



# General-Purpose AC Servo MELSERVO-J4 Conversion Unit for SSCNET of MR-J2S-B Compatible Servo Amplifier: MR-J4-B-RJ020 Conversion Unit for SSCNET of MR-J2S-B: MR-J4-T20

March 2014

New Product Release



100 V AC type is added to product lines for MR-J4-B-RJ020 servo amplifier for connecting to SSCNET of MR-J2S-B.

By using the conversion unit for SSCNET of MR-J2S-B, MR-J4 series servo amplifier can be connected to the SSCNET of MR-J2S-B compatible servo system controller \*.

MR-J4-B-RJ020 is now available in the following capacities:

200 V 0.1 kW to 22 kW, 100 V 0.1 kW to 0.4 kW, and 400 V 0.6 kW to 22 kW

Conversion Unit for SSCNET of MR-J2S-B Compatible Servo Amplifier: MR-J4-\_B\_-RJ020 Conversion Unit for SSCNET of MR-J2S-B: MR-J4-T20

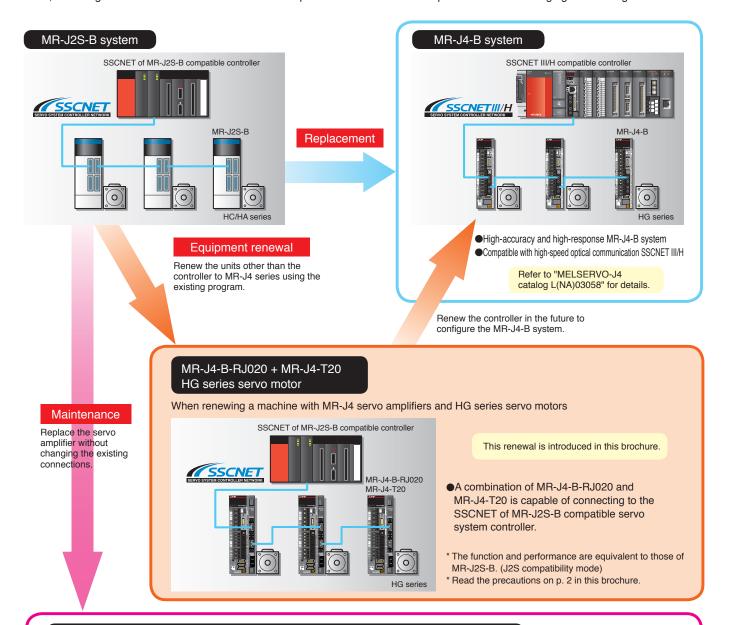
- ●A combination of MR-J4-B-RJ020 and MR-J4-T20 is capable of connecting to the SSCNET of MR-J2S-B compatible servo system controller and drives MR-J4 compatible HG series servo motors.
- •Use the existing program.
- \* For the outline of precautions, refer to p. 2 in this brochure. Refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for details.

<sup>\*</sup> For compatible controllers, refer to p. 1 in this brochure.

#### **Features**

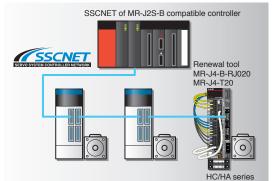
A combination of MR-J4-B-RJ020 and MR-J4-T20 is capable of connecting to the SSCNET of MR-J2S-B compatible servo system controller.

Thus, renewing a machine with MR-J4 series servo amplifiers and servo motors is possible without changing the existing controller.



#### MR-J2S-B renewal tool manufactured by Mitsubishi Electric System & Service Co., Ltd.

When using the existing HC/HA series servo motors or when replacing MR-J2S-B using the existing connections

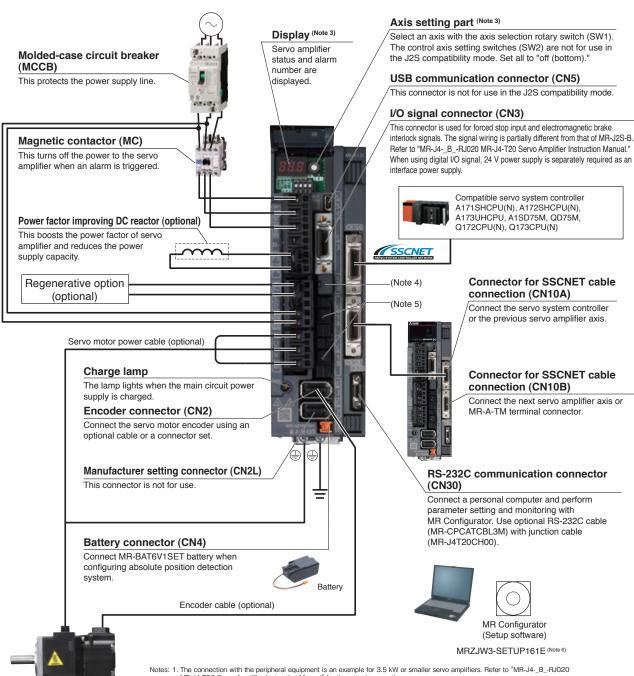


For MR-J2S-B renewal tool, contact your local sales office.

 Use the existing mounting holes and wiring, and complete the replacement and the wiring in a short period of time.

#### **Compatible Controllers**

The set of MR-J4-B-RJ020 and MR-J4-T20 is compatible with the following servo system controllers: A171SHCPU(N), A172SHCPU(N), A173UHCPU, A1SD75M, QD75M, Q172CPU(N), and Q173CPU(N)



Servo motor

- MR-J4-T20 Servo Amplifier Instruction Manual\* for the actual connections.

  2. When MR-J4-\_B\_-RJ020 is used with MR-J4-T20, the mode is the J2S compatibility mode.

  - 2. The interest of the control of th

#### **Precautions**

(The picture is as of HG-KR053.)

#### Installation

- Mounting holes are not compatible with those of MR-J2S-B.
- Dimensions of MR-J4-\_B\_ combined with MR-J4-T20 are different from those of MR-J2S-\_B\_.

