · · · · ·			
Interction         Provided           Speed change function         1 to 300 [%]           Override function         1 to 300 [%]           Acceleration/deceleration time change function         Provided           Torque change function         Provided           Target position change function         Target position address and speed are change           M-code output function         Provided           Other         Step function           Skip function         Via PLC CPU, Via external command signal	CONTROL	functio Hardwa	n are stroke limit	movable range check with machine feed value		
Functions         Override function         1 to 300 [%]           Acceleration/deceleration time change function         Provided           Torque change function         Provided           Target position change function         Provided           Other functions         M-code output function         Provided           Skip function         Deceleration unit step, Data No. unit step           Value COUL         Via PLC CPU, Via external command signal						
Matceleration/deceleration         Provided           Acceleration/deceleration         Provided           Intercent of time change function         Provided           Target position change function         Target position address and speed are change function           M-code output function         Provided           Other         Step function           Skip function         Deceleration unit step, Data No. unit step           Via PLC CPU, Via external command signal         Via PLC CPU, Via external command signal		<u> </u>	0			
Control details         Time change function         Provided           Target position change function         Target position address and speed are change         Target position address and speed are change           M-code output function         Provided         Provided           Other functions         Skip function         Deceleration unit step, Data No. unit step           Skip function         Via PLC CPU, Via external command signal		Accele	ration/deceleration			
Target position change function         Target position address and speed are changed Provided           M-code output function         Provided           Other functions         Step function           Skip function         Via PLC CPU, Via external command signal	control	time cr	0			
M-code output function         Provided           Other         Step function         Deceleration unit step, Data No. unit step           functions         Skip function         Via PLC CPU, Via external command signal		Target	position change	Target position address and	l speed are changeable	
functions Skip function Via PLC CPU, Via external command signa				Provided		
	Other	<u> </u>			a No. unit step	
Teaching function		Skip fu	nction		· · · · · · · · · · · · · · · · · · ·	
		Teaching function		Provided		
Parameter initialization function Provided	Parameter in	nitializatio	on function	Provided		

Item		Specifications		
		FX5-40SSC-G	FX5-80SSC-G	
Mark		Continuous Detection mode, Specified Number of Detections mode, Ring Buffer mode		
detection function	Mark detection signal	Signals for the number of ax amplifiers	tes of the connected servo	
	Mark detection setting	16 settings		
Optional dat	a monitor function	Up to 4 points/axis		
Event history	/ function	Provided		
Servo transient transmission function		Provided		
Digital oscilloscope	Bit data	16 ch		
function*3	Word data	16 ch		

\*1: The number of registered cams varies depending on the memory capacity, cam resolution, and the number of coordinates.
\*2: 4-axis linear interpolation control is enabled only at the reference axis speed.
\*3: 8 ch word data and 8 ch bit data can be displayed in real time.

#### Module specification

Item		Specifications		
		FX5-40SSC-G	FX5-80SSC-G	
Communication spe	ed	1 Gbps		
Maximum number o stations per network		Motion control stations: 4 Standard stations: 16	Motion control stations: 8 Standard stations: 16	
Communication cab	ble	Ethernet cable (Category 5e of shielded, STP))	r higher, straight cable (double-	
Maximum station-to distance	-station	100 m		
Maximum number o	of networks	239		
Network topology*		Line topology, star topology (Coexistence of line topology and star topology is also possible.)		
Communication me	thod	Time sharing method		
Transient transmissi	on capacity	1920 bytes		
Maximum number of link points per	RX/RY	8192 points, 1K bytes (When used as a master station)		
network	RWr/RWw	1024 points, 2K bytes (When used as a master station)		
Maximum number of link points per	RX/RY	8192 points, 1K bytes (When used as a master station)		
station	RWr/RWw	1024 points, 2K bytes (When used as a master station)		
Compatible CPU module		FX5U, FX5UC: Ver. 1.230 or later Connection with FX5UC CPU module requires connector conversion module (FX5-CNV-IFC) or extension power supply module (FX5-C1PS-SV).		
Number of occupied input/ output points		8 points (Either input or output is available for counting.)		
Power supply		24 V DC +20%/-15% (external power supply)		

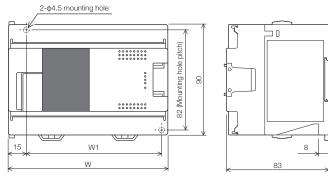
\*: Use a switching hub (certified class: B) for star topology.

#### **CPU** module

2-φ4.5 mounting hole (Mounting hole pitch) •••• 8 \*\*\*\*\*\*\* 82 ф 15 W1 8 79 W

- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm		MASS (Weight): kg
FX5S-30M	100	81	Approx. 0.45
FX5S-40M	130	111	Approx. 0.55
FX5S-60M□	175	156	Approx. 0.65

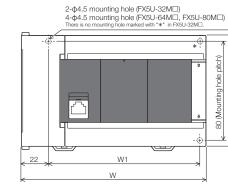


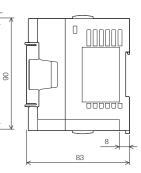
- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm		MASS (Weight): kg
FX5UJ-24M□	95	76	Approx. 0.55
FX5UJ-40M	130	111	Approx. 0.65
FX5UJ-60M□	175	156	Approx. 0.80

pitch)

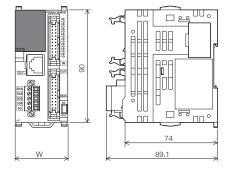
80 (Mounting hole





- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm	W1: mm Mounting hole pitches	MASS (Weight): kg
FX5U-32MR/ES, FX5U-32MT/ES, FX5U-32MT/ESS FX5U-32MR/DS, FX5U-32MT/DS, FX5U-32MT/DSS	150	123	Approx. 0.7
FX5U-64MR/ES, FX5U-64MT/ES, FX5U-64MT/ESS FX5U-64MR/DS, FX5U-64MT/DS, FX5U-64MT/DSS	220	193	Approx. 1.0
FX5U-80MR/ES, FX5U-80MT/ES, FX5U-80MT/ESS FX5U-80MR/DS, FX5U-80MT/DS, FX5U-80MT/DSS	285	258	Approx. 1.2



- External color: Main body, Munsell 0.6B7.6/0.2

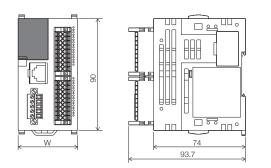
- Accessories: FX2NC-100MPCB type power cable FX2NC-100BPCB type power cable (FX5UC-IIMT/D only)

Model	W: mm	MASS (Weight): kg
FX5UC-32MT/D, FX5UC-32MT/DSS	42.1	Approx. 0.2
FX5UC-64MT/D, FX5UC-64MT/DSS	62.2	Approx. 0.3
FX5UC-96MT/D, FX5UC-96MT/DSS	82.3	Approx. 0.35

Unit: mm



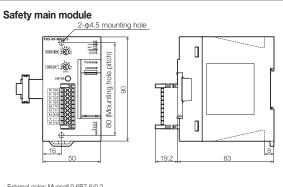
Unit: mm



- External color: Main body, Munsell 0.6B7.6/0.2 - Accessories: FX2NC-100MPCB type power cable

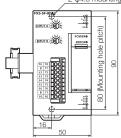
Model	W: mm	MASS (Weight): kg
FX5UC-32MT/DS-TS, FX5UC-32MT/DSS-TS	48.1	Approx. 0.25
FX5UC-32MR/DS-TS	68.2	Approx. 0.35

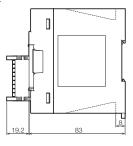
#### Safety extension module



- External color. Multisell 0.007.0/0.2			
	MASS (Weight): kg		
FX5-SF-MU4T5	Approx. 0.3		

Safety input	expansion module	
	2-04.5 mounting hole	



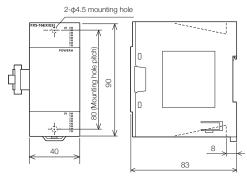


External color: Munsell 0.6B7.6/0.2 FX5-SF-8

Model	MASS (Weight): kg
8DI4	Approx. 0.25

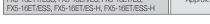
#### I/O module

Input module/output module (extension cable type), high-speed pulse input/output module

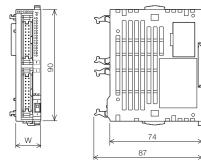


- External color: Munsell 0.6B7.6/0.2

Model	
FX5-8EX/ES, FX5-8EYR/ES, FX5-8EYT/ES, FX5-8EYT/ESS	Approx. 0.2
FX5-16EX/ES, FX5-16EYR/ES, FX5-16EYT/ES, FX5-16EYT/ESS, FX5-16ER/ES, FX5-16ET/ES,	Approx. 0.25



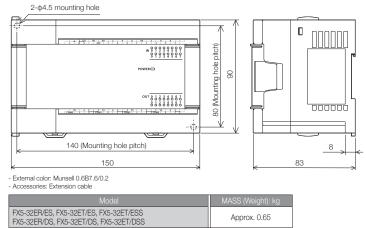
#### Input module/output module (extension connector type)



- External color: Munsell 0.6B7.6/0.2

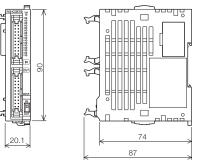
Model	W: mm	MASS (Weight): kg
FX5-C16EX/D, FX5-C16EX/DS FX5-C16EYT/D, FX5-C16EYT/DSS	14.6	Approx. 0.1
FX5-C32EX/D, FX5-C32EX/DS FX5-C32EYT/D, FX5-C32EYT/DSS	20.1	Approx. 0.15

