

GasPro™ TEM-500

High Flow ePTFE In-Line Filter



GasPro™ TEM-500 series filters are designed for 3 nm particle retention up to flow rates of 25 scfm and temperatures up to 80°C (176°F).

An ePTFE membrane $(0.11 \text{ m}^2 / 1.2 \text{ ft}^2)$ with a polypropylene support structure is enclosed within a stainless steel 316L housing for excellent flow and chemical resistance. A standard Viton® o-ring is used (other o-ring materials available on resuest).

Applications

- General and process inert facilities gases for semiconductor, flat panel display and other highpurity applications.
- Clean-dry air for critical metrology, inspection and lithography applications.

* In CDA and other facility gas filtration applications, flow, temperature, particle challenge, and other differences unique to each system, can affect overall filtration performance, and may affect the useful filtration period for each filter.

In elevated CDA temperatures (50-69°C / 122-156°F), recommended filter change-out is one year after installation. Between 70-80°C / 158-176°F, the recommended change-out is 6 months after installation. Filter lifetime can vary due to flow, particle challenge and other differences which are unique to each system, so it is up to the user to verify product life within their system process.

Specifications

Filtration rating

Our porous ePTFE filters provide efficient particle retention 3 nm.

• Maximum operating temperature* 80°C (176°F).

Recommended changeout: 6 months when operating above 69°C (156°F).

Maximum operating pressure
 17.2 bar (250 psig) @ 20°C (68°F).

Maximum forward flow differential pressure

20°C (68°F): 6.0 bar (87 psi) 80°C (176°F): 4.0 bar (58 psi)

Features and Benefits

Electro-polished housing

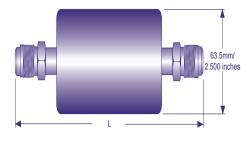
The filter assemblies have a 15 Ra electro-polished 316L stainless steel housing to prevent corrosion and particle build up on interior surfaces.

Out of package cleanliness

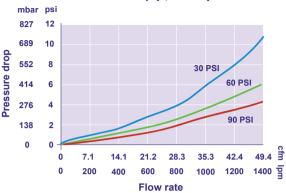
Our GasPro™ TEM-500 filters are cleaned and packaged in a cleanroom with organic free handling for out-of-package, particle free, and chemical free cleanliness. Final assembly is purged with filtered nitrogen for initial cleanliness. Additional preconditioning is optional.

- Multiple fitting options for ease of installation
 Standard fitting options include face/gasket seal, compression, butt weld and NPT. Special fittings, including tri-clamp (clover) sanitary and flange type, may be available upon request.
- 100% helium leak tested
 All units are tested to 1x10° atm cc/second.

Specifications



Gas flow rate Vs Pressure drop (1/2" VCR)



TEM-500 Part Numbers and Ordering Information

| Part number | Inlet/outlet fittings | Filter media/housing | Other materials* | Length (L) |
|-------------|-----------------------------------------|--------------------------------|-------------------------|------------------|
| TEM-511 | 1/4" compression inlet/outlet | PTFE / 316L stainless steel | Polypropylene Viton® | 131.3 mm (5.17") |
| TEM-511-6 | 3/8" compression inlet/outlet | | | 131.3 mm (5.17") |
| TEM-511-8 | 1/2" compression inlet/outlet | | | 129.0 mm (5.08") |
| TEM-511-12 | 3/4" compression inlet/outlet | | | 142.2 mm (5.60") |
| TEM-513-8 | 1/2" face seal female inlet/male outlet | | | 156.0 mm (6.14") |
| TEM-515 | 1/4" male face seal inlet/outlet | | | 139.7 mm (5.50") |
| TEM-515-6 | 3/8" male face seal inlet/outlet | | | 156.0 mm (6.14") |
| TEM-515-8 | 1/2" male face seal inlet/outlet | | | 156.0 mm (6.14") |
| TEM-515-12 | 3/4" male face seal inlet/outlet | | | 156.0 mm (6.14") |
| TEM-515-16 | 1" male face seal inlet/outlet | | | 165.1 mm (6.50") |
| TEM-528-6 | 3/8" FNPT inlet/outlet | | | 133.4 mm (5.25") |
| TEM-528-8 | 1/2" FNPT inlet/outlet | | | 146.6 mm (5.77") |
| TEM-528-12 | 3/4" FNPT inlet/outlet | | | 150.9 mm (5.94") |
| TEM-550-8 | 1/2" butt weld inlet/outlet | | | 137.2 mm (5.4") |
| TEM-550-12 | 3/4" butt weld inlet/outlet | | | 137.2 mm (5.4") |

 $^{^{*}}$ FEP encapsulated FKM O-rings are available upon request.

Not all fittings, lengths, and part numbers are shown on the chart. Please contact your Porvair representative or an approved Porvair distributor for special length and fitting options.

PFG914 /June 2019/Rev1/Oct2021