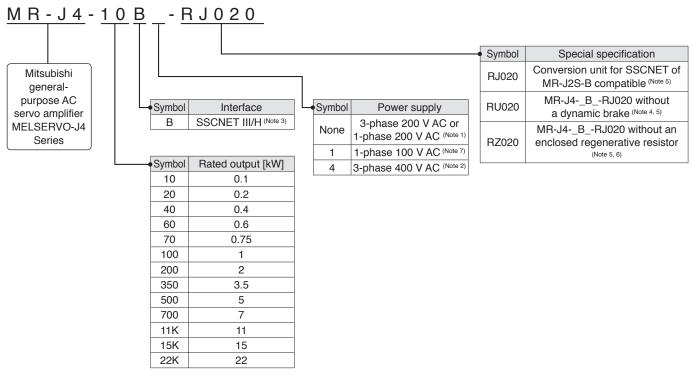
#### Wiring

- The wire size is different from that of MR-J2S-\_B\_ depending on the capacity.
- Options/peripheral equipment for MR-J2S series cannot be used except the SSCNET cable and the terminal connector. Select options/ peripheral equipment for MR-J4 series.
- For RS-232C communication, use RS-232C cable (MR-CPCATCBL3M) with junction cable (MR-J4T20CH00).
- MR-J4-\_B\_-RJ020 servo is not equipped with 24 V power supply for interface. When using digital I/O signal, 24 V (current capacity 0.1 A) power supply is separately required as an interface power supply
- The signal wiring of connector for I/O signal (CN3) of MR-J4-\_B\_-RJ020 is partially different from that of MR-J2S-\_B\_
- Use MR-BAT6V1SET when configuring absolute position detection system.

#### Function/performance

- Adaptive vibration suppression control (parameter No. 25) is not available.
- Alarms are displayed in two digits, which is the same as MR-J2S-\_B\_. Some alarms are displayed in three digits.
- Use MR Configurator (MRZJW3-SETUP161E). Note that the following functions are not available.
- Gain search
- Machine simulation
- Motor-less operation (Motor-less operation by the parameter setting is available.)
- Servo motors that are compatible with MR-J4 (HG series) may have different coasting distance for dynamic brake from that of conventional HC/HA series servo motors.
- The encoder resolution of HG series servo motors will be 131072 pulses/rev (17 bit).

#### **Servo Amplifier Model Designation**



Notes: 1. 0.75 kW or smaller servo amplifiers are available for 1-phase 200 V AC.

- 2. 0.6 kW, and 1 kW or larger servo amplifiers are available.
- 3. SSCNET III/H interface is not available in the J2S compatibility mode.
- 4. Available in 7 kW or less servo amplifier without a built-in dynamic brake. When using the servo amplifier without a dynamic brake, the servo motor does not stop immediately at an alarm occurrence or power failure. Take measures to ensure safety on the entire system.
  When the following servo motors are used, the electronic dynamic brake may operate at an alarm occurrence.
  HG-KR053, HG-KR23, HG-KR43, HG-MR053, HG-MR13, HG-MR23, HG-MR43, HG-SR51, and HG-SR52
- Disable the electronic dynamic brake by setting [Pr. 56] to "2\_\_\_\_"

  5. MR-J4-T20 conversion unit for SSCNET of MR-J2S-B is required to make the servo amplifier be compatible with SSCNET interface. When MR-J4-B-RJ020 and MR-J4-T20 are combined, MR-J4-B-RJ020 is compatible with the following servo system controllers: A171SHCPU(N), A172SHCPU(N), A173UHCPU, A1SD75M, QD75M, Q172CPU(N), and Q173CPU(N)
- 6. Available in 11 kW to 22 kW servo amplifier. A regenerative resistor (standard accessory) is not enclosed.
- 7. 0.4 kW or smaller servo amplifiers are available.

## **Combinations of Servo Amplifier and Servo Motor**

#### For 200 V AC/100 V AC

Servo amplifier	Servo motor
MR-J4-10B-RJ020	HG-KR053, 13
MR-J4-10B1-RJ020	HG-MR053, 13
MR-J4-20B-RJ020	HG-KR23
MR-J4-20B1-RJ020	HG-MR23
MR-J4-40B-RJ020	HG-KR43
MR-J4-40B1-RJ020	HG-MR43
MR-J4-60B-RJ020	HG-SR51, 52
WI 1-04-00D-1 10020	HG-JR53
	HG-KR73
MR-J4-70B-RJ020	HG-MR73
WIT 04 70B 110020	HG-JR73
	HG-UR72
MR-J4-100B-RJ020	HG-SR81, 102
WIT 04 100B 110020	HG-JR53 (Note 1), 103
	HG-SR121, 201, 152, 202
MR-J4-200B-RJ020	HG-JR73 (Note 1), 103 (Note 1), 153, 203
	HG-RR103, 153
	HG-UR152
	HG-SR301, 352
MR-J4-350B-RJ020	HG-JR153 (Note 1), 203 (Note 1), 353
	HG-RR203
	HG-UR202
	HG-SR421, 502
MR-J4-500B-RJ020	HG-JR353 (Note 1), 503
	HG-RR353, 503
	HG-UR352, 502
MR-J4-700B-RJ020	HG-SR702
MD 14 11KD D 1000	HG-JR503 (Note 1), 703
MR-J4-11KB-RJ020	HG-JR903, 11K1M
MR-J4-15KB-RJ020	HG-JR15K1M
MR-J4-22KB-RJ020	HG-JR22K1M

#### For 400 V AC

Servo amplifier	Servo motor
MD 14 60B4 D 1000	HG-SR524
MR-J4-60B4-RJ020	HG-JR534
MR-J4-100B4-RJ020	HG-SR1024
WIN-34-100B4-N3020	HG-JR534 (Note 1), 734, 1034
	HG-SR1524, 2024
MR-J4-200B4-RJ020	HG-JR734 (Note 1), 1034 (Note 1), 1534,
	2034
MR-J4-350B4-RJ020	HG-SR3524
WIN-34-330B4-NJ020	HG-JR1534 (Note 1), 2034 (Note 1), 3534
MR-J4-500B4-RJ020	HG-SR5024
WIN-34-300B4-NJ020	HG-JR3534 (Note 1), 5034
MR-J4-700B4-RJ020	HG-SR7024
WIN-34-700B4-N3020	HG-JR5034 (Note 1), 7034
MR-J4-11KB4-RJ020	HG-JR9034, 11K1M4
MR-J4-15KB4-RJ020	HG-JR15K1M4
MR-J4-22KB4-RJ020	HG-JR22K1M4

Notes: 1. The maximum torque can be increased from 300% to 400% of the rated torque with this combination.