#### Powered input/output module



	www.coo.evelging.reg
FX5-32ER/ES, FX5-32ET/ES, FX5-32ET/ESS FX5-32ER/DS, FX5-32ET/DS, FX5-32ET/DSS	Approx. 0.65

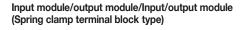
#### Input/output module (extension connector type)

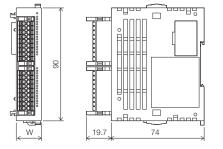


- External color: Munsell 0.6B7.6/0.2

Model	MASS (Weight): kg
FX5-C32ET/D, FX5-C32ET/DSS	Approx. 0.15

# 12 Specifications





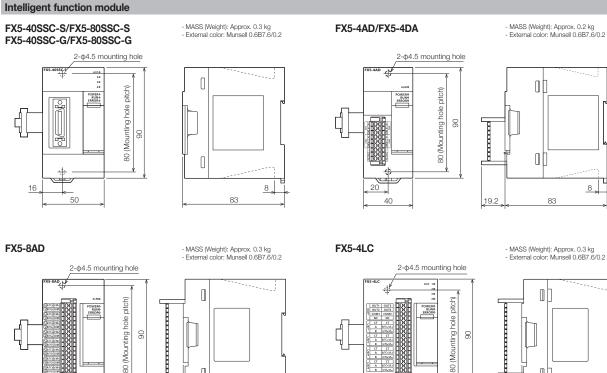
- External color: Main body, Munsell 0.6B7.6/0.2

Model	W: mm	MASS (Weight): kg
FX5-C16EYR/D-TS	30.7	Approx. 0.2
FX5-C32EX/DS-TS, FX5-C32EYT/D-TS, FX5-C32EYT/DSS-TS, FX5-C32ET/DS-TS, FX5-C32ET/DSS-TS	20.1	Approx. 0.15



Unit: mm

Unit: mm

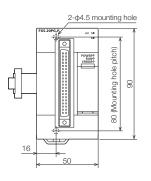


80 (Mounting hole pitch) 6 ¢ 16 50



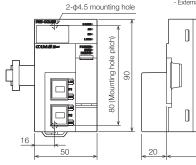
- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2







#### FX5-CCLIEF









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CCL-MS

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MSTo 156K0 625K0 2.5M0 5M0 10M0

FX5-CCL-MS

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2-ф4.5 mounting hole

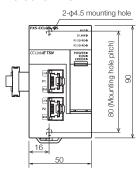
80 (Mounting hole pitch)

6

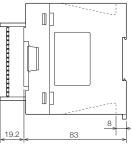
RDO

POWER® RUN® ERROR®

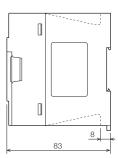
#### FX5-CCLGN-MS



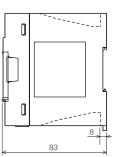


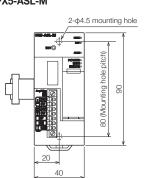


- MASS (Weight): Approx. 0.3 kg - External color: Munsell 0.6B7.6/0.2



# - MASS (Weight): Approx. 0.3 kg - External color: Munsell 0.6B7.6/0.2





2-φ4.5 mounting hole

80 (Mounting hole pitch) 90

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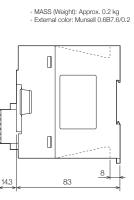
11 OWER0 RUN0 IRROR0

5.

DO J.

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- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2

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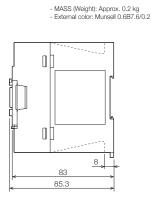
- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2

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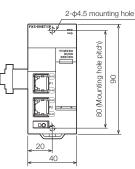
2-φ4.5 mounting hole 4 844 856 pitch) Q 80 (Mounting hole q 6 20

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FX5-DP-M



FX5-ENET/IP



- MASS (Weight): Approx. 0.2 kg - External color: Munsell 0.6B7.6/0.2

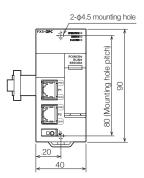
Unit: mm



FX5-OPC

FX5-ENET

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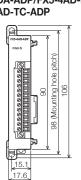
# 8 83

- MASS (Weight): Approx. 0.1 kg - External color: Munsell 0.6B7.6/0.2

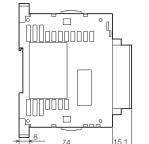
**Expansion adapter** 

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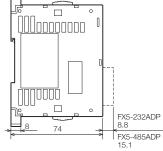
FX5-4A-ADP/FX5-4AD-ADP FX5-4DA-ADP/FX5-4AD-PT-ADP



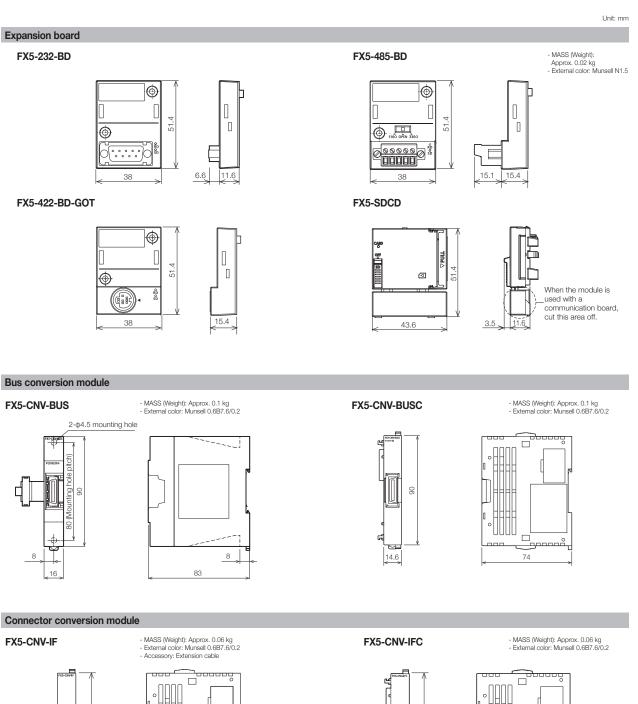
#### FX5-232ADP/FX5-485ADP

- MASS (Weight): Approx. 0.08 kg - External color: Munsell 0.6B7.6/0.2

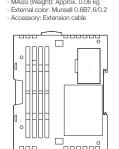




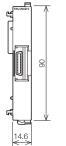
FX5-ASL-M

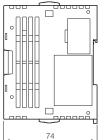


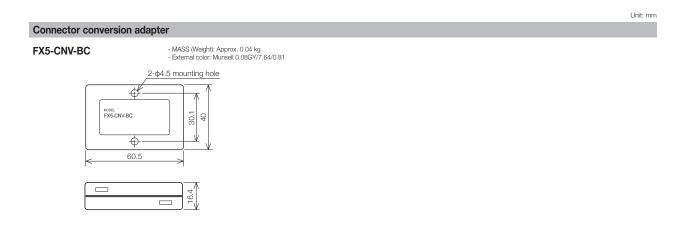




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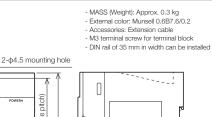


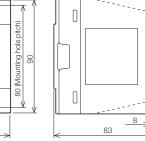




#### FX5 extension power supply module

#### FX5-1PSU-5V

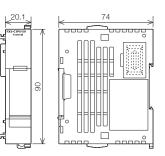




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#### FX5-C1PS-5V

#### - MASS (Weight): Approx. 0.1 kg - External color: Munsell 0.6B7.6/0.2



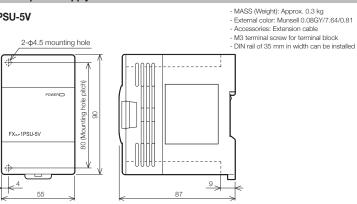
#### FX3 extension power supply module

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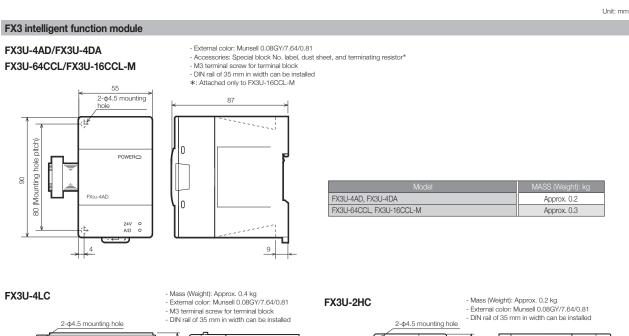
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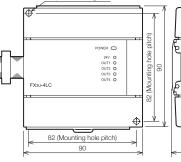
#### FX3U-1PSU-5V

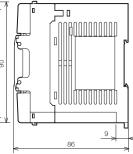
16

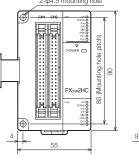


# 12 Specifications









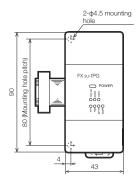
87

Mass (Weight): Approx. 0.2 kg
External color: Munsell 0.08GY/7.64/0.81
DIN rail of 35 mm in width can be installed

Ē

#### FX3U-1PG

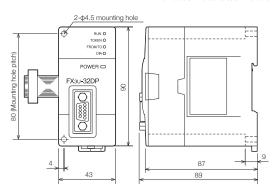
Mass (Weight): Approx. 0.2 kg
External color: Munsell 0.08GY/7.64/0.81
M3 terminal screw for terminal block
DIN rail of 35 mm in width can be installed





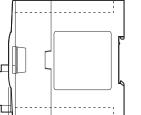
#### FX3U-32DP

Mass (Weight): Approx. 0.2 kg
 External color: Munsell 0.08GY/7.64/0.81



#### FX3U-128ASL-M

2-ф4.5 mounting hole

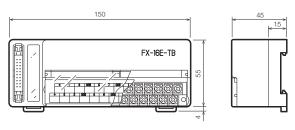


87

95.5

12 Specifications

#### Terminal block (common to all models)



External color: Munsell 0.08GY/7.64/0.81
 Accessory: Terminal block arrangement card
 M3.5 terminal screw for terminal block
 DIN rail of 35 mm in width can only be installed

Unit: mm

# 12 Specifications



# **Terminal Arrangement**

## FX5S CPU module

#### FX5S-30MR/ES, FX5S-30MT/ES

L N X0 2 4 6 X10 12 14 16
0V Y0 2 COM1 5 7 Y10 12 Y13 15
24V COM0 1 3 Y4 6 COM2 11 COM3 14

#### FX5S-30MT/ESS

																			_		
	0	V	Y	Ό	2	2	+\	/1	Ę	5	7	7	Y٠	10	1	2	Y٠	13	1	5	
24	ł٧	+\	/0	1		3	3	Y	4	6	6	+\	/2	1	1	+\	/3	1	4		

#### FX5S-40MR/ES, FX5S-40MT/ES

L N X0 2 4 6 X10 12 14 16 X20 22 24 26
0V Y0 2 • Y4 6 • Y10 12 • Y14 16 •
24V COM0 1 3 COM1 5 7 COM2 11 13 COM3 15 17

#### FX5S-40MT/ESS

I					_					_													
I	0	v	YO	2			Y	4 (	ŝ		,	Y1	10	1	2	•		Y1	14	1	6		
I		_			_	_		5		_	_	_	_			_	_		_	_	_	7	

#### FX5S-60MR/ES, FX5S-60MT/ES

	S/S 1		3	5	7	1	1 1	3	15	17	21	23	2	5 2	27	31	33	35	37	4	1 43
LN	X0	2	4		6	X10	12	14	4 1	6 X	20	22	24	26	ХЗ	0 3	2 3	34 3	36 🕽	X40	42
	-																				
					1						_								-	-	_
0V	Y0 2		•	Y4	6	<u> </u>	Y	10	12	•	Y14	16		Y Y	20	22	•	Y24	26	Ŀ	
24V CON	10 1	3	CO	M1	5	7	COM2	11	1 1	3 CC	DM3	15	17	COM4	21	2	з СС	)M5 2	25	27	

#### FX5S-60MT/ESS

_																		_							
- [	0V	Y0	2		•	Y4	6	3	• [	Y10	12		• `	Y14	1	6	•	Y20	2	2	•	Y2	4 2	6	•
24	V + V	/0 -		3	+V	/1	5	7	+V2	2 1	1	13	+V3	3 1	5	17	+\	/4 :	21	23	+V	/5	25	27	

# FX5UJ CPU module

#### FX5UJ-24MR/ES, FX5UJ-24MT/ES

	Ŧ	S/S	1	3	3	5	7	7	1	1	13	3	15	
	_ 1	4 >	(0	2	4	- (	6	X1	0	1	2	1	4	
	0V	Y0	2	Y	3	5	Y	6	1	0	•	•		
24		MO	1 0	OM1	4		M2		7		1			

#### FX5UJ-24MT/ESS

		_														
	0V	/	Υ	Ό	2	2	Υ	3	5	5	Y	6	1	0	•	•
24	ŧ۷ -	+V	0	1		+\	/1	4	1	+\	/2	1	7	1	1	

#### FX5UJ-40MR/ES, FX5UJ-40MT/ES

Γ		÷	S/S	1	3	5	7	11	13	15	17	21	23	25	27
	L	Ν	1 X	0	2	4 (	6 X	10 1	2 1	4 1	6 2	0 2	2 2	4 2	6
	_			_	_			_	_	_					
		0V	Y0	2	•	Y4	6	•	Y10	12	•	Y14	16	•	
	24		110 -	1	3 C	OM1 4	5 7	7 00	M2 1	1 1	3 CC	M3 1	5 1	7	

#### FX5UJ-40MT/ESS

[	0V	Y	0	2	2	٠	Ì	(4	6	;	٠	Y	10	12	2	٠	T	Y14	1	6	•	•	
24	V +	V0	1		3		+V1	5	5	7	+	V2	1	1	13	3	+V3	3 1	5	1	7		

#### FX5UJ-60MR/ES, FX5UJ-60MT/ES

	Ŧ	S/S	1	:	3	5	7	1.	1 1	3	15	17	21	23	25	27	31	33	35	3	7 4	1 43
	N	۷X	0	2	4	6	s X	(10	12	14	1	6 X	20 2	2 2	4 2	6 X	30 3	32 3	34 3	36	X40	42
ſ		1/0		-			-	1			10					1/00						_
	0V	Y0	2	ŀ	· ]	Y4	6	Ŀ	Y	10	12	•	Y14	16	·	Y20	22	•	Y24	26	6 <b>•</b>	-

#### FX5UJ-60MT/ESS

0	IV	Y0	2	Т	• `	Y4	6	•	Y10	12	•	Y1	4	16	•	Y20	2	2	• [`	Y24	26	1.	•
24V	+V	′0 <sup>-</sup>	1	3	+V1	5	; .	7 +	/2 1	1 1	3 -	V3	15	1	7 +\	/4 :	21	23	+V5	5 2	5	27	

# FX5U CPU module

#### FX5U-32MR/ES, FX5U-32MT/ES

j – s	/S 0V	′ X0	2 4	6 X	10 12	14 16 •	
L N	• 2	24V 1	3	5 7	11 13	15 17	
							_
Y0 2	2 •	Y4	6 •	Y10 1	2 •	Y14 16 •	·
COM0 1	3 C	OM1 5	7 C	OM2 11	13 CON	13 15 17	

#### FX5U-32MT/ESS

									_		_												
	Y0	1	2	•	•	Y	4	6	•	•	Y٠	10	1	2	•	•	Y	14	1	6	٠	٦	
+\	/0	1	3	3	+\	/1	5		7	+\	/2	1	1	1:	3	+V	/3	1	5	1	7		

#### FX5U-32MR/DS, FX5U-32MT/DS



#### FX5U-32MT/DSS

	Y0	1	2	•	•	Y۷	4	6		•	Y٠	10	1	2	•	•	Y٦	14	1	6	•		
+\	/0	1		3	+V	/1	5		7	+\	/2	1	1	1	3	+\	/3	1	5	17	7	_	

#### FX5U-64MR/ES, FX5U-64MT/ES

	Ŧ	S/	/S	0V	0V	' X	0	2	4	6	; )	X10	12	14	1	6 X	20 2	22	24	26	X30	) 32	2 3	34	36	•
L	-	N	٠	24	4V 2	24V	1	3	3 3	5	7	1	1 1	3	15	17	21	23	3 2	5 2	7	31	33	35	37	7
										1												_				
	Y0	2	2	•	Y4	. 6	3	•	Y10	12	2	•	Y14	16	;	• Y:	20 2	22	24	26	Y30	) 3:	2 3	84	36	COM5

#### FX5U-64MT/ESS

YO	) 2	2	•	Y4	6	•	Y10	12	•	Y14	16	•	Y2(	) 22	2 2	4	26	Y30	32	2 3	4 3	36	+V5
+V0	1	3	+\	/1 !	5	7 +	V2 1	1 1	3 +'	/3 1	5 1	7+	V4	21	23	25	27	7 3	1	33	35	37	7

#### FX5U-64MR/DS, FX5U-64MT/DS

-	Ļ	S/S	•		•	X0	2	2	4	6	X1	0	12	14	16	X2	20 2	22 2	24	26	X30	32	34	3	6	,
$\oplus$	Ē	)	•	٠	•	·	1	3	5	5	7	11	1:	3 1	5	17	21	23	25	2	' 3	1 ;	33	35	37	
	'o T	2	١.	-	Y4	6	Т	. 1	Y10	12	1.		14	16	١.	Y2		22 2	24	26	Y30	32	34	3	3 CO	M5
		2	Ľ		_	-		_		12			_		Ļ	12	20 2	2 4	_	_	_	-		_	_	1013
COM0	1		3	COM	1 5	5	7	CON	/12 1	1   '	13	COM	3 1	5   1	7 (	COM4	21	23	25	27	' 3	1   :	33	35	37	

#### FX5U-64MT/DSS

I			_				_								_												
I		Y0	2	Т	•	Y4	6		y V	10 1	2	• \	(14	16	•	Y	20	22	24	26	s Y	30	32	34	36	\ + ا	/5
	_			_			U U			10 1	-			10					21	`	· _ · ·			01	00	, L.	
	+	V0 ·	1	3	+۷	/1 !	5	7	+V2	11	13	+V3	3 15	5 1	7	+V4	21	2	3	25	27	31	33	3 3	5	37	

# FX5U CPU module

#### FX5U-80MR/ES, FX5U-80MT/ES

I	 Ŧ	S/3	S (	OV (	)V	X0	2	4	6	X1	0 12	2 14	16		•	X2	20 2	2 2	24 2	6	•	X30	32	34	36	٠	X4(	0 42	2 4	4 4	6•	
I	Ĺ	Ν	•	24V	24\	/ 1	;	3	5	7	11	13	15	- [	17	•	21	23	25	27	•	3	1 3	33 3	35 3	37	•	41	43	45	47	
I																																
I																																
L																																
I																																
l			-	•	(4)	6		V10	12	1.		4 16		1/20			4 2		Г			V20	20	24	26	<b>.</b>	VA			4 4		7
	YO	2	Ţ	• ``	(4	6	•	Y10	<u> </u>		Y1 COM3	4 16		Y20		23	4 2	6	27	•	• C0	Y30	32	34	36	• 37 C	Y40	0 42 41	2 4 43	4 4	6 •	