#### MR-J4-B-RJ020 (Interface for SSCNET of MR-J2S-B) Specifications (200 V/100 V)

Pated current   Fall   A   0.9   1.5   2.6   3.2   Nation   3.8   5.0   10.5   16.0   21.7   28.9   46.0   64.0   95.0   3.0   5.0   9.0	Servo am	nplifier mo	del MR-J4R	J020	10B	20B	40B	60B	70B	100B	200B	350B	500B	700B	11KB	15KB	22KB	10B1	20B1	40B1
Voltage/frequency   Note   1	Output	Rated vo	Itage								3-	phase	170 V	AC						
Main circuit	Output	Rated cu	rrent	[A]	1.1	1.5	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	68.0	87.0	126.0			
Particular   Par	Main	Voltage/frequency (Note 1)				. 3-bbaca 200 // AC to 2/0 // AC 60 Hz/60 Hz									to 120 V AC,					
Permissible voltage   Aphase of 1-phase 170 V AC   Ac   Ac   Ac   Ac   Ac   Ac   Ac		Rated cu	rrent	[A]	0.9	1.5	2.6	3.2 (Note 7)	3.8	5.0	10.5	16.0	21.7	28.9	46.0	64.0	95.0	3.0	5.0	9.0
Permissible frequency	supply		•		3-pha	3-phase or 1-phase 170 V AC to 264 V AC														
Voltage/frequency											:	±5% m	naximu	m				ı		
Particulation	Control	Voltage/f	requency		1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz												to 1	120 V	AC,	
Supply   Permissible frequency   fuctuation	circuit	Rated cu	rrent	[A]				0.	.2						0.3				0.4	
fluctuation	power supply		•						1-ph	ase 17	0 V AC	to 26	4 V AC	;						
Interface   Dower   Supply	input	fluctuatio	n								:	±5% m	naximu	m						
Sine-wave PWM control/current control method   Sine-wave PWM control/current control method				[W]				3											30	
Built-in regenerative resistor (Notes 2, 3)   [W] - 10 10 10 20 20 100 100 130 170 10 10 10   10   10   10   10		· · · · ·	pply																	
Tolerable   resistor (Notes 2. 3)	Control m	ethod					1		Sin	e-wave	PWM	contro	ol/curre	ent cor	ntrol m	ethod		1		1
Dynamic brake   Built-in (Note 4)   Built-in (Note 4)   External option (Note 10)   Built-in (Note 4)   External option (Note 10)   Built-in (Note 4)   Built-in (Note 5)   Built-in (Note 5)   Built-in (Note 6)   Built-in (No		resistor (N		[W]	-	10	10	10	20	20	100	100	130	170	-	-	-	-	10	10
Communication function  USB: not for use in the J2S compatibility mode  Encoder output pulse  Compatible (A/B/Z-phase pulse)  Analog monitor  2 channels  Fully closed loop control  Load-side encoder interface  Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, after a protection, instantaneous power failure protection, overspeed protection, error excessive protection  Functional safety  CE marking  CE mark	power	resistor (standard		[W]	-	-	-	-	-	-	-	-	-	-	1			-	-	-
Encoder output pulse  Analog monitor  2 channels  Fully closed loop control  Load-side encoder interface  Not compatible  Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection asafety  Not compatible  CE marking  CSA Standard  CSA C22.2 No.14  CSA Standard  CSA C22.2 No.14  Compliant  Compliant  Structure (IP rating)  Natural cooling, open (IP20)  Natural cooling, open (IP20)  Not possible  Possible (Note 6)  Possible (Note 6)  Ambient temperature  O °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient thumidity  Ambience  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  Vibration resistance  Structure (IP ration)  Ambient pumidity  Ambience  Altitude  Vibration resistance  Compatible  Not comp	Dynamic I	brake							Built-i	n (Note 4)					Exterr	nal optio	n (Note 11)	Bu	ilt-in (No	ote 4)
Analog monitor 2 channels  Fully closed loop control Not compatible  Load-side encoder interface Not compatible  Protective functions Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, overspeed protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection  Functional safety Not compatible  LVD: EN 61800-5-1	Communi	cation fun	ction			USB: not for use in the J2S compatibility mode														
Fully closed loop control  Load-side encoder interface  Protective functions  Compliance to standards  Cosa standard  Cosa mounting  Cosa mou	Encoder of	output pul	se			Compatible (A/B/Z-phase pulse)														
Downward Compatible	Analog m	onitor										2 ch	annels							
Protective functions  Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection as safety  Functional safety  CE marking  Not 1880-5-1  EMC: EN 61800-5  Not possible  Possible (Note 6)  Not possible (Note 6)  Not possib	Fully close	ed loop co	ontrol			Not compatible														
Protective functions motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection  Functional safety Not compatible  LVD: EN 61800-5-1  EMC: EN 61800-5-1  EMC: EN 61800-5-2, EN 62061  UL standard  CSA standard  Korea Radio Wave  Law (KC)  Structure (IP rating)  Natural cooling, open (IP20)  Close mounting  Possible (Note 6)  Not possible	Load-side	encoder	interface								ا	Not co	mpatib	le						
Functional safety  Rot compatible  LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061  UL standard  UL standard  CSA standard  Korea Radio Wave Law (KC)  Natural cooling, open (IP20)  Close mounting  Ambient temperature  Ambience  Antitude  Natural cooling (Note 6)  O °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambience  Antitude  Natural cooling (Note 6)  Not possible (Note 6)  Not possible (Note 6)  Antitude  1000 m or less above sea level  Vibration resistance  VIVD: EN 61800-5-1 EMC: EN 61800-5-2 EMC: EN 61800-5	Protective	functions	;		m	motor overheat protection, encoder error protection, regenerative error protection, undervoltage														
Compliance to standards  CE marking  EMC: EN 61800-3  MD: EN ISO 13849-1, EN 61800-5-2, EN 62061  UL standard  UL 508C  CSA standard  CSA C22.2 No.14  Korea Radio Wave Law (KC)  Natural cooling, open (IP20)  Close mounting  Possible (Note 6)  Ambient temperature  Ambience  Altitude  Possible (Note 6)  CE marking  EMC: EN 61800-3  MD: EN ISO 13849-1, EN 61800-5-2, EN 62061  UL standard  CSA C22.2 No.14  Compliant  Force cooling, open (IP20)  (IP20) (Note 5)  Not possible  Possible (Note 6)  Not possible  Possible (Note 6)  Ambient temperature  O °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance  SEMC: EN 61800-3  MD: EN ISO 13849-1, EN 61800-5-2, EN 62061  UL standard  UL 508C  CSA C22.2 No.14  Compliant  Force cooling, open (IP20)  (IP20) (Note 5)  Not possible  Possible (Note 6)  Not possible  Possible (Note 6)  Ambient humidity  90 %RH maximum (non-condensing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance	Functiona	al safety										Not co	mpatib	le						
Compliance to standards    UL standard   CSA C22.2 No.14			CE marking		EMC: EN 61800-3															
CSA Standard Korea Radio Wave Law (KC)  Structure (IP rating)  Natural cooling, open (IP20)  Not possible (Note 6)  Ambient temperature  Ambience Altitude  Natural cooling, open (IP20)  Natural cooling, open (IP20)  Not possible (Note 6)  Not possible	Complian	ce to	UL standard												_,		-			
Korea Radio Wave Law (KC)  Structure (IP rating)  Natural cooling, open (IP20)  Possible (Note 6)  Ambient temperature  Ambient humidity  Possible (Note 6)  Environment  Environment  Environment  Korea Radio Wave Law (KC)  Natural cooling, open (IP20)  Possible (Note 6)  Not possible  Not possible  Possible (Note 6)  Not possible  Possible (Note 6)  Ambient temperature  O °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance  Structure (IP rating)  Natural cooling, open (IP20)  Natural cooling, open (IP20)  Not possible  Possible (Note 6)  Possible (Note 6)  Not possible  Possible (Note 6)  Possible (Note 6)  Ambient temperature  10 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance	standards	3									С			.14						
Structure (IP rating)  Natural cooling, open (IP20)  Rossible (Note 6)  Possible (Note 6)  Ambient temperature  Ambient humidity  Environment  Environment  Environment  Natural cooling, open (IP20)  Possible (Note 6)  Not possible  Not possible  Not possible  Possible (Note 6)  Ambient temperature  O °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Ambience  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance  Natural cooling, open (IP20)  Possible (Note 6)  Not possible  Possible (Note 6)  Possible (Note 6)  Not possible  Possible (Note 6)  Possible (Note 6)  Not possible  Possible (Note 6)  And possible (Note 6)  Not possible  Possible (Note 6)  Ambient temperature  100 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity  90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance			Vave																	
Ambient temperature 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)  Ambient humidity 90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Ambience Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  Altitude 1000 m or less above sea level  Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)	Structure (IP rating)															•				
Ambient humidity 90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)  Ambience Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  Altitude 1000 m or less above sea level  Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)	Close mounting					-		Possib	le (Note 6	3)				N	ot poss	sible		Pos	sible (	Note 6)
Environment  Ambience Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level  Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)		Ambient	temperature					0 °C to	55 °C	(non-fi	eezing	j), stor	age: -2	20 °C t	o 65 °C	C (non-	freezing	<b>J</b> )		
Altitude 1000 m or less above sea level Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)		Ambient	humidity			90	) %R⊦	l maxim	um (n	on-con	densin	g), sto	rage: 9	90 %R	H max	imum (	non-cor	ndensii	ng)	
Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)	Environment	Ambienc	е				Indoo	ors (no d	direct	sunligh	t); no c	corrosi	ve gas	, inflar	nmable	gas, c	il mist o	or dust		
		Altitude								10	000 m	or less	above	sea l	evel					
Mass (Note 8) [kg] 0.8 0.8 1.0 1.0 1.4 1.4 2.1 2.3 4.0 6.2 13.4 13.4 18.2 0.8 0.8 1.0		Vibration resistance 5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)																		
1.0   0.0   1.0   1.0   1.1   2.1   2.0   0.2   10.1   10.2   0.0   0.0   1.0	Mass (Note 8	8)		[kg]	0.8	0.8	1.0	1.0	1.4	1.4	2.1	2.3	4.0	6.2	13.4	13.4	18.2	0.8	0.8	1.0