#### FX5U-80MT/ESS

Γ	Y0	2		•	Y4	6	•	Y10	•	Y14	16	•	Y20	22	24	26		ŀ	•	Y	/30	32	34 3	86	٠	Y40	42	44	46	•	
+V(	0.	1	3	+V	1 5		7 +\	/2 1	3 +'	V3 1	5 1	7 +\	/4 2	1 2	3 2	25	4	27	•	+V5	5 31	33	35	37	7 +\	/6 4	1 4	13 4	45 4	47	

#### FX5U-80MR/DS, FX5U-80MT/DS

	Ļ	S	5/S	٠	٠	X0	2		4	6	X10	12	14	4 1	6		٠	X2	20 22	2 2	4 2	6	•	X30	32	2 34	4 3	6	•	X40	42	44	46	•
	Ð	Θ	ŀ	•	•	•	1	3	5	1	7	11	13	15		1	7	•	21	23	25	27	·	•	31	33	35	37	′ •	4	1 4	3 4	5 4	47
_	Y	ו	2	•	Y4	6	•	γ	/10	12	٠	Y1-	4 16	3	•	Y20	22	24	4 26	3	Ŀ		•	Y30	32	2 34	4 3	6	•	Y40	42	44	46	•
С	OMC	1	3	CO	M1	5	7	COM	2 11	1	3 C	ОМЗ	15	17	CO	M4 2	1 2	23	25		27		CO	M5 (	31	33	35	37	' COI	M6 4	1 4	3 4	5 4	47

#### FX5U-80MT/DSS

YO	2	•	Y4	6	•	Y10	12	•	Y14	16	•	Y20	22	24	26		ŀ	•	Y30	32	34	36		• Y4	40 4	12 4	14	46	•
-V0 1		3 +\	/1 5	5 7	′ +\	/2 1	1 13	+\	/3 1	5 1	7 +\	/4 2	1 2	3 2	5	2	7	• +	V5 3	1	33	35	37	+V6	41	43	45	47	

256

# FX5UC CPU module

FX5UC-32MT/D	FX5UC-32MT/DSS	FX5UC-32MT/DS-TS	FX5UC-32MT/DSS-TS	FX5UC-32MR/DS-TS
Input           X0         X10           X1         X11           X2         X12           X3         X13           X4         X14           X5         X15           X6         X16           X7         X17           COM COM	Input           X0         X10           X1         X11           X2         X12           X3         X13           X4         X14           X5         X15           X6         X16           X7         X17           COM0         COM0	Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 S/S S/S	Input           X0         X10           X1         X11           X2         X12           X3         X13           X4         X14           X5         X15           X6         X16           X7         X17           S/S         S/S	Input*         Input*           X0         X0           X1         X1           X2         X2           X3         X3           X4         X4           X5         X5           X6         X6           X7         X7           S/S0         S/S0
·         ·           Output         Y0           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           COM0         cOM0	·         ·           Output         Y0         Y10           Y1         Y11         Y2           Y2         Y12         Y3           Y4         Y14         Notch           Y5         Y15         Y6           Y6         Y16         Y7           +V0         +V0         ·	Output           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           COM0         COM0	Output           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           +V0         +V0	Output*         Output*           Y0         Y0           Y1         Y1           Y1         Y1           Y1         Y1           Y1         Y1           Y1         Y11           Y2         Y2           Y3         Y3           Y4         Y4           Y15         Y15           Y6         Y6           Y1         Y17           Y17         Y17           Y18         Y17           Y19         Y11           Y11         Y11           Y12         Y12           Y13         Y13           Y14         Y14           Y15         Y15           Y16         Y16           Y17         Y17           COM0         COM0

#### FX5UC-64MT/D

Inp	out	Inp	out	]
X0	X10	X20	X30	
X1	X11	X21	X31	
X2	X12	X22	X32	
X3	X13	X23	X33	
X4	X14	X24	X34	Notch
X5	X15	X25	X35	]
X6	X16	X26	X36	
X7	X17	X27	X37	
COM	COM	СОМ	COM	
•	•	•	•	
Out	put	Out	put	
Y0	Y10	Y20	Y30	
Y1	Y11	Y21	Y31	
Y2	Y12	Y22	Y32	
Y3	Y13	Y23	Y33	
Y4	Y14	Y24	Y34	Notch
Y5	Y15	Y25	Y35	]
Y6	Y16	Y26	Y36	
Y7	Y17	Y27	Y37	
COM0	COM0	COM1	COM1	
•	•	•	•	

#### FX5UC-64MT/DSS

l.e.				
Int	out	Inp	out	
X0	X10	X20	X30	]
X1	X11	X21	X31	
X2	X12	X22	X32	
X3	X13	X23	X33	1
X4	X14	X24	X34	Notch
X5	X15	X25	X35	
X6	X16	X26	X36	T I
X7	X17	X27	X37	1
COM0	COM0	COM1	COM1	
•	•	•	•	
Out	tput	Outp	out	
Out Y0	tput Y10	Outp Y20	out Y30	
· · · · · ·	i	<u> </u>		
Y0	Y10	Y20	Y30	
Y0 Y1	Y10 Y11	Y20 Y21	Y30 Y31	
Y0 Y1 Y2	Y10 Y11 Y12	Y20 Y21 Y22	Y30 Y31 Y32	Notch
Y0 Y1 Y2 Y3	Y10 Y11 Y12 Y13	Y20 Y21 Y22 Y23	Y30 Y31 Y32 Y33	Notch
Y0 Y1 Y2 Y3 Y4	Y10 Y11 Y12 Y13 Y14	Y20 Y21 Y22 Y23 Y24	Y30 Y31 Y32 Y33 Y34	]Notch
Y0 Y1 Y2 Y3 Y4 Y5	Y10 Y11 Y12 Y13 Y14 Y15	Y20 Y21 Y22 Y23 Y24 Y25	Y30 Y31 Y32 Y33 Y34 Y35	)Notch
Y0 Y1 Y2 Y3 Y4 Y5 Y6	Y10 Y11 Y12 Y13 Y14 Y15 Y16	Y20 Y21 Y22 Y23 Y24 Y25 Y26	Y30 Y31 Y32 Y33 Y34 Y35 Y36	]Notch
Y0 Y1 Y2 Y3 Y4 Y5 Y6 Y7	Y10 Y11 Y12 Y13 Y14 Y15 Y16 Y17	Y20 Y21 Y22 Y23 Y24 Y25 Y26 Y27	Y30 Y31 Y32 Y33 Y34 Y35 Y36 Y37	]Notch

# 12 Specifications

# **Terminal Arrangement**

#### FX5UC-96MT/D

Γ	Inp	out	Inp	out		Inp	out	
l	X0	X10	X20	X30		X40	X50	
l	X1	X11	X21	X31		X41	X51	
l	X2	X12	X22	X32		X42	X52	
l	X3	X13	X23	X33		X43	X53	
l	X4	X14	X24	X34	1	X44	X54	Notch
l	X5	X15	X25	X35		X45	X55	
l	X6	X16	X26	X36		X46	X56	
l	X7	X17	X27	X37		X47	X57	
l	COM	COM	COM	COM		COM	COM	
l	•	•	•	•		•	•	
	Out	put	Out	put		Out	put	
l	Y0	Y10	Y20	Y30		Y40	Y50	
l	Y1	Y11	Y21	Y31		Y41	Y51	
l	Y2	Y12	Y22	Y32		Y42	Y52	
l	Y3	Y13	Y23	Y33		Y43	Y53	
l	Y4	Y14	Y24	Y34	1	Y44	Y54	Notch
l	Y5	Y15	Y25	Y35		Y45	Y55	
l	Y6	Y16	Y26	Y36	Ι	Y46	Y56	
l	Y7	Y17	Y27	Y37		Y47	Y57	
	COM0	COM0	COM1	COM1		COM2	COM2	
	•	•	•	•		•	•	

#### FX5UC-96MT/DSS

Inp	out	Inp	out	Inp	out	
X0	X10	X20	X30	X40	X50	
X1	X11	X21	X31	X41	X51	
X2	X12	X22	X32	X42	X52	
X3	X13	X23	X33	X43	X53	
X4	X14	X24	X34	X44	X54	Notch
X5	X15	X25	X35	X45	X55	
X6	X16	X26	X36	X46	X56	
X7	X17	X27	X37	X47	X57	
COM0	COM0	COM1	COM1	COM2	COM2	
•	•	•	•	•	•	
Out	put	Out	put	Out	put	
Y0	Y10	Y20	Y30	Y40	Y50	
Y1	Y11	Y21	Y31	Y41	Y51	
Y2	Y12	Y22	Y32	Y42	Y52	
Y3	Y13	Y23	Y33	Y43	Y53	
Y4	Y14	Y24	Y34	Y44	Y54	Notch
Y5	Y15	Y25	Y35	Y45	Y55	
Y6	Y16	Y26	Y36	Y46	Y56	
Y7	Y17	Y27	Y37	Y47	Y57	
+V0	+V0	+V1	+V1	+V2	+V2	
•	•	•	•	•	•	

# Safety extension module

#### FX5-SF-MU4T5

	01 1110	
10	πορπ	Q0
11	TÕÕT	Q1
12	ĪŌŌĪ	Q2
13	IOOI	Q3
X0	$\Box O O \Box$	TO
X1	IOOI	T1
X2		XS0
+		-
FG	IOOI	FG

Left side of termi		Right side of term	
Name		Name	
10	Safety input 0	Q0	Safety output 0
11	Safety input 1	Q1	Safety output 1
12	Safety input 2	Q2	Safety output 2
13	Safety input 3	Q3	Safety output 3
XO	General input 0	ТО	Test output 0
X1	General input 1	T1	Test output 1
X2	General input 2	XS0	ENABLE input
+	External 24 V +24 V terminal	-	External 24 V Ground terminal
FG	Frame ground	FG	Frame ground

#### FX5-SF-8DI4

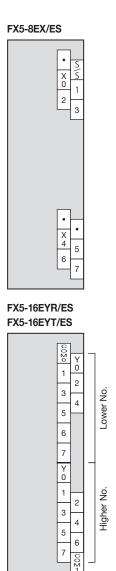
10	ПООП	TO
11		T1
12	$\Box O O \Box$	T2
13	IOOI	T3
14	IOOI	Τ4
15	IOOI	T5
16	IOOI	Т6
17	IOOI	Τ7
FG	IOOI	FG

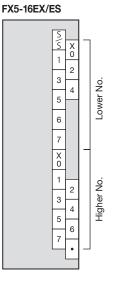
Left side of t		Right side of t	
Name	Description	Name	Description
10	Safety input 0	TO	Test output 0
11	Safety input 1	T1	Test output 1
12	Safety input 2	T2	Test output 2
13	Safety input 3	T3	Test output 3
14	Safety input 4	T4	Test output 4
15	Safety input 5	T5	Test output 5
16	Safety input 6	T6	Test output 6
17	Safety input 7	T7	Test output 7
FG	Frame ground	FG	Frame ground



# I/O module

# $\diamond$ Input module/output module (extension cable type)





FX5-16EYT/ESS

+ V 0

1 3 5

6

7

Y 0

1 3 5

7

2

6

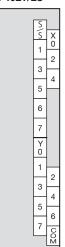
+ V 1

Lower No.

Higher No.



FX5-16ER/ES FX5-16ET/ES



• + v Y 0 0 1 2 3 • + v Y 0 2 3 • + v 4 5 6 7

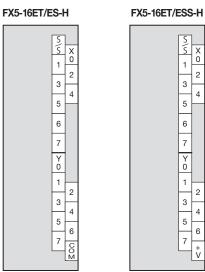
FX5-8EYT/ESS

FX5-16ET/ESS

S S	
	X
1	X 0 2
3	4
5	4
6	
7 Y 0	
1	
⊢	2
3	4
5	
7	6
Ľ	+ V
	Ľ,

12 Specifications

# ◇ High-speed pulse input/output module



# ◇ Powered input/output modules

#### FX5-32ER/ES, FX5-32ET/ES

Ŧ	S	/S	0V	X	0	2	4		6	X	) 2	2	4		6	•	•	
L   1	V	•	2	4V	1	;	3	5	7	7	1	З	3	5		7		-
	r—						-				_					-		1
Y0	2	2	•	Y	'4	6	•	,	YO	2	ŀ	•	۲۷	1	6	Ŀ	•	]

#### FX5-32ET/ESS

Γv	'n	2	, <b> </b>			Y4	6	3			Y	0	2	, <b> </b>		.	Y	4	F	; <b> </b>		
	~	- 4	- 1				Ľ	-				~	4	- 1						·		
+V0	1	1	3	3	+V1	Ę	5	7	7	+\	/2	1		3	3	+V	3	5	5	7		

#### FX5-32ER/DS, FX5-32ET/DS

	Ŧ	S/	′S	٠	X	0	2	4		6	X0	2	2	4	(	6	•	
Ð		€	•		•	1	3	3	5	7	7	1	3	;	5	7	7	
Г	Y0	2	, 1			4	6			<u>70</u>	2	1.	. 1	Y4		6		
	40 1		_		20141							<u> </u>		12	_			
	/10		3	i (	JUM1	5	1	r (	;ON)	1		3	00	VI3	5		1	

#### FX5-32ET/DSS

	Y0	2	2	•	· N	′4	6	3	•	•	Y	0	2	2	•	•	Υ	4	6	3	•	•	
+V(	D	1	3		+V1	5	5	7	7	+\	/2	1	1	3	3	+V	3	5	5	7	,		•

# I/O module

# ◇ Input module/output module (extension connector type)

F	X5-C	16EX	/D
	In	out	7
	X0	X0	
	X1	X1	
	X2	X2	
	X3	X3	
	X4	X4	Notch
	X5	X5	
	X6	X6	
	X7	X7	
	COM	COM	
	•	•	

Fኦ	(5-C1	6EX/	DS
	In	out	7
	X0	X0	
	X1	X1	
	X2	X2	
	X3	X3	
	X4	X4	Notch
	X5	X5	
	X6	X6	
	X7	X7	
	COM0	COM0	
	•	•	

F	X5-C32EX/D	FX5-C32EX/DS	FX5-C32EX/DS-TS
Lower No.	Input           X0         X0           X1         X1           X2         X2           X3         X3           X4         X4           X5         X5           X6         X6           X7         X7           COM COM         •	Input           X0         X0           X1         X1           X2         X2           X3         X3           X4         X4           X5         X5           X6         X6           X7         X7           COM0 COM0         · · ·	Input X0 X10 X1 X11 X2 X12 X3 X13 X4 X14 X5 X15 X6 X16 X7 X17 S/S S/S Input
Higher No.	Input           X0         X0           X1         X1           X2         X2           X3         X3           X4         X4           X5         X5           X6         X6           X7         X7           COM         COM           ·         ·	organization         Input           Note         Note           Note         X3           X3         X3           X4         X4           X5         X5           X6         X6           X7         X7           COMI COMI         .	X0         X10           X1         X11           X2         X12           X3         X13           X4         X14

# **Terminal Arrangement**

#### FX5-C16EYT/D

Out	put	
Y0	Y0	]
Y1	Y1	
Y2	Y2	
Y3	Y3	
Y4	Y4	Notch
Y5	Y5	
Y6	Y6	
Y7	Y7	
COM0	COM0	
•	•	]

#### FX5-C16EYT/DSS

Out	put	
Y0	Y0	]
Y1	Y1	]
Y2	Y2	]
Y3	Y3	11
Y4	Y4	Notch
Y5	Y5	UI
Y6	Y6	]
Y7	Y7	]
+V0	+V0	
•	•	]

F	X5-C32EYT/D FX	5-C32EYT/D-TS	FX5-C32EYT/DSS	FX5-C32EYT/DSS-TS	FX5-C16EYR/D-TS
Lower No.	Output           Y0         Y0           Y1         Y1           Y2         Y2           Y3         Y3           Y4         Y4           Y5         Y5           Y6         Y6           Y7         Y7           COM0 COM0         •	Output           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           COM0/COM0         Output	Output Y0 Y0 Y1 Y1 Y2 Y2 Y3 Y3 Y4 Y4 Y5 Y5 Y6 Y6 Y7 Y7 +V0 +V0 · ·	Output           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           +V0         +V0	Output*           Y0         Y0           Y1         Y1           Y2         Y2           Y3         Y3           Y4         Y4           Y5         Y5           Y6         Y6           Y7         Y7           COM0         COM0
Higher No.	Output           Y0         Y0           Y1         Y1           Y2         Y2           Y3         Y3           Y4         Y4           Y5         Y5           Y6         Y6           Y7         Y7           COM1         COM1	Output           Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14           Y5         Y15           Y6         Y16           Y7         Y17           COM1         COM1	Output           Y0         Y0           Y1         Y1           Y2         Y2           Y3         Y3           Y4         Y4           Y5         Y5           Y6         Y6           Y7         Y7           +V1         +V1           ·         ·	Y0         Y10           Y1         Y11           Y2         Y12           Y3         Y13           Y4         Y14	V10         Y10           Y11         Y11           Y12         Y12           Y13         Y13           Y14         Y14           Y15         Y15           Y16         Y16           Y17         Y17           COM1         COM1

# ○ I/O module (extension connector type)

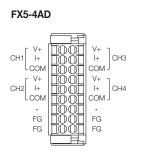
F	X5-C	32ET/	/D
	Inp	out	
	X0	X0	]
	X1	X1	
	X2	X2	
	Х3	X3	
	X4	X4	Notch
	X5	X5	
	X6	X6	T I
	X7	X7	
	COM	COM	
	•	•	
	Out	put	
	Y0	Y0	
	Y1	Y1	
	Y2	Y2	
	Y3	Y3	
	Y4	Y4	Notch
	Y5	Y5	
	Y6	Y6	
	Y7	Y7	
	COM0	COM0	
	•	•	]]

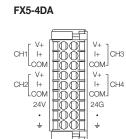
In X0 X1 X2 X3	put X10 X11
X1 X2	
X2	V11
X3	X12
1.0	X13
X4	X14
X5	X15
X6	X16
X7	X17
S/S	S/S
Out	put
Y0	Y10
Y1	Y11
Y2	Y12
Y3	Y13
Y4	Y14
Y5	Y15
Y6	Y16
Y7	Y17
COM0	COM0
Y1 Y2 Y3 Y4 Y5 Y6 Y7	Y11 Y12 Y13 Y14 Y15 Y16 Y17

FX	5-C32	2ET/C	DSS
[	Inp	out	
	X0	X0	11
	X1	X1	11
	X2	X2	11
	X3	Х3	11
	X4	X4	Notch
	X5	X5	
	X6	X6	T I
	X7	X7	11
	COM0	COM0	11
	•	•	
	Out	put	-
	Y0	Y0	]
	Y1	Y1	]
	Y2	Y2	
	Y3	Y3	
	Y4	Y4	Notch
	Y5	Y5	
	Y6	Y6	
	Y7	Y7	
	+V0	+V0	
	•	•	]