Notes: 1. Rated output and speed of a rotary servo motor are applicable when the servo amplifier, combined with the rotary servo motor, is operated within the specified power supply voltage and frequency.

- 2. Select the most suitable regenerative option for your system with our capacity selection software.

  3. Refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for the tolerable regenerative power [W] when regenerative option is used.

  4. When using the built-in dynamic brake, refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio.
- 5. Terminal blocks are excluded.
- When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use them with 75% or less of the effective load ratio.
   The rated current is 2.9 A when the servo amplifier is used with UL or CSA compliant servo motor.
   The value is applicable for MR-J4-\_B-RJ020 servo amplifier only.
   The value in brackets is applicable when cooling fans (2 units of 92 mm x 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. 2] is changed.

- 10. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Servo Amplifier Model Designation" in this brochure for details.
- 11. Use an optional external dynamic brake with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

#### MR-J4-B4-RJ020 (Interface for SSCNET of MR-J2S-B) Specifications (400 V)

Servo am	plifier mo	del MR-J4R	J020	60B4	100B4	200B4	350B4	500B4	700B4	11KB4	15KB4	22KB4			
Output	Rated vo	ltage					3-р	hase 323 V	AC						
Output	Rated cu		[A]	1.5	2.8	5.4	8.6	14.0	17.0	32.0	41.0	63.0			
Main	Voltage/f	requency (Note 1)				3-ph	ase 380 V A	C to 480 V	AC, 50 Hz/6	0 Hz					
circuit	Rated cu	irrent	[A]	1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8	47.6			
power supply	Permissi fluctuation	ble voltage n		3-phase 323 V AC to 528 V AC											
input	Permissi fluctuation	ble frequency on			±5% maximum										
	Voltage/f	requency		1-phase 380 V AC to 480 V AC, 50 Hz/60 Hz											
Control	Rated cu	irrent	[A]	0.1 0.2											
circuit power	Permissi fluctuation	ble voltage n		1-phase 323 V AC to 528 V AC											
supply input	Permissi fluctuation	ble frequency on					±	5% maximu	m						
	Power co	onsumption	[W]		30				4	5					
Interface p	power sup	oply				24 V D	C ± 10% (re	equired curr	ent capacity	: 0.1 A)					
Control m	ethod					Sine-v	vave PWM	control/curre	ent control m	nethod					
Tolerable	Built-in re	egenerative Note 2, 3)	[W]	15	15	100	100	130 (Note 6)	170 (Note 6)	-	-	-			
regenerative power	resistor (	regenerative standard y) (Note 2, 3, 8, 9)	[W]	-	-	-	-	-	-	500 (800)	850 (1300)	850 (1300)			
Dynamic I		<i>37</i>				Built-i	n (Note 4)			Exte	rnal option (	Note 10)			
Communi	cation fun	ection			USB: not for use in the J2S compatibility mode										
Encoder of	output pul	se					Compatibl	le (A/B/Z-ph	ase pulse)						
Analog m	onitor				2 channels										
Fully close	ed loop co	ontrol		Not compatible											
Load-side	encoder	interface		Not compatible											
Protective	functions	3		Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection											
Functiona	l safety			Not compatible											
CE marking				LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1, EN 61800-5-2, EN 62061											
Compliand		UL standard		UL 508C											
Stariuarus	•	CSA standard		CSA C22.2 No.14											
		Korea Radio \ Law (KC)	Nave		Compliant										
Structure	(IP rating)	)			oling, open 20)		oling, open (20)	Force cooling, open (IP20) (Note 5)							
Close mo	unting			Not possible											
	Ambient	temperature		0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)											
	Ambient	humidity		90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)											
Environment	Ambienc	е			Indoors (n	o direct sur	nlight); no co	orrosive gas	, inflammab	le gas, oil n	nist or dust				
				Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust  1000 m or less above sea level											
	Altitude						1000 111 0	000 000							
		resistance				5.9 m/s² at			ons of X, Y a	and Z axes)					

Notes: 1. Rated output and speed of a rotary servo motor are applicable when the servo amplifier, combined with the rotary servo motor, is operated within the specified power supply

- voltage and frequency.