FX5-C32ET/DSS-TS					
Γ	Inj	out	7		
	X0	X10			
	X1	X11			
	X2	X12			
	X3	X13			
	X4	X14			
	X5	X15			
	X6	X16			
	X7	X17			
	S/S	S/S			
	Out	tput			
	Y0	Y10			
	Y1	Y11			
	Y2	Y12			
	Y3	Y13			
	Y4	Y14			
	Y5	Y15			
	Y6	Y16			
	Y7	Y17			
	+V0	+V0			
L			_		

# FX5 intelligent function module





FX5-8AD	
CH1 [A/TC+ B/TC- CH2 [A/TC+ B/TC- CH3 [A/TC+ B/TC- CH4 [A/TC+ B/TC- CH5 [A/TC+ B/TC- CH7 [A/TC+ B/TC- CH7 [A/TC+ B/TC- CH8 [A/TC+ B/TC-	b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM b/VI+ COM

#### FX5-4LC

OUT

CH1

CH2

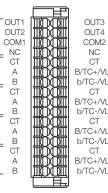
СНЗ

CH4

OUT1

NC CT A B CT A B CT A B CT

A B CT A B



# B/TC+/VL+ b/TC-/VL-CT B/TC+/VL+ b/TC-/VL-CT B/TC+/VL+ b/TC-/VL-CT B/TC+/VL+ b/TC-/VL-

#### FX5-20PG-P

	-								
1	$\frown$		)	Axis	s 2 (AX2)	Axis 1 (AX1)			
B20	0	0	A20		Signal name	Pin No.			
B19	0		A19	B20	PULSER B-	A20	PULSER B+		
B18	0		A18	B19	PULSER A-	A19	PULSER A+		
B17	0		A17	B18	PULSE COM	A18	PULSE COM		
B16	0	0	A16	B17	PULSE R	A17	PULSE R		
B15	۵	0	A15	B16	PULSE COM	A16	PULSE COM		
B14	۵	0	A14	B15	PULSE F	A15	PULSE F		
B13	Π	Π	A13	B14	CLRCOM	A14	CLRCOM		
B12	0	Π	A12	B13	CLEAR	A13	CLEAR		
B11	0	0	A11	B12	RDYCOM	A12	RDYCOM		
B10	П	0	A10	B11	READY	A11	READY		
B10 B9	П	П	AIU	B10	PG0COM	A10	PG0COM		
	п	-		B9	PG05	A9	PG05		
B8	-	0	A8	B8	PG024	A8	PG024		
B7	0	0	A7	B7	COM	A7	COM		
B6	0	0	A6	B6	COM	A6	COM		
B5	۵	0	A5	B5	CHG	A5	CHG		
B4	0	0	A4	B4	STOP	A4	STOP		
B3	٥	0	A3	B3	DOG	A3	DOG		
B2	۵	0	A2	B2	RLS	A2	RLS		
B1	۵	0	A1	B1	FLS	A1	FLS		

#### FX5-20PG-D

0 0

0 0

0 0

0 0 B15

0 0

0 0 B12

0 0

0 0

0 0

0 0

0 0

0 0

0 0

0 0

0 0

0 0

B20

B19 0 0

B18

B17

B16 0 0

B14

B13 0 0

B11

B10 0 0

B9

B8

B7

B6

B5

B4

B3

B2

B1

	Axi	s 2 (AX2)	Axis	s 1 (AX1)
A20		Signal name		Signal name
A19	B20	PULSER B-	A20	PULSER B+
A18	B19	PULSER A-	A19	PULSER A+
A17	B18	PULSE R-	A18	PULSE R-
A16	B17	PULSE R+	A17	PULSE R+
A15	B16	PULSE F-	A16	PULSE F-
A14	B15	PULSE F+	A15	PULSE F+
A13	B14	CLRCOM	A14	CLRCOM
A12	B13	CLEAR	A13	CLEAR
A11	B12	RDYCOM	A12	RDYCOM
A10	B11	READY	A11	READY
A9	B10	PG0COM	A10	PG0COM
	B9	PG05	A9	PG05
A8	B8	PG024	A8	PG024
A7	B7	COM	A7	COM
A6	B6	COM	A6	COM
A5	B5	CHG	A5	CHG
A4	B4	STOP	A4	STOP
A3	B3	DOG	A3	DOG
A2	B2	RLS	A2	RLS
A1	B1	FLS	A1	FLS

#### FX5-40SSC-S, FX5-80SSC-S

26	( p	J )	13
25	þ	d	12
24	þ	þ	11
24 23 22 21 20 19	þ	þ	10
22	þ	d	9
21	þ	d	8
20	þ	q	7
19	þ	þ	6
18	ļþ	d	5
17	þ	q	4
16	þ	q	3
15			10 9 8 7 6 5 4 3 2 1
14		d l	1

6 to 9

10

11

12

13

Pin No.	Signal name	Pin No.	Signal name
1	No connect	14	No connect
2	SG	15	SG
3	HA	16	HB
4	HAH	17	HBH
5	HAL	18	HBL

19 to 22

23

24

25

26

No connect

EMI.COM

DI2

DI4

COM

No connect

EMI

DI1

DI3

COM

#### FX5-ENET, FX5-ENET/IP, FX5-OPC

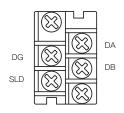
	1
٦Ì	8

	Signal name	Description
1	TP0+	Data 0 transmission/reception (positive side)
2	TP0-	Data 0 transmission/reception (negative side)
3	TP1+	Data 1 transmission/reception (positive side)
4	TP2+	Data 2 transmission/reception (positive side)
5	TP2-	Data 2 transmission/reception (negative side)
6	TP1-	Data 1 transmission/reception (negative side)
7	TP3+	Data 3 transmission/reception (positive side)
8	TP3-	Data 3 transmission/reception (negative side)

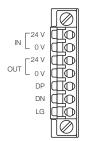




#### FX5-CCL-MS



#### FX5-ASL-M



#### FX5-CCLIEF, FX5-CCLGN-MS FX5-40SSC-G, FX5-80SSC-G

	П	-	Pin No.	Signal name	Description
		1	1	TP0+	Data 0 transmission/reception (positive side)
			2	TP0-	Data 0 transmission/reception (negative side)
-			3	TP1+	Data 1 transmission/reception (positive side)
5			4	TP2+	Data 2 transmission/reception (positive side)
		0	5	TP2-	Data 2 transmission/reception (negative side)
			6	TP1-	Data 1 transmission/reception (negative side)
			7	TP3+	Data 3 transmission/reception (positive side)
			8	TP3-	Data 3 transmission/reception (negative side)

#### FX5-DP-M

	$\bigcirc$	
9	$(\bigcirc \bigcirc)$	5
9		4
8		
7		3
		2
6		-
		1

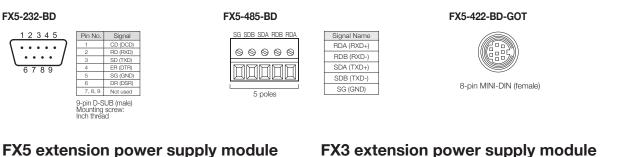
Pin No.	Signal name	Description
1	NC	Not connected
2	NC	Not connected
3	RxD/TxD-P	Receive/send data-P
4	CNTR-P*1	Control signal of repeaters
5	DGND*2	Data ground
6	VP*2	Voltage+
7	NC	Not connected
8	RxD/TxD-N	Receive/send data-N
9	NC	Not connected

\*1: Optional signal\*2: Signal used for connecting a bus terminator

# **Expansion adapter**

FX5-4A-ADP	FX5-4AD-ADP	FX5-4DA-ADP	FX5-4AD-PT-ADP	FX5-4AD-TC-ADP	FX5-232ADP
V1+ I1+ COM1	V1+ I1+ COM1	V1+ I1+ COM1	L1+ L1- I1-	• <u>L1+</u> <u>L1-</u>	5 4 5 6 7 1 1 1 1 1 1 1 1 1 1 1 1 1
V2+ I2+ COM2	V2+ I2+ COM2	V2+ I2+ COM2	L2+ L2- I2-	• L2+ L2-	6 DR (DSR) 7. 8. 9 Not used 9-pin D-SUB (male) Mounting screw: Inch thread
• V3+ I3+	V3+ I3+ COM3	V3+ I3+ COM3	L3+ L3- I3-	• <u>L3+</u> L3-	FX5-485ADP
COM3 V4+ I4+	V4+ I4+ COM4	V4+ I4+ COM4	L4+ L4- I4-	• 	5 polesi 🖉 RDA (RXD+)
COM4	<u> </u>	•	•	•	S poles SDA (TXD-) SDB (TXD-) SG (GND)

## **Expansion board**



# FX5 extension power supply module

# FX5-1PSU-5V

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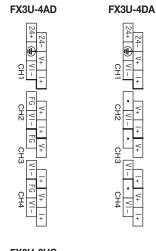
# FX3U-1PSU-5V



# FX3 intelligent function module

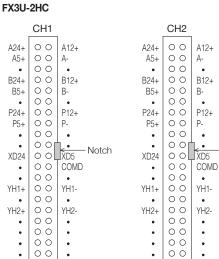
FX3U-4LC

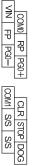
Notch



(±)	) (		FG PTE	/TC-/COM	C	T Cł		G	PTB/TC	C-/COM	OU	T1	OU	T2
24+	24-	CT	PTA/•/	PTB/T	C+/VL+		T	PTA	/•/•	PTB/T	C+/VL+	CO	M1	
•	C		FG PTE	/TC-/COM	C			G	PTB/TC	C-/COM	OU	IT3	OU	T4
•	•	CH3 CT	PTA/•/	PTB/T	C+/VL+		-14 <u> </u> ;⊤	PTA	/•/•	PTB/TC	C+/VL+	CO	M2	







FX3U-64CCL FX3U-16CCL-M



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#### FX3U-128ASL-M





 Assigned **ا**م ا ် ၈၀ O Not assigned 4 . ∞ ● ო 🛛 N0 **N** 0 **ه** ی

FX3U-32DP

3	RXD/TXD-P	Receive/send data-P
4	RTS	Ready to send
5	DGND	Data ground
6	VP	Voltage+
8	RXD/TXD-N	Receive/send data-N
1, 2, 7, 9	NC	Not assigned

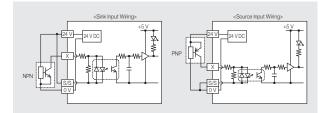
FX3U-1PG

$\sim$	iype byse		GPU mouule,	mput/outp	uic		Sion ac					
(1)	CPU category	FX5S, FX5l	JJ, FX5U, FX5UC, etc.									
(2)	Type category		n connector type) nsion cable type)									
(3)	Total number of input/output points	8, 16, 24, 3	30, 32, 40, 60, 64, 80, 96, etc.									
		Μ	CPU module	FX5		C	20	RЛ	D	/ES		
(4)	Module category	E	Extension devices including both input and output devices	ГЛЈ	_	U	32		n	/23		
		EX	Input extension module	(4)		(0)	( <b>0</b> )	(4)	(6)	(6)	(7)	
		EY	Output extension module	(1)		(2)	(3)	(4)	(5)	(6)	(1)	
5)	Output type	R	Relay output									
(5)	Output type	Т	Transistor output									
		Symbol	Power supply	Input type	be Transistor output type Input type		Transis	Transistor output type				
		/ES	AC	24 V DC, sink/source		sink		sink/source		-	-	
6)	Power supply, input/ output system	/ESS	AC	24 V DC, sink/source		source		-		source	source	
	ouput system	/DS	DC	24 V DC, sink/source		sink		sink/source		-	-	
		/DSS	DC	24 V DC, sink/source		source		-		source		
		/D	DC	24 V DC, sink		sink		sink		sink		
(7)	Other suffix symbols	-H	High-speed input/output function expansion									
	-T		Spring clamp terminal block									

# ◇ Type system (CPU module, input/output extension device)

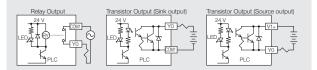
### ◇ Input signal format

- When a contactless sensor output is connected to PLC, NPN open collector transistor output via sink input wiring, and PNP open collector transistor output can be handled via source input wiring.
- S/S terminal and 24 V terminal are short-circuited by sink input wiring. (Left side of the drawing below) S/S terminal and 0 V terminal are short-circuited by source input wiring. (Right side of the drawing below)



# ○ Output signal format

- Relay output type is mechanically insulated by a relay, while transistor output type is insulated by a photocoupler. In addition, LED for output indication is driven by internal power supply.
- 2) Transistor output is made up of NPN open collector output (sink [-common]) system and NPN open collector output (source [+common]) system.



**Terminal Arrangement** 

memo



# **Products List**

# $\diamond$ CPU module

	Specifications					
Model	Rated voltage		Input			
◆ FX5S CPU modules	naica voitage		input		Output	
FX5S-30MR/ES					Relay	82
FX5S-30MT/ES	-	16 points		14 points	Transistor/sink	82
FX5S-30MT/ESS	-			11 pointo	Transistor/source	82
FX5S-40MR/ES	-		-		Relay	82
FX5S-40MT/ES	100 to 240 V AC	24 points	24 V DC sink/source	16 points	Transistor/sink	82
FX5S-40MT/ESS	50/60 Hz	24 pointo		io pointo	Transistor/source	82
FX5S-60MR/ES			-		Relay	82
FX5S-60MT/ES		36 points		24 points	Transistor/sink	82
FX5S-60MT/ESS	-	00 00 100		24 points	Transistor/source	82
◆ FX5UJ CPU modules					Transiston source	02
FX5UJ-24MR/ES					Relay	84
FX5UJ-24MT/ES	-	14 points		10 points	Transistor/sink	84
FX5UJ-24MT/ESS	-	14 points		TO DOI 10	Transistor/source	84
FX5UJ-40MR/ES	-		-		Relay	84
FX5UJ-40MT/ES	100 to 240 V AC	24 points	24 V DC sink/source	16 points	Transistor/sink	84
FX5UJ-40MT/ESS	50/60 Hz	24 points	24 V DO SINVSOUICE	TO POINS	Transistor/source	84
FX5UJ-60MR/ES	-		-		Relay	84
FX5UJ-60MT/ES	-	36 points		24 points	Transistor/sink	84
FX5UJ-60MT/ESS		50 points		24 points	Transistor/source	84
◆ FX5U CPU modules	1				Transistor/source	04
FX5U-32MR/ES	1				Dalay	90
FX5U-32MF/ES		16 points	_	10	Relay	90
FX5U-32MT/ES FX5U-32MT/ESS				16 points	Transistor/sink	90
	-			32 points 40 points	Transistor/source	
FX5U-64MR/ES	100 to 240 V AC	00	24 V DC sink/source		Relay	90
FX5U-64MT/ES FX5U-64MT/ESS	50/60 Hz	32 points	24 V DC SINK/SOURCE		Transistor/sink	90
	-		_		Transistor/source	
FX5U-80MR/ES					Relay	90
FX5U-80MT/ES	-	40 points			Transistor/sink	90
FX5U-80MT/ESS					Transistor/source	90
FX5U-32MR/DS	-			10 11	Relay	91
FX5U-32MT/DS	-	16 points		16 points	Transistor/sink	91
FX5U-32MT/DSS	-		_		Transistor/source	91
FX5U-64MR/DS					Relay	91
FX5U-64MT/DS	24 V DC	32 points	24 V DC sink/source	32 points	Transistor/sink	91
FX5U-64MT/DSS			_		Transistor/source	91
FX5U-80MR/DS	-	10		10	Relay	91
FX5U-80MT/DS	-	40 points		40 points	Transistor/sink	91
FX5U-80MT/DSS	II				Transistor/source	91
◆ FX5UC CPU modules	1					
FX5UC-32MT/D	-		24 V DC sink		Transistor/sink	99
FX5UC-32MT/DSS	-	16 points		16 points	Transistor/source	99
FX5UC-32MT/DS-TS	-		24 V DC sink/source		Transistor/sink	99
FX5UC-32MT/DSS-TS					Transistor/source	99
FX5UC-32MR/DS-TS	24 V DC	16 points	24 V DC sink/source	16 points	Relay	99
FX5UC-64MT/D	-	32 points	24 V DC sink		Transistor/sink	99
FX5UC-64MT/DSS			24 V DC sink/source	- 1	Transistor/source	99
FX5UC-96MT/D		48 points	24 V DC sink	48 points	Transistor/sink	99
FX5UC-96MT/DSS			24 V DC sink/source		Transistor/source	99

# $\diamond$ Safety extension module

Model	Specifications	Description page
FX5-SF-MU4T5	Safety main module 4-points safety input/4-points safety output	106
FX5-SF-8DI4	Safety input expansion module 8-points safety input	107

# $\Diamond$ I/O module

Model						Description name
IVIOUEI	Rated voltage		Input		Output	Description page
Extension cable t	type 💵					
Input module						
X5-8EX/ES	Supplied from CPU module	8 points	24 V DC sink/source	-	-	110
X5-16EX/ES	Supplied from CPO module	16 points	24 V DC SINK/SOURCE	-	-	110
Output module			,			
X5-8EYR/ES				Relay	110	
X5-8EYT/ES		-	-	8 points	Transistor/sink	110
X5-8EYT/ESS	Supplied from CPU module				Transistor/source	110
K5-16EYR/ES	Supplied Iron CFO module				Relay	110
X5-16EYT/ES		-	-	16 points	Transistor/sink	110
K5-16EYT/ESS					Transistor/source	110
Input/output modul	le					
X5-16ER/ES					Relay	110
X5-16ET/ES	Supplied from CPU module	8 points	24 V DC sink/source	8 points	Transistor/sink	110
X5-16ET/ESS					Transistor/source	110
<ul> <li>High-speed pulse in</li> </ul>	nput/output module					
X5-16ET/ES-H	Supplied from CPU module	8 points	24 V DC sink/source	8 points	Transistor/sink	145
X5-16ET/ESS-H		0 001113	24 V DO SILIV SOURCE	o pointa	Transistor/source	145
<ul> <li>Powered input/outp</li> </ul>	out module					
K5-32ER/ES	100 to 240 V AC				Relay	109
X5-32ET/ES	50/60 Hz	16 points	24 V DC sink/source	16 points	Transistor/sink	109
X5-32ET/ESS	00,00112				Transistor/source	109
X5-32ER/DS					Relay	109
X5-32ET/DS	24 V DC	16 points	24 V DC sink/source	16 points	Transistor/sink	109
X5-32ET/DSS					Transistor/source	109
Extension conne	ctor type					
Input module		-				
X5-C16EX/D		16 points	24 V DC sink		_	111
X5-C16EX/DS		10 pointo	24 V DC sink/source			111
X5-C32EX/D	Supplied from CPU module		24 V DC sink			111
X5-C32EX/DS		32 points	24 V DC sink/source	-	-	111
X5-C32EX/DS-TS						111
Output module						
X5-C16EYT/D		_	_	16 points	Transistor/sink	111
X5-C16EYT/DSS					Transistor/source	111
X5-C16EYR/D-TS		-	-	16 points	Relay	111
K5-C32EYT/D	Supplied from CPU module				Transistor/sink	111
K5-C32EYT/DSS		_	_	32 points	Transistor/source	111
K5-C32EYT/D-TS				or bound	Transistor/sink	111
X5-C32EYT/DSS-TS					Transistor/source	111
Input/output modul	le	-				
X5-C32ET/D			24 V DC sink		Transistor/sink	111
X5-C32ET/DSS	Supplied from CPU module	16 points		16 points	Transistor/source	111
X5-C32ET/DS-TS			24 V DC sink/source	10 pointo	Transistor/sink	111
X5-C32ET/DSS-TS					Transistor/source	111