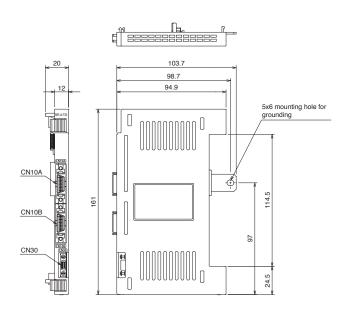
  2. Select the most suitable regenerative option for your system with our capacity selection software.
- 3. Refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for the tolerable regenerative power [W] when regenerative option is used.
- 4. When using the built-in dynamic brake, refer to "MR-J4-B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for the permissible load to motor inertia ratio.
- 5. Terminal blocks are excluded.
- 6. The servo amplifier built-in regenerative resistor is compatible with the maximum torque deceleration when the servo motor is used within the rated speed and the recommended load to motor inertia ratio. Contact your local sales office if the operating motor speed or the load to motor inertia ratio exceeds the rated speed or the recommended ratio.
- 7. The value is applicable for the MR-J4-\_B4-RJ020 servo amplifier only.
- 8. The value in brackets is applicable when cooling fans (2 units of 92 mm × 92 mm, minimum air flow: 1.0 m³/min) are installed, and then [Pr. 2] is changed. 9. Servo amplifiers without an enclosed regenerative resistor are also available. Refer to "Servo Amplifier Model Designation" in this brochure for details.
- 10. Use an optional external dynamic brake with the servo amplifier. Without the external dynamic brake, a servo motor does not stop immediately at emergency stop and falls in free-run status, causing an accident such as machine collision, etc. Take measures to ensure safety on the entire system when not using the dynamic brake.

# Conversion Unit for SSCNET of MR-J2S-B (MR-J4-T20)

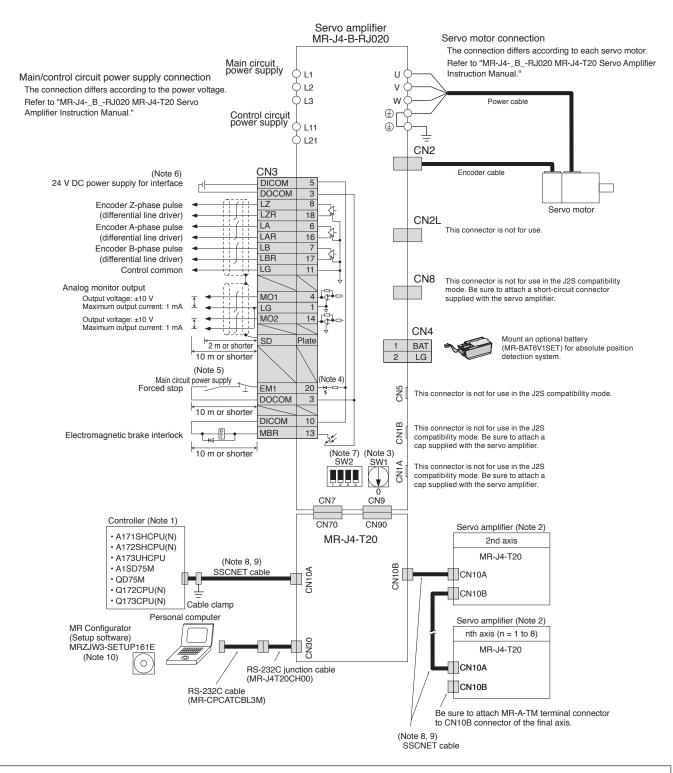
## Specifications

Į1	tem	Description							
Model		MR-J4-T20							
Control circuit power supply	Voltage	5 V DC (Control circuit power for the conversion unit for SSCNET of MR-J2S-B is supplied from the servo amplifier.)							
input	Rated [A]	0.1							
Network interfa	ce	SSCNET interface (CN10A and CN10B connectors)							
Communication	function	RS-232C: Connect a personal computer (MR Configurator (MRZJW3-SETUP161E) compatible) (CN30 connector)							
Structure (IP ra	ting)	Natural cooling, open (IP00)							
	Ambient temperature	0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)							
Considerate and	Ambient humidity	90 %RH maximum (non-condensing), storage: 90 %RH maximum (non-condensing)							
Environment	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust							
	Altitude	1000 m or less above sea level							
	Vibration resistance	5.9 m/s² at 10 Hz to 55 Hz (directions of X, Y and Z axes)							
Mass	[9]	140							

#### Dimensions



#### MR-J4-B-RJ020 Standard Wiring Diagram Example (Note 11)



A

Be sure to read through Instruction Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

#### MR-J4-B-RJ020 Standard Wiring Diagram Example

- Notes: 1. For details such as setting the controllers, refer to programming manual or user's manual for the controllers.

  - Connections for the second and following axes are omitted.
     Up to 8 axes are connectable by setting the axis selection rotary switch (SW1).
  - 4. This is for sink wiring. Source wiring is also possible.
  - 5. Create a circuit to turn off EMT (Forced stop) when the main circuit power is turned off to prevent an unexpected restart of the servo amplifier.

    6. Provide an external power supply of 24 V DC ± 10% (required current capacity: 0.1 A) to the interface.

    7. SW2 is not for use in the J2S compatibility mode.

  - 8. The total length of the SSCNET cables must be 30 m or shorter. It is recommended that three or four data line filters in serial connection or a cable cramp be used near the connector on the controller to improve noise immunity.
  - 9. The SSCNET cables vary depending on the controller. Select the appropriate SSCNET cable as follows:

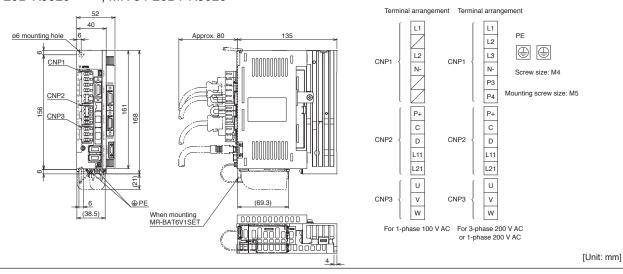
     A171SHCPU(N)/A172SHCPU(N)/A173UHCPU/A1SD75M: MR-J2HBUS\_M-A

     QD75M: MR-J2HBUS\_M
- Q173CPU(N): Q173J2B\_CBL\_M

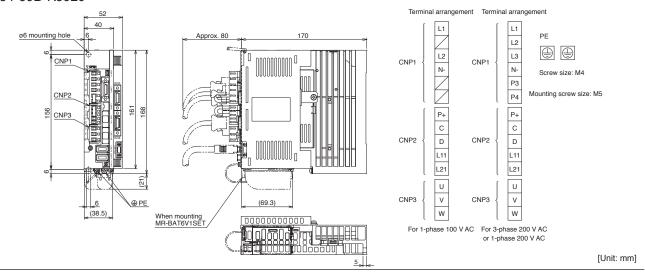
- Q172CPU(N): Q172J2BCBL\_M(-B)
- MR-J4-\_B\_-RJ020+MR-J4-T20: MR-J2HBUS\_M 10. Use setup software (MRZJW3-SETUP161E) when using MR-J4-\_B\_-RJ020 servo amplifier in the J2S compatibility mode.
- Setup software (MRZJW3-SETUP161E) is available for free download. Contact your local sales office for more details. 11. This standard wiring diagram is common for 200 V AC, 100 V AC and 400 V AC type servo amplifiers.

#### MR-J4-B-RJ020 Dimensions (Note 2)

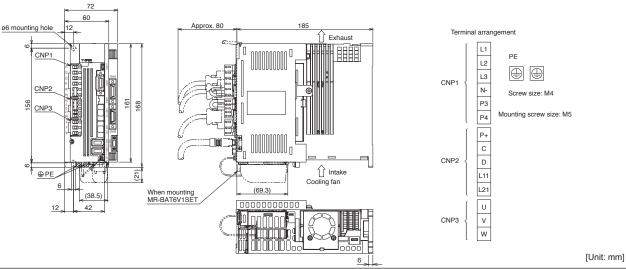
- ●MR-J4-10B-RJ020 (Note 1), MR-J4-10B1-RJ020 (Note 1)
- ●MR-J4-20B-RJ020 (Note 1), MR-J4-20B1-RJ020 (Note 1)



- ●MR-J4-40B-RJ020 (Note 1), MR-J4-40B1-RJ020 (Note 1)
- ●MR-J4-60B-RJ020 (Note 1)



- ●MR-J4-70B-RJ020 (Note 1)
- ●MR-J4-100B-RJ020 (Note 1)

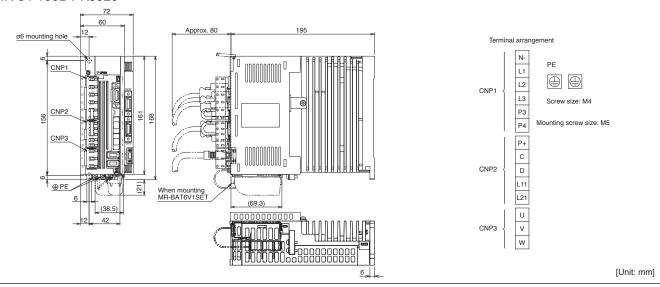


Notes: 1. CNP1, CNP2 and CNP3 connectors (insertion type) are supplied with the servo amplifier.

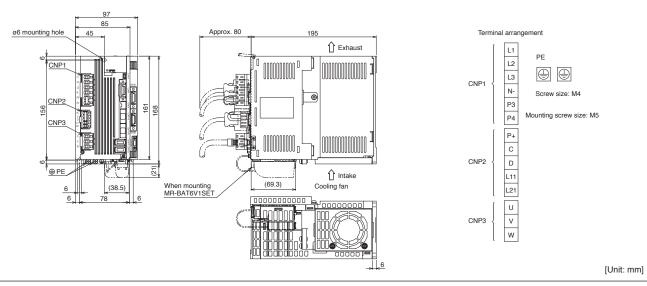
<sup>2.</sup> The dimensions are applicable when MR-J4-B-RJ020 and MR-J4-T20 are combined. Refer to "MR-J4-B(-RJ) Dimensions" in "MELSERVO-J4 catalog (L(NA)03058)" for the dimensions of MR-J4-B-RJ020 servo amplifiers alone.

#### MR-J4-B-RJ020 Dimensions (Note2)

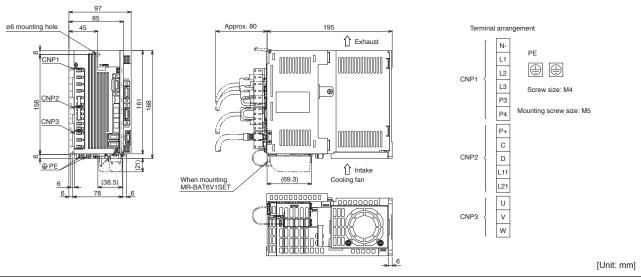
- ●MR-J4-60B4-RJ020 (Note1)
- ●MR-J4-100B4-RJ020 (Note1)



#### ●MR-J4-200B-RJ020 (Note 1)



#### ●MR-J4-200B4-RJ020 (Note 1)

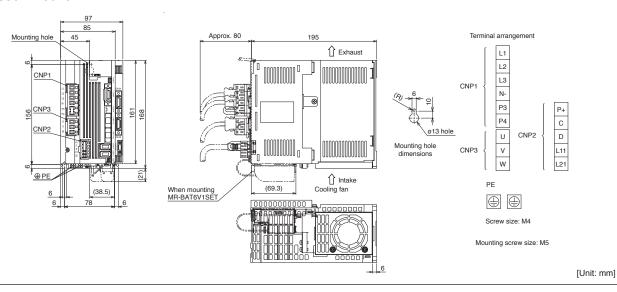


Notes: 1. CNP1, CNP2 and CNP3 connectors (insertion type) are supplied with the servo amplifier.

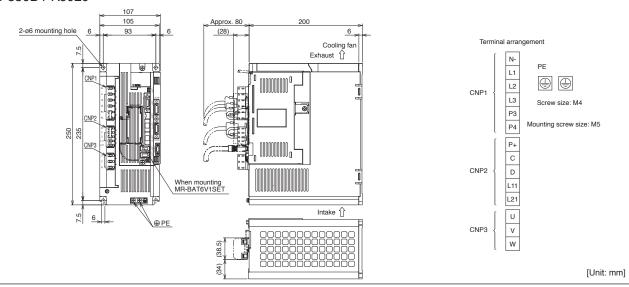
The dimensions are applicable when MR-J4-B-RJ020 and MR-J4-T20 are combined. Refer to "MR-J4-B(-RJ) Dimensions" in "MELSERVO-J4 catalog (L(NA)03058)" for the dimensions of MR-J4-B-RJ020 servo amplifiers alone.