# ♦ Expansion boards, Expansion adapter

Model	Specifications	Description page
FX5-232-BD	For RS-232C communication	175
FX5-485-BD	For RS-485 communication	175
FX5-422-BD-GOT	For GOT connection RS-422 communication	175
FX5-SDCD	SD memory card module	189
FX5-232ADP	For RS-232C communication	176
FX5-485ADP	For RS-485 communication	176
FX5-4A-ADP	2 ch analog input/2 ch analog output adapter	121
FX5-4AD-ADP	4 ch analog input adapter	122
FX5-4AD-PT-ADP	4 ch temperature sensor (resistance temperature detector) input adapter	128
FX5-4AD-TC-ADP	4 ch temperature sensor (thermocouple) input adapter	129
FX5-4DA-ADP	4 ch analog output adapter	122

# ◇ FX5 extension power supply module, bus conversion module, connector conversion module

Model	Specifications	Description page
FX5-1PSU-5V	FX5UJ, FX5U (AC power supply type) extension power supply	190
FX5-C1PS-5V	FX5U (DC power supply type)/ FX5UC extension power supply	191
FX5-CNV-BUS	Bus conversion FX5 (extension cable type) → FX3	190
FX5-CNV-BUSC	Bus conversion FX5 (extension connector type) → FX3	190
FX5-CNV-IF	Connector conversion FX5 (extension cable type) → FX5 (extension connector type)	191
FX5-CNV-IFC	Connector conversion FX5 (extension connector type) → FX5 (extension cable type)	191

# ◇ FX5 intelligent function module

Model	Specifications	Description page
FX5-4AD	4 ch analog input	123
FX5-4DA	4 ch analog output	124
FX5-8AD	8 ch multi input	123
FX5-4LC	4 ch temperature control	131
FX5-20PG-P	2-axis pulse train positioning (transistor output)	146
FX5-20PG-D	2-axis pulse train positioning (differential driver output)	146
FX5-40SSC-S	Simple motion 4-axis control	148
FX5-80SSC-S	Simple motion 8-axis control	148
FX5-40SSC-G	Motion 4-axis control	149
FX5-80SSC-G	Motion 8-axis control	149
FX5-ENET	Ethernet module	165
FX5-ENET/IP	EtherNet/IP module	167
FX5-CCL-MS	CC-Link system master/intelligent device station	160
FX5-CCLIEF	Intelligent device station for CC-Link IE Field Network	159
FX5-CCLGN-MS	CC-Link IE TSN master/local module	158
FX5-ASL-M	AnyWireASLINK system master module	171
FX5-DP-M	PROFIBUS-DP master module	174
FX5-OPC	OPC UA module	184

# $\odot$ FX3 extension power supply module

Model	Specifications	Description page
FX3U-1PSU-5V	FX3 extension power supply	191

# ◇ FX3 intelligent function module

Model	Specifications	Description page
FX3U-4AD	4 ch analog input	124
FX3U-4DA	4 ch analog output	125
FX3U-4LC	4 ch temperature control	132
FX3U-1PG	Positioning pulse output 200 kpps	147
FX3U-2HC	2 ch 200 kHz high-speed counter	137
FX3U-16CCL-M	Master for CC-Link V2	162
FX3U-64CCL	Interface for CC-Link V2	163
FX3U-128ASL-M	Master for AnyWireALSINK system	172
FX3U-32DP	PROFIBUS-DP slave	174

# ◇ Software package

Туре	Model	Specifications	Description page
MELSOFT iQ Works (DVD-ROM)	SW2DND-IQWK-E*1	FA engineering software (English version)*2	185
MELSOFT GX Works3 (DVD-ROM)	SW1DND-GXW3-E	PLC engineering software*2 (English version bundled product: GX Works 2, with GX Developer included)	186
MX Component	SW4DNC-ACT-E	ActiveX® library for communication (MX Component Ver. 4)	186
INA Component	SW5DND-ACT-E	ActiveX® library for communication (MX Component Ver. 5)	186
MX Sheet	SW2DNC-SHEET-E	Microsoft® Excel® communication support tool (MX Sheet Ver. 2)	186
IVIA Sheet	SW3DND-SHEET-E	Microsoft® Excel® communication support tool (MX Sheet Ver. 3)	186
MX Works	SW2DNC-SHEETSET-E	A set of MX Component Ver. 4 and MX Sheet Ver. 2	186
IVIA VVUIKS	SW3DND-SHEETSET-E	A set of MX Component Ver. 5 and MX Sheet Ver. 3	186

\* 1: If you have a conventional model (SW1DN□-IQWK-E), you cannot update. Please purchase an upgraded version separately. For details, please contact our sales representative.
 \* 2: For the corresponding models of each software, please refer to the manual of each product.

# ♦ Communication cable

Model		Specifications			
FX-232CAB-1	3 m	9-pin D-sub (female) ⇔ 9-pin D-sub (female) (for DOS/V, etc.)			
MR-J3USBCBL3M	3 m	CPU module (built-in connector for USB communication) ⇔ personal computer			
GT09-C30USB-5P	3 m	CPU module (built-in connector for USB communication) ⇔ personal computer Made by Mitsubishi Electric System & Service Co., Ltd.	195		

# ◇ Input/output cable

Model		Specifications		
FX-16E-150CAB	1.5 m		194	
FX-16E-300CAB	3.0 m	r connection between terminal block and FX5 PLC at cable with connectors at both ends)	194	
FX-16E-500CAB	5.0 m		194	
FX-16E-500CAB-S	5.0 m	Loose wire with connector on one end	194	
FX-16E-150CAB-R	1.5 m		194	
FX-16E-300CAB-R	3.0 m	For connection between terminal block and FX5 PLC (Multi-core round cable with connectors at both ends)	194	
FX-16E-500CAB-R	5.0 m		194	

# **Products List**

# $\diamond$ Input/output connector

Model	Specifications		
FX2C-I/O-CON	20-pin connector and 10 sets of crimp connector for flat cable	194	
FX2C-I/O-CON-S	20-pin connector and 5 sets of housing for loose wire and crimp contact (for 0.3 mm <sup>2</sup> )	194	
FX2C-I/O-CON-SA	20-pin connector and 5 sets of housing for loose wire and crimp contact (for 0.5 mm <sup>2</sup> )	194	
A6CON1	40-pin connector, soldered type for external device connection (straight protrusion)	194	
A6CON2	40-pin connector, crimped type for external device connection (straight protrusion)	194	
A6CON4	40-pin connector, soldered type for external device connection (both straight/inclined protrusion type)	194	
FX-I/O-CON2-S	40-pin connector, 2 sets for discrete wire, AWG22 (0.3 mm <sup>2</sup> )	194	
FX-I/O-CON2-SA	40-pin connector, 2 sets for discrete wire, AWG20 (0.5 mm <sup>2</sup> )	194	

# $\diamond$ Terminal block

Model	Model Specifications	
FX-16E-TB	16 input or output points	193
FX-32E-TB	32 input or output points	193
FX-16E-TB/UL	16 input or output points	193
FX-32E-TB/UL	32 input or output points	193
FX-16EYR-TB	16 relay output points, 2 A/1 point (8 A/4 points)	193
FX-16EYS-TB	16 triac output points, 0.3 A/1 point (0.8 A/4 points)	193
FX-16EYT-TB	16 transistor output points, 0.5 A/1 point (0.8 A/4 points) (sink output)	193
FX-16EYR-ES-TB/UL	16 relay output points, 2 A/1 point (8 A/4 points)	193
FX-16EYS-ES-TB/UL	16 triac output points, 0.3 A/1 point (0.8 A/4 points)	193
FX-16EYT-ESS-TB/UL	16 transistor output points, 0.5 A/1 point (0.8 A/4 points) (source output)	193

# $\Diamond$ Power cable

Model	Specifications	Description page
FX2NC-100MPCB	FX5UC CPU module, for 24 V DC power supply	195
FX2NC-100BPCB	Extension module (extension connector type), for 24 V DC input power supply	195
FX2NC-10BPCB1	Extension module (extension connector type), for 24 V DC input power supply connection wiring	195

# ♦ Extended cable, connector conversion adapter

Model	Specifications		
FX5-30EC	30 cm	For the extension of FVF extension module	192
FX5-65EC	65 cm	For the extension of FX5 extension module	192
		For the connection between an extended extension cable and an FX5 input/output module (extension cable type), a high-speed pulse input/ output module, or an FX5 intelligent function module	

# $\Diamond$ SD memory card, battery

Model	Specifications	
NZ1MEM-2GBSD	SD memory card (2 GB)	189
NZ1MEM-4GBSD	SDHC memory card (4 GB)	189
NZ1MEM-8GBSD	SDHC memory card (8 GB)	189
NZ1MEM-16GBSD	SDHC memory card (16 GB)	189
FX3U-32BL	Battery	189

**Products List** 

memo

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