#### MR-J4-B-RJ020 Dimensions (Note 2)

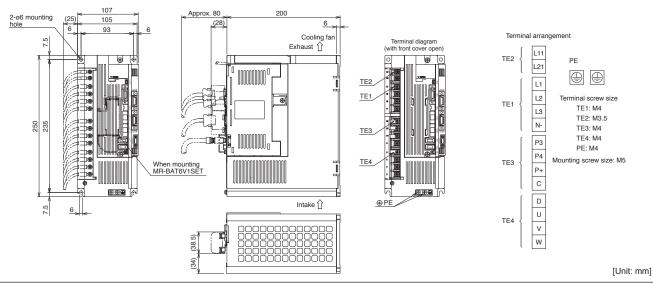
#### ●MR-J4-350B-RJ020 (Note 1)



#### ●MR-J4-350B4-RJ020 (Note 1)



#### MR-J4-500B-RJ020

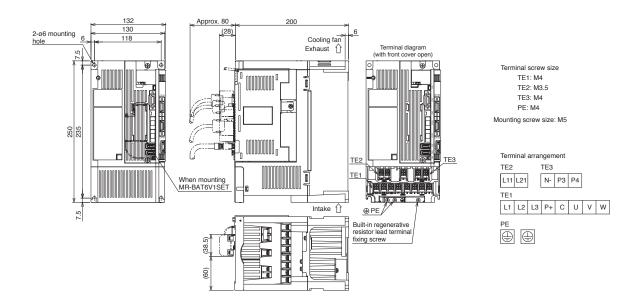


Notes: 1. CNP1, CNP2 and CNP3 connectors (insertion type) are supplied with the servo amplifier.

2. The dimensions are applicable when MR-J4-B-RJ020 and MR-J4-T20 are combined. Refer to "MR-J4-B(-RJ) Dimensions" in "MELSERVO-J4 catalog (L(NA)03058)" for the dimensions of MR-J4-B-RJ020 servo amplifiers alone.

#### MR-J4-B-RJ020 Dimensions (Note 1)

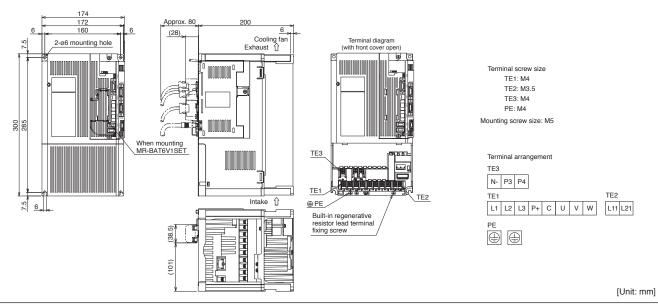
#### ●MR-J4-500B4-RJ020



[Unit: mm]

#### ●MR-J4-700B-RJ020

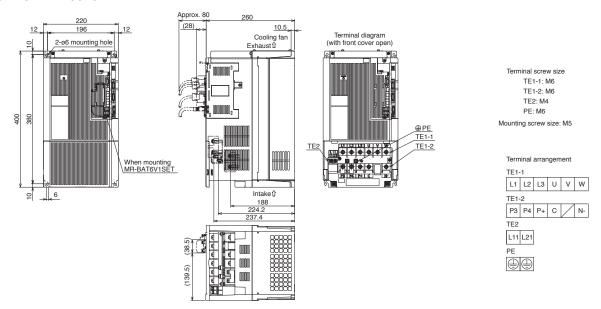
#### ●MR-J4-700B4-RJ020



Notes: 1. The dimensions are applicable when MR-J4-B-RJ020 and MR-J4-T20 are combined. Refer to "MR-J4-B(-RJ) Dimensions" in "MELSERVO-J4 catalog (L(NA)03058)" for the dimensions of MR-J4-B-RJ020 servo amplifiers alone.

#### MR-J4-B-RJ020 Dimensions (Note 1)

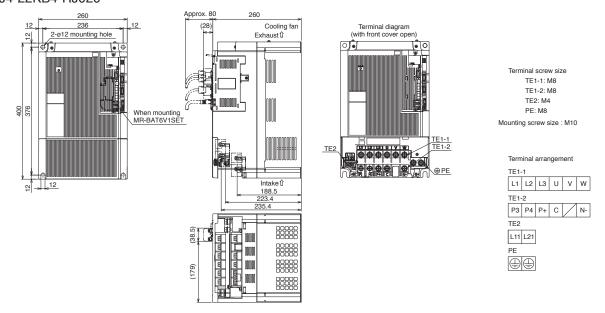
- ●MR-J4-11KB-RJ020
- ●MR-J4-15KB-RJ020
- ●MR-J4-11KB4-RJ020
- ●MR-J4-15KB4-RJ020



[Unit: mm]

#### ●MR-J4-22KB-RJ020

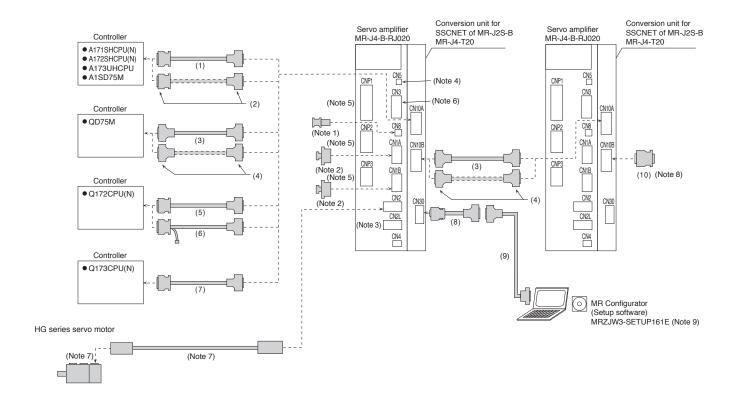
#### ●MR-J4-22KB4-RJ020



[Unit: mm]

Notes: 1. The dimensions are applicable when MR-J4-B-RJ020 and MR-J4-T20 are combined. Refer to "MR-J4-B(-RJ) Dimensions" in "MELSERVO-J4 catalog (L(NA)03058)" for the dimensions of MR-J4-B-RJ020 servo amplifiers alone.

#### **Configuration Example**



Notes: 1. This connector is not for use in the J2S compatibility mode. Be sure to attach a short-circuit connector supplied with the servo amplifier.

- 2. This connector is not for use in the J2S compatibility mode. Be sure to attach a cap supplied with the servo amplifier.

  3. This connector is not for use.
- 4. This connector is not for use in the J2S compatibility mode.
- 5. CNP1, CNP2 and CNP3 connectors (insertion type) are supplied with 3.5 kW or smaller servo amplifiers. As 5 kW or larger servo amplifiers have terminal blocks mounted,
- these connectors are not supplied with the servo amplifier. Refer to "MR-J4-B-RJ020 Dimensions" in this brochure for details.

  6. Refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for CN3 connector.

  7. Refer to "MELSERVO-J4 catalog (L(NA)03058)" for the encoder cable, the power cable, and the electromagnetic cable for HG series servo motors.
- 8. Be sure to attach MR-A-TM terminal connector to CN10B connector of the final axis.
- 9. Setup software (MRZJW3-SETUP161E) is available for free download. Contact your local sales office for more details.

#### **Cables and Connectors**

		length	rating	Application		Description
	MR-J2HBUS05M-A	0.5 m		For A171SHCPU(N)/	Controller-side connector Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo Co., Ltd.)	MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M)
SSCNET cable	MR-J2HBUS1M-A	1 m	-	A1SD75M/		or an equivalent product
	MR-J2HBUS5M-A	5 m		MH-J4-120		
SSCNET connector set	MR-J2CN1-A	-	-	For A171SHCPU(N)/ A172SHCPU(N)/ A173UHCPU/ A1SD75M/ MR-J4-T20	Controller-side connector Connector: PCR-S20FS+ Case: PCR-LS20LA1 (Honda Tsushin Kogyo Co., Ltd.)	MR-J4-T20-side connector (Note 2) Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product
	MR-J2HBUS05M	0.5 m			Controller/MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000	MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M)
SSCNET cable	MR-J2HBUS1M	1 m	-	For QD75M/ MR-J4-T20	(3M) or an equivalent product	or an equivalent product
	MR-J2HBUS5M	5 m				
SSCNET connector set	MR-J2CN1	-	-	For QD75M/ MR-J4-T20	Controller/MR-J4-T20-side connector (Note 2) Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product	MR-J4-T20-side connector (Note 2) Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product
	Q172J2BCBL05M	0.5 m			Controller-side connector Connector: HDR-E14MG1+ Case: HDR-E14LPA5 (Honda Tsushin Koovo Co., Ltd.)	MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M)
SSCNET cable	Q172J2BCBL1M	1 m	-	For Q172CPU(N)/ MR-J4-T20	(Volume 1997)	or an equivalent product
	Q172J2BCBL5M	5 m				
	Q172J2BCBL05M-B	0.5 m			Controller-side connector Connector: HDR-E14MG1+ Case: HDR-E14LPA5 (Honda Tsushin Kogyo Co., Ltd.)	MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product
SSCNET cable	Q172J2BCBL1M-B	1 m	_	For Q172CPU(N)/ MR-J4-T20		
	Q172J2BCBL5M-B	5 m			Battery unit-side connector Socket: HNC2-2.5S-2 Terminal: HNC2-2.5S-D-B (Hirose Electric Co., Ltd.)	F battery unit
	SSCNET cable  SSCNET cable  SSCNET cable  SSCNET cable	SSCNET cable MR-J2HBUS1M-A  MR-J2HBUS5M-A  MR-J2HBUS05M  MR-J2HBUS05M  MR-J2HBUS1M  MR-J2HBUS5M  MR-J2HBUS5M  SSCNET cable MR-J2CN1  Q172J2BCBL05M  Q172J2BCBL1M  Q172J2BCBL5M  Q172J2BCBL1M-B  SSCNET cable Q172J2BCBL1M-B	SSCNET cable MR-J2HBUS1M-A 1 m  MR-J2HBUS5M-A 5 m  MR-J2HBUS05M 0.5 m  MR-J2HBUS1M 1 m  MR-J2HBUS5M 5 m  MR-J2HBUS5M 5 m  SSCNET cable MR-J2CN1 -  Q172J2BCBL05M 0.5 m  Q172J2BCBL1M 1 m  Q172J2BCBL5M 5 m  Q172J2BCBL5M-B 0.5 m  Q172J2BCBL1M-B 1 m  Q172J2BCBL1M-B 1 m	SSCNET cable MR-J2HBUS1M-A 1 m - MR-J2HBUS5M-A 5 m	SSCNET cable MR-J2HBUS1M-A 1 m	SSCNET cable  MR-J2HBUSSM-A  I m  AT3HCPUN)  AT3HCPUN  A

Notes: 1. Solder type (connector: 10120-3000PE and shell kit: 10320-52F0-008) (3M) is also usable. Contact the manufacturer directly.

2. Press bonding type (connector: 10120-6000EL and shell kit: 10320-3210-000) (3M) is also usable. Contact the manufacturer directly.

#### **Cables and Connectors**

	Item	Model	Cable length	IP rating	Application	Description					
		Q173J2B_CBL05M (Note 2)	0.5 m			Controller-side connector Connector: HDR-E26MG1+ Case: HDR-E26LPA5 (Honda Tsushin Kogyo Co., Ltd.)	MR-J4-T20-side connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M)				
(7)	SSCNET cable	Q173J2B_CBL1M (Note 2)	1 m	-	For Q173CPU(N)/ MR-J4-T20		or an equivalent product				
		Q173J2B_CBL5M (Note 2)	5 m								
(8)	Junction cable for RS-232C	MR-J4T20CH00	0.2 m	-	For MR-J4-T20	MR-J4-T20-side connector Connector: HDR-E14MG1+ Case: HDR-E14LPA5 (Honda Tsushin Kogyo Co., Ltd.)	Junction connector Receptacle: 10220-0200EL Shell kit: 10320-E2W0-008 (3M) or an equivalent product				
(9)	Personal computer communication cable (RS-232C cable)	MR-CPCATCBL3M	3 m	-	For MR-J4-T20	Junction connector (Note 1) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product	Personal computer connector Connector: DE-9SF-N Connector case: DE-C1-J6-S6 (Japan Aviation Electronics Industry, Limited)				
(10)	Terminal connector	MR-A-TM	-	-	For MR-J4-T20						

Refer to "MR-J4-\_B\_-RJ020 MR-J4-T20 Servo Amplifier Instruction Manual" for the wire size and other options.

Notes: 1. Solder type (connector: 10120-3000PE and shell kit: 10320-52F0-008) (3M) is also usable. Contact the manufacturer directly.

2. The underbar of Q173J2B\_CBL05M/Q173J2B\_CBL1M/Q173J2B\_CBL5M indicates the number of SSCNET branched systems. None: one system, 2: two systems, 4: four systems





Mitsubishi Electric Corporation Nagoya Works is a factory certified for ISO14001 (standards for environmental management systems) and ISO9001(standards for quality assurance management systems)







# **Safety Warning**

To ensure proper use of the products listed in this catalog, please be sure to read the instruction manual prior to use.

## MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN NAGOYA WORKS: 1-14, YADA-MINAMI 5, HIGASHI-KU, NAGOYA, JAPAN